

# Diamond U.S.A. Roller Chain

S1



\* We offer Roller Chain programs with better pricing.

\* We offer Free Freight with minimum orders.

*\* Sizes available in 10ft, 50ft and 100ft rolls*

Roller Chain Number	Chain Pitch Inches	Inner Width Inches	Roller Diam. Inches	Pin Diam. Inches	Sidebar Thick. Inches	Our Sequence Number	Per Foot	Connecting Links		Offset Links	
								Our Sequence Number	Per Each	Our Sequence Number	Per Each
35	.375	.187	.200	.141	.050	885003	8.53	885025	3.33	885026	4.78
40	.500	.312	.312	.156	.060	885001	9.58	885021	2.64	885022	6.58
41	.500	.250	.306	.141	.050	885002	9.26	885023	2.27	885024	9.04
50	.625	.375	.400	.200	.080	885005	11.53	885027	3.91	885028	7.42
50-2	.625	.375	.400	.200	.080	885101	32.35	885163	6.40	885164	18.26
60	.750	.500	.469	.234	.094	885007	14.20	885029	3.95	885030	9.09
60-2	.750	.500	.469	.234	.094	885009	47.85	885035	6.89	885036	20.66
60H	.750	.500	.469	.234	.125	885016	18.71	885043	4.73	885044	10.42
80 RIV	1.000	.625	.625	.312	.125	885010	28.24	885031	5.69	885032	16.60
80-2+	1.000	.625	.625	.312	.125	885012	102.77	885037	16.35	885038	37.97
80H+	1.000	.625	.625	.312	.156	885018	40.57	885045	6.78	885046	18.51
100 RIV	1.250	.750	.750	.375	.156	885013	49.99	885033	10.04	885034	26.70
100H RIV+	1.250	.750	.750	.375	.187	885020	63.52	885047	11.29	885048	30.04
120 RIV	1.500	1.000	.875	.437	.187	885014	76.23	885039	15.22	885040	34.61
120H	1.500	1.000	.875	.437	.219	885166	98.62	885170	17.37	885171	39.72
140 RIV	1.750	1.000	1.000	.500	.219	885015	115.46	885041	20.42	885042	43.83
140H	1.750	1.000	1.000	.500	.250	885098	134.70	885099	23.55	885100	42.99
160 RIV	2.000	1.250	1.125	.562	.250	885167	110.44	885168	27.75	885169	52.96
160H	2.000	1.250	1.125	.562	.281	885104	158.65	885157	26.68	885158	62.47

# Diamond Sapphire Roller Chain

*\* Sizes available in 10ft, 50ft and 100ft rolls*

Roller Chain Number	Chain Pitch Inches	Inner Width Inches	Roller Diam. Inches	Pin Diam. Inches	Sidebar Thick. Inches	Our Sequence Number	Per Foot	Connecting Links		Offset Links	
								Our Sequence Number	Per Each	Our Sequence Number	Per Each
35	.375	.187	.200	.141	.050	885051	4.84	885073	0.73	885074	1.11
40	.500	.312	.312	.156	.060	885049	4.51	885069	1.13	885070	2.13
41	.500	.250	.306	.141	.050	885050	3.00	885071	1.13	885072	1.29
50	.625	.375	.400	.200	.080	885053	7.06	885075	1.71	885076	3.00
60	.750	.500	.469	.234	.094	885055	8.98	885077	2.11	885078	3.58
60-2	.750	.500	.469	.234	.094	885057	21.88	885083	3.64	885084	6.51
60H	.750	.500	.469	.234	.125	885064	13.02	885091	3.13	885092	5.00
80 RIV	1.000	.625	.625	.312	.125	885058	16.24	885079	3.29	885080	4.93
80-2+	1.000	.625	.625	.312	.125	885060	41.17	885085	4.51	885086	9.49
80H+	1.000	.625	.625	.312	.156	885066	22.55	885093	3.38	885094	6.44
100 RIV	1.250	.750	.750	.375	.156	885061	28.33	885081	6.91	885082	10.15
100H RIV+	1.250	.750	.750	.375	.187	885068	32.93	885095	5.58	885096	12.04
120 RIV	1.500	1.000	.875	.437	.187	885062	29.66	885087	7.13	885088	10.09
140 RIV	1.750	1.000	1.000	.500	.219	885063	53.96	885089	15.93	885090	25.26

**ASK FOR QUANTITY DISCOUNT** Prices subject to change without notice.

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# Drives U.S.A. Roller Chain



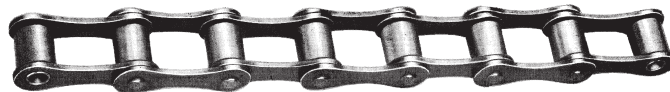
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\* We offer Free Freight with minimum orders.

*\* Sizes available in 10ft, 50ft and 100ft rolls*

Roller Chain Number	Chain Pitch Inches	Inner Width Inches	Roller Diam. Inches	Pin Diam. Inches	Sidebar Thick. Inches	Our Sequence Number	Per Foot	Connecting Links		Offset Links	
								Our Sequence Number	Per Each	Our Sequence Number	Per Each
40	.500	.312	.312	.156	.060	749986	9.91	750000	2.23	750001	6.57
41	.500	.250	.306	.141	.050	749987	9.58	750003	2.71	750004	7.95
50	.625	.375	.400	.200	.080	749988	11.93	750006	2.90	750007	6.02
60	.750	.500	.469	.234	.094	749989	14.66	750009	3.82	750010	7.86
60H	.750	.500	.469	.234	.125	749990	19.35	750012	4.90	750013	10.78
80 RIV	1.000	.625	.625	.312	.125	749991	29.21	750015	5.88	750016	17.17
80H+	1.000	.625	.625	.312	.156	749992	41.94	750019	16.18	750018	17.60
100 RIV	1.250	.750	.750	.375	.156	749996	51.71	750023	12.34	750022	27.63
100H RIV+	1.250	.750	.750	.375	.187	749994	65.71	750021	14.02	750020	31.07
120 RIV	1.500	1.000	.875	.437	.187	750024	78.85	750026	9.58	750026	9.58
120H	1.500	1.000	.875	.437	.219	750025	102.02	750028	14.85	750029	39.74
140 RIV	1.750	1.000	1.000	.500	.219	750030	119.44	750031	21.12	750032	45.34
140H	1.750	1.000	1.000	.500	.250	750033	105.17	750034	26.50	750035	47.76
160H	2.000	1.250	1.125	.562	.281	750037	177.63	750036	28.96	750038	63.36

## DRIVES AG CONVEYOR CHAIN In 10 FOOT ROLLS - WE DO NOT CUT ROLLS



Roller Chain Number	Chain Pitch Inches	Wt. Per 10 Foot Roll	Maxi. Tensile Strength Lbs.	Our Sequence Number	Riveted Type In 10 Ft. Rolls		Connecting Links		Roller Links		Offset Links	
					Per Foot	Our Sequence Number	Per Each	Our Sequence Number	Per Each	Our Sequence Number	Per Foot	
<b>NARROW LENGTH OF ROLLER DRIVE CHAIN DUMBELL SIDEBARS-MADE in U.S.A. by Drives</b>												
A555	1.630	13-1/4	11,250	753073	\$11.72	752450	\$6.62	752452	\$2.56	752454	\$4.00	
<b>NARROW LENGTH OF ROLLER DRIVE CHAIN STRAIGHT SIDEBARS-Made in U.S.A. by Drives</b>												
CA555	1.630	13-1/4	11,250	753071	15.28	752456	15.08	752458	4.43	752460	....	
<b>DRIVE CHAIN WITH DUMBELL SHAPED SIDEBARS-Made in U.S.A. by Drives</b>												
A550	1.630	13-1/4	11,250	753070	16.34	752320	6.27	752384	2.84	752448	4.30	
<b>CONVEYOR EXTENDED PITCH ROLLER CHAIN WITH STRAIGHT SIDEBARS-Made in U.S.A. by Drives</b>												
CA550	1.630	15-182	11,250	753072	18.27	752512	6.80	752576	3.52	752640	8.64	
CA557	1.630	20-1/2	16,500	753075	19.86	752654	7.31	752656	2.90	752658	8.73	
CA620	1.654	15-182	12,000	753076	25.42	752896	6.32	752960	3.20	753024	13.05	

NOTE: Cannot be used with Standard Detachable Sprocket Chain Links

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# HKK Roller Chain



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 \* We offer Free Freight with minimum orders.

**\* Sizes available in 10ft, 50ft and 100ft rolls**

Roller Chain Number	Chain Pitch Inches	Inner Width Inches	Roller Diam. Inches	Pin Diam. Inches	Sidebar Thick. Inches	Our Sequence Number	Per Foot	Connecting Links		Offset Links	
								Our Sequence Number	Per Each	Our Sequence Number	Per Each
25	.250	.125	.130	.090	.030	761505	\$7.71	762500	\$1.69	762505	\$2.85
35	.375	.187	.200	.141	.050	761510	5.83	762520	1.42	762525	4.16
2.9235-2	.375	.187	.200	.141	.050	761515	15.93	762532	1.99	762534	4.16
40	.500	.312	.312	.156	.060	761520	7.29	762540	1.67	762545	3.44
40-2	.500	.312	.312	.156	.060	761530	18.75	762560	3.96	762565	6.31
41	.500	.250	.306	.141	.050	761535	6.67	762580	1.85	762585	3.85
43 (or 65)	.500	.110	.306	.141	.041	761537	3.39	762592	1.56	762594	2.73
50	.625	.375	.400	.200	.080	761540	9.21	762600	1.92	762605	4.25
50-2	.625	.375	.400	.200	.080	761555	24.99	762620	4.35	762625	8.60
50H	.625	.365	.400	.200	.095	761563	18.12	762612	3.29	762614	6.25
60	.750	.500	.469	.234	.094	761565	12.08	762640	2.60	762645	5.46
60-2	.750	.500	.469	.234	.094	761572	33.85	762700	6.08	762705	13.02
60H	.750	.500	.469	.234	.125	761580	17.62	762660	3.67	762665	7.75
60H-2	.750	.500	.469	.234	.125	761590	47.07	762679	8.75	762685	18.95
80 RIV	1.000	.625	.625	.312	.125	761620	21.87	762720	4.48	762725	9.41
80 COT	1.000	.625	.625	.312	.125	761627	17.29	762723	4.21	762725	9.41
80-2+	1.000	.625	.625	.312	.125	761630	53.63	762740	8.79	762745	19.75
80H+	1.000	.625	.625	.312	.156	761645	29.89	762760	5.67	762765	12.31
100 RIV	1.250	.750	.750	.375	.156	761655	36.03	762780	6.87	762785	15.83
100 COT	1.250	.750	.750	.375	.156	761660	20.28	762780	6.87	762785	15.83
100-2 RIV	1.250	.750	.750	.375	.156	761662	86.33	762812	15.62	762813	33.85
100H RIV+	1.250	.750	.750	.375	.187	761665	48.84	762800	10.10	762805	21.08
120 RIV	1.500	1.000	.875	.437	.187	761672	53.42	762815	11.21	762817	23.16
120 COT	1.500	1.000	.875	.437	.187	761675	37.93	762815	11.21	762817	23.16
120-2 RIV	1.500	1.000	.875	.437	.187	761682	111.95	762900	23.64	762901	51.65
140 RIV	1.750	1.000	1.000	.500	.219	761684	65.30	762821	15.20	762823	33.53
140 COT	1.750	1.000	1.000	.500	.219	761685	....	762821	15.20	762823	33.53
140-2 RIV	1.750	1.000	1.000	.500	.218	761687	86.87	762904	24.64	762905	67.90
160 RIV	2.000	1.250	1.125	.562	.250	761689	76.34	762827	21.04	762829	41.14
160 COT	2.000	1.250	1.125	.562	.250	761690	....	762827	21.04	762829	41.14

## METRIC DIN PITCH STEEL ROLLER CHAIN With SOLID ROLLERS

Roller Chain Number	Chain Pitch Inches	Inner Width Inches	Roller Diam. Inches	Pin Diam. Inches	Sidebar Thick. Inches	Our Sequence Number	Per Foot	Our Sequence Number	Our Per Each	Sequence Number	Per Each
06B Metric	.375	.225	.250	.129	.055	765198	\$10.62	765796	\$2.21	765798	\$3.27
08B Metric	.500	.305	.335	.175	.070	765200	8.54	765800	2.33	765802	4.67
10B Metric	.625	.380	.400	.200	.071	765202	12.64	765806	1.46	765808	5.21
12B Metric	.750	.460	.475	.225	.078	765204	15.83	765812	3.37	765814	6.77
16B Metric	1.000	.670	.625	.326	.165	765206	28.85	765818	6.33	765820	12.39
20B Metric	1.250	.770	.750	.400	.138	765208	44.26	765822	10.10	765824	21.14

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## AQUA & STAINLESS STEEL ROLLER CHAIN PRECISE AQUA SERIES ROLLER CHAIN WITH SOLID ROLLERS & SOLID BUSHINGS

Perfectly suited for wash-down or out-doors applications. Aqua-Series chains have corrosion resistance far superior to Nickle or Zinc plated chains. Aqua-Series fills the void between Nickle Plated and Stainless Steel Chains. Do NOT use where chain may come in contact with food.

Roller Chain Number	Chain Pitch Inches	Inner Width Inches	Roller Chain Inches	Pin Diam. Inches	Sidebar Thick Inches	Our Sequence Number	Per Foot	Our Sequence Number	Per Each	Our Sequence Number	Per Each
40AQUA	.500	.312	.312	.156	.060	764200	\$12.87	764210	\$2.81	764220	\$5.08
50AQUA	.625	.375	.400	.200	.080	764201	18.00	764211	3.44	764221	6.25
60AQUA	.750	.500	.469	.234	.094	764202	22.91	764212	3.44	764222	6.91
80AQUA	1.000	.625	.625	.312	.125	764203	42.91	764213	5.00	764223	11.39
700AQUA	1.250	.750	.750	.375	.156	764204	42.91	764214	9.69	764224	20.39

## STAINLESS STEEL ROLLER CHAIN

PRECISE STANDARD PITCH 316 STAINLESS STEEL ROLLER CHAIN With SOLID ROLLERS- Made in Japan



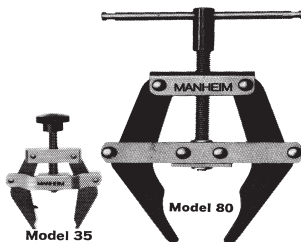
Roller Chain Number	Chain Pitch Inches	Inner Width Inches	Roller Diam. Inches	Pin. Diam. Inches	Sidebar Thick Inches	Riveted Type In 10 Ft. Rolls		Connecting Links		Roller Links		Offset Links	
						Our Sequence Number	Per Foot	Our Sequence Number	Per Each	Our Sequence Number	Per Each	Our Sequence Number	Per Each
25 SS	.250	.125	.130	.090	.030	762478	\$23.33	763036	\$4.71	-----	\$....	763038	\$8.04
35 SS	.375	.187	.200	.141	.050	762480	22.08	763040	3.27	763044	2.08	763042	6.23
40 SS	.500	.312	.312	.156	.060	762485	30.41	763046	5.00	763050	2.43	763048	9.96
41 SS	.500	.250	.306	.141	.050	762482	29.35	7630441	5.81	-----	....	7630442	11.46
50 SS	.625	.375	.400	.200	.080	762487	38.95	763052	5.02	763056	3.60	763054	12.08
60 SS	.750	.500	.469	.234	.094	762489	51.65	763058	7.81	763062	5.23	763060	16.87
80 SS	1.000	.625	.625	.312	.125	762490	88.31	7630621	12.81	7630623	8.66	7630622	29.58

PRECISE EXTENDED STAINLESS STEEL PITCH ROLLER CHAIN with DUMBELL SHAPED SIDE BARS & SOLID ROLLERS- Made in Japan

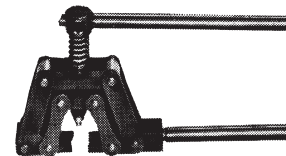
2050 SS	1-1/4				5/64	762493	31.03	763070	19.37	763074	5.29	763072	19.37
2060 SS	1-1/2				3/32	762495	35.68	763076	10.39	763080	7.32	763078	20.68

PRECISE CONVEYOR EXTENDED STAINLESS STEEL PITCH ROLLER CHAIN with STRAIGHT SIDE BARS & SOLID ROLLERS- Made in Japan

C2040 SS	1	-----	-----	-----	1/16	762496	15.81	763082	4.98	763086	3.60	763084	9.47
C2050 SS	1-1/4	-----	-----	-----	5/64	762497	18.93	763088	5.53	763092	5.17	763090	11.89
C2060H SS	1-1/2	-----	-----	-----	1/8	7624965	28.58	763087	8.10	7630876	7.18	7630873	17.54
C2080H SS	2	-----	-----	-----	5/32	7624967	58.20	7630875	15.17	-----	....	7630874	31.92



Jaw Number	Sizes	Per Spread	Part for Chain Wt.	Our Sequence Number	Per Each
35	Nos. 35-60	2"	5 oz.	300736	\$....
80	Nos. 80-240	5"	2 lbs.	300800	....



No. for Chain Numbers	Pitch Inches Inclusive	Our Sequence Number	Per Each
CB01 35 thru 60	1/4 to 3/4	763500	\$47.90
CB02 60 thru 100	3/4 TO 1-1/2	763505	93.73
CB03 100 thru 160	1-1/4 to 2	763510	367.05
Pressure Tip-For No. CB01		763540	6.25
Pressure Tp-For No. CB02		763545	6.54
Pressure Tip-For No. CB03		763550	17.83

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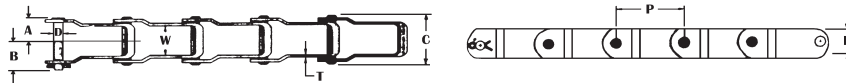
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**BAUM** HYDRAULICS CORPORATION

# Drives U.S.A. Pintle Chain



## STEEL PINTLE CHAIN



Pintle Chain Number	Our Sequence Number	Per Foot	P Pitch	A	B	C	D	H	W	T	Avg. Ultimate Strength in Lbs.	Min. Tensile Strength in Lbs.	Max. Rec. Working Load in Lbs
D662	753108	\$18.85	1.664	51/64	7/8	1-5/8	.281	.720	29/32	.125	11.000	8.500	1.700
D667H	753110	16.16	2.313	7/8	1-1/32	1-47/64	.312	.875	1	.125	12.500	9.500	1.900
D667X	753112	23.72	2.250	1-1/32	1-9/64	1-61/64	.437	.937	1-1/16	.170	21.000	15.000	3.000
D667K	753114	33.58	2.250	1-1/8	1-15/64	2-1/8	.437	1.062	1-5/64	.200	24.500	20.000	4.000
D667XC	753113	34.06	2.250	1-1/32	1-9/64	1-61/64	.437	.937	1-1/16	.170	24.000	18.000	3.600
D667KC	753115	37.85	2.250	1-1/8	1-15/64	2-1/8	.437	1.062	1-5/64	.200	30.000	24.000	4.800

## STEEL CUT TOOTH SPROCKETS

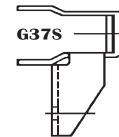
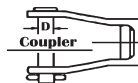
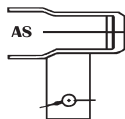
37 Assortment:: One sprocket of each starred size. Sequence # Z90940 **\$901.25**

Sprocket Per Number	No. of Teeth Each	Diam. Inches	Approx. Wt. Lbs.	Our Sequence Number	Per Each	Sprocket Number	No. of Teeth	Diam. Inches	Approx. Wt. Lbs.	Our Sequence	
<b>For 55 and A550 Chain</b>						<b>For 62 and A620 Chain</b>					
55W6	6	3-3/4	3/4	539528	\$53.58	62W6	6	3-7/8	1	540226	\$96.72
55X7*	7	4-1/4	1	539530	59.31	62W7	7	4-1/2	1-1/2	540228	125.12
55X8*	8	4-3/4	1-1/2	539540	66.18	62X8*	8	4-7/8	1-3/4	540230	119.82
55X9*	9	5-1/4	2	539550	78.48	62X9	9	5-3/8	2-1/2	540232	249.92
55X10*	10	5-3/4	2-1/2	539552	86.04	62X10*	10	5-7/8	3-1/4	540234	258.70
55X11	11	6-1/4	3-1/4	539554	102.62	62X11*	11	6-1/2	4	540236	222.74
55X12*	12	6-3/4	4	539556	121.28	62X12*	12	7	4-7/8	540238	143.72
55X13	13	7-1/2	4-1/4	539560	98.94	62Y15	15	8-1/2	6	540250	194.05
55X14	14	7-3/4	4-1/2	539565	148.09						
55X15	15	8-1/4	5	539570	157.67						
						67X6	6	5-1/2	3-1/2	540310	93.78
						67X7	7	5-3/4	4	540320	106.95
						67X8	8			540330	148.65
						67X9	9			540340	...



## LINKS FOR PINTLE CHAIN

Chain Link Number	Approx. No. of Links in 10 Ft.	Our Sequence Number	Per Each
D662AS	72	753116	\$1....
D662G37S Right	72	753118	20.85
D662G37S Left	72	753120	....
D662 Coupler	--	753132	11.63
D667HAS	52	753122	....
D667H Coupler	--	753134	13.74
D667XAS	53	753124	18.71
D667X Coupler	--	753136	14.71
D667KAS	53	753126	14.32
D667K Coupler	--	753138	15.26
D667XCAS	53	753125	15.44
D667XC Coupler	--	753137	27.67
D667KCAS	53	753127	1.45
D667KC Coupler	--	753139	18.09



## BUSHED ROLLER CHAIN

Roller Chain Number	Chain Pitch Inches	Sidebar Thickness Inches	Our Sequence Number	Per Foot
81X	2.609	.16	749961	21.49
81XH	2.609	.31 inner - .22 outer	749957	28.65

Riveted Type  
In 10 Ft. Rolls

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# Extended Pitch Conveyor Chain



Roller Chain Number	Chain Pitch Inches	Sidebar Thickness Inches	Riveted Type In 10 Ft. Rolls		Connecting Links		Roller Links		Offset Links	
			Our Sequence Number	Per Foot	Our Sequence Number	Per Each	Our Sequence Number	Per Each	Our Sequence Number	Per Foot
2040*	1	1/16	885107	\$11.00	885155	\$3.24	885153	\$1.76	885156	\$7.15
2050*	1-1/4	5/64	885109	10.58	885150	4.18			885151	10.95
2060*	1-1/2	3/32	885172	19.44	885174	6.31			885175	13.91
2080	2	1/2		Call						
C2040	1	1/16	885110	....	885147	1.56	885149	1.76	885148	4.37
C2050	1-1/4	5/64	885111	12.71	885144	4.95	885145	7.64	885146	1.48
C2060H	1-1/2	1/8	885112	22.91	885141	6.18	885142	14.06	885143	3.42
C2062H	1-1/2	1/8	885118	47.63	885127	7.11	885128	15.13	885129	10.89
C2080H	2	5/32	885113	38.81	885138	15.64	885139	35.44	885140	6.24
C2082H	2	5/32	885119	30.36			885125	41.46	885126	33.04
C2100H	2-1/2	3/16	885114	65.61	885135	19.60	885136	58.41	885137	25.28
C2120H	3	7/32	885116	43.34	885132	30.08	885133	54.99	885134	43.03

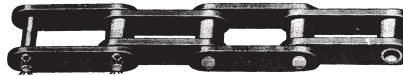
\* In 10 and 50 Foot Roots



Roller Chain Number	Chain Pitch Inches	Sidebar Thickness Inches	Riveted Type In 10 Ft. Rolls		Connecting Links		Roller Links		Offset Links	
			Our Sequence Number	Per Foot	Our Sequence Number	Per Each	Our Sequence Number	Per Each	Our Sequence Number	Per Foot



2040*	1	1/16	762415	\$6.04	762859	1.87	762867	0.73	762864	4.06
2050*	1-1/4	5/64	762420	7.60	762869	2.29	762875	0.96	762873	5.04
2060*	1-1/2	3/32	762425	9.89	762877	3.08	762884	2.06	762881	6.67
2080	2	1/2	762430	19.37	762888	5.94	762893	4.75	762891	13.54



C2040	1	1/16	762435	3.29	762920	1.46	762924	0.69	762922	1.76
C2050	1-1/4	5/64	762440	7.66	762935	2.19	762938	1.50	762936	3.64
C2060H	1-1/2	1/8	762455	11.46	762962	3.64	762966	3.12	762964	7.19
C2062H	1-1/2	1/8	762460	....	USE C2060H		762972	5.83	762970	10.62
C2080H	2	5/32	762462	21.45	762974	6.87	762978	6.35	762976	14.16
C2082H	2	5/32	7624621	....	USE C2080H		7629732	9.08	762973	11.43
C2100H	2-1/2	3/16	7624622	36.55	762979	10.21	762981	8.69	762980	23.95
C2120H	3	7/32	762463	54.88	762982	17.60	762984	20.93	762983	35.39

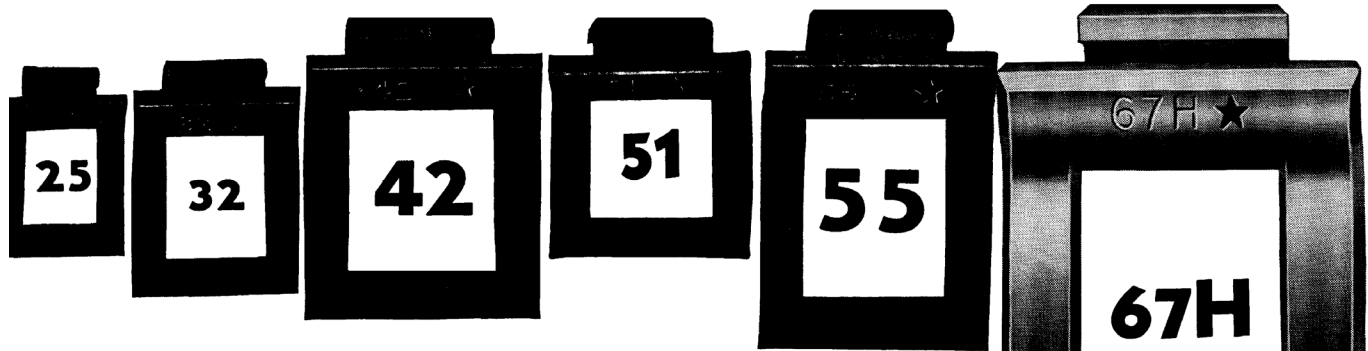
\* In 10 and 50 Foot Roots

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# Steel Sprocket Chain in 10-Foot Rolls. We do not cut rolls S7



Sprocket Chain Number	Thickness Inch	Average Ultimate Strength Lbs.	In 10 Foot Rolls	
			Our Sequence Number	Per Foot
25	0.073	950	753040	\$8.67
32	0.090	1500	753042	8.97
42	0.105	2300	753046	7.49
50H	0.125	2600	753050	8.46
51	.0100	2100	753052	11.13
52	0.120	2700	753054	10.58
55	0.125	2800	753056	10.38
62	0.148	4200	753058	14.58
67H	0.185	5500	753066	19.87



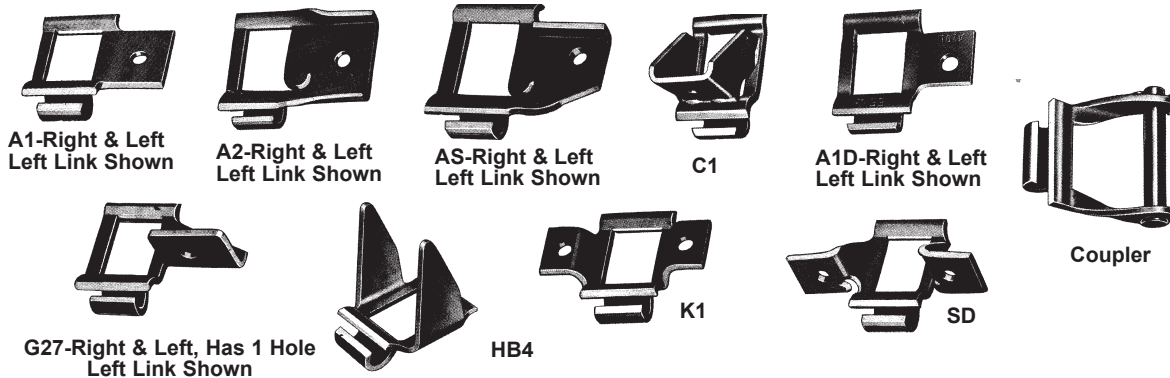
Be sure to use W Hubs with W Sprockets & X Hubs with X Sprockets

## Steel Attachment for Sprocket Chain

Chain Link Number	Hose Size	Right Our Sequence Number	Left Our Sequence Number	Price Per Foot
<b>For No. 55 Steel Chain - .125 Thick</b>				
55A1	1/4	750043	750047	\$293.80
55A2	1/4	750051	750055	378.14
55A1D	1/4	751041	750078	342.77
55C1	1/4	-----	750059	633.86
55G27	1/4	750062	750066	416.22
55HB4	NONE	-----	751044	554.96
55K1	1/4	-----	750070	554.96
55SD	1/4	-----	750074	454.31

NOTE: Use flat-head rivet unless tubular is specified.

Chain Link Number	Hose Size	Right Our Sequence Number	Left Our Sequence Number	Price Per Foot
<b>For No. 62 Steel Chain - .148 Thick</b>				
62A1	1/4	751064	751070	\$331.89
62A2	1/4	751075	751080	557.68
62C1	1/4	-----	751085	459.75
62G27	1/4	751090	751095	435.27
62K1	1/4	-----	751168	....
62SD	1/4	-----	751232	614.81
62 Coupler	NONE	-----	751424	2053.91
<b>For No. 67H Steel Chain - .185 Thick</b>				
67HAS	5/16	751680	751744	778.04
<b>For No. 67XH Steel Chain - .200 Thick</b>				
67XHA2W	5/16	751936	752000	705.95



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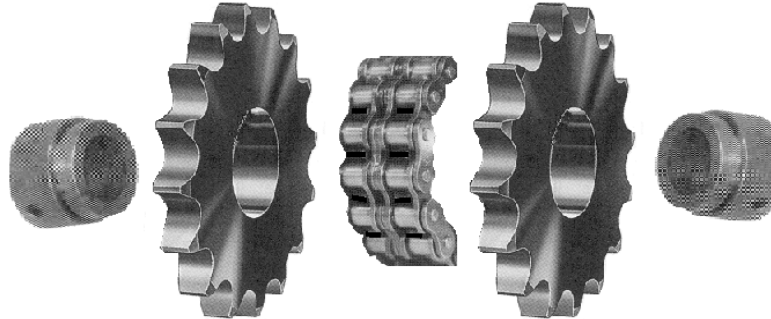
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**WELD SPROCKET CHAIN COUPLINGS - NO COVERS**

Rounds, Squares, Splines and Hexes  
 The 2 HALVES and CHAIN MUST BE BOUGHT SEPARATELY  
 Select Halves needed plus chain and weld sprocket to hub

Roller chain couplings have a torque capacity in excess of the torque normally transmitted by shafting which falls within the coupling bore range. Select the smallest coupling which will accommodate both shafts, as shown below.



COUPLING Number	Our Sequence Number	HALF Each	COUPLING Number	Our Sequence Number	HALF Each	COUPLING Number	Our Sequence Number	HALF Each	COUPLING Number	Our Sequence Number	HALF Each
<b>ROUND BORE WELD COUPLING HALVES</b>											
<b>RC4016W 1/2R</b>	Y93436	<b>\$12.54</b>	<b>RC4016W 9/16R</b>	Y93438	<b>\$7.09</b>	<b>RC4016W 5/8R</b>	Y93440	<b>\$12.53</b>	<b>RC4016W 11/16R</b>	Y93442	<b>\$12.53</b>
<b>RC4016W 3/4R</b>	Y93444	<b>12.53</b>	<b>RC4016W 13/16R</b>	Y93446	<b>12.53</b>	<b>RC4016W 7/8R</b>	Y93448	<b>12.53</b>	<b>RC4016W 15/16R</b>	Y93450	<b>12.54</b>
<b>RC4016W 1R</b>	Y93452	<b>12.53</b>	<b>RC4016W 1-1/16R</b>	Y93454	<b>12.53</b>	<b>RC4016W 1-1/8R</b>	Y93456	<b>12.53</b>	<b>RC4016W 1-3/16R</b>	Y93458	<b>5.44</b>
<b>RC4016W 1-1/4R</b>	Y93460	<b>12.53</b>									
<b>RC5010V 1/2R</b>	Y93680	....	<b>RC5010V 9/16R</b>	Y93682	....	<b>RC5010V 5/8R</b>	Y93684	....	<b>RC5010V 11/16R</b>	Y93686	....
<b>RC5010V 3/4R</b>	Y93688	....	<b>RC5010V 13/16R</b>	Y93690	....	<b>RC5010V 7/8R</b>	Y93692	<b>22.74</b>			
<b>RC5012W 1/2R</b>	Y93492	<b>13.52</b>	<b>RC5012W 9/16R</b>	Y93494	<b>13.52</b>	<b>RC5012W 5/8R</b>	Y93496	<b>13.52</b>	<b>RC5012W 11/16R</b>	Y93498	<b>13.52</b>
<b>RC5012W 3/4R</b>	Y93500	<b>13.52</b>	<b>RC5012W 13/16R</b>	Y93502	<b>13.52</b>	<b>RC5012W 7/8R</b>	Y93504	<b>13.52</b>	<b>RC5012W 15/16R</b>	Y93506	<b>13.52</b>
<b>RC5012W 1R</b>	Y93508	<b>13.52</b>	<b>RC5012W 1-1/16R</b>	Y93510	<b>13.52</b>	<b>RC5012W 1-1/8R</b>	Y93512	<b>13.52</b>	<b>RC5012W 1-3/16R</b>	Y93514	<b>6.43</b>
<b>RC5012W 1-1/4R</b>	Y93516	<b>13.52</b>									
<b>RC5016W 1/2R</b>	Y93548	<b>14.83</b>	<b>RC5016W 9/16R</b>	Y93550	<b>14.82</b>	<b>RC5016W 5/8R</b>	Y93552	<b>14.82</b>	<b>RC5016W 11/16R</b>	Y93554	<b>14.82</b>
<b>RC5016W 3/4R</b>	Y93556	<b>14.82</b>	<b>RC5016W 13/16R</b>	Y93558	<b>14.82</b>	<b>RC5016W 7/8R</b>	Y93560	<b>14.82</b>	<b>RC5016W 15/16R</b>	Y93562	<b>14.83</b>
<b>RC5016W 1R</b>	Y93564	<b>14.82</b>	<b>RC5016W 1-1/16R</b>	Y93566	<b>14.82</b>	<b>RC5016W 1-1/8R</b>	Y93568	<b>14.82</b>	<b>RC5016W 1-3/16R</b>	Y93570	....
<b>RC5016W 1-1/4R</b>	Y93572	<b>14.82</b>									
<b>RC5018X 5/8R</b>	Y93606	<b>18.40</b>	<b>RC5018X 11/16R</b>	Y93608	<b>18.40</b>	<b>RC5018X 3/4R</b>	Y93610	<b>18.40</b>	<b>RC5018X 13/16R</b>	Y93612	<b>18.40</b>
<b>RC5018X 7/8R</b>	Y93614	<b>18.40</b>	<b>RC5018X 15/16R</b>	Y93616	<b>18.40</b>	<b>RC5018X 1R</b>	Y93618	<b>18.40</b>	<b>RC5018X 1-1/16R</b>	Y93620	<b>18.40</b>
<b>RC5018X 1-1/8R</b>	Y93622	<b>18.40</b>	<b>RC5018X 1-3/16R</b>	Y93624	<b>18.40</b>	<b>RC5018X 1-1/4R</b>	Y93626	<b>18.40</b>	<b>RC5018X 1-5/16R</b>	Y93628	<b>18.40</b>
<b>RC5018X 1-3/8R</b>	Y93630	<b>18.40</b>	<b>RC5018X 1-7/16R</b>	Y93632	<b>18.40</b>	<b>RC5018X 1-1/2R</b>	Y93634	<b>18.40</b>	<b>RC5018XX 1-5/8R</b>	Y93635	....
<b>RC6010V 1/2R</b>	Y93694	....	<b>RC6010V 9/16R</b>	Y93696	....	<b>RC6010V 5/8R</b>	Y93698	....	<b>RC6010V 11/16R</b>	Y93700	....
<b>RC6010V 3/4R</b>	Y93702	....	<b>RC6010V 13/16R</b>	Y93704	....	<b>RC6010V 7/8R</b>	Y93706	....			
<b>RC6012W 1/2R</b>	Y93708	<b>16.00</b>	<b>RC6012W 9/16R</b>	Y93710	....	<b>RC6012W 5/8R</b>	Y93712	<b>16.00</b>	<b>RC6012W 11/16R</b>	Y93714	<b>16.00</b>
<b>RC6012W 3/4R</b>	Y93716	<b>16.00</b>	<b>RC6012W 13/16R</b>	Y93718	<b>16.00</b>	<b>RC6012W 7/8R</b>	Y93720	<b>16.00</b>	<b>RC6012W 15/16R</b>	Y93722	<b>16.00</b>
<b>RC6012W 1R</b>	Y93724	<b>16.00</b>	<b>RC6012W 1-1/16R</b>	Y93726	<b>16.00</b>	<b>RC6012W 1-1/8R</b>	Y93728	<b>16.00</b>	<b>RC6012W 1-3/16R</b>	Y93730	....
<b>RC6012W 1-1/4R</b>	Y93732	<b>16.00</b>									
<b>RC6018X 5/8R</b>	Y93200	<b>22.16</b>	<b>RC6018X 11/16R</b>	Y93202	<b>22.16</b>	<b>RC6018X 3/4R</b>	Y93204	<b>22.16</b>	<b>RC6018X 13/16R</b>	Y93206	<b>22.16</b>
<b>RC6018X 7/8R</b>	Y93208	<b>22.16</b>	<b>RC6018X 15/16R</b>	Y93210	<b>22.16</b>	<b>RC6018X 1R</b>	Y93212	<b>22.16</b>	<b>RC6018X 1-1/16R</b>	Y93214	<b>22.16</b>
<b>RC6018X 1-1/8R</b>	Y93216	<b>22.16</b>	<b>RC6018X 1-3/16R</b>	Y93222	<b>22.16</b>	<b>RC6018X 1-1/4R</b>	Y93220	<b>22.16</b>	<b>RC6018X 1-5/16R</b>	Y93224	<b>22.16</b>
<b>RC6018X 1-3/8R</b>	Y93226	<b>22.16</b>	<b>RC6018X 1-7/16R</b>	Y93228	<b>22.16</b>	<b>RC6018X 1-1/2R</b>	Y93230	<b>22.16</b>	<b>RC6018XX 1-5/8R</b>	Y93232	....
<b>RC6020X 5/8R</b>	Y93264	<b>26.13</b>	<b>RC6020X 11/16R</b>	Y93266	<b>26.13</b>	<b>RC6020X 3/4R</b>	Y93268	<b>26.13</b>	<b>RC6020X 13/16R</b>	Y93270	<b>26.13</b>
<b>RC6020X 7/8R</b>	Y93272	<b>26.13</b>	<b>RC6020X 15/16R</b>	Y93274	<b>26.13</b>	<b>RC6020X 1R</b>	Y93276	<b>26.13</b>	<b>RC6020X 1-1/16R</b>	Y93278	<b>26.13</b>
<b>RC6020X 1-1/8R</b>	Y93280	<b>26.13</b>	<b>RC6020X 1-3/16R</b>	Y93282	<b>26.13</b>	<b>RC6020X 1-1/4R</b>	Y93283	<b>26.13</b>	<b>RC6020X 1-5/16R</b>	Y93284	<b>26.13</b>
<b>RC6020X 1-3/8R</b>	Y93285	<b>26.13</b>	<b>RC6020X 1-7/16R</b>	Y93286	<b>26.13</b>	<b>RC6020X 1-1/2R</b>	Y93288	<b>26.13</b>	<b>RC6020XX 1-5/8R</b>	Y93290	....
<b>RC8012X 5/8R</b>	Y93764	<b>23.59</b>	<b>RC8012X 11/16R</b>	Y93766	<b>23.59</b>	<b>RC8012X 3/4R</b>	Y93768	<b>23.59</b>	<b>RC8012X 13/16R</b>	Y93770	<b>23.59</b>
<b>RC8012X 7/8R</b>	Y93772	<b>23.59</b>	<b>RC8012X 15/16R</b>	Y93774	<b>23.59</b>	<b>RC8012X 1R</b>	Y93776	<b>23.59</b>	<b>RC8012X 1-1/16R</b>	Y93778	<b>23.59</b>
<b>RC8012X 1-1/8R</b>	Y93780	<b>23.59</b>	<b>RC8012X 1-3/16R</b>	Y93782	<b>23.59</b>	<b>RC8012X 1-1/4R</b>	Y93784	<b>23.59</b>	<b>RC8012X 1-5/16R</b>	Y93786	<b>23.59</b>
<b>RC8012X 1-3/8R</b>	Y93788	<b>23.59</b>	<b>RC8012X 1-7/16R</b>	Y93790	<b>23.59</b>	<b>RC8012X 1-1/2R</b>	Y93792	<b>23.59</b>	<b>RC8012XX 1-5/8R</b>	Y93794	....
<b>RC8018X 5/8R</b>	Y93320	<b>37.86</b>	<b>RC8018X 11/16R</b>	Y93322	<b>37.86</b>	<b>RC8018X 3/4R</b>	Y93324	<b>37.86</b>	<b>RC8018X 13/16R</b>	Y93326	<b>37.86</b>
<b>RC8018X 7/8R</b>	Y93325	<b>37.86</b>	<b>RC8018X 15/16R</b>	Y93327	<b>37.86</b>	<b>RC8018X 1R</b>	Y93328	<b>37.86</b>	<b>RC8018X 1-1/16R</b>	Y93330	<b>37.86</b>
<b>RC8018X 1-1/8R</b>	Y93332	<b>37.86</b>	<b>RC8018X 1-3/16R</b>	Y93334	<b>37.86</b>	<b>RC8018X 1-1/4R</b>	Y93336	<b>37.86</b>	<b>RC8018X 1-5/16R</b>	Y93338	<b>37.86</b>
<b>RC8018X 1-3/8R</b>	Y93340	<b>37.86</b>	<b>RC8018X 1-7/16R</b>	Y93342	<b>37.86</b>	<b>RC8018X 1-1/2R</b>	Y93344	<b>37.86</b>	<b>RC8018XX 1-5/8R</b>	Y93346	....

**DIMENSIONS FOR COUPLING HALVES**

Coupling Number	Wt. Lbs.	HP@ 1800 RPM	Outside Diam. Inches	Half Length Approx. Inches	Hub Diam. Inches	Chain Number	Coupling Number	Wt. Lbs.	HP@ 1800 RPM	Outside Diam. Inches	Half Length Approx. Inches	Hub Diam. Inches	Chain Number
<b>RC4016W</b>	1	32.7	2.81	1-7/16	1-13/16	4016	<b>RC6012W</b>	1-1/2	85	3.25	1-7/16	1-13/16	6012
<b>RC5010V</b>	1-1/2	48	2.30	1-3/16	1-7/16	5010	<b>RC6018X</b>	1-3/4	130	4.70	1-7/16	2-1/2	6018
<b>RC5012W</b>	1-1/2	54	3.52	1-7/16	1-13/16	5012	<b>RC6020X</b>	1-3/4	192	5.19	1-7/16	2-1/2	6020
<b>RC5016W</b>	1-3/4	59	3.52	1-7/16	1-13/16	5016	<b>RC8012X</b>	2	250	4.33	1-7/16	2-1/2	8012
<b>RC5018X</b>	2	61.9	3.92	1-7/16	2-1/2	5018	<b>RC8018X</b>	2-1/2	326	6.27	1-7/16	2-1/2	8018
<b>RC6010V</b>	1-1/2	75	2.76	1-3/16	1-7/16	6010							

\*HP Decreases as RPM Decreases

Prices subject to change without notice. **ASK FOR QUANTITY DISCOUNT**

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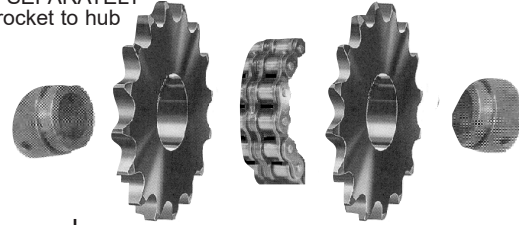
## WELD SPROCKET CHAIN COUPLINGS - NO COVERS

Rounds, Squares, Splines and Hexes

The 2 HALVES and CHAIN MUST BE BOUGHT SEPARATELY  
Select Halves needed plus chain and weld sprocket to hub

S9

Roller chain couplings have a torque capacity in excess of the torque normally transmitted by shafting which falls within the coupling bore range. Select the smallest coupling which will accommodate both shafts, as shown below.



COUPLING Number	Our Sequence Number	HALF Each	COUPLING Number	Our Sequence Number	HALF Each	COUPLING Number	Our Sequence Number	HALF Each
<b>SPLINE BORE WELD COUPLING HALVES</b>								
<b>RC4016W 1-6</b>	Y93462	<b>\$31.09</b>	<b>RC4016W 1-1/8-6</b>	Y93464	<b>\$30.31</b>	<b>RC4016W 1-3/8-6</b>	Y93468	<b>\$13.62</b>
<b>RC4016W 1-1/4-14</b>	Y93480	<b>30.31</b>	<b>RC4016W 7/8-13</b>	Y93476	<b>31.09</b>	<b>RC4016W 1-3/8-21</b>	Y93474	<b>16.72</b>
<b>RC5012W 1-6</b>	Y93518	<b>32.07</b>	<b>RC5012W 1-1/8-6</b>	Y93520	....	<b>RC5012W 1-3/8-6</b>	Y93524	<b>14.61</b>
<b>RC5012W 1-1/4-14</b>	Y93534	....	<b>RC5012W 7/8-13</b>	Y93532	....	<b>RC5012W 1-3/8-21</b>	Y93530	<b>17.71</b>
<b>RC5016W 1-6</b>	Y93574	....	<b>RC5016W 1-1/8-6</b>	Y93576	<b>15.92</b>	<b>RC5016W 1-3/8-6</b>	Y93582	<b>15.92</b>
<b>RC5016W 1-1/4-14</b>	Y93592	....	<b>RC5016W 7/8-13</b>	Y93590	....	<b>RC5016W 1-3/8-21</b>	Y93588	<b>19.02</b>
<b>RC5018X 1-6</b>	Y93636	....	<b>RC5018X 1-1/8-6</b>	Y93638	....	<b>RC5018X 1-1/4-6</b>	Y93640	<b>19.84</b>
<b>RC5018X 1-3/8-6</b>	Y93642	....	<b>RC5018X 1-3/4-6</b>	Y93644	....	<b>RC5018X 7/8-13</b>	Y93654	<b>24.45</b>
<b>RC5018X 1-1/4-14</b>	Y93656	....						
<b>RC6012W 1-6</b>	Y93734	....	<b>RC6012W 1-1/8-6</b>	Y93736	<b>17.09</b>	<b>RC6012W 1-3/8-6</b>	Y93740	<b>17.09</b>
<b>RC6012W 1-1/4-14</b>	Y93750	....	<b>RC6012W 7/8-13</b>	Y93748	....	<b>RC6012W 1-3/8-21</b>	Y93746	<b>20.19</b>
<b>RC6018X 1-6</b>	Y93234	....	<b>RC6018X 1-1/8-6</b>	Y93231	<b>12.85</b>	<b>RC6018X 1-1/4-6</b>	Y93233	<b>23.60</b>
<b>RC6018X 1-3/8-6</b>	Y93235	<b>23.60</b>	<b>RC6018X 1-3/4-6</b>	Y93237	....	<b>RC6018X 7/8-13</b>	Y93242	<b>28.21</b>
<b>RC6018X 1-1/4-14</b>	Y93244	....	<b>RC6018X 1-3/8-21</b>	Y93245	<b>26.72</b>			
<b>RC6020X 1-6</b>	Y93292	....	<b>RC6020X 1-1/8-6</b>	Y93294	<b>16.82</b>	<b>RC6020X 1-1/4-6</b>	Y93296	<b>27.57</b>
<b>RC6020X 1-3/8-6</b>	Y93298	<b>16.82</b>	<b>RC6020X 1-3/4-6</b>	Y93300	....	<b>RC6020X 7/8-13</b>	Y93310	<b>32.18</b>
<b>RC6020X 1-1/4-14</b>	Y93312	....	<b>RC6020X 1-3/8-21</b>	Y93302	<b>30.69</b>			
<b>RC8012X 1-6</b>	Y93796	....	<b>RC8012X 1-1/8-6</b>	Y93798	....	<b>RC8012X 1-1/4-6</b>	Y93802	<b>25.04</b>
<b>RC8012X 1-3/8-6</b>	Y93804	....	<b>RC8012X 1-3/4-6</b>	Y93800	....	<b>RC8012X 7/8-13</b>	Y93814	<b>29.65</b>
<b>RC8012X 1-1/4-14</b>	Y93816	....	<b>RC8012X 1-3/8-21</b>	Y93806	<b>28.15</b>			
<b>RC8018X 1-6</b>	Y93348	....	<b>RC8018X 1-1/8-6</b>	Y93349	<b>28.55</b>	<b>RC8018X 1-1/4-6</b>	Y93351	<b>39.30</b>
<b>RC8018X 1-3/8-6</b>	Y93353	<b>28.55</b>	<b>RC8018X 1-3/4-6</b>	Y93355	....	<b>RC8018X 7/8-13</b>	Y93354	<b>43.91</b>
<b>RC8018X 1-1/4-14</b>	Y93356	....	<b>RC8018X 1-3/8-21</b>	Y93361	<b>42.42</b>			

<b>SQUARE BORE WELD COUPLING HALVES</b>								
<b>RC4016W 3/4S</b>	Y93478	....	<b>RC4016W 7/8S</b>	-----	....	<b>RC4016W 1S</b>	Y93484	....
<b>RC5012W 3/4S</b>	Y93536	....	<b>RC5012W 7/8S</b>	-----	....	<b>RC5012W 1S</b>	Y93540	....
<b>RC5016W 3/4S</b>	Y93594	....	<b>RC5016W 7/8S</b>	-----	....	<b>RC5016W 1S</b>	Y93598	....
<b>RC5018X 3/4S</b>	Y93658	....	<b>RC5018X 7/8S</b>	Y93660	<b>22.95</b>	<b>RC5018X 1S</b>	Y93662	<b>22.95</b>
<b>RC5018X 1-1/8S</b>	-----	....	<b>RC5018X 1-3/16S</b>	Y93666	....	<b>RC5018X 1-1/4S</b>	Y93668	....
<b>RC6012W 3/4S</b>	Y93752	....	<b>RC6012W 7/8S</b>	-----	....	<b>RC6012W 1S</b>	Y93756	....
<b>RC6018X 3/4S</b>	Y93246	....	<b>RC6018X 7/8S</b>	Y93248	<b>26.72</b>	<b>RC6018X 1S</b>	Y93250	<b>26.72</b>
<b>RC6018X 1-1/8S</b>	-----	....	<b>RC6018X 1-3/16S</b>	Y93254	<b>12.85</b>	<b>RC6018X 1-1/4S</b>	Y93256	....
<b>RC6020X 3/4S</b>	Y93836	....	<b>RC6020X 7/8S</b>	Y93838	<b>30.69</b>	<b>RC6020X 1S</b>	Y93840	<b>30.69</b>
<b>RC6020X 1-1/8S</b>	-----	....	<b>RC6020X 1-3/16S</b>	Y93844	....	<b>RC6020X 1-1/4S</b>	Y93846	....
<b>RC8012X 3/4S</b>	Y93818	....	<b>RC8012X 7/8S</b>	Y93820	<b>28.15</b>	<b>RC8012X 1S</b>	Y93822	<b>28.15</b>
<b>RC8012X 1-1/8S</b>	-----	....	<b>RC8012X 1-3/16S</b>	Y93826	....	<b>RC8012X 1-1/4S</b>	Y93828	....
<b>RC8018X 3/4S</b>	Y93358	....	<b>RC8018X 7/8S</b>	Y93360	<b>42.42</b>	<b>RC8018X 1S</b>	Y93362	<b>42.42</b>
<b>RC8018X 1-1/8S</b>	-----	....	<b>RC8018X 1-3/16S</b>	Y93366	<b>28.55</b>	<b>RC8018X 1-1/4S</b>	Y93368	....

<b>HEX BORE WELD COUPLING HALVES</b>								
<b>RC4016W 7/8H</b>	Y93486	<b>16.72</b>	<b>RC4016W 1H</b>	Y93487	<b>16.72</b>	<b>RC4016W 1-1/8H</b>	Y93490	....
<b>RC5012W 7/8H</b>	Y93542	<b>17.70</b>	<b>RC5012W 1H</b>	Y93544	<b>17.70</b>	<b>RC5012W 1-1/8H</b>	Y93546	....
<b>RC5016W 7/8H</b>	Y93600	<b>19.01</b>	<b>RC5016W 1H</b>	Y93602	<b>19.01</b>	<b>RC5016W 1-1/8H</b>	Y93604	....
<b>RC5018X 7/8H</b>	Y93670	<b>23.11</b>	<b>RC5018X 1H</b>	Y93672	<b>23.11</b>	<b>RC5018X 1-1/8H</b>	Y93674	<b>23.11</b>
<b>RC6012W 7/8H</b>	Y93758	<b>20.18</b>	<b>RC6012W 1H</b>	Y93760	<b>20.18</b>	<b>RC6012W 1-1/8H</b>	Y93762	....
<b>RC6018X 7/8H</b>	Y93258	<b>26.88</b>	<b>RC6018X 1H</b>	Y93260	<b>26.88</b>	<b>RC6018X 1-1/8H</b>	Y93262	<b>26.88</b>
<b>RC6020X 7/8H</b>	Y93314	<b>30.85</b>	<b>RC6020X 1H</b>	Y93316	<b>30.85</b>	<b>RC6020X 1-1/8H</b>	Y93318	<b>30.85</b>
<b>RC8012X 7/8H</b>	Y93830	<b>28.31</b>	<b>RC8012X 1H</b>	Y93832	<b>28.31</b>	<b>RC8012X 1-1/8H</b>	Y93834	<b>28.31</b>
<b>RC8018X 7/8H</b>	Y93370	<b>42.58</b>	<b>RC8018X 1H</b>	Y93372	<b>42.58</b>	<b>RC8018X 1-1/8H</b>	Y93374	<b>42.58</b>

<b>DIMENSIONS FOR COUPLING HALVES</b>													
Coupling Number	Wt. Lbs.	HP@ 1800 RPM	Outside Diam. Inches	Half Length Approx. Inches	Hub Diam. Inches	Chain Number	Coupling Number	Wt. Lbs.	HP@ 1800 RPM	Outside Diam. Inches	Half Length Approx. Inches	Hub Diam. Inches	Chain Number
<b>RC4016W</b>	1	32.7	2.81	1-7/16	1-13/16	4016	<b>RC6012W</b>	1-1/2	85	3.25	1-7/16	1-13/16	6012
<b>RC5010V</b>	1-1/2	48	2.30	1-3/16	1-7/16	5010	<b>RC6018X</b>	1-3/4	130	4.70	1-7/16	2-1/2	6018
<b>RC5012W</b>	1-1/2	54	3.52	1-7/16	1-13/16	5012	<b>RC6020X</b>	1-3/4	192	5.19	1-7/16	2-1/2	6020
<b>RC5016W</b>	1-3/4	59	3.52	1-7/16	1-13/16	5016	<b>RC8012X</b>	2	250	4.33	1-7/16	2-1/2	8012
<b>RC5018X</b>	2	61.9	3.92	1-7/16	2-1/2	5018	<b>RC8018X</b>	2-1/2	326	6.27	1-7/16	2-1/2	8018
<b>RC6010V</b>	1-1/2	75	2.76	1-3/16	1-7/16	6010							

\*HP Decreases as RPM Decreases

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**S10**

**"QD" HARDENED and BORED TO SIZE FLEXIBLE CHAIN COUPLING HALVES**

Made of Heat Treated 1040 Steel Induction Hardened Fits "QD" Interchangeable Hubs

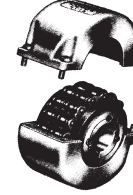
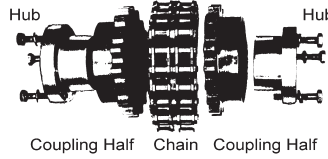
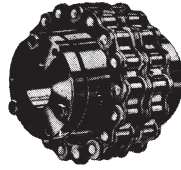
ORDER 2 COUPLING HALVES & CHAIN, & 2 HUBS. THE 2 HALVES, CHAIN, and 2 HUBS MUST BE BOUGHT SEPARATELY

Roller chain couplings have a torque capacity in excess of the torque normally transmitted by shafting which falls within the coupling bore range. Select the smallest coupling which will accommodate both shafts, as shown below.

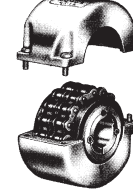
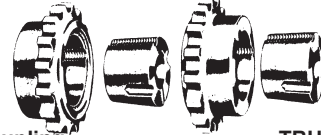
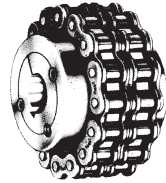
Maximum Speed: 4016JA - 5,000 RPM; 5018SH - 3,600 RPM; 6020SK - 2,500 RPM; 8018SF - 2,000 RPM

**COUPLING COVERS**

Covers fit "QD" and Bore to Size Couplings. Covers allow excellent lubrication, and their use is recommended to obtain maximum coupling life. Covers are of aluminum and are made in halves for easy installation. Synthetic rubber oil seals, which contact the coupling hubs, retain the lubricant and prevent the entry of dirt. Covers are fitted with gaskets between the halves.



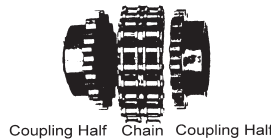
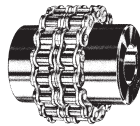
COUPLING Number	Our Sequence Number	HALF Per Each	Outside Diam. Inches	Overall Length Inches	HP @* 1800 RPM	Hub No.	Max. Bore Inches	Bore Sizes	CHAIN For Coupling	Our Sequence Number	CHAIN Per Each	COVER Number	Outside Diam. Inches	Our Sequence Number	COVER Per Each
<b>"QD" CHAIN COUPLING HALVES - "QD" INTERCHANGEABLE HUBS - EXTRA CHAINS - COVERS</b>															
4016JA	854986	\$28.63	3-1/32	2-29/32	32.7	JA	1	1/2 to 1	4016	763750	\$8.29	4016	4	855100	\$122.66
5018SH	854988	68.58	4-3/16	3-3/8	61.9	SH	1-1/4	1/2 to 1-1/4	5018	763785	18.71	5018	5-1/8	855102	172.26
6020SK	854994	211.97	5-1/2	4-3/16	192	SK	2	3/4 to 2	6020	763812	48.37	6020	6-3/8	855104	277.20
8018SF	854998	21.51	6-21/32	5-21/64	326	SF	2-1/4	7/8 to 2-1/4	8018	763832	69.16	8018	8-3/16	855106	316.67



**TBF Coupling Large taper end next to Chain**  
**TBH Coupling Large taper end away from Chain**

**TAPER LOCK COUPLINGS TYPE "TBH" and "TBF"**

COUPLING Number	Our Sequence Number	HALF Per Each	Outside Diam. Inches	Overall Length Inches	HP @* 1800 RPM	Hub No.	Max. Bore Inches	Bore Sizes	CHAIN For Coupling	Our Sequence Number	CHAIN Per Each	COVER Number	Outside Diam. Inches	Our Sequence Number	COVER Per Each
4016TBF	855078	\$87.73	3-1/32	2-1/32	32.7	1108	1-1/8	1/2 to 1-1/8	4016	763750	\$8.29	4016	4	855100	\$122.66
4016TBH	855070	45.01	3-1/32	2-1/32	32.7	1108	1-1/8	1/2 to 1-1/8	4016	763750	8.29	4016	4	855100	122.66
5018TBF	855080	132.64	4-3/16	2-3/8	61.9	1610	1-5/8	1/2 to 1-5/8	5018	763785	18.71	5018	5-1/8	855102	172.26
5018TBH	855072	132.64	4-3/16	2-3/8	61.9	1610	1-5/8	1/2 to 1-5/8	5018	763785	18.71	5018	5-1/8	855102	172.26
6020TBF	855082	....	5-1/2	2-15/16	192	2012	2	1/2 to 2	6020	763812	48.37	6020	6-3/8	855104	277.20
6020TBH	855074	....	5-1/2	2-15/16	192	2012	2	1/2 to 2	6020	763812	48.37	6020	6-3/8	855104	277.20
8020TBF	855084	276.87	7-19/64	4-37/64	326	3020	3	15/16 to 3	8020	763834	76.76	8020	8-3/16	855105	449.53
8020TBH	855076	276.87	7-19/64	4-37/64	326	3020	3	15/16 to 3	8020	763834	76.76	8020	8-3/16	855105	449.53



Coupling Half Chain Coupling Half

**BORED TO SIZE COUPLING HALVES**

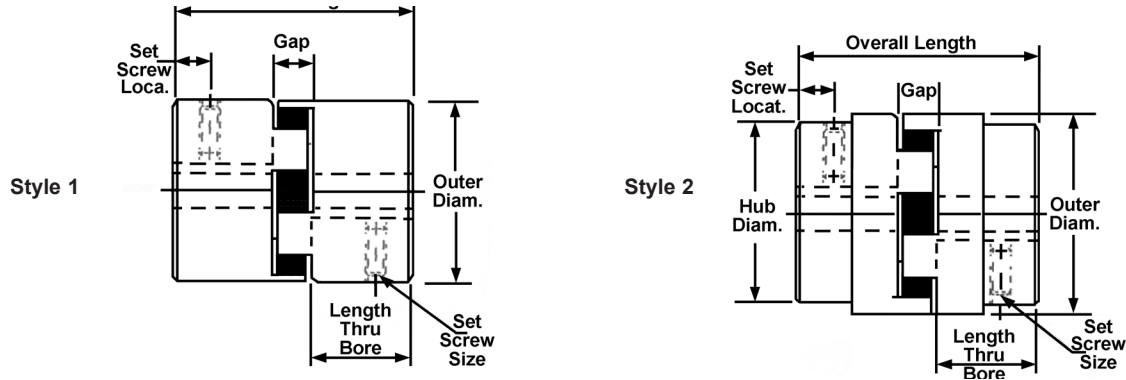
Outside Diam. Inches	Overall Length Inches	HP @ 1800 RPM	COUPLING Number	Our Sequence Number	HALF Per Each	COUPLING Number	Our Sequence Number	HALF Per Each	CHAIN For Coupling	Our Sequence Number	CHAIN Per Each	COVER Number	Outside Diam. Inches	Our Sequence Number	COVER Per Each
3-1/32	2-17/32	32.7	4016CPL 5/8	897792	\$36.09	4016CPL 3/4	854999	\$21.51	4016	763750	\$8.29	4016	4	855100	\$122.66
			4016CPL 7/8	855001	21.51	4016CPL 1	855000	21.52							
			4016CPL 1-1/8	855003	21.51	4016CPL 1-3/16	897790	31.34							
			4016CPL 1-1/4	855002	21.51										
3-25/32	3-1/4	61.9	5016CPL 3/4	855026	33.26	5016CPL 7/8	855028	60.40	5016	763780	17.41	5016	5-1/8	855101	191.11
			5016CPL 1	855030	33.26	5016CPL 1-1/8	855032	33.26							
			5016CPL 1-3/16	897798	41.82	5016CPL 1-1/4	855034	33.26							
			5016CPL 1-3/8	855036	33.26	5016CPL 1-7/16	897800	33.26							
			5016CPL 1-1/2	855038	33.26	5016CPL 1-5/8	897802	30.75							
4-3/16	3-3/4	61.9	5018CPL 3/4	897807	82.91	5018CPL 7/8	897809	66.77	5018	763785	18.71	5018	5-1/8	855102	172.26
			5018CPL 1	855004	41.10	5018CPL 1-1/8	897811	41.10							
			5018CPL 1-3/16	897813	44.41	5018CPL 1-1/4	855006	41.10							
			5018CPL 1-3/8	897815	87.22	5018CPL 1-7/16	897817	82.91							
			5018CPL 1-1/2	855010	41.10	5018CPL 1-5/8	897819	....							
			5018CPL 1-3/4	855008	41.10	5018CPL 1-7/8	897821	53.36							
			5018CPL 1-15/16	897823	82.91										
5	4-3/16	192	6018CPL 1	855012	65.07	6018CPL 1-1/8	855013	117.41	6018	763810	34.21	6018	6-3/8	855103	237.25
			6018CPL 1-3/16	897840	117.41	6018CPL 1-1/4	855014	65.07							
			6018CPL 1-3/8	855016	65.07	6018CPL 1-7/16	897842	182.89							
			6018CPL 1-1/2	855018	65.07	6018CPL 1-5/8	897844	182.89							
			6018CPL 1-3/4	855015	65.07	6018CPL 1-7/8	897846	....							
			6018CPL 1-15/16	897848	65.07	6018CPL 2	855017	65.05							
			6018CPL 2-1/8	855019	117.41	6018CPL 2-1/4	855020	60.19							
5	4-3/16	192	8018CPL 1-1/8	855042	108.71	8018CPL 1-3/4	855044	148.82	8018	763832	69.16	8018	8-3/16	855106	316.67
			8018CPL 1-15/16	897830	147.70	8018CPL 2	897832	....							

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Fax: 1-800-832-2522 / www.baumhydraulics.com / © Baum Hydraulics Corporation

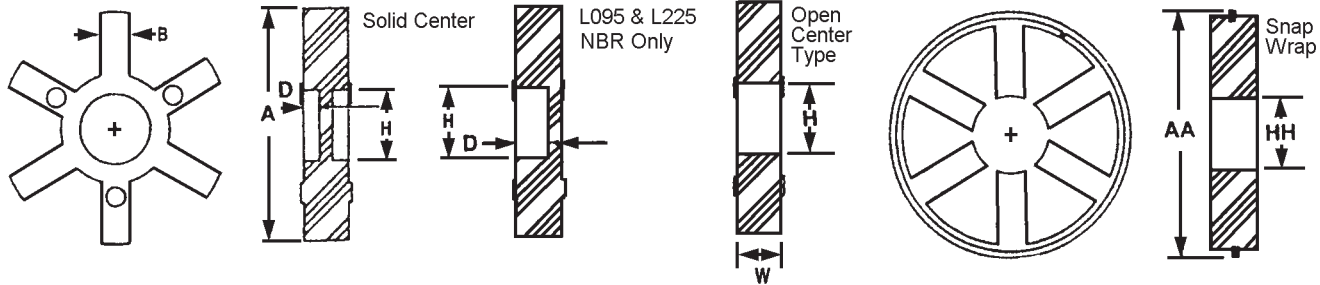


COUPLINGS AND SPIDERS DIMENSIONAL INFORMATION



Couplings

Size	Style No.	Bore		Outer Diam.	Overall Length	Gap	Length Thru Bore	Hub Diam.	Set Screw Location	Set Screw Size	Weight Lb.s		Moment of Inertia
		Min.	Max.								Min. Bore	Max. Bore	
L035	1	.125	.375	.63	.81	.28	.27	.63	.13	#6-32	.1	.1	.003
L050	1	.250	.625	1.08	1.71	.48	.62	1.08	.31	1/4-20	.3	.2	.054
L070	1	.250	.750	1.36	1.98	.48	.75	1.36	.38	1/4-20	.6	.4	.115
L075	1	.250	.875	1.75	2.13	.50	.82	1.75	.31	1/4-20	1.0	.8	.388
L090	1	.250	1.000	2.11	2.15	.52	.82	2.11	.44	1/4-20	1.5	1.2	.772
L095	1	.437	1.125	2.11	2.51	.52	1.00	2.11	.44	5/16-18	1.8	1.3	.890
L099	1	.437	1.188	2.54	2.84	.71	1.06	2.54	.44	5/16-18	2.5	2.0	2.048
L100	1	.437	1.375	2.54	3.48	.71	1.38	2.54	.44	5/16-18	3.2	2.4	2.783
L110	1	.625	1.625	3.32	4.22	.88	1.68	3.32	.75	3/8-16	6.6	5.3	8.993
L150	1	.625	1.875	3.75	4.50	1.00	1.75	3.75	.75	3/8-16	8.8	7.0	11.477
L190	2	.750	2.125	4.50	4.86	1.00	1.94	4.00	.88	1/2-13	15.3	12.3	39.256
L225	2	.750	2.625	5.00	5.34	1.00	2.18	4.25	1.00	1/2-13	19.6	15.0	65.000
L276	2	.875	2.875	6.18	7.82	1.58	3.12	5.00	1.56	1/2-13	40.0	30.5	188.000



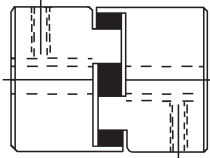
SPIDERS

Solid Center Spiders				Open Center Spiders				Snap Wrap Spiders			All						
Size	Material Available			Dimensions			NBR SOX	Materials Available			Dimensions		Material	Dimensions		W	B
	NBR	Urethane	Hydrel	A	D	H		Ureth.	Hydrel	Bronze	A	H		AA	HH		
L035	X	--	--	.62	....	....	--	--	--	--	....	....	....	....	.28	.21	
L050	X	X	X	1.07	....	....	--	--	--	X	1.07	.31	N/A	....	.42	.27	
L070	X	X	--	1.38	....	....	X	X	X	X	1.38	.50	N/A	....	.42	.27	
L075	X	--	--	1.75	....	....	X	X	X	X	1.75	.75	N/A	....	.44	.27	
L090	X	--	--	2.12	.18	.88	X	X	X	X	2.12	.88	X	2.56	1.06	.44	.36
L095	X	--	--	2.12	.18	.88	X	X	X	X	2.12	.88	X	2.56	1.06	.44	.36
L099	X	--	--	2.54	.25	1.03	X	X	X	X	2.54	1.03	X	3.08	1.37	.61	.43
L100	X	--	--	2.54	.25	1.03	X	X	X	X	2.54	1.03	X	3.08	1.37	.61	.43
L110	X	--	X	3.31	NBR .25 HYT .18	1.19	X	X	X	X	3.31	1.18	X	3.87	1.50	.75	.45
L150	X	--	X	3.75	NBR .31 HYT .21	1.25	X	X	X	X	3.75	1.25	X	4.56	1.75	.88	.59
L190	X	--	X	4.50	NBR .31 HYT .18	1.38	X	X	X	X	4.50	1.38	X	5.18	2.25	.88	.60
L225	X	--	X	4.98	NBR .38 HYT .18	1.75	X	X	X	X	4.98	1.75	URE.	5.44	2.75	.88	.73
L276	--	--	--	....	....	....	X	--	--	X	6.19	1.75	N/A	....	....	1.45	.75

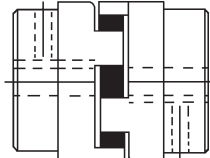
ASK FOR QUANTITY DISCOUNT Prices subject to change without notice.

S12

LOVEJOY ROUND BORE COUPLING HALVES



L-035 to L-150

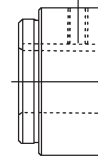


L-190 to L-276

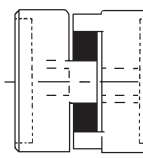
With Standard Keyway & Set Screws for Both Drop In and Regular Spiders

Are Made of Sintered Iron

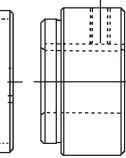
Pictures are shown as complete



W STEEL and X STEEL  
Weld-A-Hub  
Round & Splined



Weld-A-Coupling  
(2) Coupling Halves  
and 1 Spider



W STEEL and X STEEL  
Weld-A-Hub  
Round & Splined

Coupling Half Number	Diam. Inches	Per Each	1/4 Sequence Number	5/16 Sequence Number	3/8 Sequence Number	7/16 Sequence Number	1/2 Sequence Number	9/16 Sequence Number	5/8 Sequence Number	3/4 Sequence Number	7/8 Sequence Number
L-035	.63	\$2.85	170143		170145						
L-050	1.08	5.08	170146		170148		170150	170151	170152		
L-070	1.36	9.21					170154		170156		
L-075	1.75	12.75				170159	170160		170162	170164	
L-090	2.11	20.35				170170	170172			170176	170180
L-095	2.11	31.31						170182	170184	170186	170188
L-099	2.54	38.05							170204	170206	170208
L-100	2.54	58.54						170219	170220	170222	170224
L-110	3.32	63.80								170242	
L-150	3.75	94.74									

coupling Half Number	Diam. Inches	Per Each	1 Sequence Number	1-1/8 Sequence Number	1-3/16 Sequence Number	1-1/4 Sequence Number	1-3/8 Sequence Number	1-7/16 Sequence Number	1-1/2 Sequence Number	1-5/8 Sequence Number	1-7/8 Sequence Number
L-095	2.11	\$31.31	170200	170202							
L-099	2.54	39.57	170210	170212	170214						
L-100	2.54	58.54	170226	170228	170230	170232	170234				
L-110	3.32	80.03	170246	170248		170250	170252	170254		170260	
L-150	3.75	102.45	170268	170270		170272	170274	170276	170278	170280	170282

LOVEJOY SPLINED BORE COUPLING HALVES SINTERED IRON BORED TO SIZE

Coupling Half Number	Per Each	5/8-9 Sequence Number	3/4-11 Sequence Number	7/8-13 Sequence Number	1-15 Sequence Number	1-1/4-14 Sequence Number	1-3/8-21 Sequence Number	1-1/2-23 Sequence Number	1-3/4-13 Sequence Number	2-15 Sequence Number
L-090	\$....	169700	169702	169704						
L-095	134.47	169706	169708	169710						
L-100	180.98	169712	169714	169716	169718					
L-110	208.91		169720	169722	169728	169726	169730		169724	
L-150	174.41		169732	169734	169740	169738	169742		169736	
L-190	190.10			169762	169764	169766	169768	169770	169722	169774
L-225	245.05				169800	169802	169804	169806	169808	
L-276	401.49				169840	169842				

BAUM STEEL WELD-A-COUPLING ROUND BORE with Mild Steel Hubs (1 Weld Coupling + 1 Weld Hub Makes 1 Coupling Half)

Coupling Half Number	Our Sequence Number	Per Each	1/2 Hub Sequence Number	9/16 Hub Sequence Number	5/8 Hub Sequence Number	11/16 Hub Sequence Number	3/4 Hub Sequence Number	13/16 Hub Sequence Number	7/8 Hub Sequence Number	15/16 Hub Sequence Number
L-095 WL	000510	....	566016	566080	254554	254556	254558	254560	254562	254564
L-110 XL	000520	....			567488	254676	254678	254680	254682	254684

Coupling Half Number	Our Sequence Number	Per Each	1 Hub Sequence Number	1-1/16 Hub Sequence Number	1-1/8 Hub Sequence Number	1-3/16 Hub Sequence Number	1-1/4 Hub Sequence Number	1-5/16 Hub Sequence Number	1-3/8 Hub Sequence Number	1-7/16 Hub Sequence Number	1-1/2 Hub Sequence Number
L-095 WL	000510	....	254566	566592	254570	566720	254574				
L-110 XL	000520	....	254686		254690	568064	254694	254696	254698	254700	254702

BAUM STEEL WELD-A-COUPLING SPLINED BORE With Mild Steel NOT Heat Treated Hubs. (1 Weld Coupling + 1 Weld Hub Makes 1 Coupling Half)

Coupling Half Number	Our Sequence Number	Per Each	7/8-13 Sequence Number	1-6 Sequence Number	1-15 Sequence Number	1-1/8-6 Sequence Number	1-1/4-6 Sequence Number	1-1/4-14 Sequence Number	1-3/8-6 Sequence Number	1-3/8-21 Sequence Number	1-3/4-6 Sequence Number	1-3/4-20 Sequence Number
L-095 WL	000510	....	....	....	....	....	....	....	566976	....	....	....
L-110 XL	000520	....	....	....	....	189204	189112	....	568576	....	....	....

COMPARISON CHART for SPIDERS

Material	Torque Characteristic	Temperature Range	Chemical Resistance	Color	SPIDER SERIES		
					Solid	Split	2 Piece
EPDM Rubber	Standard Performance	-30 to + 275 F	GOOD	Black	JE	JES	E
Neoprene	Very Good Performance	0 to + 200 F	VERY GOOD	Black w/green dot	JN	JNS	N
Hytrel	High torque: high temperature	-65 to + 250 F.	EXCELLENT	Orange	H	HS	

COMPARISON CHART for SPIDERS for L Couplings

Material	Characteristic	Temperature Range	Chemical Resistance	Color
Rubber (Buna)	Flexible Like Rubber	-40 to + 212 F	GOOD	Black
Urethane	1.5 times torque of Rubber	-30 to + 160 F	VERY GOOD	Blue
Hytrel	2.5 times torque of Rubber	-60 to + 250 F.	EXCELLENT	Tan

Prices subject to change without notice.

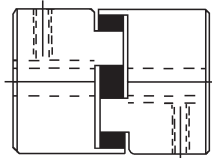
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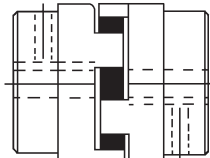


**PRECISE ROUND BORE COUPLING HALVES**

S13



**L-035 to L-150**

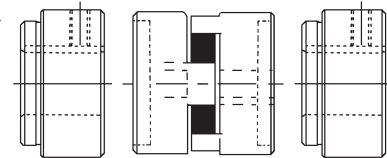


**L-190 to L-276**

With Standard Keyway & Set Screws for Both Drop In and Regular Spiders

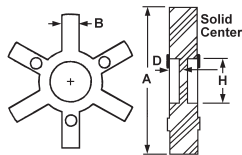
Are Made of Sintered Iron

Pictures are shown as complete



W STEEL and X STEEL Weld-A-Hub Round & Splined  
Weld-A-Coupling (2) Coupling Halves and 1 Spider  
W STEEL and X STEEL Weld-A-Hub Round & Splined

Coupling Half Number	Diam. Inches	Per Each	7/16 Sequence Number	1/2 Sequence Number	9/16 Sequence Number	5/8 Sequence Number	3/4 Sequence Number	7/8 Sequence Number	1 Sequence Number	1-1/8 Sequence Number	1-1/4 Sequence Number
<b>L-070</b>	1.36	....		-----		-----	253702				
<b>L-075</b>	1.75	<b>11.28</b>	253703	273704		253705	253706	253707			
<b>L-090</b>	2.11	....	-----	-----		253710	253711		253712		
<b>L-095</b>	2.11	<b>12.83</b>			253734	253735	253736	253737	253738	253739	
L-099	2.54	....							253716		
<b>L-100</b>	2.54	....			253718	253719	253720	253721	253722	253723	253724
<b>L-110</b>	3.32	<b>48.93</b>					253726	253727	253728	253729	253730
Coupling Half Number	Diam. Inches	Per Each	1-3/8 Sequence Number	1-1/2 Sequence Number	1-5/8 Sequence Number						
<b>L-100</b>	2.54	<b>28.81</b>	253725								
<b>L-110</b>	3.32	<b>48.93</b>	253730	253732	253733						



**PRECISE 6 POINT SPIDERS for JAW COUPLINGS**

You must move pump or motor to disassemble

**SOLID NO HOLE**

**RUBBER SPIDER for L-Coupling**

Order 2 Coupling Halves and 1 "S" Spider

**HYTREL SPIDER for L-Coupling**

Order 2 Coupling Halves and 1 "HY" Spider

For Complete Coupling:

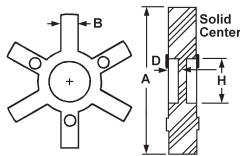
Series	Outside Diam. Inches	Overall Width Inches	HP at 1800 RPM	"S" SPIDER One piece Rubber		"HY SPIDER" One piece Hytrel	
				Our Sequence Number	Per Each	Our Sequence Number	Per Each
<b>L-075</b>	1.75	.44	2.50	-----	....	-----	....
<b>L-095</b>	2.12	.44	5.50	253741	<b>6.72</b>	-----	....
<b>L-100</b>	2.54	.61	11.90	253742	<b>13.37</b>	-----	....
<b>L-110</b>	3.31	.75	23.00	253743	<b>21.65</b>	-----	....

**ASK FOR QUANTITY DISCOUNT** Prices subject to change without notice.

S14

**LOVEJOY 6 POINT SPIDERS for JAW COUPLINGS**

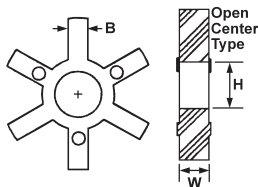
You must move pump or motor to disassemble



**SOLID NO HOLE**

Series	Outside Diam. Inches	Overall Width Inches	RUBBER SPIDER for L-Coupling			URETHANE SPIDER for L-Coupling			HYTREL SPIDER for L-Coupling		
			HP at 1800 RPM	Our Sequence Number	Per Each	HP at 1800 RPM	Our Sequence Number	Per Each	HP at 1800 RPM	Our Sequence Number	Per Each
For Complete Coupling: Order 2 Coupling Halves and 1 "S" Spider											
"S" SPIDER One piece Rubber											
L-035	.62	.28	.10	169100	\$2.50						
L-050	1.07	.42	.70	169102	4.79	1.00	169104	\$13.28	1.40	169106	\$15.62
L-070	1.38	.42	1.20	169108	6.36	1.80	169112	5.84			
L-075	1.75	.44	2.50	169118	11.67						
L-090	2.12	.44	4.10	169126	15.08						
L-095	2.12	.44	5.50	169126	15.08						
L-099	2.54	.61	9.10	169134	31.78						
L-100	2.54	.61	11.90	169134	31.78						
L-110	3.31	.75	23.00	169142	36.58				65.00	169148	131.73
L-150	3.75	.88	35.00	169152	52.60				106.00	169158	158.25
L-190	4.50	.88	49.00	169162	64.03				134.00	169168	127.47
L-225	4.91	.88	67.00	169172	70.84				178.00	169178	202.57

\*Unless otherwise noted.



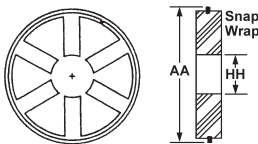
**WITH CENTER HOLE**

Series	Outside Diam. Inches	Overall Width Inches	RUBBER SPIDER for L-Coupling			URETHANE SPIDER for L-Coupling			HYTREL SPIDER for L-Coupling		
			HP at 1800 RPM	Our Sequence Number	Per Each	HP at 1800 RPM	Our Sequence Number	Per Each	HP at 1800 RPM	Our Sequence Number	Per Each
For Complete Coupling: Order 2 Coupling Halves and 1 "S" Spider											
"S" SPIDER One piece Rubber											
L-070	1.38	.42	1.20	169110	\$4.98	1.80	169114	\$8.17	3.20	169116	\$9.89
L-075	1.75	.44	2.50	169120	11.67	3.70	169122	....	6.40	169124	31.71
L-090	2.12	.44	4.10	169128	15.08	6.10	169130	23.08	11.50	169132	45.74
L-095	2.12	.44	5.50	169128	15.08	8.20	169130	23.08	16.00	169132	45.74
L-099	2.54	.61	9.10	169136	31.78	13.60	169138	63.12	22.60	169140	108.86
L-100	2.54	.61	11.90	169136	31.78	17.80	169138	63.12	32.40	169140	108.86
L-110	3.31	.75	23.00	169144	....	34.50	169146	....	65.00	169150	131.73
L-150	3.75	.88	35.00	169154	48.62	52.50	169156	139.43	106.00	169160	146.33
L-190	4.50	.88	49.00	169164	....	73.50	169166	113.62	134.00	169170	112.97
L-225	4.98	.88	67.00	169174	70.84	100.50	169176	....	178.00	169180	162.32
L-276	6.19	1.45	135.00	169182	....						

\*Unless otherwise noted.

**JAW IN SHEAR DROP IN SPIDER**

You do NOT have to move pump or motor to disassemble



**SNAP-WRAP RUBBER SPIDER**  
for Snap-Wrap-Coupling  
Order 2 Coupling Halves and 1 "SW" Spider

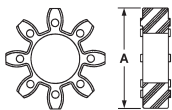


**JAW IN SHEAR DROP IN URETHANE SPIDER**  
for L-Coupling  
Order 2 Coupling Halves and 1 "LS" Spider and "LS" Ring

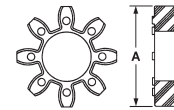


Series	Outside Diam. Inches	Overall Width Inches	"SW" SPIDER Snap-Wrap with ring			"LS" SPIDER Jaw in Shear			"LS" RING Jaw in Shear			
			HP at 1800 RPM	Our Sequence Number	Per Each	HP at 1800 RPM	Overall Length	Our Sequence Number	Per Each	Ring Outside Diameter	Our Sequence Number	Per Each
L-090	2.12	.44	4.10	172305	\$18.76	9.50	2.60	169970	\$54.60	2.70	169972	\$23.24
L-095	2.12	.44	5.50	172305	18.76	9.50	3.00	169970	54.60	2.70	169972	23.24
L-099	2.54	.61	9.10	172310	64.64	16.00	3.50	169974	39.33	3.20	169976	28.93
L-100	2.54	.61	11.90	172310	64.64	16.00	4.20	169974	39.33	3.20	169976	28.93
L-110	3.31	.75	23.00	172315	35.62	31.10	5.00	169978	....	4.00	169980	....
L-150	3.75	.88				51.60	5.40	169982	92.76	4.70	169984	104.53

**URETHANE SPIDER for SPIDEX CURVED JAW COUPLING**



80 Soft Light Duty  
92 Medium Medium Duty  
98 Hard Heavy Duty



Spider Number	Max. RPM	HP at 1800 RPM	BLUE 80			WHITE 92			RED 98		
			Our Sequence Number	Per Each	HP at 1800 RPM	Our Sequence Number	Per Each	HP at 1800 RPM	Our Sequence Number	Per Each	
CJ 19/24	6 pt	14000	1.2	169250	\$4.47	2.5	169252	\$4.47	4.2	169254	\$7.81
CJ 24/32	8 pt	10600	4.2	169256	8.31	9.0	169258	....	15.1	169260	12.68
CJ 28/38	8 pt	8500	11.6	169262	12.34	24.0	*169264	12.08	41.7	169266	....
CJ 38/45	8 pt	7100	23.5	169268	22.65	48.0	169270	30.66	84.6	169272	24.09

\*Yellow

Prices subject to change without notice.

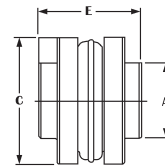
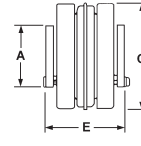
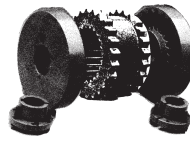
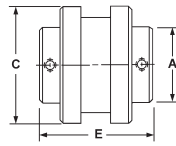
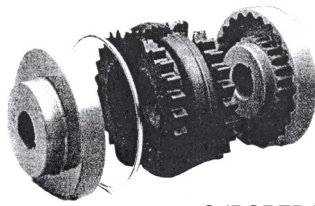
**ASK FOR QUANTITY DISCOUNT**

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**BAUM HYDRAULICS CORPORATION**

# LOVEJOY SURE-FLEX FLEXIBLE COUPLING HALVES - HEAVY DUTY IRON

Flanges are made of high strength cast-iron & are bored-to-size for a slip fit on standard shafts. They are easy to install and remove, and are readily available from stock in a wide range of popular bore sizes.



### 5S (BORED TO SIZE) SERIES

### 6B (QD) SERIES

### 6TF & 6TR (TAPERLOCK) SERIES

Sure-Flex (S-Flex) couplings protect connected equipment from harmful shock loading, vibration and shaft misalignment. Benefits include: Maintenance Free, Dampens Vibration, Controls Shock

Coupling Half Number	Per Each	5/8 Sequence Number	3/4 Sequence Number	7/8 Sequence Number	1 Sequence Number	1-1/8 Sequence Number	1-1/4 Sequence Number	1-3/8 Sequence Number	1-1/2 Sequence Number	Max. Bore Size Inch	"C" Outside Diam. Inches	"E" Overall Length Inches	"A" Hub Diam. Inches	Max. RPM
<b>5SF</b>	<b>\$21.63</b>	169536			169542	169544				1-3/16	3-1/4	2-13/16	1-7/8	7600
<b>6SF</b>	<b>43.54</b>	169548	169550	169552	169554	169556		169562		1-7/16	4	3-1/2	2-1/2	6000
<b>7SF</b>	<b>28.26</b>		169570	169572	169574	169576	169578	169580	169584	1-5/8	4-5/8	3-15/16	2-13/16	5250
<b>8SF</b>	<b>42.42</b>		169600	169602	169604	169606	169608		169612	1-15/16	5-29/64	4-7/16	3-1/4	4500

Coupling Half Number	Our Sequence Number	Per Each	Use Hub Series	Max. Bore Size Inch	"C" O.D. Inches	"E" Overall Length Inches	"A" Hub Diam. Inches	Max. RPM	HP at 1800 RPM w/EPDM or Neoprene Spider	Use Spider Series
----------------------	---------------------	----------	----------------	---------------------	-----------------	---------------------------	----------------------	----------	--	-------------------

### LOVEJOY "SURE-FLEX" "QD" QUICK DETACHABLE COUPLING HALVES FOR QD HUBS

<b>6SF 6B-JA</b>	169640	\$...	JA	1	4	3-5/16	2	6000	12.8	6
<b>7SF 7B-JA</b>	169644	<b>47.59</b>	JA	1	4-5/8	3-7/16	2	5250	20.7	7
<b>8SF 8B-SH</b>	169648	<b>47.10</b>	SH	1-3/8	5-27/64	3-15/16	2-11/16	4500	32.4	8
<b>9SF 9B-SD</b>	169652	<b>131.38</b>	SD	1-5/8	6-23/64	4-5/8	3-3/16	3750	51.4	9
<b>10SF 10B-SK</b>	169656	<b>149.20</b>	SK	2-1/8	7-1/2	5-3/8	3-7/8	3600	82.1	10
<b>11SF 11B-SF</b>	169660	<b>124.77</b>	SF	2-5/16	8-5/8	6-5/16	4-5/8	3600	129.3	11

### LOVEJOY "TAPERLOCK" COUPLING HALVES - FRONT MOUNT FOR TL HUBS

<b>6SF 6TF-1215</b>	170025	<b>66.93</b>	1215	1-1/4	4.00	4	2.81	6000	12.8	6
<b>7SF 7TF-1215</b>	170026	<b>78.83</b>	1215	1-1/4	4.62	3.94	2.81	5250	20.7	7
<b>8SF 8TF-1615</b>	170027	<b>127.31</b>	1615	1-5/8	5.45	5	3.25	4500	32.4	8
<b>9SF 9TF-2012</b>	170028	<b>118.99</b>	2012	2	6.35	6	4.13	3750	51.4	9
<b>10SF 10TF-2517</b>	170029	<b>166.48</b>	2517	2-1/2	7.50	7	4.75	3600	82.1	10
<b>11SF 11TF-2517</b>	170030	<b>237.98</b>	2517	2-1/2	8.63	8	5.63	3600	129.3	11

### LOVEJOY "TAPERLOCK" COUPLING HALVES - REAR MOUNT FOR TL HUBS

<b>6SF 6TR-1008</b>	170035	<b>83.29</b>	1008	1	4	4	2.81	6000	12.8	6
<b>7SF 7TR-1108</b>	170036	<b>98.16</b>	1108	1-1/8	4.62	3.94	2.81	5250	20.7	7
<b>8SF 8TR-1215</b>	170037	<b>171.65</b>	1215	1-1/4	5.45	5	3.25	4500	32.4	8
<b>10SF 10TR-1615</b>	170039	<b>223.10</b>	1615	1-5/8	7.5	7	4.75	3600	82.1	10
<b>11SF 11TR-2525</b>	170040	<b>297.47</b>	2525	2-1/2	8.63	8	5.63	3600	129.3	11

### LOVEJOY SPIDER SLEEVES FOR SURE-FLEX and S-FLEX COUPLINGS

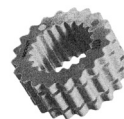
You have to move motor or pump to replace sleeve.



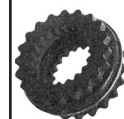
**JE**  
SOLID EPDM RUBBER  
BLACK



**JN**  
SOLID NEOPRENE RUBBER  
BLACK w/GREEN DOT



**H**  
SOLID HYTREL  
ORANGE



**E**  
2 PIECE EPDM RUBBER  
with SNAP RING



**N**  
2 PC NEOPRENE RUBBER  
with SNAP RING

Coupling Half Number	Diam. Inches	Max. RPM	EPDM & Neoprene HP at 1800 RPM	Hytrel HP at 1800 RPM	Our Sequence Number	Per Each	Our Sequence Number	Per Each	Our Sequence Number	Per Each	Our Sequence Number	Per Each	Our Sequence Number	Per Each
<b>5SF</b>	3.25	7600	6.8	--	169880	<b>\$28.34</b>	169896	\$...	169908	<b>\$37.18</b>	169917	<b>\$32.03</b>	169909	<b>50.23</b>
<b>6SF</b>	4.00	6000	12.8	51.4	169881	<b>47.24</b>	169897	<b>51.96</b>	169926	<b>\$146.37</b>	169918	....	169910	<b>64.90</b>
<b>7SF</b>	4.62	5250	20.7	82.1	169882	<b>62.65</b>	169898	<b>70.86</b>	169927	<b>227.19</b>	169919	<b>72.18</b>	169911	....
<b>8SF</b>	5.45	4500	32.4	129.3	169883	<b>80.31</b>	169899	<b>73.18</b>	169928	<b>223.81</b>	169920	<b>120.56</b>	169912	....
<b>9SF</b>	6.35	3750	51.4	205.6	169884	<b>78.34</b>					169921	<b>202.38</b>	169913	<b>101.25</b>
<b>10SF</b>	7.50	3600	82.1	324.1	169885	<b>103.48</b>					169922	<b>175.51</b>	169914	<b>291.30</b>
<b>11SF</b>	8.62	3600	129.3	514.0							169923	<b>344.76</b>		

For Installations Where Small Shaft Separations Inhibit the Installation of One Piece Sleeves

**JES**  
SPLIT EPDM RUBBER  
BLACK

**JNS**  
SPLIT NEOPRENE RUBBER  
BLACK

**HS**  
SPLIT HYTREL  
ORANGE

<b>5SF</b>	3.25	7600	6.8	--	169888	<b>\$24.87</b>	169902	\$....				
<b>6SF</b>	4.00	6000	12.8	51.4	169889	<b>40.65</b>	169903	....				
<b>7SF</b>	4.62	5250	20.7	82.1	169890	<b>41.65</b>	169904	....				
<b>8SF</b>	5.45	4500	32.4	129.3	169891	<b>40.30</b>	169905	....				
<b>9SF</b>	6.35	3750	51.4	205.6	169892	<b>75.15</b>						
<b>10SF</b>	7.50	3600	82.1	324.1	169893	<b>67.50</b>						

**CAUTION:** Applications involving reciprocating engines and reciprocating driven devices are subject to critical rotational speeds which may damage the coupling and/or connected equipment. No gas engines.

Type H and HS Hytrel can be used ONLY with S or SC Bored to Size Coupling Halves.



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**HUB CITY and G & G POWER TAKE OFF ADAPTERS FOR UP TO 75 HP**  
 Check drive line to be certain it is short enough to compensate for added length of coupler or adapter.

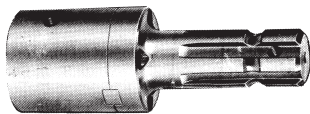
Standard Hub City Adapters  
 6 per Pkg. All others 1 per Pkg.



03-32-03531

Part Number	Length Inches	Extends PTO Inches	Our Sequence Number	Per Each
PTOADP				
<b>Enlarges from 1-1/8x6 Female Spline to 1-3/8x6 Male Spline For all Tractors including Ford</b>				
03-32-03531	5-1/2	3-9/16	575488	<b>\$80.19</b>
<b>Reduces from 1-3/8x6 Female Spline to 1-1/8x6 Male Spline For all Tractors</b>				
03-32-00400	6-1/2	4-9/16	574208	<b>94.60</b>
<b>Reduces from 1-3/8x6 Female Spline to 1-1/8x6 Male Spline For Ford &amp; Ferguson 35</b>				
03-32-00420	5-1/2	2-13/16	574720	<b>80.16</b>
<b>1-3/8x6 Spline Female to 1-3/8x6 Spline Male for all Tractors</b>				
03-32-00371	6-1/2	4-9/16	573888	<b>171.41</b>
<b>Converts 1-3/8x21 Female Spl. to 1-3/8x6 Male Spl. - Set Screw Type</b>				
03-32-00373	6-1/2	4-1/2	573890	<b>172.07</b>
<b>Converts 1-3/8x21 Female Spl. to 1-3/4x20 Male Spl. - Set Screw Type</b>				
03-32-00070	7	4-3/4	573655	<b>439.98</b>

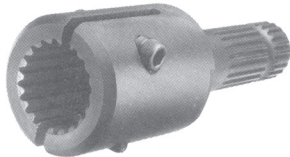
**MODELS - TO 125 HP FOR HEAVY DUTY TRACTOR**



Part Number	Length Inches	Extends PTO Inches	Our Sequence Number	Per Each
PTOHVADP				
<b>Converts 1-3/8x21 Female Spline to 1-3/8x6 Male Spline</b>				
03-32-00002	6-7/8	4-13/16	572894	<b>598.10</b>

Part Number	Length Inches	Extends PTO Inches	Our Sequence Number	Per Each
PTO ADAPTERS INCLUDING PTO PIN				
<b>Converts 1-3/8x6 Female Spline to 1-3/8x21 Male Spline</b>				
03-32-00004	6-7/8	4-13/16	572900	<b>639.98</b>

**CLAMP TYPE PTO ADAPTER  
TO 125 HP 8640 ALLOY STEEL**

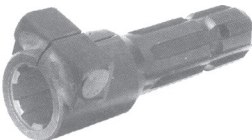


Part Number	Length Inches	Extends PTO Inches	Our Sequence Number	Per Each
PTOHVCLADP				
<b>Reduces 1-3/4-20 Female Spline to 1-3/8x6 Male Spline</b>				
03-32-01490	8-3/16	4-15/16	575006	<b>481.42</b>

Part Number	Length Inches	Extends PTO Inches	Our Sequence Number	Per Each
PTOHVCLADP				
<b>Reduces 1-3/4x20 Female Spline to 1-3/8x21 Male Spline</b>				
03-32-01491	8-3/16	5-7/16	575008	<b>481.42</b>

Part Number	Length Inches	Extends PTO Inches	Our Sequence Number	Per Each
PTOHVCLADP				
<b>Converts 1-3/8-21 Female Spline to 1-3/4-20 Male Spline</b>				
03-32-00094	7-11/64	4-63/64	573656	<b>510.58</b>

**CLAMP TYPE ADAPTERS  
BOLT FITS INTO GROOVE IN PTO SHAFT**

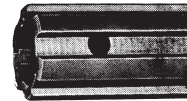


Part Number	Length Inches	Extends PTO Inches	Our Sequence Number	Per Each
PTOCLADP				
<b>Extends 1-3/8x6 Female Spline to 1-3/8x6 Male Spline</b>				
03-32-00057	7-5/16	4-1/2	573649	<b>476.89</b>

Part Number	Length Inches	Extends PTO Inches	Our Sequence Number	Per Each
PTOCLADP				
<b>Converts 1-3/8x21 Female Spline to 1-3/8x6 Male Spline</b>				
03-32-00087	6-1/2	3-3/4	575038	<b>457.52</b>

NOTE: 03-32xxx numbers are Hub City, the others are G & G

PTO ADAPTERS MUST BE PROPERLY SHIELDED



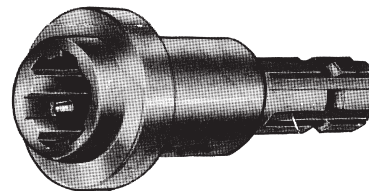
**SLEEVE TYPE ADAPTER**

Part Number	Length Inches	Extends PTO Inches	Our Sequence Number	Per Each
PTOSLADP				
<b>Sleeve Enlarges from 1-1/8x6 Female Spline to 1-3/8x6 Male Spline for all Tractors</b>				
03-32-00352	2-1/4	None	573824	<b>\$34.80</b>
<b>Forged Sleeve Enlarges from 1-1/8x6 Female Spl. to 1-3/8x6 Male Spl. For All Tractors</b>				
03-32-00018	3	None	573440	<b>41.28</b>
<b>For Ford Only</b>				
03-32-00363	2	None	573863	<b>22.87</b>
<b>Sleeve Enlarges from 1-3/8x6 Female Spline to 1-3/4x6 Male Spline for all Tractors</b>				
03-32-00403	2-1/2	None	574290	<b>80.69</b>
<b>Sleeve Enlarges 31/32x10 Spline to 1-3/8x6 Spline</b>				
03-32-00355	2-1/4	None	573825	<b>44.15</b>



**LONG EXTENSION ADAPTER FOR  
FARMHAND & GRESEN PUMPS**

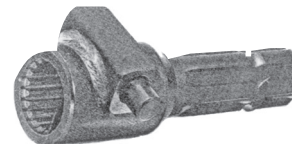
Part Number	Length Inches	Extends PTO Inches	Our Sequence Number	Per Each
PTOLGADP				
<b>Extends 1-3/8x6 Spline Male to 1-3/8x6 Spline Female</b>				
23676	15	---	179055	<b>79.33</b>



**KWIK-D-TACH ADAPTERS  
BALL FITS INTO GROOVE ON PTO SHAFT**

Part Number	Length Inches	Extends PTO Inches	Our Sequence Number	Per Each
PTOKDTADP				
<b>Converts 1-3/8x6 Female Spline to 1-3/8x21 Male Spline</b>				
03-32-00013	6-1/2	4-5/16	573120	<b>269.22</b>
<b>Extends 1-3/8x6 Female Spline to 1-3/8x6 Male Spline</b>				
03-32-00010	6-12	5-5/16	572928	<b>296.04</b>
<b>Extends 1-3/8x21 Female Spline to 1-3/8x21 Male Spline</b>				
03-32-02121	6-1/2	5-1/8	575424	<b>307.69</b>
<b>Converts 1-3/8x21 Female Spline to 1-3/8x6 Male Spline</b>				
03-32-01373	6-1/2	5-1/8	575296	<b>307.69</b>

**SNAP HITCH ADAPTERS  
PIN FITS INTO GROOVE IN PTO SHAFT**



Part Number	Length Inches	Extends PTO Inches	Our Sequence Number	Per Each
PTOSNADP				
<b>Converts 1-3/8x21 Female Spline to 1-3/8x6 Male Spline</b>				
03-32-01375	6-1/2	5-1/8	575298	<b>147.20</b>
<b>Converts 1-3/8x6 Female Spline to 1-3/8x21 Male Spline</b>				
03-32-00092	6-1/2	4-7/8	575300	<b>147.20</b>
<b>Pin and Spring Kits for 03-32-01375 Snap Hitch Adapters</b>				
03-35-90120 (Old)	9/16 x 2-3/4 x 5/16		575518	<b>23.60</b>
03-36-00182 (New)	9/16 x 2-3/4 x 5/16		575519	<b>18.69</b>



**RIGID SPLINED COUPLINGS OR PUMP DRIVE ADAPTERS**

S17

Couplings and Adapters MUST Be Properly Shielded  
**FEMALE X FEMALE PLAIN TYPE**  
 For Mounting Pumps with Torque Bars  
 1-3/8x6 Spline Hub City  
 Coupling Comes with PTO Pin & Pinhole



Wt. 5 Lbs.

Fits PTO Female	Fits Round Pump Shaft Size Inches Female	Part Number FFPADP	Length Inches	Our Sequence Number	Per Each
1-3/8x6 Spl	5/8	<b>03-32-00407</b>	4-1/8	574336	<b>\$210.02</b>
1-3/8x6 Spl	3/4	<b>03-32-00408</b>	4-1/8	574400	<b>199.05</b>
1-3/8x6 Spl	7/8	<b>03-32-00409</b>	4-1/8	574464	<b>199.05</b>
1-3/8x6 Spl	15/16	----	----	----	----
1-3/8x6 Spl	1	<b>JH38</b>	5	565888	<b>90.43</b>
1-3/8x6 Spl	1	<b>03-32-00410</b>	4-1/8	574528	<b>164.56</b>
1-3/8x6 Spl	1-1/8	<b>JH3818</b>	5	565952	<b>100.50</b>
1-3/8x6 Spl	1-1/8	<b>03-32-00411</b>	4-1/8	574592	<b>210.02</b>
1-3/8x21 Spl	3/4	<b>03-32-00608</b>	4-1/8	575228	<b>291.65</b>
1-3/8x21 Spl	1	<b>03-32-00610+</b>	4-1/8	575232	<b>307.69</b>
1-3/8x21 Spl	15/16	<b>03-32-00612</b>	4-1/8	575234	<b>136.33</b>

+With Set Screws

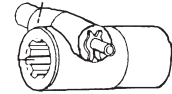
**KWIK-D-TACH TYPE**  
 With Ball That Fits Into Groove  
 in PTO Quick Detachable Type.



Length: 4-1/4 Inches

Part Number QDTPMPADP	Our Sequence Number	Per Each
-----	-----	\$....
-----	-----	-----
<b>03-32-00011</b>	572992	<b>284.76</b>
-----	-----	-----
<b>03-32-00016</b>	573312	<b>247.18</b>
-----	-----	-----
-----	-----	-----
-----	-----	-----
-----	-----	-----
-----	-----	-----

**SNAP HITCH**  
 Wt. 6 Lbs.



Length: 4-1/2 Inches

Part Number SNPADP	Our Sequence Number	Per Each
<b>SH138625</b>	565980	<b>\$100.01</b>
<b>SH138750</b>	565985	<b>100.01</b>
<b>SH138875</b>	565990	<b>108.05</b>
<b>SH138937</b>	565995	<b>100.01</b>
<b>SH138100</b>	566000	<b>90.00</b>

**To Make Rigid Couplings With Sprocket Hubs**  
 Used to connect two sprocket hubs (W or X series) to make a solid coupling with round, square or splined ends



**ROUND RIGID SHAFT COUPLINGS**  
 USE-To extend a shaft by connecting two keyed shafts of the same size with a Rigid Coupling. With Standard Keyway (refer to page S20) and Set Screw on both ends.

Part Number RISHCP	Inside Diam.	Outside Diam.	Length Inches	Our Sequence Number	YANKEE Per Each	Our Sequence Number	PRECISE Per Each
<b>500</b>	1/2	1-1/4	2	538880	<b>\$19.11</b>	-----	-----
<b>625</b>	5/8	1-1/2	2-1/2	538944	<b>31.31</b>	254080	<b>13.24</b>
<b>750</b>	3/4	1-5/8	3	539008	<b>37.53</b>	-----	-----
<b>875</b>	7/8	1-3/4	3-1/2	-----	-----	254100	<b>14.45</b>
<b>875</b>	7/8	1-3/4	3	5390725	<b>33.60</b>	-----	-----
<b>1000</b>	1	1-3/4	4	539136	<b>51.04</b>	254110	<b>21.65</b>
<b>1000-3</b>	1	1-5/8	3	539155	<b>36.21</b>	254120	<b>16.82</b>
<b>1125</b>	1-1/8	2	4-1/2	539200	<b>60.25</b>	254130	<b>29.68</b>
<b>1187</b>	1-3/16	2	4-1/2	539230	<b>43.41</b>	254140	<b>24.48</b>
<b>1250</b>	1-1/4	2-1/8	4-1/2	539264	<b>64.14</b>	254150	<b>29.14</b>
<b>*1250</b>	1-1/4	2-1/8	4-1/2	539265	<b>60.74</b>	254160	<b>28.91</b>
<b>1375</b>	1-3/8	2-5/16	4-1/2	539328	<b>78.63</b>	254170	<b>32.05</b>
<b>1437</b>	1-7/16	2-5/16	4-1/2	539348	<b>78.65</b>	254180	<b>32.05</b>
<b>1500</b>	1-1/2	2-1/2	4-1/2	539392	<b>88.20</b>	254190	<b>35.59</b>
<b>1625</b>	1-5/8	2-3/4	4-1/2	539456	<b>98.06</b>	-----	-----
<b>1750</b>	1-3/4	2-3/4	4-1/2	539520	<b>108.81</b>	-----	-----
<b>2000-2</b>	2	3-5/16	4-1/2	539524	<b>161.54</b>	-----	-----

\*1250 with 5/16 Keyway

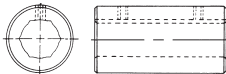
**SLEEVES NO SHOULDER**

Will Not Fit Weld-A-Joint Centers



Part Number SNSADP	Bore Size Inches	Key-way Inches	Outside Diam. Inches	Length Inches	Our Sequence Number	Per Each
<b>03-32-00380</b>	3/4	3/16	1-1/2	2-3/4	574018	<b>\$43.83</b>
<b>03-32-00381</b>	7/8	3/16	1-1/2	2-3/4	574019	<b>43.83</b>
<b>03-32-00382</b>	1	1/4	1-3/4	2-3/4	574020	<b>65.39</b>
<b>03-32-00386</b>	1-1/4	1/4	2	3	574024	<b>113.74</b>
<b>03-32-00379</b>	1-1/2	3/8	2-1/4	3	574017	<b>36.72</b>

**HEX RIGID SHAFT COUPLINGS**



USE-To extend a shaft by connecting two hex shafts of the same size with a Rigid Coupling. With Set Screw on both ends.

Part Number RISHCP	Inside Diam.	Outside Diam.	Length Inches	Our Sequence Number	YANKEE Per Each	Our Sequence Number	PRECISE Per Each
<b>625 Hex</b>	5/8	1-1/2	2-1/2	538830	<b>\$41.43</b>	254010	<b>\$17.83</b>
<b>750 Hex</b>	3/4	1-5/8	3	538835	<b>47.54</b>	-----	-----
<b>875 Hex</b>	7/8	1-3/4	3	538840	<b>50.52</b>	254030	<b>24.08</b>
<b>1000 Hex</b>	1	*1-13/16	3	538845	<b>50.52</b>	254040	<b>19.18</b>
<b>1125 Hex</b>	1-1/8	2	4-1/2	538850	<b>69.27</b>	254050	<b>26.85</b>
<b>1250 Hex</b>	1-1/4	2-1/8	4-1/2	538855	<b>74.45</b>	254060	<b>41.77</b>
<b>1500 Hex</b>	1-1/2	2-3/4	4-1/2	538856	<b>72.43</b>	-----	-----
<b>1750 Hex</b>	1-3/4	3	4-1/2	538857	<b>95.93</b>	-----	-----

\* Precise 1-3/4



**MALE X FEMALE ROUND SHAFT**

Female Round	Male Spline	Extends Length Inches	PTO Inches	Hub City Number	Our Sequence Number	Per Each PMPADP
1" Rd.	1-3/8x6 Spl	5-1/2	3-1/4	<b>03-32-00376</b>	574016	<b>\$169.75</b>
1-1/8" Rd	1-3/8x6 Spl	5-1/2	3-3/16	<b>03-32-00430</b>	574784	<b>214.38</b>
1-1/4" Rd	1-3/8x6 Spl	5-1/2	3-3/16	<b>03-32-00431</b>	574786	<b>211.49</b>
1-3/8" Rd	1-3/8x6 Spl	5-1/2	3-3/16	<b>03-32-00432</b>	574788	<b>256.67</b>
1-1/2" Rd	1-3/8x6 Spl	6-9/32	4	<b>03-32-00433</b>	574790	<b>311.65</b>

G & G Number	Our Sequence Number	Per Each FRDADP
<b>SPA-1000</b>	541504	<b>\$69.98</b>
<b>SPA-1125</b>	541568	<b>69.99</b>
<b>SPA-1250</b>	541632	<b>77.76</b>
-----	-----	-----
<b>SPA-1500</b>	541760	<b>91.07</b>



New PTO Quick Release Concept-Spring Loaded-rotates about 30 degrees by hand for quick release. Design to operate with 1000 RPM PTO's. Installation and lubrication instructions enclosed with each coupler.

Part Number	Female x Male Size	Extends PTO	Our Sequence Number	Per Each OVRKDCPL
<b>03-31-00010</b>	1-3/8-6 spl F x 1-3/8 M	4-13/16	-----	-----
<b>03-31-00012</b>	1-3/8-21 spl F x 1-3/8 M	5-5/16	572678	<b>231.35</b>



**ASK FOR QUANTITY DISCOUNT** Prices subject to change without notice.



03- Series

Splined Sleeve

HiTen are made of High Tensile Steel.  
Others are made of Standard Steel.

Couplings are 1214 leaded mild steel and are NOT heat treated, NOT CONCENTRIC HiTen couplings are 1144 stress proof steel NOT heat treated, CONCENTRIC to .002

Any splined bore sleeve listed below can be made into a flexible coupling or a universal joint hub by selecting a splined sleeve & inserting it into a round bore hub the same bore size as the splined sleeve outside diameter. Bore three 3/8" pin holes radially into the hub & weld the sleeve to the hub through the holes using 1/8" welding rod. This will hold the sleeve to the hub or bushing. Prices for hubs on P19

High Tensile Steel NOT heat treated				RGSPCPL	
Spline Size Inches	Sleeve Part Number	Coupling O.D. Inches	Length Inches	Our Sequence Number	Per Each
5/8x9 HiTen steel	03-32-00032	1-1/4	1-1/4	573572	\$119.58
5/8x9 Mild steel	03-32-00027	1-3/8	2	573558	100.78
3/4x6 Mild steel	03-32-00336	1-3/8	2-1/2	573659	91.89
3/4x11 HiTen steel	03-32-00071	1-1/2	1-1/2	573578	140.01
3/4x11 Mild steel	03-32-00066	1-3/8	2	573652	113.74
7/8x6 Mild steel	03-32-00337	1-3/8	2-1/2	573668	91.89
7/8x13 HiTen steel	03-32-00033	1-1/2	1-1/2	573573	129.97
7/8x13 Mild steel	03-32-00028	1-3/8	3	573568	106.09
*31/32x10 Mild steel	03-32-00340	1-3/8	2-3/4	573686	49.48
1x10 Mild steel	03-32-00338	1-3/8	2-1/2	573677	103.54
1x6 HiTen steel	03-32-00031	2	1-3/4	573571	148.54
1x6 Mild steel	03-32-00341	1-3/8	2-3/4	573696	94.16
1x15 HiTen steel	03-32-00072	1-3/4	1-3/4	573580	160.47
1x15 Mild steel	03-32-00043	1-1/2	3	573639	108.75
1-1/8x6 Mild steel	03-32-00344	1-9/16	2-3/4	573714	88.85
1-1/4x6 Mild steel	03-32-00342	1-7/8	3-1/4	573705	120.27
1-1/4x10 Mild steel	03-32-00348	1-3/4	3-3/4	573749	129.97
1-1/4x14 HiTen steel	03-32-00034	2-1/4	2	573574	181.68
1-1/4x14 Mild steel	03-32-00029	1-3/4	3	573569	112.73
1-3/8x6 Mild steel	03-32-00345	1-3/4	3-3/4	573723	90.16
1-3/8x10 Mild steel	03-32-00365	1-3/4	3	573870	142.91
1-3/8x21 HiTen steel	03-32-00035	2-1/4	2-1/8	573575	181.68
1-3/8x21 Mild steel	03-32-00350	1-3/4	3	573760	112.73
1-1/2x6 Mild steel	03-32-00347	1-7/8	3-3/4	573740	116.66
1-1/2x10 Mild steel	03-32-00367	1-7/8	3	573875	172.07
1-1/2x17 Mild steel	03-32-00093	2-1/4	2-1/4	573877	213.51
1-1/2x23 HiTen steel	03-32-00073	2-1/4	2-1/8	573582	213.51
1-5/8x6 Mild steel	03-32-00349	2	3-3/4	573755	219.78
1-3/4x6 Mild steel	03-32-00346	2-1/4	3-3/4	573731	222.79
1-3/4x13 HiTen steel	03-32-00074	3	2-1/4	573584	287.79
1-3/4x13 Mild steel	03-32-00030	2-1/4	3-3/4	573570	236.08
1-3/4x20 Mild steel	03-32-00320	2-1/4	3-3/4	573657	106.09
1-3/4x27 Mild steel	03-32-00351	2-1/4	3	573794	278.55
3x23 HiTen steel	03-32-00045*	4-1/2	3	573579	....

\*Factory Direct with 4" Pilot for Transit Mixer Sprocket

SPLINED SHAFTS



Splined the ENTIRE LENGTH

Spline Size, Inches	Shaft Length	Part Number	Our Sequence Number	Per Each
5/8x9 Spline	6"	FLSPSHFT 03-32-00023	573524	\$172.07
7/8x13 Spline	6"	03-32-00024	573531	187.01
1x6 Spline	10"	03-32-00390	574030	136.59
1x15 Spline	8"	03-32-00044	573640	206.89
1-1/8x6 Spline	10"	03-32-00391	574036	183.84
1-1/4x6 Spline	10"	03-32-00392	574046	188.14
1-1/4x10 Spline	10"	03-32-00393	574056	154.79
1-1/4x14 Spline	10"	03-32-00025	573540	217.49
1-3/8x6 Spline	10"	03-32-00394	574080	106.09
1-3/8x21 Spline	10"	03-32-00395	574144	267.89
1-1/2x6 Spline	10"	03-32-00396	574162	165.31
1-3/4x6 Spline	10"	03-32-00398	574184	253.91
1-3/4x13 Spline	10"	03-32-00026	573549	287.79
1-3/4x27 Spline	10"	03-32-00399	574206	347.98

C1215 STEEL ANSI FIT

1-3/8x6 Spline	12"	112F2206	538750	153.05
1-3/8x21 Spline	12"	112F2221	5 3 8 7 5 2	
196.261-3/4x21 Spline	12"	112F2820	538753	176.59

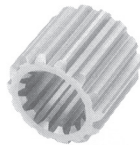
SPLINED SHAFTS



Spline Size, Inches	Shaft Length	Part Number	Our Sequence Number	Per Each
Splined Shafts with 3" of Spline Cut on ONE end				
1-1/8x6 Spline	6"	X40	541824	\$49.69
1-1/8x6 Spline	12"	X70	541952	77.21
1-3/8x6 Spline	5-1/2"	03-32-00359	573829	90.16
1-3/8x6 Spline	6"	X42	541888	49.52
1-3/8x21 Spline	5-1/2"	03-32-00019	573504	147.89
1-3/8x21 Spline	6"	X42-21	541895	45.68
1-3/8x6 Spline	12"	X72	542016	88.05
1-3/8x21 Spline	12"	X72-21	542025	92.26
1-3/4x20 Spline	12"	112A2820	538748	113.68
Splined Shafts with 3" of Spline Cut on BOTH ends				
1-3/8x6 Spline	12"	X82	542144	106.23
1-3/8x6 x 1-3/8x6	9"	03-32-00356	573826	165.87
1-3/4x20 Spline	12"	112B2820	538754	137.83

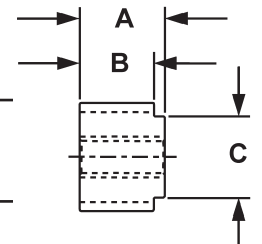
Couplings and Shafts MUST Be Properly Shielded

HYDRAULIC REDUCER BUSHINGS



Male Spline	Female Spline	A	B	C	Part Number	Our Sequence Number	Per Each
1-3/4-13	5/8-9	1-3/8	1-7/32	1-5/16	23-01531	572655	\$90.14
1-3/4-13	7/8-13	1-3/8	1-7/32	1-5/16	23-01532	572656	110.55
1-3/4-13	1-1/4-14	1-7/32	N/A	N/A	23-01533	572657	....
1-3/4-13	1-15	1-3/8	1-7/32	1-5/16	23-01558	572658	134.61
1-1/4-14	7/8-13	1-1/8	N/A	N/A	02-23-02148	572659	70.81
1-1/4-14	5/8-9	1-1/8	N/A	N/A	02-23-02149	572660	122.64
1-1/4-14	.625 Rd*	1-1/8	N/A	N/A	02-23-02150	572661	119.08

\* 5/32 X 5/64 keyway



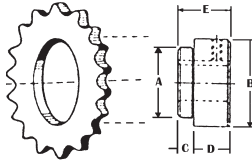
Prices subject to change without notice.

ASK FOR QUANTITY DISCOUNT

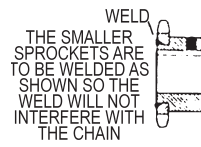
## WELD-ON SPROCKET HUB

**S19**

Recommend using low Hydrogen Electrodes for welding Weld-On Sprocket

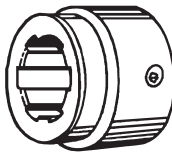
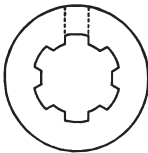


**HEXAGON BORE  
WITH SET SCREW**

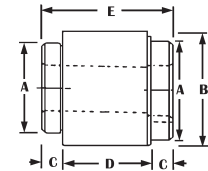


WELD  
THE SMALLER  
SPROCKETS ARE  
TO BE WELDED AS  
SHOWN SO THE  
WELD WILL NOT  
INTERFERE WITH  
THE CHAIN

Bore Size Inches	W Series Hub	Our Sequence Number	Precise Per Each	Our Sequence Number	Yankee Per Each	X Series Hub	Our Sequence Number	Precise Per Each	Our Sequence Number	Yankee Per Each
5/8	<b>W 5/8 HEX</b>			WHXGGHB		<b>X 5/8 HEX</b>			XHXGGHB	<b>\$13.61</b>
3/4	<b>W 3/4 HEX</b>	255133	<b>\$14.28</b>			<b>X 3/4 HEX</b>				....
7/8	<b>W 7/8 HEX</b>	189173	<b>13.12</b>		\$....	<b>X 7/8 HEX</b>		\$....		....
1	<b>W 1 HEX</b>		....		....	<b>X 1 HEX</b>		....		....
1-1/8	<b>W 1-1/8 HEX</b>		....		....	<b>X 1-1/8 HEX</b>		....		....
1-1/4	<b>W 1-1/4 HEX</b>		....		....	<b>X 1-1/4 HEX</b>	255157	<b>17.76</b>	570068	....



**SPLINE BORE WELD-ON HUBS FOR WELD-ON SPROCKETS  
STANDARD KEYWAYS & SET SCREWS  
STEEL**

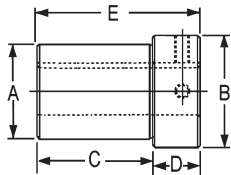


**DOUBLE HUB**

**ALLOY**

Bore Size Inches	STEEL Hub Number	Our Sequence Number	Per Each	STEEL Hub Number	Our Sequence Number	Per Each	ALLOY Hub Number	E Inches	Our Sequence Number	Per Each
7/8-13	<b>W 7/8-13</b>	566875	<b>\$27.58</b>	<b>X 7/8-13</b>	568506	<b>\$16.52</b>				
1-6	<b>W 1-6</b>	566906	....	<b>X 1-6</b>	568500	<b>11.55</b>				
1-15	<b>W 1-15</b>	566912	<b>12.59</b>							
1-1/8-6	<b>W 1-1/8-6</b>	566947	....	<b>X 1-1/8-6</b>		....	<b>XWS 1-1/8-6</b>	4		....
1-1/4-6				<b>X 1-1/4-6</b>	189112	<b>13.61</b>	<b>XWS 1-1/4-14</b>	2-5/8		....
1-1/4-14	<b>W 1-1/4-14</b>	566955	<b>8.80</b>	<b>X 1-1/4-14</b>	568552	<b>11.54</b>				
1-3/8-6	<b>W 1-3/8-6</b>	189205	<b>10.37</b>	<b>X 1-3/8-6</b>	-----	....				
1-3/8-21	<b>W 1-3/8-21</b>	254602	<b>14.29</b>	<b>X 1-3/8-21</b>	568640	....				
1-3/4-6				<b>X 1-3/4-6</b>	568704	....				
1-3/4-20				<b>XX 1-3/4-20</b>	569857	<b>21.62</b>	<b>XXS 1-3/4-20</b>	4	575552	....

### DOUBLE HUBS FOR WELD-A-SHEAVES and DOUBLE SPROCKETS



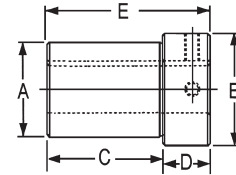
**W Hub Dimensions**

- A - 1-5/8
- B - 1-13/16
- C - 1-3/4
- D - 1
- E - 2-3/4

Round bore W and X double round hubs with 2 set screws for double weld-a-sheaves and double sprockets with double keyway where noted.

**X Hub Dimensions**

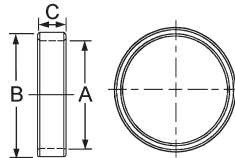
- A - 2
- B - 2-1/2
- C - 1-3/4
- D - 1
- E - 2-3/4



Bore Size Inches	Keyway	Part Number	Our Sequence Number	Baum Per Each	Part Number	Our Sequence Number	Baum Per Each
3/4	3/16	<b>D-W-3/4 RD</b>	255400	<b>\$10.16</b>	<b>D-X-3/4 RD</b>	255425	<b>\$13.77</b>
7/8	3/16 + 1/4	<b>D-W-7/8 RD-DK</b>	255405	<b>11.46</b>	<b>D-X-7/8 RD-DK</b>	255430	<b>15.08</b>
1-1/8	1/4	<b>D-W-1-1/8 RD</b>	255415	<b>10.16</b>	<b>D-X-1-1/8 RD</b>	255440	<b>12.03</b>
1-1/2	3/8	-----	....	....	<b>D-X-1-1/2 RD</b>	-----	....

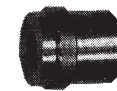
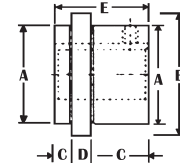
### BUSHINGS To Be Used With DOUBLE HUB Above To Make DOUBLE SPROCKET or SHEAVE

Example: To make 50 Double Sprocket you would need 1 piece D-W-1 RD Hub, 1 piece 50WB Bushing and 2 pieces 50W14 Sprocket.



Part Number	Sequence Number	Per Each	Part Number	Sequence Number	Per Each
<b>40WB</b>	255500	<b>\$4.85</b>	<b>40XB</b>	255505	<b>\$2.90</b>
			<b>50XB</b>	255515	<b>6.56</b>
			<b>60XB</b>	255525	<b>4.21</b>

### DOUBLE HUBS TO MAKE DOUBLE SPROCKETS Will Work in Extended Pitch - 2 Teeth Per Roller



Bore Size Inches	Chain	Our Sequence Number	Yankee Per Each
1	<b>D-X 50X1</b>	565174	<b>\$....</b>
1-1/4	<b>D-X 50X1-1/4</b>	565176	<b>....</b>
1	<b>D-X 60X1</b>	565178	<b>\$....</b>
1-1/4	<b>D-X 60X1-1/4</b>	565180	<b>....</b>

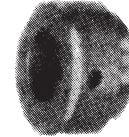
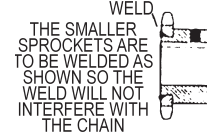
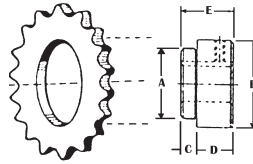
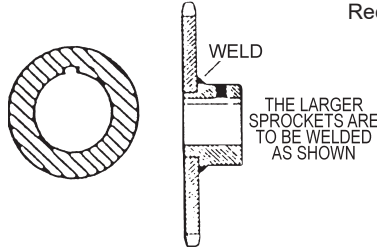
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**BAUM HYDRAULICS CORPORATION**

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**WELD-ON SPROCKET HUB**

Recommend using low Hydrogen Electrodes for welding Weld-On Sprocket



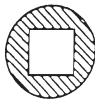
**W ROUND BORE WELD-ON HUBS FOR WELD-ON SPROCKETS WITH ONE STANDARD KEYWAY & ONE SET SCREW**

Bore Size Inches	W Series Hub	Our Sequence Number	Precise Per Each	Our Sequence Number	Yankee Per Each	V Series Hub	Our Sequence Number	Precise Per Each	Our Sequence Number	Yankee Per Each	K Series Hub	Our Sequence Number	Baum Per Each
		WPPHUB		WGGHUB			VPPHUB		VGGHUB		KPPHUB		
1/2	W 1/2	254550	\$8.99	-----	....	V 1/2	254488	\$7.06	565184	\$....	K 1/2	004043	\$....
9/16	W 9/16	254552	8.98	-----	....	V 9/16	254490	7.06	-----	....			
5/8	W 5/8	254554	8.98	566144	....	V 5/8	254492	7.06	565312	....	K 5/8	004044	....
11/16	W 11/16	254556	8.98			V 11/16	254494	7.06					
3/4	W 3/4	254558	8.98	566272	....	V 3/4	254496	7.06	565440	....	K 3/4	004045	....
13/16	W 13/16	254560	8.98			V 13/16	254498	....					
7/8	W 7/8	254562	8.98	566400	....	V 7/8	254500	7.06	565568	....	K 7/8	004046	....
15/16	W 15/16	254564	8.99										
1	W 1	254566	8.98	566528	....								
1-1/16	W 1-1/16	254568	8.98										
1-1/8	W 1-1/8	254570	8.98	566656	....								
1-3/16	W 1-3/16	254572	8.99										
1-1/4	W 1-1/4	254574	8.98	566784	....								



**X ROUND BORE WELD-ON HUBS FOR WELD-ON SPROCKETS WITH ONE STANDARD KEYWAY & ONE SET SCREW**

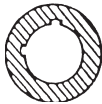
Bore Size Inches	X Series Hub	Our Sequence Number	Precise Per Each	Our Sequence Number	Yankee Per Each	XX Series Hub	Our Sequence Number	Yankee Per Each	Y Series Hub	Our Sequence Number	Precise Per Each	Our Sequence Number	Yankee Per Each
		XPPHUB		XGGHUB			XXGGHB		YGGHUB				
5/8	X 5/8	254674	\$11.79		\$....								
11/16	X 11/16	254676	11.79										
3/4	X 3/4	254678	11.79										
13/16	X 13/16	254680	11.79										
7/8	X 7/8	254682	11.79										
15/16	X 15/16	254684	11.79										
1	X 1	254686	11.79			XX 1		\$....	Y 1				\$....
1-1/16	X 1-1/16	254688	11.79	567936	....								
1-1/8	X 1-1/8	254690	11.79										
1-3/16	X 1-3/16	254692	11.79										
1-1/4	X 1-1/4	254694	11.79			XX 1-1/4		....					
1-5/16	X 1-5/16	254696	11.79										
1-3/8	X 1-3/8	254698	11.79			XX 1-3/8	189114	17.83	Y 1-3/8	1891945	34.01		
1-7/16	X 1-7/16	254700	11.79										
1-1/2	X 1-1/2	254702	11.79	568384	....	XX 1-1/2		....	Y 1-1/2				....
1-5/8						XX 1-5/8		....	Y 1-5/8				....
1-11/16									Y 1-11/16	1892072	34.01		
1-3/4									Y 1-3/4				....
1-7/8									Y-1-7/8	1892065	34.01		
1-15/16									Y 1-15/16				....
2									Y 2				....



**SQUARE BORE WITH SET SCREW**



Bore Size Inches	W Series Hub	Our Sequence Number	Yankee Per Each	Bore Size Inches	X Series Hub	Our Sequence Number	Yankee Per Each	Bore Size Inches	X Series Hub	Our Sequence Number	Yankee Per Each
		WSQGGHB				XSQGGHB				XSQGGHB	
5/8	W 5/8 SQ	....	\$....	3/4	X 3/4 SQ	....	....	1-1/8	X 1-1/8 SQ	....	....
3/4	W 3/4 SQ	....	....	1	X 1 SQ	....	....	1-1/4	X 1-1/4 SQ	....	....
1	W 1 SQ	....	....								



**ROUND BORE WITH TWO SET SCREW & ONE STANDARD KEYWAY & ONE LARGE KEYWAY**

Bore Size Inches	W Series Hub	Our Sequence Number	Baum Per Each	X Series Hub	Our Sequence Number	Baum Per Each	Keyway Size
			WDKPPHB			XDKPPHB	
1	W 1 RD-DK	-----	\$....	X 1 RD-DK	-----	\$....	1/4 & 5/16
1-1/8	W 1-1/8 RD-DK	-----	....	X 1-1/8 RD-DK	-----	....	1/4 & 5/16
1-1/4	W 1-1/4 RD-DK	-----	....	X 1-1/4 RD-DK	-----	....	1/4 & 5/16
1-1/2				X 1-1/2 RD-DK	-----	....	3/8 & 1/2

**HUB DIMENSIONS**

Dimensions	K Hubs Inches	V Hubs Inches	W Hubs Inches	X Hubs Inches	XX Hubs Inches	W Alloy Inches	X Alloy Inches	XX Alloy Inches	Y Hubs Inches	D-X 40 Inches	D-X 50 Inches	D-X 60 Inches
Overall Length E	1-1/16	1-3/16	1-7/16	1-7/16	1-1/2	Varies	Varies	4	1-7/8	1-5/8	1-7/8	2-1/4
Body Diameter B	1-1/4	1-7/16	1-13/16	2-1/2	3	2-1/4	2-1/4	3	3-3/4	2-1/4	2-3/8	2-1/2
Body Length D	3/4	3/4	1	1	1-1/16	Varies	Varies	3-1/8	1-3/16	.291	.376	.449
Shoulder Diameter A	1	1-1/8	1-5/8	2	2	1-5/8	2	2 Only	2-3/4	2	2	2
Shoulder Length C	5/16	7/16	7/16	7/16	7/16	7/16	7/16	7/16	11/16	1/4x1-1/16	5/16x1-1/8	7/16x1-3/8
Hole in Sprocket	1	1-1/8	1-5/8	2	2	1-5/8	2	2 Only	2-3/4	2	2	2

Prices subject to change without notice.

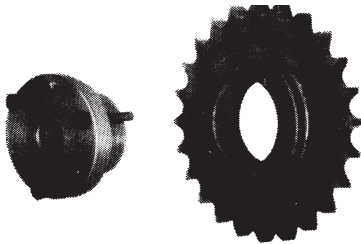
**ASK FOR QUANTITY DISCOUNT**

1-800-228-9222 / e-mail: sales@baumhydraulics.com  
 Fax: 1-800-832-2522 / www.baumhydraulics.com / © Baum Hydraulics Corporation



**"QD" SPROCKETS FOR NUMBERS 40 AND 2040 CHAIN**  
**For "QD" Tapered Hubs To Fit - See Page S36**

S21



**"QD" SPROCKET BLANKS**

When ordering, be sure hubs are the same type as sprocket blanks. For example: No.40JA16 will ONLY fit Type JA Hubs

Standard Keyways			
Hub	Keyway	Hub	Keyway
1/2 - 9/16	1/8	1-7/16 - 1-3/4	3/8
5/8 - 7/8	3/16	1-13/16 - 2-1/4	1/2
15/16 - 1-1/4	1/4	2-5/16 - 2-3/4	5/8
1-5/16 - 1-3/8	5/16	2-13/16 - 3-1/4	3/4
		3-5/16 - 3-3/8	7/8

**HARDENED**

No. of Teeth	O.D. Inches	Q.D. Blanks Number	Max. Hub Bore Ins.	Our Sequence Number	Per Each 40QDSP	QD Hardened Blanks Number	Our Sequence Number	Per Each																																								
15	2.65	40JA15	1-1/4	851914	.....	40JA15HT	852760	\$22.19																																								
16	2.81	40JA16	1-1/4	851915	.....	40JA16HT	852762	17.68																																								
17	2.98	40JA17	1-1/4	851916	.....	40JA17HT	852764	24.18																																								
18	3.14	40JA18	1-1/4	851917	.....	40JA18HT	852766	8.86																																								
19	3.30	40JA19	1-1/4	851918	.....	40JA19HT	852763	18.64																																								
20	3.46	40SH20	1-5/8	851919	.....	40SH20HT	852768	....																																								
21	3.62	40SH21	1-5/8	851920	.....	40SH21HT	852765	69.13																																								
22	3.78	40SH22	1-5/8	851921	.....	40SH22HT	852767	10.84																																								
23	3.94	40SH23	1-5/8	851922	.....	40SH23HT	852769	81.52																																								
24	4.10	40SH24	1-5/8	851923	.....	40SH24HT	852770	70.50																																								
25	4.26	40SH25	1-5/8	851924	.....	40SH25HT	852771	12.06																																								
26	4.42	40SH26	1-5/8	851925	.....	40SH26HT	852773	28.94																																								
27	4.58	40SH27	1-5/8	851926	70.98	40SH27HT	852774	66.67																																								
28	4.74	40SH28	1-5/8	851927	.....	40SH28HT	852775	32.29																																								
30	5.06	40SH30	1-5/8	851928	.....	40SH30HT	852772	35.07																																								
32	5.38	40SH32	1-5/8	851929	90.02	<b>"QD" INTERCHANGEABLE HUBS</b> <table border="1"> <thead> <tr> <th>Hub Type</th> <th>L Length Thru Bore</th> <th>D Hub Overall Diam Inches</th> <th>B Taper Large End Diam Inches</th> <th>Wt. Lbs.</th> </tr> </thead> <tbody> <tr> <td>JA</td> <td>1</td> <td>2</td> <td>1-3/8</td> <td>1</td> </tr> <tr> <td>SH</td> <td>1-1/4</td> <td>2-11/16</td> <td>1-7/8</td> <td>1</td> </tr> <tr> <td>SDS</td> <td>1-5/16</td> <td>3-3/16</td> <td>2-3/16</td> <td>1</td> </tr> <tr> <td>SD</td> <td>1-3/4</td> <td>3-3/16</td> <td>2-3/16</td> <td>1</td> </tr> <tr> <td>SK</td> <td>1-7/8</td> <td>3-7/8</td> <td>2-13/16</td> <td>2</td> </tr> <tr> <td>SF</td> <td>2</td> <td>4-5/8</td> <td>3-1/8</td> <td>4</td> </tr> <tr> <td>E</td> <td>2-5/8</td> <td>6</td> <td>3-27/32</td> <td>9</td> </tr> </tbody> </table> <p>Bored for BOTH Standard mounting and reverse mounting. "QD" hubs are made of steel for extra strength where bore size is large and hub wall is thin. Other bore sizes are made of cast iron. Complete with heat treated cap screws and lock washers. With Standard Keyway.</p>			Hub Type	L Length Thru Bore	D Hub Overall Diam Inches	B Taper Large End Diam Inches	Wt. Lbs.	JA	1	2	1-3/8	1	SH	1-1/4	2-11/16	1-7/8	1	SDS	1-5/16	3-3/16	2-3/16	1	SD	1-3/4	3-3/16	2-3/16	1	SK	1-7/8	3-7/8	2-13/16	2	SF	2	4-5/8	3-1/8	4	E	2-5/8	6	3-27/32	9
Hub Type	L Length Thru Bore	D Hub Overall Diam Inches	B Taper Large End Diam Inches	Wt. Lbs.																																												
JA	1	2	1-3/8	1																																												
SH	1-1/4	2-11/16	1-7/8	1																																												
SDS	1-5/16	3-3/16	2-3/16	1																																												
SD	1-3/4	3-3/16	2-3/16	1																																												
SK	1-7/8	3-7/8	2-13/16	2																																												
SF	2	4-5/8	3-1/8	4																																												
E	2-5/8	6	3-27/32	9																																												
35	5.86	40SH35	1-5/8	851930	52.61																																											
36	6.02	40SDS36	2	851931	93.34																																											
40	6.65	40SDS40	2	851932	....																																											
42	6.97	40SDS42	2	851933	48.94																																											
45	7.45	40SDS45	2	851934	60.58																																											
48	7.93	40SDS48	2	851935	63.45																																											
54	8.89	40SDS54	2	851936	78.94																																											
60	9.84	40SDS60*	2	.....	....																																											
70	11.43	40SK70*	2-5/8	.....	....																																											
72	11.75	40SK72*	2-5/8	.....	....																																											
80	13.03	40SK80*	2-5/8	.....	....																																											
84	13.66	40SK84*	2-5/8	.....	....																																											
96	15.57	40SK96*	2-5/8	.....	....																																											
112	18.12	40SK112*	2-5/8	.....	....																																											

\*Direct ship

**CARRIER ROLLER DOUBLE PITCH ALL STEEL SPROCKETS CONVEYOR SERIES**  
**LARGE ROLLER A PLATE SPROCKETS NO HUBS**



ALL SPROCKETS LISTED BELOW ARE DIRECT FROM FACTORY

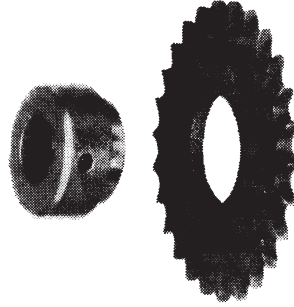
C2062						C2082					
Part Number	No. of Teeth	Outside Diameter	Stock Bore	Weight	Per Each	Part Number	No. of Teeth	Outside Diameter	Stock Bore	Weight	Per Each
C2062A12	12	6.50	.718	2.98	\$....	C2082A11	11	8.01	.937	5.70	\$....
C2062A13	13	6.99	.718	3.60	....	C2082A12	12	8.66	.937	6.80	....
C2062A14	14	7.47	.718	4.02	....	C2082A13	13	9.31	1.187	7.70	....
C2062A15	15	7.96	.718	4.76	....	C2082A14	14	9.96	1.187	9.10	....
C2062A16	16	8.44	.718	5.70	....	C2082A15	15	10.61	1.187	10.70	....
C2062A17	17	8.92	.937	6.16	....	C2082A16	16	11.25	1.187	12.40	....
C2062A18	18	9.41	.937	6.96	....	C2082A17	17	11.90	1.187	14.10	....
C2062A19	19	9.89	.937	8.00	....	C2082A18	18	11.54	1.187	15.40	....
C2062A20	20	10.37	.937	8.46	....	C2082A19	19	13.14	1.187	18.00	....
C2062A21	21	10.85	.937	8.93	....	C2082A20	20	13.83	1.187	19.20	....
C2062A22	22	11.33	.937	10.74	....	C2082A21	21	14.47	1.250	20.80	....
C2062A23	23	11.80	.937	11.64	....	C2082A22	22	15.11	1.250	23.70	....
C2062A24	24	12.29	.937	12.64	....	C2082A23	23	15.75	1.250	24.90	....
C2062A25	25	12.77	.937	13.78	....	C2082A24	24	16.39	1.250	27.60	....
C2062A26	26	13.25	.937	15.00	....	C2082A25	25	17.36	1.250	30.20	....
C2062A28	28	14.21	1.250	17.32	....	C2082A26	26	17.67	1.250	32.80	....
C2062A30	30	15.17	1.250	19.50	....	C2082A28	28	18.95	1.250	38.60	....
						C2082A30	30	20.23	1.250	43.80	....

ASK FOR QUANTITY DISCOUNT Prices subject to change without notice.

**WELD-ON SPROCKETS FOR NUMBERS 40 AND 2040 CHAIN**  
For Weld-On Hubs To Fit - See Page S18 & S19

**SPROCKET BLANKS WITH LARGE BORE**

For Weld-On Hubs  
Black Finish

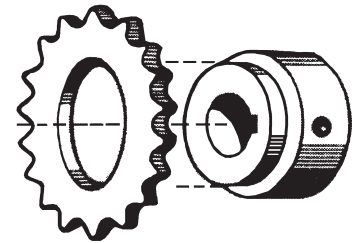


PICK A SPROCKET, PICK A HUB,  
WELD THEM TOGETHER  
\*CHECK BORE SIZE BEFORE  
WELDING\*

V Sprocket Fits V Hub  
W Sprocket Fits W Hub  
X Sprockets Fit X or XX Hubs\*

**HARDENED**

No. of Teeth	O.D. Inches	Sprocket Blanks Number	Bore Ins.	Max. Hub Bore Ins.	YANKEE		PRECISE		Hardened Sprocket Blanks Number	YANKEE	
					Our Sequence Number	Per Each	Our Sequence Number	Per Each		Our Sequence Number	Per Each
12	2.17	40V12	1-1/8	7/8	552576	\$....			40V12HT	539625	\$....
13	2.33	40V13	1-1/8	7/8	552640	....			40V13HT	539630	....
14	2.49	40V14	1-1/8	7/8	552704	....			40V14HT	539635	....
15	2.65	40V15	1-1/8	7/8	552768	....			40V15HT	539640	....
16	2.81	40W16	1-5/8	1-1/4	552832	....	253002	\$6.89	40W16HT	539645	....
17	2.98	40W17	1-5/8	1-1/4			253004	7.67	40W17HT	539650	....
18	3.14	40W18	1-5/8	1-1/4	552960	....	253006	8.24	40W18HT	539655	....
19	3.30	40W19	1-5/8	1-1/4	553024	....	253008	8.48	40W19HT	539660	....
20	3.46	40X20	2	1-1/2	553088	....	253010	8.88	40X20HT	539665	....
21	3.62	40X21	2	1-1/2	553152	....	253012	9.79	40X21HT	539670	....
22	3.78	40X22	2	1-1/2	553216	....	253014	10.50	40X22HT	539675	....
23	3.94	40X23	2	1-1/2	553280	....	253016	11.28	40X23HT	539680	....
24	4.10	40X24	2	1-1/2	553344	....	253018	12.09	40X24HT	539685	....
25	4.26	40X25	2	1-1/2	553408	....	253020	12.66	40X25HT	539690	....
26	4.42	40X26	2	1-1/2	553472	....	253022	13.10	40X26HT	539695	....
27	4.58	40X27	2	1-1/2	553536	....	253024	13.64			
28	4.74	40X28	2	1-1/2	553600	....	253026	14.08			
29	4.90	40X29	2	1-1/2	553664	....	253028	14.66			
30	5.06	40X30	2	1-1/2	553728	....	253030	15.30			
32	5.38	40X32	2	1-1/2	553792	....	253032	16.45			
35	5.86	40X35	2	1-1/2	553856	....	253034	18.91			
36	6.02	40X36	2	1-1/2	553920	....	253036	19.76			
38	6.33	40X38	2	1-1/2	553950	....	253038	24.25			
40	6.65	40X40	2	1-1/2	553984	....	253040	22.93			
42	6.97	40X42	2	1-1/2	554048	....	253041	25.80			
45	7.45	40X45	2	1-1/2	554112	....	253042	28.50			
46	7.61	40X46	2	1-1/2	554140	....					
48	7.93	40X48	2	1-1/2	554176	....	253044	31.84			
54	8.89	40X54	2	1-1/2	554240	....	253046	39.58			
60	9.84	40X60	2	1-1/2	554304	....	253048	46.13			
70	11.43	40X70	2	1-1/2	554368	....					
72	11.75	40X72	2	1-1/2	554432	....	253050	92.19			
80	13.03	40X80	2	1-1/2	554496	....	189025	68.58			
96	15.57	40X96	2	1-1/2	554624	....	189026	110.26			

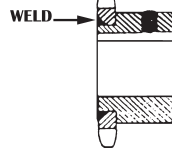


Factory recommends using  
Low Hydrogen Electrodes for  
welding sprocket parts.

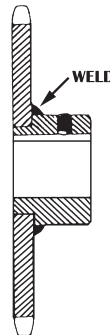
**For Standard 41 Chain**

No. of Teeth	Outside Diam. Inches	Sprocket Blank Number	Our Sequence Number	PRECISE	
				Per Each	YANKEE
12	2.17	41V12	1890265	\$5.03	
13	2.33	41V13	18902651	4.44	
14	2.49	41V14	1890285	5.64	
15	2.65	41V15	1890295	....	
16	2.81	41W16	1890305	5.36	
17	2.98	41W17	1890315	7.16	
19	3.30	41W19	1890325	5.84	
20	3.46	41W20	1890272	8.48	
21	3.62	41W21	1890335	8.89	
22	3.78	41W22	1890274	7.88	
24	4.10	41W24	....	....	
25	4.26	41W25	1890275	8.09	
26	4.42	41W26	1890345	4.37	
27	4.58	41W27	1890271	10.72	
28	4.74	41W28	1890355	13.44	
30	5.06	41W30	1890276	14.87	
32	5.38	41W32	18902765	16.68	
35	5.86	41W35	1890365	15.26	
36	6.02	41W36	1890279	18.91	
40	6.65	41W40	1890277	22.15	
45	7.45	41W45	18902775	22.22	
48	7.93	41W48	1890375	25.98	
54	8.89	41W54	1890385	37.86	
60	9.84	41W60	1890278	38.36	
72	11.75	41W72	556544	....	

**THE SMALLER SPROCKETS ARE TO BE WELDED AS SHOWN SO THE WELD WILL NOT INTERFERE WITH THE CHAIN**



**THE LARGER SPROCKETS ARE TO BE WELDED AS SHOWN**



**HUBS ARE BROACHED TO BORE SIZE, WITH STANDARD KEYWAY, DRILLED AND TAPPED AND FURNISHED WITH SOCKET HEAD SETSCREWS**

**For Standard 35 Chain**

No. of Teeth	Outside Diam. Inches	Sprocket Blank Number	Our Sequence Number	YANKEE	
				Per Each	PRECISE
15	1.99	35V15	188952	\$5.94	
16	2.11	35V16	188953	6.01	
17	2.23	35V17	188954	4.38	
18	2.35	35V18	188955	5.12	
19	2.47	35V19	551296	....	
20	2.59	35V20	....	4.80	
21	2.71	35V21	551424	....	
22	2.84	35W22	....	....	
23	2.95	35W23	551552	....	
24	3.07	35W24	551616	....	
26	3.31	35W26	551744	....	
28	3.55	35W28	188960	8.15	
30	3.79	35W30	551872	....	
32	4.03	35W32	....	....	
35	4.30	35W35	551995	....	
36	4.51	35W36	552000	....	
40	4.99	35W40	552064	....	
45	5.59	35W45	188962	13.27	
48	5.94	35W48	552192	....	
54	6.66	35W54	552256	....	
60	7.38	35W60	188964	20.63	
72	8.81	35W72	188975	26.37	
84	10.25	35W84	188976	23.67	

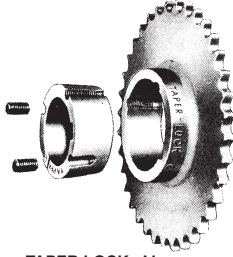
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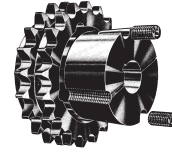
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**BAUM HYDRAULICS CORPORATION**

**TAPER LOCK SPROCKETS FOR NUMBERS 40 AND 2040 CHAIN**  
For Taper Lock Hubs To Fit - See Page S37



**TAPER LOCKS**  
When ordering, be sure hubs are the same type as sprocket blanks. For example: No.40BTL16 will ONLY fit Type 1008 Hubs



**DOUBLE TAPER LOCK**  
When ordering, be sure hubs are the same type as sprocket blanks. For example: No.D40BTL18HT will ONLY fit Type 1210 Hubs

**HARDENED**

No. of Teeth	O.D. Inches	TAPER LOCK			Our Sequence Number	Per Each	TAPER LOCK HARDENED			Hub Prefix Number	DOUBLE TAPER LOCK HARDENED			For Double Hub Prefix Number
		Blanks Number	Max. Hub Bore Ins.	40BTLSP			Blanks Number	Our Sequence Number	Per Each		Blanks No.	Our Sequence Number	Per Each	
14	2.49	40BTL14	1	852160	\$29.82	40BTL14HT	852874	\$29.82	1008	D40ATL15HT	853270	\$72.44	1008	
15	2.65	40BTL15	1	852161	30.46	40BTL15HT	852876	30.46	1008	D40ATL16HT	853272	72.44	1008	
16	2.81	40BTL16	1	852162	30.97	40BTL16HT	852878	23.37	1008	D40ATL17HT	853274	74.29	1008	
17	2.98	40BTL17	1-1/4	852163	33.91	40BTL17HT	852880	35.44	1210	D40BTL18HT	853276	75.86	1210	
18	3.14	40BTL18	1-1/4	852164	35.32	40BTL18HT	852882	35.32	1210	D40BTL19HT	853277	78.28	1210	
19	3.30	40BTL19	1-1/4	852165	37.49	40BTL19HT	852883	37.49	1210	D40BTL20HT	853278	81.55	1610	
20	3.46	40BTL20	1-5/8	852166	71.45	40BTL20HT	852884	...	1610					
21	3.62	40BTL21	1-5/8	852167	43.77	40BTL21HT	852881	43.77	1610					
22	3.78	40BTL22	1-5/8	852168	47.35	40BTL22HT	852885	47.35	1610					
23	3.94	40BTL23	1-5/8	852169	49.52	40BTL23HT	852887	35.77	1610					
24	4.10	40BTL24	1-5/8	852170	51.70	40BTL24HT	852886	54.02	1610					
25	4.26	40BTL25	1-5/8	852171	93.39	40BTL25HT	852889	53.36	1610	D40BTL25HT	853281	100.48	2012	
26	4.42	40BTL26	1-5/8	852172	55.28	40BTL26HT	852890	39.93	1610					
28	4.74	40BTL28	1-5/8	852173	57.46	40BTL28HT	852891	76.99	1610					
30	5.06	40BTL30	1-5/8	852174	80.76	40BTL30HT	852888	60.27	1610	D40BTL30	853283	105.03	2012	
32	5.38	40BTL32	1-5/8	852175	108.38				1610					
35	5.86	40BTL35	1-5/8	852176	63.73				1610					
36	6.02	40BTL36	1-5/8	852177	86.58				1610					
40	6.65	40BTL40	1-5/8	852178	69.49				1610					
42	6.97	40BTL42	1-5/8	852179	85.50				1610					
45	7.45	40BTL45	1-5/8	852180	71.53				1610					
48	7.93	40BTL48	1-5/8	852181	74.48				1610					
54	8.89	40BTL54	1-5/8	852182	104.92				1610					
60	9.84	40BTL60	1-5/8	852183	61.81				1610					
70	11.43	40BTL70*	2		....				2012					
72	11.75	40BTL72*	2		....				2012					
80	13.03	40BTL80*	2		....				2012					
84	13.66	40BTL84*	2		....				2012					
96	15.57	40BTL96*	2		....				2012					
112	18.12	40BTL112*	2-1/2		....				2517					

RECOMMENDED WRENCH TORQUE		
Bushing Number	Screws	Wrench Torque (Pounds-Inches)
1008	1/4" Set Screws	55
1210	3/8" Set Screws	175
1610	3/8" Set Screws	175
2012	7/16" Set Screws	280
2517	1/2" Set Screws	430
3020, 3030	5/8" Set Screws	800

**TYPE B & TYPE A SPROCKETS FOR NUMBERS 40 & 2040 CHAIN**  
TAPER LOCK HUBS STOCKED IN THESE SIZE

Hub	SEE PAGE S37 FOR PRICES OF THESE HUBS	Bore Sizes
1008		1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1
1108		1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1
1210		1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4
1610		1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8
1615		1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8
2012		1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8, 1-11/16, 1-3/4, 1-13/16, 1-7/8, 1-15/16, 2
2517		1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8, 1-11/16, 1-3/4, 1-13/16, 1-7/8, 1-15/16, 2, 2-1/16, 2-1/8, 2-3/16, 2-1/4, 2-5/16, 2-3/8, 2-7/16, 2-1/2



Type B & Type A Sprockets are Stocked with Rough Bore, NO Keyway NO Setscrew.



No. of Teeth	O.D. Inches	Length thru Bore	Stock Bore Inches	Max. Bore Inches	TYPE B		DOUBLE TYPE B HARDENED			TYPE A					
					Part No.	Our Sequence Number	Per Each	Part No.	Bore Inches	Sequence Number	Per Each	Part No.	Sequence Number	Per Each	
8	1.50	7/8	1/2	1/2	40B8	897600	\$19.48	----	--	----	--	----	....		
9	1.67	7/8	1/2	9/16	40B9	897602	12.96	----	--	----	--	----	....		
10	1.84	7/8	1/2	3/4	40B10	897604	15.13	----	--	----	--	----	....		
11	2.00	7/8	1/2	7/8	40B11	897606	13.97	D40B11HT	3/4	897860	\$60.62	--	----	....	
12	2.17	7/8	1/2	1	40B12	897608	22.00	D40B12HT	15/16	897862	60.97	1/2	40A12	897415	\$16.71
13	2.33	7/8	1/2	1-1/16	40B13	897610	12.66	D40B13HT	1	897864	51.21	1/2	40A13	897417	14.13
14	2.49	7/8	1/2	1-1/8	40B14	897612	16.88	D40B14HT	1-1/8	897866	57.05	1/2	40A14	897419	14.71
15	2.65	7/8	1/2	1-1/4	40B15	897614	....	D40B15HT	1-1/4	897868	62.92	5/8	40A15	897421	26.43
16	2.81	7/8	5/8	1-3/8	40B16	897616	15.89	D40B16HT	1-3/8	897870	52.52	5/8	40A16	897423	17.94
17	2.98	1	5/8	1-7/16	40B17	897618	23.32	D40B17HT	1-7/16	897872	65.21	5/8	40A17	897425	23.32
18	3.14	1	5/8	1-1/2	40B18	897620	24.86	D40B18HT	1-1/2	897874	57.22	5/8	40A18	897427	12.20
19	3.30	1	5/8	1-3/4	40B19	897622	18.81	D40B19HT	1-3/4	897876	60.01	5/8	40A19	897429	18.91
20	3.46	1	5/8	1-7/8	40B20	897624	25.90	D40B20HT	1-7/8	897878	63.97	5/8	40A20	897431	28.65
24	4.10	1	5/8	2-1/4	40B24	897626	32.94	D40B24HT	2-1/4	897886	78.06	5/8	40A24	897433	54.24
30	5.06	1	5/8	2-1/4	40B30	897628	51.15	D40B30	2-1/4	897892	85.11	19/32	40A30	897435	24.12
36	6.02	1	5/8	2-1/4	40B36	897630	40.82	D40B36	2-1/2	897896	122.31	19/32	40A36	897437	33.61

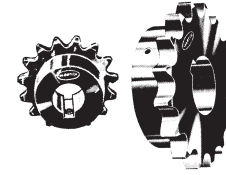
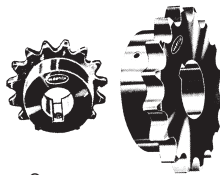
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BORED TO SIZE SPROCKETS



Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each
		40BSPP			40BSPP			40BSPP			40BSPP
40BS9 1/2	850884	\$23.97	40BS9 5/8	8508845	\$35.48						
40BS10 1/2	850885	18.07	40BS10 5/8	8508855	23.62	40BS10 3/4	850886	\$15.20			
40BS11 1/2	850888	15.89	40BS11 5/8	850890	14.42	40BS11 3/4	850892	17.64	40BS11 7/8	850894	\$15.89
40BS12 1/2	850896	14.48	40BS12 5/8	850898	25.63	40BS12 3/4	850900	25.63	40BS12 7/8	850902	15.11
40BS13 1/2	850906	15.17	40BS13 5/8	850908	26.84	40BS13 3/4	850910	18.21	40BS13 7/8	850912	18.21
40BS14 1/2	850916	15.96	40BS14 5/8	850918	15.95	40BS14 3/4	850920	16.65	40BS14 7/8	850922	15.96
40BS15 1/2	850929	....	40BS15 5/8	850930	20.69	40BS15 3/4	850932	17.96	40BS15 7/8	850934	17.96
40BS16 5/8	850944	....	40BS16 3/4	850946	21.92	40BS16 7/8	850948	18.25	40BS16 1	850950	34.06
40BS17 5/8	850958	34.10	40BS17 3/4	850960	23.15	40BS17 7/8	850962	19.27	40BS17 1	850964	20.10
40BS18 5/8	850972	....	40BS18 3/4	850974	22.13	40BS18 7/8	850976	21.16	40BS18 1	850978	22.13
40BS19 5/8	850990	17.00	40BS19 3/4	850992	22.58	40BS19 7/8	850994	17.00	40BS19 1	850996	17.77
40BS20 5/8	851010	48.32	40BS20 3/4	851012	27.01	40BS20 7/8	851014	19.51	40BS20 1	851016	31.09
40BS24 5/8	851058	50.06	40BS24 3/4	851060	....	40BS24 7/8	851062	26.51	40BS24 1	851064	106.78
40BS24 1-1/8	851066	36.72	40BS24 1-3/16	851068	36.72	40BS24 1-1/4	851070	36.72	40BS24 1-3/8	851072	38.31
40BS24 1-7/16	851074	36.72	40BS24 1-1/2	851076	36.72						

HARDENED BORED TO SIZE SPROCKETS

Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each
		40BSHSP			40BSHSP			40BSHSP			40BSHSP
40BS9HT 1/2	853500	\$18.02	40BS9HT 5/8	853502	\$38.10						
40BS10HT 1/2	853504	19.04	40BS10HT 5/8	853506	19.87	40BS10HT 3/4	853508	\$25.37			
40BS11HT 1/2	853509	28.65	40BS11HT 5/8	853510	20.07	40BS11HT 3/4	853512	38.43	40BS11HT 7/8	853514	\$20.07
40BS12HT 1/2	853515	22.23	40BS12HT 5/8	853517	42.59	40BS12HT 3/4	853516	42.59	40BS12HT 7/8	853518	31.75
40BS13HT 1/2	853523	23.15	40BS13HT 5/8	853521	23.15	40BS13HT 3/4	853522	27.81	40BS13HT 7/8	853524	44.34
40BS14HT 1/2	853527	24.51	40BS14HT 5/8	853529	46.96	40BS14HT 3/4	853528	29.45	40BS14HT 7/8	853530	24.51
40BS15HT 1/2	850731	26.34	40BS15HT 5/8	850732	26.34	40BS15HT 3/4	850733	19.02	40BS15HT 7/8	850734	50.45
40BS16HT 5/8	853535	29.02	40BS16HT 3/4	853536	29.02	40BS16HT 7/8	853538	27.83	40BS16HT 1	853540	33.43
40BS17HT 5/8	850738	21.25	40BS17HT 3/4	850739	29.42	40BS17HT 7/8	850740	29.42	40BS17HT 1	853546	29.42
40BS18HT 5/8	850744	30.90	40BS18HT 3/4	850745	30.90	40BS18HT 7/8	850746	....	40BS18HT 1	853548	44.13
40BS19HT 5/8	855286	33.75	40BS19HT 3/4	855285	33.75	40BS19HT 7/8	855287	33.75	40BS19HT 1	855289	33.76
40BS20HT 5/8	850748	....	40BS20HT 3/4	850749	37.63	40BS20HT 7/8	850750	37.63	40BS20HT 1	853560	45.20
40BS24HT 5/8	853561	51.31	40BS24HT 3/4	853562	51.31	40BS24HT 7/8	853563	51.31	40BS24HT 1	853564	51.31
40BS24HT 1-1/8	853569	51.31	40BS24HT 1-1/2	853572	51.31	40BS24HT 1-1/4	853566	51.31	40BS24HT 1-3/8	853568	51.31

\* 40 BORED TO SIZE SPROCKETS with 1/2" Bore has NO KEYWAY, SETSCREW ONLY.  
 The Length through Bore of 40BS Sprockets: From 40BS9 to 40BS16 is 7/8"; for 40BS17 & Larger is 1"

41BS9 1/2	852329	\$20.59	41BS9 5/8	8523304	\$22.85						
41BS10 1/2	8523306	9.60	41BS10 5/8	8523308	16.26						
41BS11 1/2	8523312	12.66	41BS11 5/8	8523314	19.03	41BS11 3/4	8523316	15.20			
41BS12 1/2	8523321	13.45	41BS12 5/8	8523322	20.22	41BS12 3/4	8523324	20.22	41BS12 7/8	8523325	19.22
41BS13 1/2	8523326	13.91	41BS13 5/8	8523328	16.71	41BS13 3/4	8523332	20.92	41BS13 7/8	8523334	10.05
41BS14 5/8	....	....	41BS14 3/4	8523344	10.62	41BS14 7/8	8523346	17.68	41BS14 1	8523348	17.68
41BS15 1/2	8523350	15.96	41BS15 5/8	8523352	15.96	41BS15 3/4	8523354	12.03	41BS15 1	8523358	15.96
41BS16 5/8	8523362	12.27	41BS16 3/4	8523364	22.13	41BS16 1	8523368	14.74			
41BS17 5/8	8523372	13.17	41BS17 3/4	8523374	53.05	41BS17 1	8523378	18.24			
41BS18 5/8	8523382	14.09	41BS18 3/4	8523384	19.50	41BS18 1	8523388	29.33			
41BS20 5/8	8523412	35.83	41BS20 3/4	8523414	23.83	41BS20 1	8523418	23.83			
41BS24 5/8	8523424	34.78	41BS24 3/4	8523426	....	41BS24 1	8523428	25.12			

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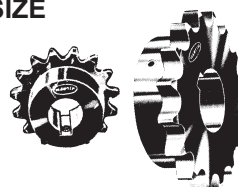
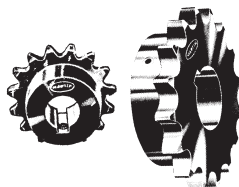
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**PRECISE SPROCKETS HARDENED BORED TO SIZE**

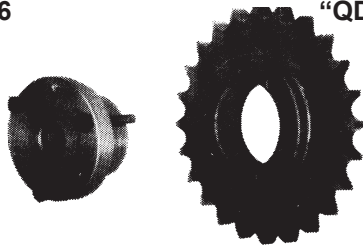
**S25**



Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each
<b>HARDENED BORED TO SIZE SPROCKETS FOR 40 CHAIN</b>											
40BSHSP			40BSHSP			40BSHSP			40BSHSP		
<b>40BS10HT 1/8</b>	253300	<b>\$6.61</b>	<b>40BS10HT 5/8</b>	253302	<b>\$7.97</b>	<b>40BS10HT 3/4</b>	253304	<b>\$11.75</b>			
<b>40BS11HT 1/8</b>	253306	<b>5.87</b>	<b>40BS11HT 5/8</b>	253310	<b>12.53</b>	<b>40BS11HT 3/4</b>	253308	<b>8.17</b>	<b>40BS11HT 7/8</b>	253312	<b>\$....</b>
<b>40BS12HT 1/8</b>	253312	<b>....</b>	<b>40BS12HT 5/8</b>	253313	<b>8.78</b>	<b>40BS12HT 3/4</b>	253314	<b>8.78</b>	<b>40BS12HT 7/8</b>	253315	<b>8.78</b>
<b>40BS12HT 1</b>	253316	<b>4.37</b>									
<b>40BS13HT 1/8</b>	253317	<b>....</b>	<b>40BS13HT 5/8</b>	253318	<b>9.05</b>	<b>40BS13HT 3/4</b>	253319	<b>7.49</b>	<b>40BS13HT 7/8</b>	253320	<b>....</b>
<b>40BS13HT 1</b>	253321	<b>9.05</b>									
<b>40BS14HT 1/8</b>	253322	<b>....</b>	<b>40BS14HT 5/8</b>	253323	<b>9.69</b>	<b>40BS14HT 3/4</b>	253324	<b>9.69</b>	<b>40BS14HT 7/8</b>	253325	<b>9.69</b>
<b>40BS14HT 1</b>	253326	<b>9.69</b>									
<b>40BS15HT 1/8</b>	253328	<b>....</b>	<b>40BS15HT 5/8</b>	253329	<b>....</b>	<b>40BS15HT 3/4</b>	253330	<b>9.45</b>	<b>40BS15HT 1</b>	253331	<b>11.41</b>
<b>40BS15HT 1-1/8</b>	253332	<b>11.41</b>	<b>40BS15HT 1-3/16</b>	253333	<b>4.10</b>	<b>40BS15HT 1-1/4</b>	253334	<b>9.45</b>			
<b>40BS16HT 5/8</b>	253335	<b>10.04</b>	<b>40BS16HT 3/4</b>	253336	<b>12.12</b>	<b>40BS16HT 7/8</b>	253337	<b>10.22</b>	<b>40BS16HT 1</b>	253338	<b>12.12</b>
<b>40BS16HT 1-1/8</b>	253339	<b>12.12</b>	<b>40BS16HT 1-3/16</b>	253340	<b>....</b>	<b>40BS16HT 1-1/4</b>	253341	<b>12.12</b>			
<b>40BS17HT 5/8</b>	253342	<b>....</b>	<b>40BS17HT 3/4</b>	253343	<b>9.27</b>	<b>40BS17HT 1</b>	253344	<b>13.17</b>	<b>40BS17HT 1-1/8</b>	253345	<b>9.27</b>
<b>40BS17HT 1-3/16</b>	253346	<b>4.64</b>	<b>40BS17HT 1-1/4</b>	253347	<b>....</b>						
<b>40BS18HT 5/8</b>	253348	<b>12.59</b>	<b>40BS18HT 3/4</b>	253349	<b>14.35</b>	<b>40BS18HT 7/8</b>	253350	<b>....</b>	<b>40BS18HT 1</b>	253351	<b>14.35</b>
<b>40BS18HT 1-1/8</b>	253352	<b>14.35</b>	<b>40BS18HT 1-3/16</b>	253353	<b>6.00</b>	<b>40BS18HT 1-1/4</b>	253354	<b>11.88</b>	<b>40BS18HT 1-3/8</b>	253355	<b>5.17</b>
<b>40BS18HT 1-7/16</b>	253356	<b>21.14</b>	<b>40BS18HT 1-1/2</b>	253357	<b>12.00</b>						
<b>40BS19HT 5/8</b>	253358	<b>6.25</b>	<b>40BS19HT 3/4</b>	253359	<b>10.93</b>	<b>40BS19HT 7/8</b>	253360	<b>12.50</b>	<b>40BS19HT 1</b>	253361	<b>22.12</b>
<b>40BS19HT 1-1/8</b>	253362	<b>12.50</b>	<b>40BS19HT 1-3/16</b>	253363	<b>6.25</b>	<b>40BS19HT 1-1/4</b>	253364	<b>5.47</b>	<b>40BS19HT 1-3/8</b>	253367	<b>6.25</b>
<b>40BS19HT 1-7/16</b>	253365	<b>6.25</b>	<b>40BS19HT 1-1/2</b>	253366	<b>12.50</b>						
<b>40BS20HT 5/8</b>	-----	<b>....</b>	<b>40BS20HT 3/4</b>	253369	<b>16.11</b>	<b>40BS20HT 7/8</b>	253370	<b>16.11</b>	<b>40BS20HT 1</b>		<b>45.20</b>
<b>40BS20HT 1-1/8</b>	253371	<b>13.30</b>	<b>40BS20HT 1-3/16</b>	253372	<b>....</b>	<b>40BS20HT 1-1/4</b>	253373	<b>11.58</b>	<b>40BS20HT 1-3/8</b>		<b>....</b>
<b>40BS20HT 1-7/16</b>	253374	<b>....</b>	<b>40BS20HT 1-1/2</b>	253376	<b>....</b>						
<b>40BS24HT 5/8</b>	253377	<b>....</b>	<b>40BS24HT 3/4</b>	253378	<b>20.22</b>	<b>40BS24HT 7/8</b>	253379	<b>14.54</b>	<b>40BS24HT 1</b>	253380	<b>20.23</b>
<b>40BS24HT 1-1/8</b>	253381	<b>14.54</b>	<b>40BS24HT 1-3/16</b>	253382	<b>8.34</b>	<b>40BS24HT 1-1/4</b>	253383	<b>8.37</b>	<b>40BS24HT 1-3/8</b>	253384	<b>8.34</b>
<b>40BS24HT 1-7/16</b>	253385	<b>8.34</b>	<b>40BS24HT 1-1/2</b>	253386	<b>8.34</b>						

**ASK FOR QUANTITY DISCOUNT** Prices subject to change without notice.

**BAUM HYDRAULICS CORPORATION** 1-800-228-9222 / e-mail: sales@baumhydraulics.com  
 Fax: 1-800-832-2522 / www.baumhydraulics.com / © Baum Hydraulics Corporation



**“QD” SPROCKETS FOR NUMBERS 50 AND 2050 CHAIN**  
**For “QD” Tapered Hubs To Fit - See Page S36**

**“QD” SPROCKET BLANKS**

When ordering, be sure hubs are the same type as sprocket blanks. For example: No.50JA12 will ONLY fit Type JA Hubs

Standard Keyways			
Hub	Keyway	Hub	Keyway
1/2 - 9/16	1/8	1-7/16 - 1-3/4	3/8
5/8 - 7/8	3/16	1-13/16 - 2-1/4	1/2
15/16 - 1-1/4	1/4	2-5/16 - 2-3/4	5/8
1-5/16 - 1-3/8	5/16	2-13/16 - 3-1/4	3/4
		3-5/16 - 3-3/8	7/8

No. of Teeth	O.D. Inches	Q.D. Blanks Number	Max. Hub Bore Ins.	Our Sequence Number	Per Each	HARDENED																																										
						50QDSP	QD Hardened Blanks Number	Our Sequence Number	Per Each																																							
12	2.71	<b>50JA12</b>	1-1/4	851962	.....	<b>50JA12HT</b>	852776	<b>\$17.95</b>																																								
13	2.91	<b>50JA13</b>	1-1/4	851964	.....	<b>50JA13HT</b>	852778	<b>56.01</b>																																								
14	3.11	<b>50JA14</b>	1-1/4	851966	.....	<b>50JA14HT</b>	852780	.....																																								
15	3.32	<b>50JA15</b>	1-1/4	851968	.....	<b>50JA15HT</b>	852782	<b>22.28</b>																																								
16	3.52	<b>50JA16</b>	1-1/4	851970	.....	<b>50JA16HT</b>	852784	<b>28.10</b>																																								
17	3.72	<b>50SH17</b>	1-5/8	851972	.....	<b>50SH17HT</b>	852786	<b>26.07</b>																																								
18	3.92	<b>50SH18</b>	1-5/8	851974	.....	<b>50SH18HT</b>	852788	<b>27.31</b>																																								
19	4.12	<b>50SH19</b>	1-5/8	851976	.....	<b>50SH19HT</b>	852789	<b>28.73</b>																																								
20	4.32	<b>50SDS20</b>	2	851978	.....	<b>50SDS20HT</b>	852790	<b>36.37</b>																																								
21	4.52	<b>50SDS21</b>	2	851980	.....	<b>50SDS21HT</b>	852791	<b>31.78</b>																																								
22	4.72	<b>50SDS22</b>	2	851982	.....	<b>50SDS22HT</b>	852793	<b>40.02</b>																																								
23	4.92	<b>50SDS23</b>	2	851984	.....	<b>50SDS23HT</b>	852795	<b>33.92</b>																																								
24	5.12	<b>50SDS24</b>	2	851986	.....	<b>50SDS24HT</b>	852792	<b>35.61</b>																																								
25	5.32	<b>50SDS25</b>	2	851988	.....	<b>50SDS25HT</b>	852796	<b>45.99</b>																																								
26	5.52	<b>50SDS26</b>	2	851990	.....	<b>50SDS26HT</b>	852797	<b>49.10</b>																																								
27	5.72	<b>50SDS27</b>	2	851992	.....	<b>50SDS27HT</b>	852798	<b>18.85</b>																																								
28	5.92	<b>50SDS28</b>	2	851996	.....	<b>50SDS28HT</b>	852799	<b>55.85</b>																																								
30	6.32	<b>50SDS30</b>	2	851998	.....	<b>50SDS30HT</b>	852794	<b>48.85</b>																																								
32	6.72	<b>50SDS32</b>	2	852000	<b>55.16</b>	<b>“QD” INTERCHANGEABLE HUBS</b>  <table border="1"> <thead> <tr> <th>Hub Type</th> <th>L Length Thru Bore</th> <th>D Hub Overall Diam Inches</th> <th>B Taper Large End Diam Inches</th> <th>Wt. Lbs</th> </tr> </thead> <tbody> <tr> <td>JA</td> <td>1</td> <td>2</td> <td>1-3/8</td> <td>1</td> </tr> <tr> <td>SH</td> <td>1-1/4</td> <td>2-11/16</td> <td>1-7/8</td> <td>1</td> </tr> <tr> <td>SDS</td> <td>1-5/16</td> <td>3-3/16</td> <td>2-3/16</td> <td>1</td> </tr> <tr> <td>SD</td> <td>1-3/4</td> <td>3-3/16</td> <td>2-3/16</td> <td>1</td> </tr> <tr> <td>SK</td> <td>1-7/8</td> <td>3-7/8</td> <td>2-13/16</td> <td>2</td> </tr> <tr> <td>SF</td> <td>2</td> <td>4-5/8</td> <td>3-1/8</td> <td>4</td> </tr> <tr> <td>E</td> <td>2-5/8</td> <td>6</td> <td>3-27/32</td> <td>9</td> </tr> </tbody> </table>			Hub Type	L Length Thru Bore	D Hub Overall Diam Inches	B Taper Large End Diam Inches	Wt. Lbs	JA	1	2	1-3/8	1	SH	1-1/4	2-11/16	1-7/8	1	SDS	1-5/16	3-3/16	2-3/16	1	SD	1-3/4	3-3/16	2-3/16	1	SK	1-7/8	3-7/8	2-13/16	2	SF	2	4-5/8	3-1/8	4	E	2-5/8	6	3-27/32	9
Hub Type	L Length Thru Bore	D Hub Overall Diam Inches	B Taper Large End Diam Inches	Wt. Lbs																																												
JA	1	2	1-3/8	1																																												
SH	1-1/4	2-11/16	1-7/8	1																																												
SDS	1-5/16	3-3/16	2-3/16	1																																												
SD	1-3/4	3-3/16	2-3/16	1																																												
SK	1-7/8	3-7/8	2-13/16	2																																												
SF	2	4-5/8	3-1/8	4																																												
E	2-5/8	6	3-27/32	9																																												
35	7.32	<b>50SDS35</b>	2	852002	<b>74.63</b>																																											
36	7.52	<b>50SDS36</b>	2	852004	<b>65.55</b>																																											
40	8.32	<b>50SDS40</b>	2	852006	.....																																											
42	8.72	<b>50SDS42</b>	2	852008	<b>66.64</b>																																											
45	9.31	<b>50SDS45</b>	2	852010	<b>71.75</b>																																											
48	9.91	<b>50SDS48</b>	2	852012	<b>105.57</b>																																											
54	11.11	<b>50SK54</b>	2-5/8	852014	<b>96.72</b>																																											
60	12.30	<b>50SK60</b>	2-5/8	852016	<b>167.77</b>																																											
70	14.29	<b>50SK70</b>	2-5/8	852018	<b>234.13</b>																																											
72	14.69	<b>50SK72</b>	2-5/8	852020	<b>173.84</b>																																											
80	16.28	<b>50SF80*</b>	2-15/16	.....	.....																																											
84	17.08	<b>50SF84*</b>	2-15/16	.....	.....																																											
96	19.47	<b>50SF96*</b>	2-15/16	.....	.....																																											
112	22.65	<b>50SF112*</b>	2-15/16	.....	.....																																											

\*Direct ship.

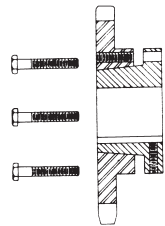
**“QD” HUBS STOCKED IN THESE SIZE**

Hub	Bore Sizes
JA	1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4
SH	1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8
SDS	5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8, 1-11/16, 1-3/4, 1-13/16, 1-7/8, 1-15/16, 2
SD	1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8, 1-11/16, 1-3/4, 1-13/16, 1-7/8, 1-15/16, 2
SK	1/2, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8, 1-11/16, 1-3/4, 1-13/16, 1-7/8, 1-15/16, 2, 2-1/16, 2-1/8, 2-3/16, 2-1/4, 2-5/16, 2-3/8, 2-7/16, 2-1/2, 2-5/8
SF	1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8, 1-11/16, 1-3/4, 1-13/16, 1-7/8, 1-15/16, 2, 2-1/8, 2-3/16, 2-1/4, 2-3/8, 2-7/16, 2-1/2, 2-5/8, 2-11/16, 2-3/4, 2-7/8, 2-15/16
E	7/8, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8, 1-11/16, 1-3/4, 1-13/16, 1-7/8, 1-15/16, 2, 2-1/16, 2-1/8, 2-3/16, 2-1/4, 2-5/16, 2-3/8, 2-7/16, 2-1/2, 2-5/8, 2-11/16, 2-3/4, 2-13/16, 2-7/8, 2-15/16, 3 to 3-1/2

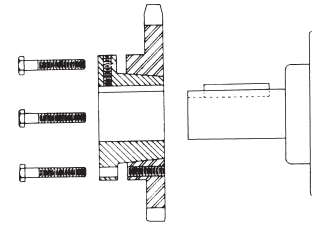
**THE QUICK DETACHABLE HUB**

When necessary, remove the sprocket with very little effort, and without special tools. This allows speed ratios to be readily changed by removing the sprocket blank & substituting another. Just transfer the 3 cap screws into the sprocket rim or the “QD” hub flange, against the other member. Tighten screws evenly until sprocket is loose, tapping shaft or “QD” hub at the same time. Loosen setscrew, remove sprocket. If the “QD” hub sticks, pry it loose by inserting a screwdriver in the split flange of the hub.

**STANDARD MOUNTING**



**REVERSE MOUNTING**



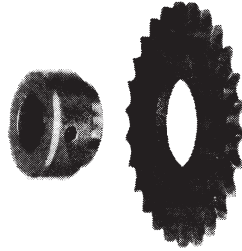
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**ASK FOR QUANTITY DISCOUNT**

**WELD-ON SPROCKETS FOR NUMBERS 50 AND 2050 CHAIN**  
For Weld-On Hubs To Fit - See Page S18 & S19

**SPROCKET BLANKS WITH LARGE BORE**

For Weld-On Hubs  
Black Finish

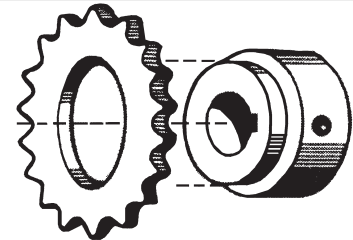


PICK A SPROCKET, PICK A HUB,  
WELD THEM TOGETHER  
\*CHECK BORE SIZE BEFORE WELDING\*

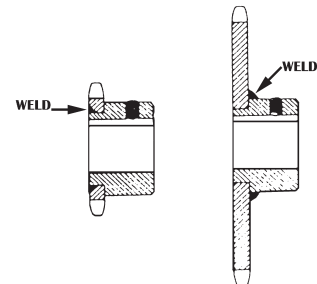
V Sprocket Fits V Hub  
W Sprocket Fits W Hub  
X Sprockets Fit X or XX Hubs\*

**HARDENED**

No. of Teeth	O.D. Inches	Sprocket Blanks Number	Bore Ins.	Max. Hub Bore Ins.	Our Sequence Number	YANKEE		PRECISE		Hardened Sprocket Blanks Number	Our Sequence Number	YANKEE	
						Per Each	Our Sequence Number	Per Each	Our Sequence Number			Per Each	Per Each
10	2.30	<b>50V10</b>	1-1/8	7/8	556608	\$....		\$....		<b>50V10HT</b>	539700	\$....	
11	2.50	<b>50V11</b>	1-1/8	7/8	556672	....		....		<b>50V11HT</b>	539705	....	
12	2.71	<b>50W12</b>	1-5/8	1-1/4	556736	....	253052	<b>8.14</b>		<b>50W12HT</b>	539710	....	
13	2.91	<b>50W13</b>	1-5/8	1-1/4	556800	....	253054	<b>8.48</b>		<b>50W13HT</b>	539715	....	
14	3.11	<b>50W14</b>	1-5/8	1-1/4	556864	....	253056	<b>8.81</b>		<b>50W14HT</b>	539720	....	
15	3.32	<b>50W15</b>	1-5/8	1-1/4	556928	....	253058	<b>9.56</b>		<b>50W15HT</b>	539725	....	
16	3.52	<b>50W16</b>	1-5/8	1-1/4	556992	....	253060	<b>9.79</b>		<b>50W16HT</b>	539730	....	
17	3.72	<b>50X17</b>	2	1-1/2	557056	....	253062	<b>11.14</b>		<b>50X17HT</b>	539735	....	
18	3.92	<b>50X18</b>	2	1-1/2	557120	....	253064	<b>11.52</b>		<b>50X18HT</b>	539740	....	
19	4.12	<b>50X19</b>	2	1-1/2	557184	....	253066	<b>12.29</b>		<b>50X19HT</b>	539745	....	
20	4.32	<b>50X20</b>	2	1-1/2	557248	....	253068	<b>12.97</b>		<b>50X20HT</b>	539750	....	
21	4.52	<b>50X21</b>	2	1-1/2	557312	....	253070	<b>14.28</b>		<b>50X21HT</b>	539755	....	
22	4.72	<b>50X22</b>	2	1-1/2	557376	....	253072	<b>14.86</b>		<b>50X22HT</b>	539760	....	
23	4.92	<b>50X23</b>	2	1-1/2	557440	....	253074	<b>15.67</b>		<b>50X23HT</b>	539765	....	
24	5.12	<b>50X24</b>	2	1-1/2	557504	....	253076	<b>16.28</b>		<b>50X24HT</b>	539770	....	
25	5.32	<b>50X25</b>	2	1-1/2	557568	....	253078	<b>17.63</b>		<b>50X25HT</b>	539775	....	
26	5.52	<b>50X26</b>	2	1-1/2	557632	....	253080	<b>19.15</b>		<b>50X26HT</b>	539780	....	
27	5.72	<b>50X27</b>	2	1-1/2	557696	....	253082	<b>20.30</b>					
28	5.92	<b>50X28</b>	2	1-1/2	557760	....	253084	<b>21.07</b>					
29	6.12	<b>50X29</b>	2	1-1/2	557824	....	253086	<b>21.69</b>					
30	6.32	<b>50X30</b>	2	1-1/2	557888	....	253088	<b>22.93</b>					
31	6.52	<b>50X31</b>	2	1-1/2	-----	....	253090	<b>19.58</b>					
32	6.72	<b>50X32</b>	2	1-1/2	558016	....	253092	<b>24.62</b>					
33	6.92	<b>50X33</b>	2	1-1/2	558080	....	253094	<b>21.98</b>					
34	7.12	<b>50X34</b>	2	1-1/2	558144	....	253096	<b>28.26</b>					
35	7.32	<b>50X35</b>	2	1-1/2	558208	....	253098	<b>30.56</b>					
36	7.52	<b>50X36</b>	2	1-1/2	558272	....	253100	<b>32.55</b>					
37	7.72	<b>50X37</b>	2	1-1/2	558336	....		....					
38	7.92	<b>50X38</b>	2	1-1/2	558400	....	253102	<b>35.46</b>					
39	8.12	<b>50X39</b>	2	1-1/2	558464	....		....					
40	8.32	<b>50X40</b>	2	1-1/2	558528	....	253104	<b>38.43</b>					
41	8.52	<b>50X41</b>	2	1-1/2	558592	....	-----	....					
42	8.72	<b>50X42</b>	2	1-1/2	558656	....	253106	<b>41.74</b>					
43	8.91	<b>50X43</b>	2	1-1/2	-----	....	-----	....					
44	9.11	<b>50X44</b>	2	1-1/2	558720	....	253108	<b>45.52</b>					
45	9.31	<b>50X45</b>	2	1-1/2	558784	....	253110	<b>47.51</b>					
48	9.91	<b>50X48</b>	2	1-1/2	558848	....	253112	<b>52.75</b>					
50	10.30	<b>50X50</b>	2	1-1/2	558912	....	253114	<b>56.50</b>					
52	10.71	<b>50X52</b>	2	1-1/2	558976	....		....					
54	11.11	<b>50X54</b>	2	1-1/2	558976	....	253116	<b>71.79</b>					
60	12.30	<b>50X60</b>	2	1-1/2	559040	....	253118	<b>79.25</b>					
65	13.30	<b>50X65</b>	2	1-1/2	559050	....		....					
70	14.29	<b>50X70</b>	2	1-1/2	559070	....		....					
72	14.69	<b>50X72</b>	2	1-1/2	559104	....	253120	<b>145.17</b>					
80	16.28	<b>50X80</b>	2	1-1/2	559168	....	189067	<b>177.63</b>					
84	17.08	<b>50X84</b>	2	1-1/2	559180	....		....					
96	19.47	<b>50X96</b>	2	1-1/2	559232	....		....					



Factory recommends using Low Hydrogen Electrodes for welding sprocket parts.

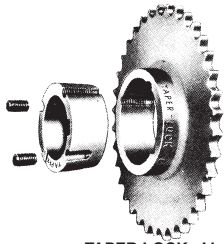


The SMALLER sprockets are to be welded as shown so the weld will not interfere with the chain.  
The LARGER sprockets are to be welded as shown

**HUB DIMENSIONS**

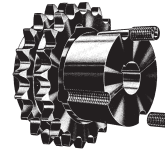
Dimensions	K Hubs Inches	V Hubs Inches	W Hubs Inches	X Hubs Inches	XX Hubs Inches	W Alloy Inches	X Alloy Inches	XX Alloy Inches	Y Hubs Inches	D-X 40 Inches	D-X 50 Inches	D-X 60 Inches
Overall Length E	1-1/16	1-3/16	1-7/16	1-7/16	1-1/2	Varies	Varies	4	1-7/8	1-5/8	1-7/8	2-1/4
Body Diameter B	1-1/4	1-7/16	1-13/16	2-1/2	3	2-1/4	2-1/4	3	3-3/4	2-1/4	2-3/8	2-1/2
Body Length D	3/4	3/4	1	1	1-1/16	Varies	Varies	3-1/8	1-3/16	.291	.376	.449
Shoulder Diameter A	1	1-1/8	1-5/8	2	2	1-5/8	2	2 Only	2-3/4	2	2	2
Shoulder Length C	5/16	7/16	7/16	7/16	7/16	7/16	7/16	7/16	11/16	1/4x1-1/16	5/16x1-1/8	7/16x1-3/8
Hole in Sprocket	1	1-1/8	1-5/8	2	2	1-5/8	2	2 Only	2-3/4	2	2	2

**ASK FOR QUANTITY DISCOUNT** Prices subject to change without notice.



**TAPER LOCK SPROCKETS FOR NUMBERS 50 AND 2050 CHAIN**  
For Taper Lock Hubs To Fit - See Page S37

**TAPER LOCKS**  
When ordering, be sure hubs are the same type as sprocket blanks. For example: No.50BTL16 will ONLY fit Type 1610 Hubs



**DOUBLE TAPER LOCK**  
When ordering, be sure hubs are the same type as sprocket blanks. For example: No.D50ATL18HT will ONLY fit Type 1610 Hubs

DOUBLE TAPER LOCK				TAPER LOCK Max.				HARDENED				TAPER LOCK HARDENED			
No. of Teeth	O.D. Inches	Blanks Number	Hub Bore Ins.	For Double Our Sequence Number	Per Each	Blanks Number	Our Sequence Number	Per Each	Hub Prefix Number	HARDENED Blanks No.	Our Sequence Number	Per Each	Hub Prefix Number		
				50BTLSP				50BTLHSP				50BTLHSP			
12	2.71	50BTL12	1	852195	\$35.32	50BTL12HT	852892	\$35.31	1008						
13	2.91	50BTL13	1	852196	35.83	50BTL13HT	852894	48.01	1008						
14	3.11	50BTL14	1	852197	37.49	50BTL14HT	852896	37.49	1008	D50ATL14HT	853290	\$98.91	1008		
15	3.32	50BTL15	1-1/4	852198	27.90	50BTL15HT	852898	51.78	1210	D50ATL15HT	853292	149.01	1210		
16	3.52	50BTL16	1-5/8	852199	110.95	50BTL16HT	852900	51.95	1610	D50ATL16HT	853294	191.11	1210		
17	3.72	50BTL17	1-5/8	852200	58.63	50BTL17HT	852902	31.61	1610	D50ATL17HT	853296	114.74	1610		
18	3.92	50BTL18	1-5/8	852201	61.54	50BTL18HT	852904	48.01	1610	D50ATL18HT	853298	112.38	1610		
19	4.12	50BTL19	1-5/8	852202	47.35	50BTL19HT	852905	47.35	1610	D50ATL19HT	853299	103.75	1610		
20	4.32	50BTL20	1-5/8	852203	68.23	50BTL20HT	852906	55.66	1610	D50BTL20HT	853300	104.47	2012		
21	4.52	50BTL21	1-5/8	852204	77.66	50BTL21HT	852907	41.87	1610	D50BTL21HT	853301	106.03	2012		
22	4.72	50BTL22	1-5/8	852205	60.27	50BTL22HT	852909	80.76	1610						
23	4.92	50BTL23	2	852206	106.00	50BTL23HT	852911	73.95	2012						
24	5.12	50BTL24	2	852207	109.84	50BTL24HT	852908	109.84	2012						
25	5.32	50BTL25	2	852208	68.97	50BTL25HT	852912	68.97	2012	D50BTL25HT	853302	122.97	2012		
26	5.52	50BTL26	2	852209	94.97	50BTL26HT	852913	70.89	2012						
27	5.72	50BTL27	2	852210	82.54	50BTL27HT	852901	71.15	2012						
28	5.92	50BTL28	2	852211	74.75	50BTL28HT	852903	118.99	2012						
30	6.32	50BTL30	2	852212	91.63	50BTL30HT	852910	94.19	2012	D50BTL30	853304	222.78	2517		
32	6.72	50BTL32	2	852213	74.48				2012						
35	7.32	50BTL35	2	852214	80.90				2012						
36	7.52	50BTL36	2	852215	102.33				2012						
40	8.32	50BTL40	2	852216	84.08				2012						
42	8.72	50BTL42	2	852217	143.04				2012						
45	9.31	50BTL45	2	852218	88.17				2012						
48	9.91	50BTL48	2	852219	92.01				2012						
54	11.11	50BTL54	2	852220	270.91				2012						
60	12.30	50BTL60	2	852221	83.24				2012						
70	14.29	50BTL70*	2-1/2		....				2517						
72	14.69	50BTL72*	2-1/2		....				2517						
80	16.28	50BTL80*	2-1/2		....				2517						
84	17.08	50BTL84*	2-1/2		....				2517						
96	19.47	50BTL96*	2-1/2		....				2517						
112	22.65	50BTL112*	2-1/2		....				2517						

RECOMMENDED WRENCH TORQUE		
Bushing Number	Screws	Wrench Torque (Pounds-Inches)
1008	1/4" Set Screws	55
1210	3/8" Set Screws	175
1610	3/8" Set Screws	175
2012	7/16" Set Screws	280
2517	1/2" Set Screws	430
3020, 3030	5/8" Set Screws	800

**TAPER LOCK HUBS STOCKED IN THESE SIZE**  
Bore Sizes

Hub	SEE PAGE S37 FOR PRICES OF THESE HUBS	Bore Sizes
1008		1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1
1108		1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1
1210		1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4
1610		1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8
1615		1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8
2012		1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8, 1-11/16, 1-3/4, 1-13/16, 1-7/8, 1-15/16, 2
2517		1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8, 1-11/16, 1-3/4, 1-13/16, 1-7/8, 1-15/16, 2, 2-1/16, 2-1/8, 2-3/16, 2-1/4, 2-5/16, 2-3/8, 2-7/16, 2-1/2

**TYPE B & TYPE A SPROCKETS FOR NUMBERS 50 & 2050 CHAIN**  
Type B & Type A Sprockets are Stocked with Rough Bore, NO Keyway NO Setscrew.

				TYPE B				DOUBLE HARDENED				TYPE A			
No. of Teeth	O.D. Inches	Length thru Bore	Stock Bore Inches	Max. Bore Inches	TYPE B Part No.	Our Sequence Number	Per Each	DOUBLE TYPE B HARDENED Part No.	Max. Bore Inches	Our Sequence Number	Per Each	Bore Inches	Stock Part No.	TYPE A Sequence Number	Our Per Each
				50BRSP				50BRDHSP				50ARSP			
8	1.88	1	5/8	5/8	50B8	897640	\$17.37								
9	2.09	1	5/8	3/4	50B9	897642	14.13								
10	2.30	1	5/8	7/8	50B10	897644	19.36								
11	2.50	1	5/8	1	50B11	897646	24.86	D50B11HT	15/16	897920	\$75.00				
12	2.71	1	5/8	1-1/4	50B12	897648	24.40	D50B12HT	1-1/8	897922	107.97	5/8	50A12	897450	\$19.87
13	2.91	1	5/8	1-5/16	50B13	897650	27.09	D50B13HT	1-5/16	897924	80.92	5/8	50A13	897452	16.53
14	3.11	1	5/8	1-7/16	50B14	897652	25.08	D50B14HT	1-3/8	897926	90.60	5/8	50A14	897454	23.60
15	3.32	1	5/8	1-1/2	50B15	897654	29.33	D50B15HT	1-1/2	897928	75.71	5/8	50A15	897456	25.55
16	3.52	1	5/8	1-3/4	50B16	897656	33.61	D50B16HT	1-3/4	897930	77.62	5/8	50A16	897458	32.14
17	3.72	1	5/8	1-7/8	50B17	897658	27.13	D50B17HT	1-7/8	897932	83.12	5/8	50A17	897460	26.74
18	3.92	1	5/8	1-7/8	50B18	897660	29.59	D50B18HT	1-15/16	897934	98.27	5/8	50A18	897462	14.17
19	4.12	1	5/8	2	50B19	897662	34.80	D50B19HT	2-1/8	897936	99.85	5/8	50A19	897464	13.92
20	4.32	1	3/4	2	50B20	897664	38.90	D50B20HT	2-1/4	897938	103.75	3/4	50A20	897466	25.08
24	5.12	1-1/4	3/4	2	50B24	897666	57.61	D50B24HT	2-1/4	897946	119.48	23/32	50A24	897468	37.14
30	6.32	1-1/4	3/4	2-1/4	50B30	897668	45.95	D50B30	2-1/2	897952	142.77	23/32	50A30	897470	37.37
36	7.52	1-1/4	3/4	2-1/4	50B36	897670	51.20	D50B36	2-3/4	897958	151.42	23/32	50A36	897472	39.21

\*Direct ship.

Prices subject to change without notice.

ASK FOR QUANTITY DISCOUNT

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**BORED TO SIZE SPROCKETS FOR NUMBERS 50, 2050 & C-2050 CHAIN**  
 Bored To Size Sprockets are Stocked with Finished Bore, Standard Keyway and Setscrew.

S29



Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each
		50BSSP			50BSSP			50BSSP			50BSSP
50BS9 5/8	851586	\$20.14	50BS9 3/4	851588	\$22.33						
50BS10 5/8	851590	18.79	50BS10 3/4	851600	19.63	50BS10 7/8	851602	\$27.09	50BS10 1	851604	\$31.89
50BS11 5/8	851606	19.63	50BS11 3/4	851608	19.63	50BS11 7/8	851610	19.63	50BS11 1	851612	22.60
50BS12 5/8	851614	19.50	50BS12 3/4	851616	34.51	50BS12 7/8	851618	26.58	50BS12 1	851620	56.70
50BS12 1-1/8	851622	20.34	50BS12 1-3/16	851624	36.40	50BS12 1-1/4	851626	38.29			
50BS13 5/8	851628	20.30	50BS13 3/4	851630	21.16	50BS13 7/8	851632	20.30	50BS13 1	851634	24.38
50BS13 1-1/8	851636	21.16	50BS13 1-3/16	851638	24.38	50BS13 1-1/4	851640	24.38			
50BS14 5/8	851642	21.55	50BS14 3/4	851644	28.71	50BS14 7/8	851646	22.48	50BS14 1	851648	38.14
50BS14 1-1/8	851650	15.57	50BS14 1-3/16	851655	23.48	50BS14 1-1/4	851654	25.90			
50BS15 5/8	851656	28.18	50BS15 3/4	851658	27.13	50BS15 7/8	-----	....	50BS15 1	851662	30.08
50BS15 1-1/8	851664	22.58	50BS15 1-3/16	851666	22.58	50BS15 1-1/4	851668	27.13	50BS15 1-3/8	851670	33.94
50BS15 1-7/16	851672	22.58	50BS15 1-1/2	851674	30.08						
50BS16 5/8	851676	23.83	50BS16 3/4	851678	44.48	50BS16 7/8	851680	23.83	50BS16 1	851682	46.80
50BS16 1-1/8	851690	28.63	50BS16 1-3/16	851692	23.83	50BS16 1-1/4	851694	46.80	50BS16 1-3/8	851696	46.80
50BS16 1-7/16	851698	24.86	50BS16 1-1/2	851700	69.32	50BS16 1-5/8	851702	42.18			
50BS17 5/8	851704	26.68	50BS17 3/4	851706	26.68	50BS17 7/8	851708	26.68	50BS17 1	851710	32.05
50BS17 1-1/8	851712	26.68	50BS17 1-3/16	851714	26.68	50BS17 1-1/4	851716	26.68	50BS17 1-3/8	851718	26.68
50BS17 1-7/16	851720	20.10	50BS17 1-1/2	851722	26.68	50BS17 1-5/8	851724	....			
50BS18 3/4	851726	29.65	50BS18 7/8	851728	29.65	50BS18 1	851730	58.22	50BS18 1-1/8	851732	23.34
50BS18 1-3/16	851733	39.52	50BS18 1-1/4	851734	39.52	50BS18 1-3/8	851736	30.93	50BS18 1-7/16	851738	29.65
50BS18 1-1/2	851740	30.93	50BS18 1-5/8	851742	52.46						
50BS19 3/4	851744	32.95	50BS19 7/8	851746	32.95	50BS19 1	851748	35.91	50BS19 1-1/8	851750	32.95
50BS19 1-3/16	851752	42.90	50BS19 1-1/4	851754	64.72	50BS19 1-3/8	851756	32.95	50BS19 1-7/16	851758	42.90
50BS19 1-1/2	851760	32.95	50BS19 1-5/8	851762	32.95						
50BS20 3/4	851764	25.86	50BS20 7/8	851766	25.86	50BS20 1	851768	43.03	50BS20 1-1/8	851770	35.80
50BS20 1-3/16	851772	93.88	50BS20 1-1/4	851774	43.03	50BS20 1-3/8	851776	35.80	50BS20 1-7/16	851778	31.07
50BS20 1-1/2	851780	73.70	50BS20 1-5/8	851782	66.83						
50BS24 3/4	-----	....	50BS24 1	851836	57.22	50BS24 1-1/8	851838	54.84	50BS24 1-3/16	851839	43.17
50BS24 1-1/4	851842	71.41	50BS24 1-3/8	851846	54.84	50BS24 1-7/16	851847	54.84	50BS24 1-1/2	851850	54.84
50BS30 3/4	851900	63.40	50BS30 1	851902	69.09	50BS30 1-1/8	851904	95.32	50BS30 1-3/16	851905	63.39
50BS30 1-1/4	851908	76.17	50BS30 1-7/16	851910	95.32	50BS30 1-1/2	851912	124.52			

**HARDENED BORED TO SIZE SPROCKETS**

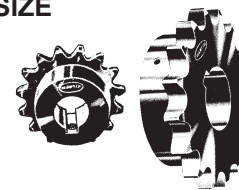
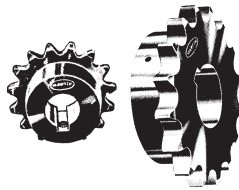
Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each
		50BSHSP			50BSHSP			50BSHSP			50BSHSP
50BS9HT 5/8	853580	\$36.34	50BS9HT 3/4	853582	\$41.22						
50BS10HT 5/8	853584	26.11	50BS10HT 3/4	853586	26.11	50BS10HT 7/8	853588	\$47.33	50BS10HT 1	853590	\$44.52
50BS11HT 5/8	853591	20.62	50BS11HT 3/4	853592	27.37	50BS11HT 7/8	853594	27.37	50BS11HT 1	853596	37.20
50BS12HT 5/8	853597	26.42	50BS12HT 3/4	853598	29.30	50BS12HT 7/8	853600	....	50BS12HT 1	853602	35.21
50BS12HT 1-1/8	853604	31.93	50BS12HT 1-3/16	853605	30.58	50BS12HT 1-1/4	853606	35.21			
50BS13HT 5/8	853607	30.10	50BS13HT 3/4	853608	30.10	50BS13HT 7/8	853610	30.10	50BS13HT 1	853612	57.67
50BS13HT 1-1/8	853614	30.10	50BS13HT 1-3/16	853615	....	50BS13HT 1-1/4	853616	26.13			
50BS14HT 5/8	853617	31.93	50BS14HT 3/4	853618	38.35	50BS14HT 7/8	853620	31.93	50BS14HT 1	853622	38.35
50BS14HT 1-1/8	853624	....	50BS14HT 1-3/16	853625	....	50BS14HT 1-1/4	853626	38.35			
50BS15HT 5/8	853627	40.28	50BS15HT 3/4	853628	33.53	50BS15HT 7/8	853630	33.52	50BS15HT 1	853632	47.86
50BS15HT 1-1/8	853634	33.52	50BS15HT 1-3/16	853635	33.52	50BS15HT 1-1/4	853636	47.86	50BS15HT 1-3/8	853638	40.28
50BS15HT 1-7/16	853639	40.28	50BS15HT 1-1/2	853640	36.54						
50BS16HT 5/8	853641	35.46	50BS16HT 3/4	853642	35.46	50BS16HT 7/8	853644	50.63	50BS16HT 1	853646	64.29
50BS16HT 1-1/8	853648	48.21	50BS16HT 1-3/16	853649	71.65	50BS16HT 1-1/4	853650	50.63	50BS16HT 1-3/8	853652	42.59
50BS16HT 1-7/16	853653	35.46	50BS16HT 1-1/2	853654	42.59	50BS16HT 1-5/8	853655	60.46			
50BS17HT 5/8	850759	38.77	50BS17HT 3/4	850760	38.77	50BS17HT 7/8	850761	38.77	50BS17HT 1	853656	40.44
50BS17HT 1-1/8	853658	38.77	50BS17HT 1-3/16	853657	38.77	50BS17HT 1-1/4	853660	52.70	50BS17HT 1-3/8	853659	38.77
50BS17HT 1-7/16	853661	28.00	50BS17HT 1-1/2	853662	70.28	50BS17HT 1-5/8	853663	38.77			
50BS18HT 3/4	850762	36.81	50BS18HT 7/8	850763	31.96	50BS18HT 1	853664	57.67	50BS18HT 1-1/8	853666	50.96
50BS18HT 1-3/16	853665	42.42	50BS18HT 1-1/4	853668	50.96	50BS18HT 1-3/8	853667	60.55	50BS18HT 1-7/16	853669	42.42
50BS18HT 1-1/2	850764	85.70	50BS18HT 1-5/8	850765	50.96						
50BS19HT 3/4	850766	46.75	50BS19HT 7/8	850767	46.75	50BS19HT 1	853670	66.75	50BS19HT 1-1/8	853671	46.75
50BS19HT 1-3/16	850768	46.75	50BS19HT 1-1/4	850769	50.96	50BS19HT 1-3/8	850770	46.75	50BS19HT 1-7/16	850771	46.75
50BS19HT 1-1/2	850772	46.75	50BS19HT 1-5/8	850773	46.75						
50BS20HT 3/4	850774	60.27	50BS20HT 7/8	850775	37.80	50BS20HT 1	853672	96.10	50BS20HT 1-1/8	850776	50.17
50BS20HT 1-3/16	850777	50.17	50BS20HT 1-1/4	850778	....	50BS20HT 1-3/8	850779	50.17	50BS20HT 1-7/16	850780	50.17
50BS20HT 1-1/2	850781	50.17	50BS20HT 1-5/8	850782	50.17						
50BS24HT 3/4	853673	72.06	50BS24HT 1	853674	72.06	50BS24HT 1-1/8	853675	54.30	50BS24HT 1-3/16	853680	72.06
50BS24HT 1-1/4	853676	74.32	50BS24HT 1-3/8	853677	72.06	50BS24HT 1-7/16	853682	93.84	50BS24HT 1-1/2	853678	72.06

The Length through Bore of 50BS Sprockets: From 50BS9 to 50BS23 is 1-inch The Length through Bore of 50BS Sprockets: For 50BS24 and Larger is 1-1/4-inch. Use "BS" BORED TO SIZE for POPULAR Bore Sizes Use "QD" SPROCKET & HUBS for ODD Bore Sizes

**ASK FOR QUANTITY DISCOUNT** Prices subject to change without notice.

S30

**PRECISE SPROCKETS HARDENED BORED TO SIZE**



Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each
<b>HARDENED BORED TO SIZE SPROCKETS FOR 50 CHAIN</b>											
50BSHSP			50BSHSP			50BSHSP			50BSHSP		
<b>50BS10HT 5/8</b>	253387	<b>\$10.98</b>	<b>50BS10HT 3/4</b>	253388	<b>\$17.05</b>	<b>50BS10HT 7/8</b>	253389	<b>\$10.98</b>	<b>50BS10HT 1</b>	253390	<b>\$10.99</b>
<b>50BS11HT 5/8</b>	253391	<b>9.75</b>	<b>50BS11HT 3/4</b>	253392	<b>10.19</b>	<b>50BS11HT 7/8</b>	253393	....	<b>50BS11HT 1</b>	253394	<b>11.79</b>
<b>50BS12HT 5/8</b>	253395	<b>10.43</b>	<b>50BS12HT 3/4</b>	253396	<b>18.71</b>	<b>50BS12HT 7/8</b>	253397	<b>9.06</b>	<b>50BS12HT 1</b>	253398	<b>12.60</b>
<b>50BS12HT 1-1/8</b>	253399	<b>12.60</b>	<b>50BS12HT 1-3/16</b>	253401	<b>12.60</b>	<b>50BS12HT 1-1/4</b>	253400	<b>12.60</b>			
<b>50BS13HT 5/8</b>	253402	<b>19.79</b>	<b>50BS13HT 3/4</b>	253403	<b>9.78</b>	<b>50BS13HT 1</b>	253404	<b>13.61</b>	<b>50BS13HT 1-1/8</b>	253405	<b>30.10</b>
<b>50BS13HT 1-3/16</b>	253407	<b>13.61</b>	<b>50BS13HT 1-1/4</b>	253406	<b>11.26</b>						
<b>50BS14HT 5/8</b>	253408	<b>11.67</b>	<b>50BS14HT 3/4</b>	253409	<b>11.85</b>	<b>50BS14HT 7/8</b>	253410	<b>14.32</b>	<b>50BS14HT 1</b>	253411	<b>14.32</b>
<b>50BS14HT 1-1/8</b>	253412	<b>10.31</b>	<b>50BS14HT 1-3/16</b>	253414	<b>14.32</b>	<b>50BS14HT 1-1/4</b>	253413	<b>14.32</b>			
<b>50BS15HT 5/8</b>	253415	....	<b>50BS15HT 3/4</b>	253416	<b>12.41</b>	<b>50BS15HT 7/8</b>	253417	<b>10.78</b>	<b>50BS15HT 1</b>	253418	<b>14.99</b>
<b>50BS15HT 1-1/8</b>	253419	<b>14.99</b>	<b>50BS15HT 1-3/16</b>	253423	<b>12.12</b>	<b>50BS15HT 1-1/4</b>	253422	<b>14.99</b>	<b>50BS15HT 1-3/8</b>	253420	<b>14.99</b>
<b>50BS15HT 1-7/16</b>	253421	....	<b>50BS15HT 1-1/2</b>	253424	<b>14.99</b>						
<b>50BS16HT 5/8</b>	253425	<b>16.95</b>	<b>50BS16HT 3/4</b>	253426	<b>14.04</b>	<b>50BS16HT 7/8</b>	253427	<b>12.20</b>	<b>50BS16HT 1</b>	253428	<b>16.95</b>
<b>50BS16HT 1-1/8</b>	253429	<b>14.04</b>	<b>50BS16HT 1-3/16</b>	253431	<b>16.95</b>	<b>50BS16HT 1-1/4</b>	253430	<b>16.95</b>	<b>50BS16HT 1-3/8</b>	253432	<b>16.95</b>
<b>50BS16HT 1-7/16</b>	253433	<b>16.95</b>	<b>50BS16HT 1-1/2</b>	253434	<b>16.95</b>	<b>50BS16HT 1-5/8</b>	253435	....			
<b>50BS17HT 5/8</b>	253436	....	<b>50BS17HT 3/4</b>	253437	<b>18.00</b>	<b>50BS17HT 7/8</b>	253438	<b>14.72</b>	<b>50BS17HT 1</b>	253439	<b>18.00</b>
<b>50BS17HT 1-1/8</b>	253440	....	<b>50BS17HT 1-3/16</b>	253442	<b>7.36</b>	<b>50BS17HT 1-1/4</b>	253441	<b>18.00</b>	<b>50BS17HT 1-3/8</b>	253443	....
<b>50BS17HT 1-7/16</b>	253444	<b>7.36</b>	<b>50BS17HT 1-1/2</b>	253445	<b>12.94</b>	<b>50BS17HT 1-5/8</b>	253446	....			
<b>50BS18HT 5/8</b>	253447	<b>19.15</b>	<b>50BS18HT 3/4</b>	253448	<b>15.85</b>	<b>50BS18HT 7/8</b>	253449	<b>15.85</b>	<b>50BS18HT 1</b>	253450	<b>19.15</b>
<b>50BS18HT 1-1/8</b>	253451	<b>19.15</b>	<b>50BS18HT 1-3/16</b>	253453	<b>15.85</b>	<b>50BS18HT 1-1/4</b>	253452	<b>19.15</b>	<b>50BS18HT 1-3/8</b>	253454	....
<b>50BS18HT 1-7/16</b>	253455	<b>13.77</b>	<b>50BS18HT 1-1/2</b>	253456	<b>15.85</b>	<b>50BS18HT 1-5/8</b>	253457	....			
<b>50BS19HT 5/8</b>	253458	<b>8.10</b>	<b>50BS19HT 3/4</b>	253459	<b>7.30</b>	<b>50BS19HT 7/8</b>	253460	<b>8.10</b>	<b>50BS19HT 1</b>	253461	<b>20.30</b>
<b>50BS19HT 1-1/8</b>	253462	<b>20.30</b>	<b>50BS19HT 1-3/16</b>	253464	<b>8.10</b>	<b>50BS19HT 1-1/4</b>	253463	<b>20.30</b>	<b>50BS19HT 1-3/8</b>	253465	<b>16.80</b>
<b>50BS19HT 1-7/16</b>	253466	<b>8.10</b>	<b>50BS19HT 1-1/2</b>	253467	<b>16.20</b>	<b>50BS19HT 1-5/8</b>	253468	<b>8.10</b>			
<b>50BS20HT 3/4</b>	253470	<b>8.50</b>	<b>50BS20HT 7/8</b>	253471	<b>8.50</b>	<b>50BS20HT 1</b>	253472	<b>21.65</b>	<b>50BS20HT 1-1/8</b>	253473	....
<b>50BS20HT 1-3/16</b>	253475	<b>17.00</b>	<b>50BS20HT 1-1/4</b>	253474	<b>21.65</b>	<b>50BS20HT 1-3/8</b>	253476	<b>17.00</b>	<b>50BS20HT 1-7/16</b>	253477	<b>8.50</b>
<b>50BS20HT 1-1/2</b>	253478	<b>17.92</b>	<b>50BS20HT 1-5/8</b>	253479	....						
<b>50BS21HT 1</b>	253480	<b>18.60</b>									
<b>50BS22HT 1</b>	253481	<b>23.37</b>	<b>50BS22HT 1-1/4</b>	253482	<b>23.37</b>						
<b>50BS23HT 7/8</b>	253483	<b>9.52</b>	<b>50BS23HT 1</b>	253484	<b>17.57</b>						
<b>50BS24HT 3/4</b>	253485	Call	<b>50BS24HT 1</b>	253486	<b>27.25</b>	<b>50BS24HT 1-1/8</b>	253487	....	<b>50BS24HT 1-3/16</b>	253489	<b>9.80</b>
<b>50BS24HT 1-1/4</b>	253488	<b>27.25</b>	<b>50BS24HT 1-3/8</b>	253490	<b>19.61</b>	<b>50BS24HT 1-7/16</b>	253491	<b>22.48</b>	<b>50BS24HT 1-1/2</b>	253492	<b>27.25</b>

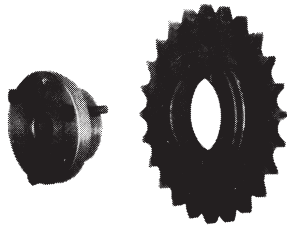
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**ASK FOR QUANTITY DISCOUNT**

**1-800-228-9222 / e-mail: sales@baumhydraulics.com**

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**BAUM HYDRAULICS CORPORATION**



**“QD” SPROCKETS FOR NUMBERS 60 AND 2060 CHAIN**  
**For “QD” Tapered Hubs To Fit - See Page S36**

**“QD” SPROCKET BLANKS**

When ordering, be sure hubs are the same type as sprocket blanks. For example: No.60JA12 will ONLY fit Type JA Hubs

**HARDENED**

No. of Teeth	O.D. Inches	Q.D. Blanks Number	Max. Hub Bore Ins.	Our Sequence Number	Per Each 60QDHP	QD Hardened Blanks Number	Our Sequence Number	Per Each 60QDHP
11	3.00	<b>60JA11</b>	1-1/4	852692	.....	<b>60JA11HT</b>	852800	<b>\$21.89</b>
12	3.25	<b>60JA12</b>	1-1/4	852694	.....	<b>60JA12HT</b>	852802	<b>67.47</b>
13	3.49	<b>60JA13</b>	1-1/4	852696	.....	<b>60JA13HT</b>	852804	<b>26.72</b>
14	3.74	<b>60SH14</b>	1-5/8	852698	.....	<b>60SH14HT</b>	852806	<b>35.32</b>
15	3.98	<b>60SH15</b>	1-5/8	852700	.....	<b>60SH15HT</b>	852808	<b>37.01</b>
16	4.22	<b>60SH16</b>	1-5/8	852702	.....	<b>60SH16HT</b>	852810	<b>38.56</b>
17	4.46	<b>60SDS17</b>	2	852704	.....	<b>60SDS17HT</b>	852812	<b>41.77</b>
18	4.70	<b>60SDS18</b>	2	852706	.....	<b>60SDS18HT</b>	852814	<b>44.00</b>
19	4.95	<b>60SDS19</b>	2	852708	.....	<b>60SDS19HT</b>	852815	<b>46.50</b>
20	5.19	<b>60SDS20</b>	2	852710	.....	<b>60SDS20HT</b>	852816	<b>49.17</b>
21	5.43	<b>60SDS21</b>	2	852712	.....	<b>60SDS21HT</b>	852817	<b>51.50</b>
22	5.67	<b>60SDS22</b>	2	852714	.....	<b>60SDS22HT</b>	852811	<b>53.96</b>
23	5.91	<b>60SDS23</b>	2	852716	.....	<b>60SDS23HT</b>	852813	<b>57.68</b>
24	6.15	<b>60SDS24</b>	2	852718	.....	<b>60SDS24HT</b>	852818	<b>60.51</b>
25	6.39	<b>60SDS25</b>	2	852720	.....	<b>60SDS25HT</b>	852819	<b>63.66</b>
26	6.63	<b>60SK26</b>	2-5/8	852722	.....	<b>60SK26HT</b>	852821	<b>79.39</b>
27	6.87	<b>60SK27</b>	2-5/8	852724	.....	<b>60SK27HT</b>	852822	<b>82.70</b>
28	7.11	<b>60SK28</b>	2-5/8	852726	.....	<b>60SK28HT</b>	852823	<b>86.89</b>
30	7.59	<b>60SK30</b>	2-5/8	852728	.....	<b>60SK30HT</b>	852820	<b>94.69</b>
32	8.07	<b>60SK32</b>	2-5/8	852730	<b>85.13</b>	<p><b>“QD” INTERCHANGEABLE HUBS</b></p> <p>Bored for BOTH Standard mounting and reverse mounting. “QD” hubs are made of steel for extra strength where bore size is large and hub wall is thin. Other bore sizes are made of cast iron. Complete with heat treated cap screws and lock washers. With Standard Keyway.</p>		
35	8.78	<b>60SK35</b>	2-5/8	852732	<b>114.82</b>			
36	9.02	<b>60SK36</b>	2-5/8	852734	<b>120.52</b>			
40	9.98	<b>60SK40</b>	2-5/8	852736	<b>148.82</b>			
42	10.46	<b>60SF42</b>	2-15/16	852738	<b>167.43</b>			
45	11.18	<b>60SF45</b>	2-15/16	852740	<b>184.79</b>			
48	11.89	<b>60SF48</b>	2-15/16	852742	<b>178.57</b>			
54	13.33	<b>60SF54</b>	2-15/16	852744	<b>218.42</b>			
60	14.76	<b>60SF60*</b>	2-15/16	.....	.....			
70	17.15	<b>60SF70*</b>	2-15/16	.....	.....			
72	17.63	<b>60SF72*</b>	2-15/16	.....	.....			
80	19.54	<b>60SF80*</b>	2-15/16	.....	.....			
84	20.50	<b>60SF84*</b>	2-15/16	.....	.....			
96	23.36	<b>60SF96*</b>	2-15/16	.....	.....			
112	27.18	<b>60E112*</b>	3-1/2	.....	.....			

\*Direct ship

**“QD” HUBS STOCKED IN THESE SIZE - SEE S36 FOR PRICES**

Hub	Bore Sizes
JA	1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4
SH	1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8
SDS	5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8, 1-11/16, 1-3/4, 1-13/16, 1-7/8, 1-15/16, 2
SD	1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8, 1-11/16, 1-3/4, 1-13/16, 1-7/8, 1-15/16, 2
SK	1/2, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8, 1-11/16, 1-3/4, 1-13/16, 1-7/8, 1-15/16, 2, 2-1/16, 2-1/8, 2-3/16, 2-1/4, 2-5/16, 2-3/8, 2-7/16, 2-1/2, 2-5/8
SF	1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8, 1-11/16, 1-3/4, 1-13/16, 1-7/8, 1-15/16, 2, 2-1/8, 2-3/16, 2-1/4, 2-3/8, 2-7/16, 2-1/2, 2-5/8, 2-11/16, 2-3/4, 2-7/8, 2-15/16
E	7/8, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8, 1-11/16, 1-3/4, 1-13/16, 1-7/8, 1-15/16, 2, 2-1/16, 2-1/8, 2-3/16, 2-1/4, 2-5/16, 2-3/8, 2-7/16, 2-1/2, 2-5/8, 2-11/16, 2-3/4, 2-13/16, 2-7/8, 2-15/16, 3 to 3-1/2

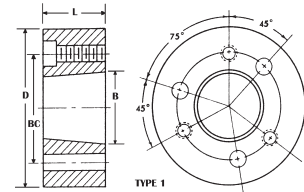
**MARTIN “QD” WELD-ON HUBS**

Martin QD weld-on hubs are suitable for use in many applications, such as welding to plate steel sprockets.

Weld-on hubs are made of steel, drill tapped and taper bored for QD bushings.

\*Tolerance of D Dimension SH-A thru SF-A (+.000 -.002)

**MOUNTING**  
 Standard or Reverse Mount



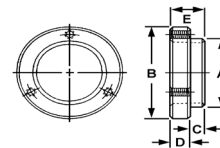
Part Number	Our Sequence Number	Per Each	D*	L	.....	.....
<b>SH-A</b>	854400	<b>\$103.63</b>	3.000	13/16	1.871	2-1/4
<b>SDS-A</b>	854402	<b>131.29</b>	3.500	3/4	2.188	2-11/16
<b>SF-A</b>	854404	<b>273.55</b>	5.000	1-1/4	3.125	3-7/8

**G & G “QD” WELD-ON HUBS**

These hubs are machined to fit standard “W” and “X” series sprockets.

The hubs will adapt all “W” and “X” hubs to a simple QD system.

Part Number	Our Sequence Number	Per Each	A	B	C	D	E
<b>JA-W</b>	541020	<b>\$29.66</b>	1-5/8	2-1/16	5/16	7/16	3/4
<b>SH-X</b>	541021	<b>39.17</b>	2	2-11/16	3/8	1/2	7/8



**ASK FOR QUANTITY DISCOUNT** Prices subject to change without notice.

S32

**WELD-ON SPROCKETS FOR 60, 60H, 2060, 2060H, C-2060 & C-2060H CHAIN**  
For Weld-On Hubs To Fit - See Page S18 & S19

**SPROCKET BLANKS WITH LARGE BORE**

For Weld-On Hubs  
Black Finish

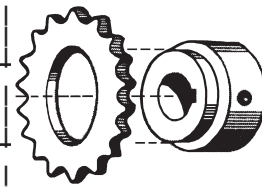


PICK A SPROCKET, PICK A HUB,  
WELD THEM TOGETHER  
\*CHECK BORE SIZE BEFORE WELDING\*

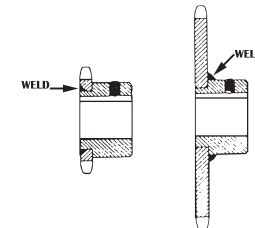
V Sprocket Fits V Hub  
W Sprocket Fits W Hub  
X Sprocket Fits X or XX Hubs\*

**HARDENED**

No. of Teeth	O.D. Inches	Sprocket Blanks Number	Bore Ins.	Max. Hub Bore Ins.	Our Sequence Number	YANKEE		PRECISE		Hardened Sprocket Blanks Number	Our Sequence Number	YANKEE	
						60GGSP	Per Each	Per Each	Per Each			Per Each	
9	2.51	<b>60V9</b>	1-1/8	7/8	559296	\$....				<b>60V9HT</b>	539785	\$....	
10	2.76	<b>60V10</b>	1-1/8	7/8	559360	....				<b>60V10HT</b>	539790	....	
11	3.00	<b>60W11</b>	1-5/8	1-1/4	559424	....		253122	<b>\$10.40</b>	<b>60W11HT</b>	539795	....	
12	3.25	<b>60W12</b>	1-5/8	1-1/4	559488	....		253124	<b>11.28</b>	<b>60W12HT</b>	539800	....	
13	3.49	<b>60W13</b>	1-5/8	1-1/4	559552	....		253126	<b>11.52</b>	<b>60W13HT</b>	539805	....	
14	3.74	<b>60W14</b>	1-5/8	1-1/4	559616	....		253128	<b>12.70</b>	<b>60W14HT</b>	539810	....	
15	3.98	<b>60X15</b>	2	1-1/2	559680	....		253130	<b>14.25</b>	<b>60X15HT</b>	539815	....	
16	4.22	<b>60X16</b>	2	1-1/2	559744	....		253132	<b>14.66</b>	<b>60X16HT</b>	539820	....	
17	4.46	<b>60X17</b>	2	1-1/2	559808	....		253134	<b>15.91</b>	<b>60X17HT</b>	539825	....	
18	4.70	<b>60X18</b>	2	1-1/2	559872	....		253136	<b>16.28</b>	<b>60X18HT</b>	539830	....	
19	4.95	<b>60X19</b>	2	1-1/2	559936	....		253138	<b>17.56</b>	<b>60X19HT</b>	539835	....	
20	5.19	<b>60X20</b>	2	1-1/2	560000	....		253140	<b>21.31</b>	<b>60X20HT</b>	539840	....	
21	5.43	<b>60X21</b>	2	1-1/2	560064	....		253142	<b>23.37</b>	<b>60X21HT</b>	539845	....	
22	5.67	<b>60X22</b>	2	1-1/2	560128	....		253144	<b>25.50</b>	<b>60X22HT</b>	539850	....	
23	5.91	<b>60X23</b>	2	1-1/2	560192	....		253146	<b>27.08</b>	<b>60X23HT</b>	539855	....	
24	6.15	<b>60X24</b>	2	1-1/2	560256	....		253148	<b>29.25</b>	<b>60X24HT</b>	539860	....	
25	6.39	<b>60X25</b>	2	1-1/2	560320	....		253150	<b>30.49</b>	<b>60X25HT</b>	539865	....	
26	6.63	<b>60X26</b>	2	1-1/2	560384	....		253152	<b>31.37</b>	<b>60X26HT</b>	539870	....	
27	6.87	<b>60X27</b>	2	1-1/2	560448	....		253154	<b>33.77</b>				
28	7.11	<b>60X28</b>	2	1-1/2	560512	....		253156	<b>36.03</b>				
29	7.35	<b>60X29</b>	2	1-1/2	560576	....		253158	<b>37.86</b>				
30	7.59	<b>60X30</b>	2	1-1/2	560640	....		253160	<b>39.95</b>				
31	7.83	<b>60X31</b>	2	1-1/2	560704	....		253162	<b>38.03</b>				
32	8.07	<b>60X32</b>	2	1-1/2	560768	....		253164	<b>45.35</b>				
33	8.31	<b>60X33</b>	2	1-1/2	560832	....							
34	8.54	<b>60X34</b>	2	1-1/2	560896	....		253166	<b>51.70</b>				
35	8.78	<b>60X35</b>	2	1-1/2	560960	....		253168	<b>53.76</b>				
36	9.02	<b>60X36</b>	2	1-1/2	561024	....		253170	<b>54.88</b>				
38	9.50	<b>60X38</b>	2	1-1/2	561088	....		253172	<b>62.64</b>				
39	9.74	<b>60X39</b>	2	1-1/2	561152	....							
40	9.98	<b>60X40</b>	2	1-1/2	561216	....		253174	<b>68.42</b>				
41	10.22	<b>60X41</b>	2	1-1/2	561220	....							
42	10.46	<b>60X42</b>	2	1-1/2	561280	....		253176	<b>73.35</b>				
45	11.18	<b>60X45</b>	2	1-1/2	561344	....		253178	<b>76.79</b>				
48	11.89	<b>60X48</b>	2	1-1/2	561408	....		253180	<b>95.13</b>				
50	12.37	<b>60X50</b>	2	1-1/2	561472	....		189101	<b>103.00</b>				
54	13.33	<b>60X54</b>	2	1-1/2	561536	....		253182	<b>118.29</b>				
60	14.76	<b>60X60</b>	2	1-1/2	561600	....		253184	<b>134.81</b>				
72	17.63	<b>60X72</b>	2	1-1/2	561664	....		189104	<b>249.89</b>				
80	19.54	<b>60X80</b>	2	1-1/2	561728	....							



Factory recommends using Low Hydrogen Electrodes for welding sprocket parts.



The SMALLER sprockets are to be welded as shown so the weld will not interfere with the chain.  
The LARGER sprockets are to be welded as shown

\*Direct ship

**HUB DIMENSIONS**

Dimensions	K Hubs Inches	V Hubs Inches	W Hubs Inches	X Hubs Inches	XX Hubs Inches	W Alloy Inches	X Alloy Inches	XX Alloy Inches	Y Hubs Inches	D-X 40 Inches	D-X 50 Inches	D-X 60 Inches
Overall Length E	1-1/16	1-3/16	1-7/16	1-7/16	1-1/2	Varies	Varies	4	1-7/8	1-5/8	1-7/8	2-1/4
Body Diameter B	1-1/4	1-7/16	1-13/16	2-1/2	3	2-1/4	2-1/4	3	3-3/4	2-1/4	2-3/8	2-1/2
Body Length D	3/4	3/4	1	1	1-1/16	Varies	Varies	3-1/8	1-3/16	.291	.376	.449
Shoulder Diameter A	1	1-1/8	1-5/8	2	2	1-5/8	2	2 Only	2-3/4	2	2	2
Shoulder Length C	5/16	7/16	7/16	7/16	7/16	7/16	7/16	7/16	11/16	1/4x1-1/16	5/16x1-1/8	7/16x1-3/8
Hole in Sprocket	1	1-1/8	1-5/8	2	2	1-5/8	2	2 Only	2-3/4	2	2	2

Prices subject to change without notice.

**ASK FOR QUANTITY DISCOUNT**

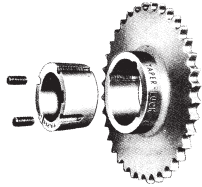
1-800-228-9222 / e-mail: sales@baumhydraulics.com  
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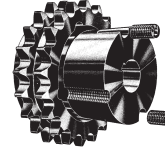


TAPER LOCK SPROCKETS FOR 60, 60H, 2060, 2060H, C-2060 & C-2060H CHAIN  
For Taper Lock Hubs To Fit - See Page S37

S33



**TAPER LOCKS**  
When ordering, be sure hubs are the same type as sprocket blanks. For example: No.60BTL16 will ONLY fit Type 1610 Hubs



**DOUBLE TAPER LOCK**  
When ordering, be sure hubs are the same type as sprocket blanks. For example: No.D60ATL18HT will ONLY fit Type 2012 Hubs

**HARDENED**

No. of Teeth	TAPER LOCK					TAPER LOCK HARDENED					DOUBLE TAPER LOCK HARDENED				
	O.D. Inches	Blanks Number	Max. Hub Bore Ins.	Our Sequence Number	Per Each	Blanks Number	Our Sequence Number	Per Each	Hub Prefix Number	Blanks No.	Our Sequence Number	Per Each	For Double Hub Prefix Number		
														60BTLSP	60BTLHSP
11	3.00	60BTL11	1	852234	\$37.24	60BTL11HT	852914	\$37.24	1008						
12	3.25	60BTL12	1	852235	38.01	60BTL12HT	852916	66.51	1008						
13	3.49	60BTL13	1-1/4	852236	70.32	60BTL13HT	852918	63.37	1210						
14	3.74	60BTL14	1-1/4	852237	56.58	60BTL14HT	852920	73.46	1210	D60BTL13HT	853310	\$...	1215		
15	3.98	60BTL15	1-5/8	852238	66.34	60BTL15HT	852922	82.38	1610	D60BTL14HT	853312	126.53	1215		
16	4.22	60BTL16	1-5/8	852239	53.22	60BTL16HT	852924	84.72	1610	D60BTL15HT	853314	123.27	1615		
17	4.46	60BTL17	1-5/8	852240	55.76	60BTL17HT	852926	60.77	1610	D60BTL16HT	853316	135.62	1615		
18	4.70	60BTL18	1-5/8	852241	69.93	60BTL18HT	852928	100.26	1610	D60BTL17HT	853318	163.26	1615		
19	4.95	60BTL19	1-5/8	852242	104.73	60BTL19HT	852929	62.96	1610	D60ATL18HT	853320	134.49	2012		
20	5.19	60BTL20	2	852243	88.47	60BTL20HT	852930	109.84	2012	D60ATL19HT	853324	186.76	2012		
21	5.43	60BTL21	2	852244	69.79	60BTL21HT	852931	61.39	2012	D60BTL20HT	853326	137.59	2517		
22	5.67	60BTL22	2	852245	117.94	60BTL22HT	852925	124.07	2012						
23	5.91	60BTL23	2	852246	73.33	60BTL23HT	852927	73.33	2012						
24	6.15	60BTL24	2	852247	122.08	60BTL24HT	852932	128.79	2012						
25	6.39	60BTL25	2	852248	81.00	60BTL25HT	852933	61.13	2012	D60BTL25HT	853328	166.91	2517		
26	6.63	60BTL26	2	852249	97.56	60BTL26HT	852935	73.18	2012						
27	6.87	60BTL27	2	852250	85.74	60BTL27HT	852936	85.74	2012						
28	7.11	60BTL28	2	852251	91.32	60BTL28HT	852937	91.32	2012						
30	7.59	60BTL30	2	852252	158.11	60BTL30HT	852934	117.28	2012	D60BTL30	853330	237.25	2517		
32	8.07	60BTL32	2	852253	101.96				2012						
35	8.78	60BTL35	2	852254	84.87				2012						
36	9.02	60BTL36	2	852256	....				2012						
40	9.98	60BTL40	2	852257	....				2012						
42	10.46	60BTL42	2	852258	....				2012						
45	11.18	60BTL45	2	852260	119.14				2012						
48	11.89	60BTL48	2	852261	220.36				2012						
54	13.33	60BTL54	2-1/2	852262	325.01				2517						
60	14.76	60BTL60	2-1/2	852263	118.00				2517						
70	17.15	60BTL70*	2-1/2	....	....				2517						
72	17.63	60BTL72*	2-1/2	....	....				2517						
80	19.54	60BTL80*	2-1/2	....	....				2517						
84	20.50	60BTL84*	2-1/2	....	....				2517						

RECOMMENDED WRENCH TORQUE		
Bushing Number	Screws	Wrench Torque (Pounds-Inches)
1008	1/4" Set Screws	55
1210	3/8" Set Screws	175
1610	3/8" Set Screws	175
2012	7/16" Set Screws	280
2517	1/2" Set Screws	430
3020, 3030	5/8" Set Screws	800

TAPER LOCK HUBS STOCKED IN THESE SIZE

Hub	Bore Sizes
1008	1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1
1108	1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1
1210	1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4
1610	1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8
1615	1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8
2012	1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8, 1-11/16, 1-3/4, 1-13/16, 1-7/8, 1-15/16, 2
2517	1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8, 1-11/16, 1-3/4, 1-13/16, 1-7/8, 1-15/16, 2, 2-1/16, 2-1/8, 2-3/16, 2-1/4, 2-5/16, 2-3/8, 2-7/16, 2-1/2

**SEE PAGE S37 FOR PRICES OF THESE HUBS**

**TYPE B & TYPE A SPROCKETS FOR NUMBERS 60 & 2060 CHAIN**  
Type B & Type A Sprockets are Stocked with Rough Bore, NO Keyway NO Setscrew.



TYPE B

DOUBLE HARDENED



TYPE A



No. of Teeth	O.D. Inches	Length thru Bore	Stock Bore Inches	Max. Bore Inches	TYPE B			DOUBLE TYPE B HARDENED			Stock Bore Inches	TYPE A			
					Part No.	Our Sequence Number	Per Each	Part No.	Max. Bore Inches	Our Sequence Number		Per Each	Part No.	Our Sequence Number	Per Each
8	2.26	1-1/4	5/8	5/8	60B8	897680	\$30.45	----	--	----	----	----	\$....		
9	2.51	1-1/4	3/4	7/8	60B9	897682	15.74	----	--	----	----	----	....		
10	2.76	1-1/4	3/4	1-1/8	60B10	897684	16.99	----	--	----	3/4	60A10	897485	12.85	
11	3.00	1-1/4	3/4	1-5/16	60B11	897686	31.89	D60B11HT	1-1/4	897990	80.94	3/4	60A11	897487	13.92
12	3.25	1-1/4	3/4	1-3/8	60B12	897688	23.15	D60B12HT	1-7/16	897992	109.88	3/4	60A12	897489	35.58
13	3.49	1-1/4	3/4	1-1/2	60B13	897690	20.98	D60B13HT	1-1/2	897994	107.36	3/4	60A13	897491	28.98
14	3.74	1-1/4	3/4	1-3/4	60B14	897692	30.08	D60B14HT	1-3/4	897996	112.96	3/4	60A14	897493	30.17
15	3.98	1-1/4	3/4	1-7/8	60B15	897694	35.60	D60B15HT	1-7/8	897998	99.85	3/4	60A15	897495	29.57
16	4.22	1-1/4	3/4	2	60B16	897696	44.24	D60B16HT	2	898000	106.93	3/4	60A16	897497	30.78
17	4.46	1-1/4	3/4	2-1/4	60B17	897698	30.91	D60B17HT	2-1/4	898002	112.77	3/4	60A17	897499	16.84
18	4.70	1-1/4	3/4	2-3/8	60B18	897700	33.99	D60B18HT	2-3/8	898004	110.78	3/4	60A18	897501	....
19	4.95	1-1/4	3/4	2-3/8	60B19	897702	38.69	D60B19HT	2-1/2	898006	107.60	3/4	60A19	897503	23.83
20	5.19	1-1/4	3/4	2-5/8	60B20	897704	40.13	D60B20HT	2-1/2	898008	132.91	3/4	60A20	897505	32.83
24	6.15	1-1/4	3/4	2-3/4	60B24	897706	74.75	D60B24HT	2-3/4	898016	156.35	23/32	60A24	897507	49.03
30	7.59	1-1/4	3/4	2-3/4	60B30	897708	86.62	D60B30	2-3/4	898022	225.36	23/32	60A30	897509	43.91
36	9.02	1-1/4	1	2-3/4	60B36	897710	101.49	D60B36	3	898028	275.79	15/16	60A36	897511	59.84

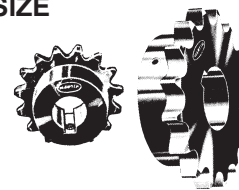
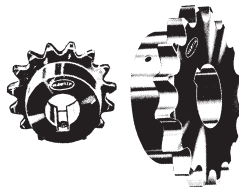
\*Direct ship 60H Chain will not work for double

ASK FOR QUANTITY DISCOUNT Prices subject to change without notice.



**PRECISE SPROCKETS HARDENED BORED TO SIZE**

**S35**



**HARDENED BORED TO SIZE SPROCKETS**

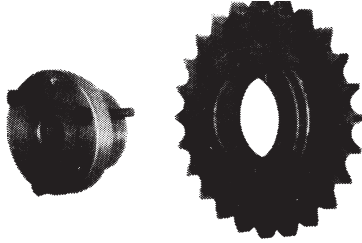
Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each
60BSHSP			60BSHSP			60BSHSP			60BSHSP		
60BS10HT 3/4	253493	\$12.17	60BS10HT 7/8	253494	\$10.16	60BS10HT 1	253495	\$14.52	60BS10HT 1-1/8	253496	\$14.52
60BS10HT 1-3/16	253497	....	60BS10HT 1-1/4	253498	14.52						
60BS11HT 3/4	253499	32.27	60BS11HT 7/8	253500	6.25	60BS11HT 1	253501	15.40	60BS11HT 1-1/8	253502	12.74
60BS11HT 1-3/16	253504	15.40	60BS11HT 1-1/4	253503	15.40						
60BS12HT 3/4	253505	5.76	60BS12HT 7/8	253506	....	60BS12HT 1	253507	16.01	60BS12HT 1-1/8	253508	16.01
60BS12HT 1-3/16	253510	13.03	60BS12HT 1-1/4	253509	16.01						
60BS13HT 3/4	253512	7.02	60BS13HT 7/8	253513	14.04	60BS13HT 1	253514	18.61	60BS13HT 1-1/8	253515	15.40
60BS13HT 1-3/16	253516	7.02	60BS13HT 1-1/4	253517	18.61	60BS13HT 1-3/8	253518	14.37	60BS13HT 1-7/16	253519	14.37
60BS13HT 1-1/2	253520	17.36									
60BS14HT 3/4	253521	15.05	60BS14HT 7/8	253522	18.37	60BS14HT 1	253523	18.37	60BS14HT 1-1/8	253524	18.37
60BS14HT 1-3/16	253526	15.05	60BS14HT 1-1/4	253525	18.38	60BS14HT 1-3/8	253527	18.37	60BS14HT 1-7/16	253528	15.20
60BS14HT 1-1/2	253529	18.37									
60BS15HT 3/4	253530	....	60BS15HT 7/8	253531	16.56	60BS15HT 1	253532	20.03	60BS15HT 1-1/8	253533	20.03
60BS15HT 1-3/16	253525	18.38	60BS15HT 1-1/4	253534	20.03	60BS15HT 1-3/8	253536	20.03	60BS15HT 1-7/16	253537	16.56
60BS15HT 1-1/2	253538	20.03	60BS15HT 1-5/8	253539	16.56						
60BS16HT 3/4	253540	9.72	60BS16HT 7/8	253541	7.55	60BS16HT 1	253542	21.00	60BS16HT 1-1/8	253543	21.00
60BS16HT 1-3/16	253545	21.00	60BS16HT 1-1/4	253544	23.33	60BS16HT 1-3/8	253546	21.00	60BS16HT 1-7/16	253547	21.00
60BS16HT 1-1/2	253548	21.00	60BS16HT 1-5/8	253549	21.00	60BS16HT 1-3/4	253550	21.00	60BS16HT 1-15/16	253551	17.39
60BS17HT 1	253552	22.86	60BS17HT 1-1/8	253553	10.78	60BS17HT 1-3/16	253555	10.78	60BS17HT 1-1/4	253554	22.86
60BS17HT 1-3/8	253556	22.86	60BS17HT 1-7/16	253557	8.23	60BS17HT 1-1/2	253558	22.86	60BS17HT 1-5/8	253559	....
60BS17HT 1-3/4	253560	....	60BS17HT 1-15/16	253561	18.93	60BS17HT 1-3/4	253560	21.57			
60BS18HT 1	253562	23.53	60BS18HT 1-1/8	253563	19.46	60BS18HT 1-3/16	253565	9.73	60BS18HT 1-1/4	253564	23.50
60BS18HT 1-3/8	253566	23.51	60BS18HT 1-7/16	253567	16.91	60BS18HT 1-1/2	253568	23.50	60BS18HT 1-5/8	253569	23.50
60BS18HT 1-3/4	253570	23.51	60BS18HT 1-15/16	253570	23.51						
60BS19HT 1	253572	24.69	60BS19HT 1-1/8	253573	20.44	60BS19HT 1-3/16	253575	25.30	60BS19HT 1-1/4	253574	24.69
60BS19HT 1-3/8	253576	25.30	60BS19HT 1-7/16	253577	20.44	60BS19HT 1-1/2	253578	20.44	60BS19HT 1-3/4	253579	....
60BS19HT 1-15/16	253580	....									
60BS20HT 1	253581	27.62	60BS20HT 1-1/8	253582	27.62	60BS20HT 1-3/16	253584	27.62	60BS20HT 1-1/4	253583	27.62
60BS20HT 1-3/8	253585	27.62	60BS20HT 1-7/16	253586	28.82	60BS20HT 1-1/2	253587	22.87	60BS20HT 1-5/8	253588	22.87
60BS20HT 1-3/4	253589	27.62	60BS20HT 1-15/16	253590	19.88						
60BS24HT 1	253591	36.47	60BS24HT 1-15/16	253592	36.47						

The Length through the Bore of 60BS Sprockets is 1-1/4 inch

**ASK FOR QUANTITY DISCOUNT** Prices subject to change without notice.

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“QD” SPROCKETS FOR NUMBERS 80, 80H, AND 2080 CHAIN
For “QD” Tapered Hubs To Fit - See Page S36



“QD” SPROCKET BLANKS

When ordering, be sure hubs are the same type as sprocket blanks. For example: No.80SH12 will ONLY fit Type SH Hubs

Standard Keyways table with columns for Hub, Keyway, Hub, and Keyway, listing various sizes and keyway dimensions.

Main table listing sprocket and hub specifications including No. of Teeth, O.D. Inches, Q.D. Blanks Number, Max. Hub Bore Ins., Our Sequence Number, Per Each, QD Hardened Blanks Number, Our Sequence Number, and Per Each for both standard and hardened parts.

Diagram titled “QD” INTERCHANGEABLE HUBS showing dimensions L, D, B, and a table for JA, SH, SDS, SD, SK, SF, E hub types with their respective dimensions and weights.

“QD” SPROCKETS FOR NUMBERS 100and 100H CHAIN

Main table listing sprocket and hub specifications for 100 and 100H chain, including columns for No. of Teeth, O.D. Inches, Q.D. Blanks Number, Max. Hub Bore Ins., Our Sequence Number, Per Each, QD Hardened Blanks Number, Our Sequence Number, and Per Each.

\* Direct ship

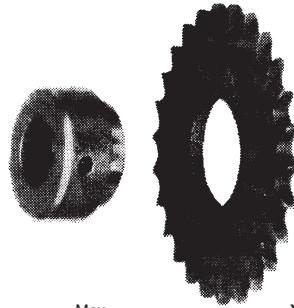
Prices subject to change without notice. ASK FOR QUANTITY DISCOUNT

**WELD-ON SPROCKETS FOR NUMBERS 80, 80H AND 2080 CHAIN**  
For Weld-On Hubs To Fit - See Page S18 & S19

S37

**SPROCKET BLANKS WITH LARGE BORE**

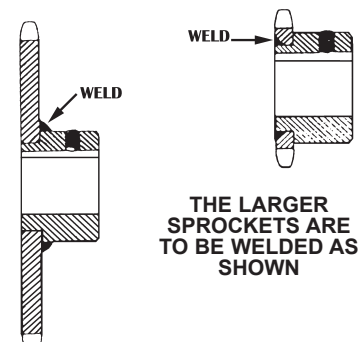
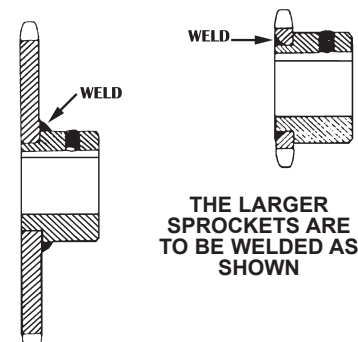
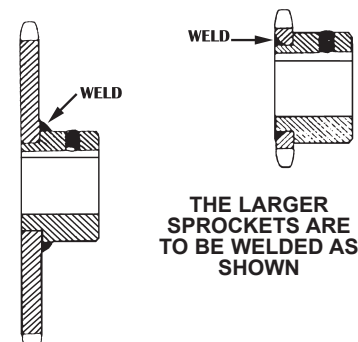
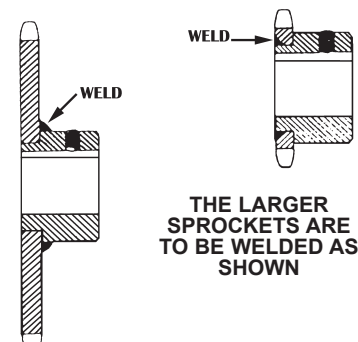
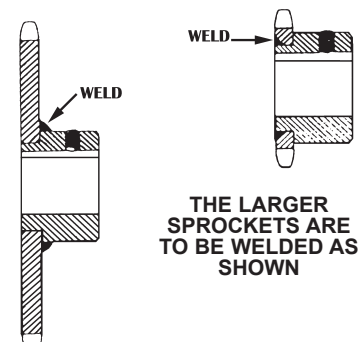
For Weld-On Hubs  
Black Finish



PICK A SPROCKET, PICK A HUB,  
WELD THEM TOGETHER  
\*CHECK BORE SIZE BEFORE  
WELDING\*

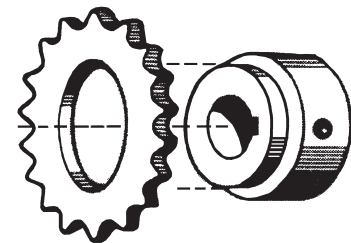
V Sprocket Fits V Hub  
W Sprocket Fits W Hub  
X Sprockets Fit X or XX Hubs\*

**HARDENED**

No. of Teeth	O.D. Inches	Sprocket Blanks Number	Bore Ins.	Max. Hub Bore Ins.	YANKEE		PRECISE		Hardened Sprocket Blanks Number	YANKEE	
					Our Sequence Number	Per Each	Our Sequence Number	Per Each		Our Sequence Number	Per Each
						80GGSP		80SPSP			80GGHSP
9	3.35	<b>80W9</b>	1-5/8	1-1/4	561792	\$....	253188	<b>\$16.75</b>	<b>80W9HT</b>	539875	\$....
10	3.68	<b>80W10</b>	1-5/8	1-1/4	561856	....	253190	<b>17.02</b>	<b>80W10HT</b>	539880	....
11	4.01	<b>80W11</b>	1-5/8	1-1/4	561920	....	253192	<b>17.39</b>	<b>80W11HT</b>	539885	....
12	4.33	<b>80X12</b>	2	1-1/2	561984	....	253194	<b>18.10</b>	<b>80X12HT</b>	539890	....
13	4.66	<b>80X13</b>	2	1-1/2	562048	....	253196	<b>19.76</b>	<b>80X13HT</b>	539895	....
14	4.98	<b>80X14</b>	2	1-1/2	562112	....	253198	<b>22.46</b>	<b>80X14HT</b>	539900	....
15	5.30	<b>80X15</b>	2	1-1/2	562176	....	253200	<b>24.65</b>	<b>80X15HT</b>	539905	....
16	5.63	<b>80X16</b>	2	1-1/2	562240	....	253202	<b>27.49</b>	<b>80X16HT</b>	539910	....
17	5.95	<b>80X17</b>	2	1-1/2	562304	....	253204	<b>31.41</b>	<b>80X17HT</b>	539915	....
18	6.27	<b>80X18</b>	2	1-1/2	562368	....	253206	<b>36.17</b>	<b>80X18HT</b>	539920	....
19	6.59	<b>80X19</b>	2	1-1/2	562432	....	253208	<b>40.39</b>	<b>80X19HT</b>	539925	....
20	6.91	<b>80X20</b>	2	1-1/2	562496	....	253210	<b>45.52</b>	<b>80X20HT</b>	539930	....
21	7.24	<b>80X21</b>	2	1-1/2	562560	....	253212	<b>49.88</b>	<b>THE SMALLER SPROCKETS ARE TO BE WELDED AS SHOWN SO THE WELD WILL NOT INTERFERE WITH THE CHAIN</b>		
22	7.56	<b>80X22</b>	2	1-1/2	562624	....	253214	<b>53.83</b>			
23	7.88	<b>80X23</b>	2	1-1/2	562688	....					
24	8.20	<b>80X24</b>	2	1-1/2	562752	....	253216	<b>58.35</b>	<b>THE LARGER SPROCKETS ARE TO BE WELDED AS SHOWN</b>		
25	8.52	<b>80X25</b>	2	1-1/2	562816	....	253218	<b>60.95</b>			
26	8.84	<b>80X26</b>	2	1-1/2	562880	....	253220	<b>64.30</b>			
27	9.16	<b>80X27</b>	2	1-1/2	562944	....					
28	9.48	<b>80X28</b>	2	1-1/2	563008	....	253222	<b>70.58</b>			
29	9.80	<b>80X29</b>	2	1-1/2	563072	....					
30	10.11	<b>80X30</b>	2	1-1/2	563136	....	253224	<b>83.61</b>			
32	10.75	<b>80X32</b>	2	1-1/2	563200	....	189129	<b>105.69</b>			
33	11.07	<b>80X33</b>	2	1-1/2	563264	....	189130	<b>108.54</b>			
34	11.39	<b>80X34</b>	2	1-1/2	563280	....					
35	11.71	<b>80X35</b>	2	1-1/2	563328	....	189132	....			
36	12.03	<b>80X36</b>	2	1-1/2	563392	....	189133	<b>125.79</b>			
40	13.31	<b>80X40</b>	2	1-1/2	563456	....	189134	<b>147.94</b>			
45	14.90	<b>80X45</b>	2	1-1/2	563520	....	189135	....			
48	15.86	<b>80X48</b>	2	1-1/2	563584	....					
60	19.68	<b>80Y60</b>	2-3/4	1-1/2	563648	....					

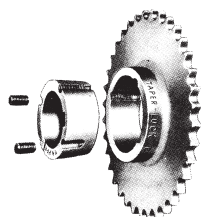
**WELD-ON SPROCKETS FOR NUMBERS 100 and 100H CHAIN**

No. of Teeth	O.D. Inches	Sprocket Blanks Number	Bore Ins.	Max. Hub Bore Ins.	Our Sequence Number	NOVA	
						100GGSP	Per Each
10	4.60	<b>100X10</b>	2	2-1/2	563712	<b>\$80.60</b>	
11	5.01	<b>100X11</b>	2	3-1/2	563776	<b>87.11</b>	
12	5.42	<b>100X12</b>	2	4-1/4	563840	<b>95.45</b>	
14	6.23	<b>100Y14</b>	2-3/4	5-1/2	563968	<b>5.76</b>	
15	6.63	<b>100Y15</b>	2-3/4	5-1/2	564032	<b>121.23</b>	
16	7.03	<b>100Y16</b>	2-3/4	6-1/2	564096	<b>Call</b>	
17	7.44	<b>100Y17</b>	2-3/4	7-1/2	564160	<b>126.16</b>	
18	7.84	<b>100Y18</b>	2-3/4	8-1/4	564224	<b>Call</b>	
20	8.64	<b>100Y20</b>	2-3/4	10-1/4	564352	<b>166.79</b>	
21	9.04	<b>100Y21</b>	2-3/4	11-1/4	564416	<b>166.56</b>	
22	9.44	<b>100Y22</b>	2-3/4	12-1/2	564480	<b>195.86</b>	
24	10.24	<b>100Y24</b>	2-3/4	14-1/2	564608	<b>Call</b>	
25	10.65	<b>100Y25</b>	2-3/4	15-1/2	564610	<b>Call</b>	
26	11.05	<b>100Y26</b>	2-3/4	16-1/2	564736	<b>Call</b>	
28	11.84	<b>100Y28</b>	2-3/4	19-1/2	564800	<b>Call</b>	
30	12.64	<b>100Y30</b>	2-3/4	22	564864	....	
32	13.44	<b>100Y32</b>	2-3/4	25	564992	....	
36	15.40	<b>100Y36</b>	2-3/4	32	565065	....	



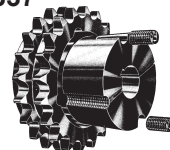
Factory recommends using  
Low Hydrogen Electrodes for  
welding sprocket parts.

**ASK FOR QUANTITY DISCOUNT** Prices subject to change without notice.



TAPER LOCK SPROCKETS FOR NUMBERS 80, 80H & 2080 CHAIN
For Taper Lock Hubs To Fit - See Page S37

TAPER LOCKS
When ordering, be sure hubs are the same type as sprocket blanks. For example: No.80BTL16 will ONLY fit Type 2012 Hubs



DOUBLE TAPER LOCK
When ordering, be sure hubs are the same type as sprocket blanks. For example: No.D80ATL18HT will ONLY fit Type 2517 Hubs

Table with columns for No. of Teeth, O.D. Inches, Blanks Number, Max. Hub Bore Ins., Our Sequence Number, Per Each, TAPER LOCK HARDENED, and DOUBLE TAPER LOCK HARDENED. Includes a sub-table for RECOMMENDED WRENCH TORQUE.



TYPE B & TYPE A SPROCKETS FOR NUMBERS 80, 80H & 2080 CHAIN
Type B & Type A Sprockets are Stocked with Rough Bore, NO Keyway NO Setscrew.

TYPE B

DOUBLE HARDENED

TYPE A

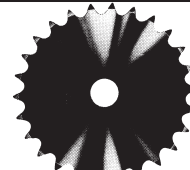


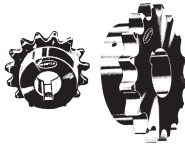
Table with columns for No. of Teeth, O.D. Inches, Length thru Bore, Stock Bore Inches, Max. Bore Inches, TYPE B, DOUBLE TYPE B HARDENED, and TYPE A. Includes part numbers, sequence numbers, and prices per each.

TYPE B & TYPE A SPROCKETS FOR NUMBERS 100 & 100H CHAIN

Table with columns for No. of Teeth, O.D. Inches, Length thru Bore, Stock Bore Inches, Max. Bore Inches, TYPE B, and TYPE A. Includes part numbers, sequence numbers, and prices per each.

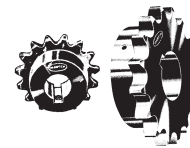
\*Direct ship

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**BORED TO SIZE FOR 80, 80H, 2080, 2080H, C-2080 & C2080H CHAIN**

Under 7-1/2" Sprockets are 1040 Carbon Bar Steel.  
Over 7-1/2" Sprockets are 1040 Plate Steel.



**S39**

Table with 12 columns: Sprocket Number, Our Sequence Number, Per Each, Sprocket Number, Our Sequence Number, Per Each, Sprocket Number, Our Sequence Number, Per Each, Sprocket Number, Our Sequence Number, Per Each. Rows include sprocket models like 80BS9 1, 80BS10 1, etc.

**HARDENED BORED TO SIZE SPROCKETS**

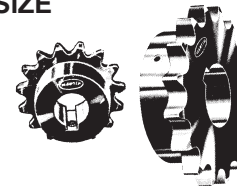
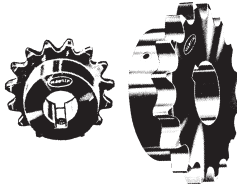
Table with 12 columns: Sprocket Number, Our Sequence Number, Per Each, Sprocket Number, Our Sequence Number, Per Each, Sprocket Number, Our Sequence Number, Per Each, Sprocket Number, Our Sequence Number, Per Each. Rows include sprocket models like 80BS9HT 1, 80BS10HT 1, etc.

**BORED TO SIZE FOR NUMBER 35 CHAIN**

Table with 12 columns: Sprocket Number, Our Sequence Number, Per Each, Sprocket Number, Our Sequence Number, Per Each, Sprocket Number, Our Sequence Number, Per Each, Sprocket Number, Our Sequence Number, Per Each. Rows include sprocket models like 35BS10 1/2, 35BS11 1/2, etc.

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HARDENED BORED TO SIZE SPROCKETS

Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each	Sprocket Number	Our Sequence Number	Per Each
80BSHSP			80BSHSP			80BSHSP			80BSHSP		
80BS10HT 1	253593	\$25.26	80BS10HT 1-1/8	253594	\$21.15	80BS10HT 1-3/16	253596	\$10.58	80BS10HT 1-1/4	253595	\$25.26
80BS11HT 1	253598	23.61	80BS11HT 1-1/8	253599	23.55	80BS11HT 1-3/16	253602	11.77	80BS11HT 1-1/4	253601	28.54
80BS11HT 1-7/16	253604	20.53	80BS11HT 1-1/2	253605	28.54						
80BS12HT 1	253607	31.07	80BS12HT 1-1/8	253608	25.71	80BS12HT 1-3/16	253610	12.71	80BS12HT 1-1/4	253609	31.07
80BS12HT 1-3/8	253611	31.07	80BS12HT 1-7/16	253612	25.71	80BS12HT 1-1/2	253613	31.07	80BS12HT 1-3/4	253615	31.07
80BS13HT 1	253616	28.20	80BS13HT 1-1/8	253617	13.98	80BS13HT 1-3/16	253620	13.98	80BS13HT 1-1/4	253619	34.07
80BS13HT 1-3/8	253621	34.07	80BS13HT 1-7/16	253624	14.10	80BS13HT 1-1/2	253622	34.56	80BS13HT 1-3/4	253625	34.07
80BS13HT 2	253628	28.20									
80BS14HT 1	253629	36.57	80BS14HT 1-3/16	253633	14.80	80BS14HT 1-1/4	253631	36.57	80BS14HT 1-3/8	253632	36.57
80BS14HT 1-7/16	253634	36.57	80BS14HT 1-1/2	253635	36.57	80BS14HT 1-3/4	253637	36.57	80BS14HT 2	253640	36.57
80BS15HT 1	253641	34.84	80BS15HT 1-1/8	253642	34.84	80BS15HT 1-3/16	253644	17.42	80BS15HT 1-1/4	253643	40.32
80BS15HT 1-3/8	253645	40.32	80BS15HT 1-7/16	253646	34.84	80BS15HT 1-1/2	253647	40.32	80BS15HT 1-5/8	253648	....
80BS15HT 1-3/4	253649	40.32	80BS15HT 2	-----	....						
80BS16HT 1	253653	15.48	80BS16HT 1-1/4	253654	43.02	80BS16HT 1-3/8	253655	43.02	80BS16HT 1-7/16	253656	19.42
80BS16HT 1-1/2	253657	43.02	80BS16HT 1-5/8	253658	30.96	80BS16HT 1-3/4	253659	43.02	80BS16HT 2	253661	43.02
80BS17HT 1	253662	20.51	80BS17HT 1-1/4	253663	45.82	80BS17HT 1-3/8	253664	41.03	80BS17HT 1-7/16	253665	20.51
80BS17HT 1-1/2	253666	45.82	80BS17HT 1-5/8	253667	16.48	80BS17HT 1-3/4	253668	45.85	80BS17HT 1-15/16	253669	37.92
80BS17HT 2	253671	....									
80BS18HT 1	253673	41.95	80BS18HT 1-1/4	253674	50.92	80BS18HT 1-3/8	253675	50.92	80BS18HT 1-7/16	253676	22.59
80BS18HT 1-1/2	253677	50.92	80BS18HT 1-5/8	253678	41.95	80BS18HT 1-3/4	253679	50.92	80BS18HT 1-15/16	253680	45.17
80BS18HT 2	253681	50.93									
80BS19HT 1-1/4	253683	53.73	80BS19HT 1-7/16	253686	24.96	80BS19HT 1-1/2	253684	38.66	80BS19HT 1-5/8	253685	24.96
80BS19HT 1-3/4	253687	49.91	80BS19HT 1-15/16	253688	24.96	80BS19HT 2	253689	44.46			
80BS20HT 1-7/16	253691	55.25	80BS20HT 1-1/2	253690	59.33	80BS20HT 1-5/8	253692	27.62	80BS20HT 1-3/4	253693	59.33
80BS20HT 1-15/16	253694	....	80BS20HT 2	253695	....						

Prices subject to change without notice.

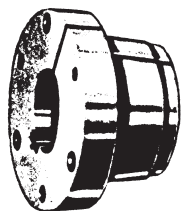
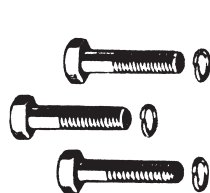
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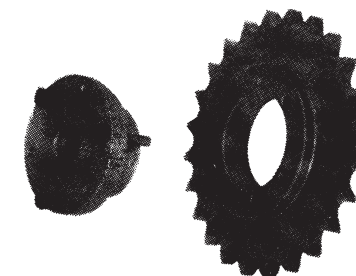
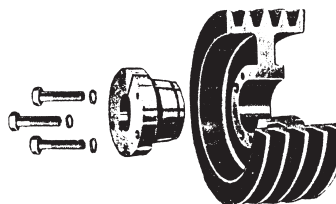




**"QD" HUBS STOCKED IN THESE SIZES**



Standard Keyways			
Hub	Keyway	Hub	Keyway
1/2 - 9/16	1/8	1-7/16 - 1-3/4	3/8
5/8 - 7/8	3/16	1-13/16 - 2-1/4	1/2
15/16 - 1-1/4	1/4	2-5/16 - 2-3/4	5/8
1-5/16 - 1-3/8	5/16	2-13/16 - 3-1/4	3/4
		3-5/16 - 3-3/8	7/8

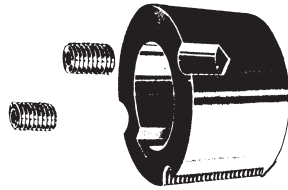


JA 1/2	854300	\$14.66	JA 9/16	854302	\$15.54	JA 5/8	854304	\$....	JA 11/16	854306	\$16.01	JA 3/4	854308	\$15.54	JA 13/16	854310	\$14.82
JA 7/8	854312	17.13	JA 15/16	854314	16.01	JA 1	854316	16.66	JA 1-1/16	854318	11.56	JA 1-1/8	854320	16.66	JA 1-3/16	854322	14.82
JA 1-1/4	854324	21.83															
SH 1/2	854424	18.16	SH 9/16	-----	....	SH 5/8	854428	22.77	SH 11/16	854430	9.73	SH 3/4	854432	22.77	SH 13/16	854434	21.88
SH 7/8	854436	22.77	SH 15/16	854438	22.77	SH 1	854440	22.77	SH 1-1/16	854442	16.52	SH 1-1/8	854444	22.77	SH 1-3/16	854446	22.77
SH 1-1/4	854448	22.76	SH 1-5/16	854450	21.88	SH 1-3/8	854452	22.77	SH 1-7/16	854454	22.77	SH 1-1/2	854456	22.77	SH 1-9/16	854458	36.87
SH 1-5/8	854460	26.53	SH 1-11/16	854462	9.73												
SDS 5/8	854562	26.41	SDS 11/16	854564	17.74	SDS 3/4	854566	26.41	SDS 13/16	854568	11.30	SDS 7/8	854570	26.41	SDS 15/16	854572	26.41
SDS 1	854574	30.81	SDS 1-1/16	854576	17.74	SDS 1-1/8	854578	30.81	SDS 1-3/16	854580	26.41	SDS 1-1/4	854582	26.41	SDS 1-5/16	854584	....
SDS 1-3/8	854586	26.41	SDS 1-7/16	854588	26.41	SDS 1-1/2	854590	26.41	SDS 1-9/16	854592	31.15	SDS 1-5/8	854594	26.41	SDS 1-11/16	854596	26.41
SDS 1-3/4	854598	26.41	SDS 1-13/16	854599	11.30	SDS 1-7/8	854600	26.41	SDS 1-15/16	854602	26.41	SDS 2	854604	21.08			
SD 1/2	865746	21.24	SD 9/16	865756	19.64	SD 5/8	865766	12.88	SD 11/16	865776	19.64	SD 3/4	865786	28.85	SD 13/16	865796	21.24
SD 7/8	865806	42.56	SD 15/16	865816	19.64	SD 1	865826	33.28	SD 1-1/16	865830	23.07	SD 1-1/8	865846	42.56	SD 1-3/16	865856	19.64
SD 1-1/4	865866	42.56	SD 1-5/16	865876	20.63	SD 1-3/8	865886	28.85	SD 1-7/16	865896	42.56	SD 1-1/2	865906	31.16	SD 1-9/16	865916	12.88
SD 1-5/8	865926	28.86	SD 1-11/16	865936	25.15	SD 1-3/4	865946	14.26	SD 1-13/16	865948	19.64	SD 1-7/8	865966	33.27	SD 1-15/16	865976	23.07
SD 2	865980	33.28															
SK 1/2	854702	50.43	SK 5/8	854706	33.75	SK 11/16	854708	28.42	SK 3/4	854710	40.92	SK 13/16	854712	48.26	SK 7/8	854714	32.65
SK 15/16	854716	19.22	SK 1	854718	40.92	SK 1-1/16	854720	48.26	SK 1-1/8	854722	40.92	SK 1-3/16	854724	40.92	SK 1-1/4	854726	40.92
SK 1-5/16	854728	40.92	SK 1-3/8	854730	40.92	SK 1-7/16	854732	40.92	SK 1-1/2	854734	40.92	SK 1-9/16	854736	29.73	SK 1-5/8	854738	40.92
SK 1-11/16	854740	24.94	SK 1-3/4	854742	40.92	SK 1-13/16	854743	26.17	SK 1-7/8	854744	40.91	SK 1-15/16	854746	40.92	SK 2	854748	40.92
SK 2-1/16	865994	42.86	SK 2-1/8	865996	40.92	SK 2-3/16	866006	40.92	SK 2-1/4	866016	40.92	SK 2-5/16	866020	30.46	SK 2-3/8	866026	37.84
SK 2-7/16	866036	40.92	SK 2-1/2	866046	29.73	SK 2-5/8	866056	30.46									
SF 1/2	854846	48.46	SF 9/16	8548461	48.46	SF 5/8	8548462	48.46	SF 11/16	8548463	48.46	SF 3/4	854848	49.37	SF 13/16	854849	59.43
SF 7/8	854850	44.39	SF 15/16	854851	47.06	SF 1	854854	50.41	SF 1-1/16	854856	100.50	SF 1-1/8	854858	40.19	SF 1-3/16	854860	21.56
SF 1-1/4	854862	50.41	SF 1-5/16	854859	21.56	SF 1-3/8	854866	50.41	SF 1-7/16	854868	58.75	SF 1-1/2	854870	30.77	SF 1-9/16	854872	50.41
SF 1-5/8	854874	50.41	SF 1-11/16	854876	40.19	SF 1-3/4	854878	50.41	SF 1-13/16	854880	48.46	SF 1-7/8	854882	50.41	SF 1-15/16	854884	50.41
SF 2	854886	50.40															
SF 2-1/8	866296	50.41	SF 2-3/16	866306	50.41	SF 2-1/4	866316	30.77	SF 2-3/8	866326	50.41	SF 2-7/16	866336	50.41	SF 2-1/2	866346	50.41
SF 2-5/8	866356	21.56	SF 2-11/16	866366	20.43	SF 2-3/4	866376	49.43	SF 2-7/8	866386	51.86	SF 2-15/16	866396	40.19			
E 7/8	866064	65.35	E 1	866066	42.84	E 1-1/16	866068	65.35	E 1-1/8	866076	85.24	E 1-3/16	866086	42.84	E 1-1/4	866096	72.75
E 1-5/16	866106	42.84	E 1-3/8	866116	106.89	E 1-7/16	866126	38.95	E 1-1/2	866136	106.89	E 1-9/16	866138	97.72	E 1-5/8	866146	45.74
E 1-11/16	866148	74.42	E 1-3/4	866156	123.21	E 1-13/16	866158	65.35	E 1-7/8	866166	93.76	E 1-15/16	866176	123.23	E 2	866186	65.20
E 2-1/16	866188	88.66	E 2-1/8	866196	78.67	E 2-3/16	866206	85.24	E 2-1/4	866216	82.85	E 2-5/16	866220	42.84	E 2-3/8	866226	77.67
E 2-7/16	866236	77.67	E 2-1/2	866246	98.69	E 2-5/8	866256	46.33	E 2-11/16	866258	89.90	E 2-3/4	866260	64.41	E 2-13/16	866262	65.35
E 2-7/8	866264	74.42	E 2-15/16	866266	106.89	E 3	866276	98.69	E 3-1/16	866278	65.35	E 3-1/8	866280	65.35	E 3-3/16	866282	65.35
E 3-1/4	866284	88.66	E 3-5/16	866286	65.35	E 3-3/8	866288	97.72	E 3-7/16	866290	65.35	E 3-1/2	866292	78.67			
H 5/8	865731	13.67	H 3/4	865732	12.29	H 7/8	865733	12.29	H 1	865734	12.30	H 1-1/8	865735	12.30	H 1-1/4	865736	13.67
H 1-3/8	865738	11.49	H 1-1/2	865739	11.49												

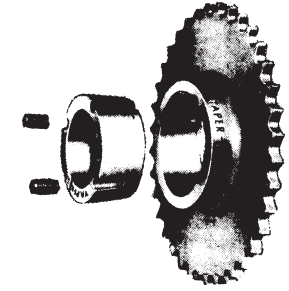
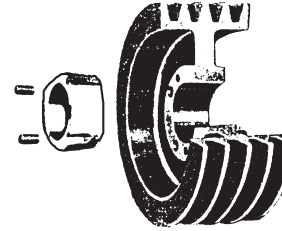
\* HAS NO KEY

**TAPER LOCK HUBS STOCKED IN THESE SIZES**

S42



Standard Keyways			
Hub	Keyway	Hub	Keyway
1/2 - 9/16	1/8	1-7/16 - 1-3/4	3/8
5/8 - 7/8	3/16	1-13/16 - 2-1/4	1/2
15/16 - 1-1/4	1/4	2-5/16 - 2-3/4	5/8
1-5/16 - 1-3/8	5/16	2-13/16 - 3-1/4	3/4
		3-5/16 - 3-3/8	7/8



Bushing Number	Our Sequence Number	Per Each	Bushing Number	Our Sequence Number	Per Each	Bushing Number	Our Sequence Number	Per Each	Bushing Number	Our Sequence Number	Per Each	Bushing Number	Our Sequence Number	Per Each	Bushing Number	Our Sequence Number	Per Each
1008 1/2	853900	\$16.07	1008 9/16	853902	\$16.07	1008 5/8	853904	\$23.77	1008 11/16	853906	\$16.07	1008 3/4	853908	\$16.78	1008 13/16	853910	\$16.07
1008 7/8	853912	22.68	1008 15/16	853914	16.07	1008 1	853916	19.88									
1108 1/2	853918	16.62	1108 9/16	8539181	16.62	1108 5/8	8539182	25.61	1108 11/16	8539183	16.62	1108 3/4	8539184	16.62	1108 13/16	8539185	16.62
1108 7/8	8539186	17.33	1108 15/16	8539187	16.62	1108 1	8539188	27.07									
1210 1/2	853920	19.53	1210 9/16	853922	19.53	1210 5/8	853924	15.42	1210 11/16	853926	19.53	1210 3/4	853928	28.87	1210 13/16	853930	19.53
1210 7/8	853932	21.35	1210 15/16	853934	21.49	1210 1	853936	30.35	1210 1-1/16	853938	19.53	1210 1-1/8	853940	30.35	1210 1-3/16	853942	18.50
1210 1-1/4	853944	28.87															
1215 1/2	853945	19.39	1215 9/16	8539453	19.39	1215 5/8	8539456	19.39	1215 11/16	8539459	19.39	1215 3/4	853946	19.39	1215 13/16	8539463	19.39
1215 7/8	8539466	19.39	1215 15/16	8539469	19.39	1215 1	853947	29.88	1215 1-1/16	8539475	19.39	1215 1-1/8	853948	28.67	1215 1-3/16	8539485	19.39
1215 1-1/4	853949	31.58															
1610 1/2	853950	21.39	1610 9/16	853952	15.45	1610 5/8	853954	30.31	1610 11/16	853956	20.51	1610 3/4	853958	35.11	1610 13/16	853960	20.51
1610 7/8	853962	35.11	1610 15/16	853964	20.51	1610 1	853966	35.11	1610 1-1/16	853968	20.51	1610 1-1/8	853970	33.41	1610 1-3/16	853972	27.46
1610 1-1/4	853974	35.11	1610 1-5/16	853976	27.46	1610 1-3/8	853978	33.41	1610 1-7/16	853980	35.11	1610 1-1/2	853982	33.41	1610 1-9/16	853984	35.11
1610 1-5/8	853986	35.11															
1615 1/2	853987	21.34	1615 9/16	8539871	21.34	1615 5/8	8539872	21.34	1615 11/16	8539873	21.34	1615 3/4	8539874	15.40	1615 13/16	8539875	21.34
1615 7/8	8539876	25.70	1615 15/16	8539877	21.34	1615 1	8539878	28.57	1615 1-1/16	8539879	21.34	1615 1-1/8	853988	28.57	1615 1-3/16	8539881	22.25
1615 1-1/4	8539882	36.54	1615 1-5/16	8539883	36.54	1615 1-3/8	8539884	36.54	1615 1-7/16	8539885	34.76	1615 1-1/2	8539886	36.54	1615 1-9/16	8539887	21.34
1615 1-5/8	8539888	31.54															
2012 1/2	853990	34.92	2012 9/16	853992	27.71	2012 5/8	853994	27.71	2012 11/16	853996	27.71	2012 3/4	853998	37.10	2012 13/16	854000	27.71
2012 7/8	-----	.....	2012 15/16	854004	27.71	2012 1	854006	47.45	2012 1-1/16	854008	27.71	2012 1-1/8	854010	45.14	2012 1-3/16	854012	47.45
2012 1-1/4	854014	47.45	2012 1-5/16	854016	32.09	2012 1-3/8	854018	47.45	2012 1-7/16	854020	34.92	2012 1-1/2	854022	49.28	2012 1-9/16	854024	39.11
2012 1-5/8	854026	47.45	2012 1-11/16	854028	28.90	2012 1-3/4	854030	42.68	2012 1-13/16	854032	27.71	2012 1-7/8	854034	28.90	2012 1-15/16	854036	47.45
2012 2	854038	47.45															
2517 1/2	854039	34.08	2517 9/16	854040	34.08	2517 5/8	854042	34.08	2517 11/16	854044	34.08	2517 3/4	854046	35.54	2517 13/16	854048	34.08
2517 7/8	854050	35.33	2517 15/16	854052	.....	2517 1	854054	50.39	2517 1-1/16	854056	34.08	2517 1-1/8	854058	45.34	2517 1-3/16	854060	25.67
2517 1-1/4	854062	55.51	2517 1-5/16	854064	34.08	2517 1-3/8	854066	52.50	2517 1-7/16	854068	41.04	2517 1-1/2	854070	55.51	2517 1-9/16	854072	34.08
2517 1-5/8	854074	45.34	2517 1-11/16	854076	52.50	2517 1-3/4	854078	45.34	2517 1-13/16	854080	34.08	2517 1-7/8	854082	55.51	2517 1-15/16	854084	58.34
2517 2	854086	45.34	2517 2-1/16	854088	34.08	2517 2-1/8	854090	45.63	2517 2-3/16	854092	55.51	2517 2-1/4	854094	52.50	2517 2-5/16	854096	34.08
2517 2-3/8	854098	35.54	2517 2-7/16	854100	55.51	2517 2-1/2	854102	45.34									
3020 15/16	854122	51.26	3020 1	854124	53.46	3020 1-1/16	854126	51.26	3020 1-1/8	854128	51.26	3020 1-3/16	854130	51.26	3020 1-1/4	854132	62.14
3020 1-5/16	854134	51.26	3020 1-3/8	854136	53.46	3020 1-7/16	854138	83.51	3020 1-1/2	854140	68.21	3020 1-9/16	854142	51.26	3020 1-5/8	854144	87.77
3020 1-11/16	854146	51.26	3020 1-3/4	854148	83.51	3020 1-13/16	854150	51.26	3020 1-7/8	854152	64.62	3020 1-15/16	854154	53.46	3020 2	854156	83.51
3020 2-1/16	854157	51.26	3020 2-1/8	854159	68.62	3020 2-3/16	854158	68.62	3020 2-1/4	854160	.....	3020 2-5/16	854161	56.91	3020 2-3/8	854162	68.62
3020 2-7/16	854164	83.51	3020 2-1/2	854166	83.51	3020 2-5/8	854168	53.46	3020 2-3/4	854170	51.26	3020 2-15/16	854172	56.91	3020 3	854174	62.14
3030 15/16	854176	74.81	3030 1	8541761	74.81	3030 1-1/16	8541762	74.81	3030 1-1/8	8541763	74.81	3030 1-3/16	8541764	74.81	3030 1-1/4	8541765	86.67
3030 1-5/16	8541766	74.81	3030 1-3/8	8541767	74.81	3030 1-7/16	8541768	86.67	3030 1-1/2	8541769	128.11	3030 1-9/16	854177	74.81	3030 1-5/8	8541771	74.81
3030 1-11/16	8541772	74.81	3030 1-3/4	8541773	74.81	3030 1-13/16	8541774	74.81	3030 1-7/8	8541775	86.67	3030 1-15/16	8541776	74.81	3030 2	8541777	86.67
3030 2-1/16	8541778	74.81	3030 2-1/8	8541779	74.81	3030 2-3/16	854178	74.81	3030 2-1/4	8541781	115.23	3030 2-5/16	8541782	74.81	3030 2-3/8	8541783	74.81
3030 2-7/16	8541784	74.81	3030 2-1/2	8541785	74.81	3030 2-5/8	8541786	74.81	3030 2-3/4	8541787	74.81	3030 2-15/16	8541788	86.67	3030 3	8541789	110.60

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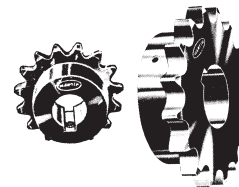
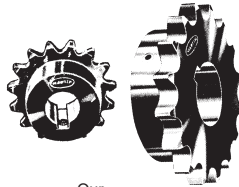
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**STAINLESS STEEL SPROCKETS BORED TO SIZE FOR 35 CHAIN**

**S43**

**STAINLESS STEEL ROLLER CHAIN ON PAGE S5**



Sprocket Number	Our Sequence Number	Per Each 35SS	Sprocket Number	Our Sequence Number	Per Each 35SS	Sprocket Number	Our Sequence Number	Per Each 35SS	Sprocket Number	Our Sequence Number	Per Each 35SS
35B10 1/2	765850	\$57.28	35B10 5/8	765851	\$57.28						
35B12 1/2	765855	62.60	35B12 5/8	765856	62.60	35B12 3/4	765857	62.60			
35B13 5/8	765859	67.37	35B13 3/4	765860	67.37						
35B14 3/4	765863	68.18									
35B15 1/2	765864	74.58	35B15 3/4	765866	74.58	35B15 1	765868	74.58			
35B16 1/2	765869	75.45	35B16 5/8	765870	75.45	35B16 3/4	765871	75.45			
35B17 5/8	765874	79.36									
35B18 3/4	765879	81.04	35B18 1	765881	81.04						
35B20 5/8	765882	91.94	35B20 3/4	765883	91.94	35B20 1	765884	91.94			
35B24 5/8	765885	126.60	35B24 3/4	765886	126.60						

**STAINLESS STEEL BORED TO SIZE SPROCKETS FOR 40 CHAIN**

40SS			40SS			40SS			40SS		
40B10 5/8	765891	\$68.75	40B10 3/4	765892	\$68.75						
40B12 5/8	765898	78.25	40B12 3/4	765899	78.25	40B12 1	765901	74.08			
40B13 1/2	765902	86.06	40B13 3/4	765904	86.06	40B13 7/8	765905	86.06	40B13 1	765906	86.06
40B14 1/2	765907	91.79	40B14 3/4	765909	91.79	40B14 7/8	765910	91.79	40B14 1	765911	91.79
40B14 1-1/8	765912	91.79									
40B15 5/8	765914	86.36	40B15 3/4	765915	96.72	40B15 7/8	765916	96.72	40B15 1	765917	86.36
40B16 5/8	765921	102.99	40B16 3/4	765922	102.99	40B16 1	765924	102.99	40B16 1-1/4	765927	102.99
40B17 5/8	765928	106.75	40B17 3/4	765929	106.75	40B17 1	765931	106.75			
40B18 3/4	765936	115.72	40B18 1	765938	103.33	40B18 1-1/4	765941	115.72			
40B19 1	765948	129.42	40B19 1-3/16	765950	129.42						
40B20 3/4	765956	130.80	40B20 7/8	765957	146.48	40B20 1	765958	146.48	40B20 1-1/8	765959	146.48
40B20 1-1/4	765961	146.48	40B20 1-3/8	765962	146.48						
40B24 3/4	765966	205.19	40B24 1	765968	205.19						

**STAINLESS STEEL BORED TO SIZE SPROCKETS FOR 50 CHAIN**

50SS			50SS			50SS			50SS		
50B10 3/4	765978	\$84.13	50B10 7/8	765979	\$84.13	50B10 1	765980	\$84.13			
50B12 5/8	765985	110.71	50B12 1	765988	110.71	50B12 1-1/4	765991	110.71			
50B13 1	765995	116.54	50B13 1-1/4	765998	116.54						
50B14 7/8	766001	128.58	50B14 1	766002	128.58	50B14 1-1/8	766003	128.58			
50B15 3/4	766007	135.87	50B15 1	766009	135.87	50B15 1-1/8	766010	135.87	50B15 1-1/4	766012	135.87
50B16 3/4	766017	147.86	50B16 7/8	766018	147.86	50B16 1	766019	147.86	50B16 1-3/16	766021	147.86
50B16 1-1/4	766022	147.86									
50B17 1	766030	154.86	50B17 1-1/8	766031	154.86						
50B18 3/4	766038	168.85	50B18 1	766040	168.85	50B18 1-1/8	766041	168.85	50B18 1-3/16	766042	168.85
50B18 1-3/8	766044	201.95	50B18 1-1/2	766046	168.85						
50B19 1	766050	184.23	50B19 1-1/4	766053	184.23						
50B20 1	766060	207.99	50B20 1-1/8	766061	238.74	50B20 1-3/16	766062	269.50			
50B24 1	766069	332.42	50B24 1-3/16	766071	378.54						
50B24 1-1/4	766072	398.12	50B24 1-3/8	766073	398.12						

**STAINLESS STEEL SPROCKETS BORED TO SIZE FOR 60 CHAIN**

60SS			60SS			60SS			60SS		
60B10 1	766081	117.11	60B10 1-1/4	766084	117.11						
60B11 1	766087	131.67									
60B12 3/4	766091	139.48	60B12 7/8	766092	139.48	60B12 1	766093	117.51	60B12 1-1/8	766094	139.48
60B12 1-1/4	766096	139.48	60B12 1-7/16	766097	139.48						
60B13 1-1/8	766101	153.45	60B13 1-1/4	766103	153.45	60B13 1-3/8	766104	153.45			
60B14 1	766109	166.03	60B14 1-1/4	766112	166.03	60B14 1-3/8	766113	166.03	60B14 1-5/8	766116	166.03
60B15 3/4	766117	199.60	60B15 1-1/4	766122	199.60	60B15 1-1/2	766125	199.60			
60B16 1	766130	217.78	60B16 1-1/4	766133	217.78						
60B18 1-3/16	766152	261.12	60B18 1-1/4	766153	261.12						
60B19 1-5/8	766167	283.49	60B19 1-15/16	766169	283.49						
60B20 1-1/8	766171	308.66	60B20 1-1/4	766173	308.66	60B20 1-1/2	766176	308.66	60B20 1-15/16	766179	308.66
60B24 1-1/2	766183	428.88	60B24 1-3/4	766184	465.22	60B24 1-15/16	766185	465.22			
60B30 1	766186	465.22	60B30 1-1/2	766189	546.31	60B30 1-15/16	766190	574.28			

**STAINLESS STEEL BORED TO SIZE SPROCKETS FOR 80 CHAIN**

Under 7-1/2" Sprockets are 1040 Carbon Bar Steel.  
Over 7-1/2" Sprockets are 1040 Plate Steel.

80SS			80SS			80SS			80SS		
80B10 1	766191	\$210.78									
80B13 1-1/2	766218	308.66	80B13 1-7/8	766221	308.66						
80B14 1-1/2	766230	364.57	80B14 1-5/8	766231	364.57	80B14 2	766235	364.57			
80B15 1-1/4	766239	426.09									
80B18 1-1/4	766267	579.86	80B18 1-3/8	766268	579.86						
80B18 1-1/2	766270	579.86	80B18 1-15/16	766273	579.86	80B18 2	766274	579.86			
80B19 1-15/16	766280	609.23									
80B20 1-7/16	766282	679.12	80B20 1-15/16	766286	679.12	80B20 2	766287	539.56			

**ASK FOR QUANTITY DISCOUNT** Prices subject to change without notice.

**BAUM HYDRAULICS CORPORATION**

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S44

# PIX V BELTS

A-BELT	
Belt #	Net Price
A-35	5.07
A-36	5.22
A-37	4.17
A-38	4.20
A-39	5.64
A-40	5.80
A-41	5.94
A-42	6.09
A-43	6.23
A-44	6.37
A-45	4.97
A-46	6.67
A-47	6.80
A-48	6.97
A-49	5.40
A-50	7.24
A-51	7.38
A-52	7.53
A-53	5.77
A-54	7.84
A-55	6.00
A-56	8.10
A-57	7.96
A-58	8.40
A-59	8.54
A-60	8.70
A-61	8.21
A-62	9.00

A-BELT	
Belt #	Net Price
A-63	7.13
A-64	9.26
A-65	7.10
A-66	9.54
A-67	9.38
A-69	3.35
A-70	10.13
A-71	9.55
A-72	10.42
A-73	10.23
A-74	10.71
A-75	10.86
A-76	11.02
A-77	10.77
A-78	5.02
A-79	8.60
A-80	11.60
A-81	8.83
A-82	11.88
A-83	4.03
A-84	5.41
A-85	9.26
A-86	12.46
A-87	9.50
A-88	12.76
A-89	4.31
A-90	13.03

B-BELT	
Belt #	Net Price
B-36	7.54
B-37	7.75
B-38	7.69
B-39	7.90
B-40	8.36
B-41	8.60
B-42	8.80
B-43	8.36
B-44	9.23
B-45	9.44
B-46	9.64
B-47	9.84
B-48	10.06
B-49	9.91
B-50	10.48
B-51	9.93
B-52	10.90
B-53	11.11
B-54	11.31
B-55	11.13
B-56	11.73
B-57	11.54
B-58	12.16
B-59	12.37
B-60	12.58
B-61	12.78
B-62	13.01
B-63	13.20

B-BELT	
Belt #	Net Price
B-64	13.41
B-65	13.63
B-66	13.36
B-67	13.56
B-68	14.26
B-69	13.98
B-70	14.67
B-71	14.87
B-72	15.10
B-73	15.30
B-74	14.98
B-75	15.72
B-76	15.40
B-77	16.13
B-78	16.36
B-79	16.56
B-80	16.78
B-81	16.98
B-82	16.60
B-83	17.40
B-84	17.00
B-85	17.83
B-86	17.41
B-87	18.24
B-88	18.45
B-89	18.66
B-90	18.86
B-91	14.03

B-BELT	
Belt #	Net Price
B-92	18.64
B-93	19.50
B-94	14.50
B-95	19.90
B-100	21.30
B-101	17.00
B-102	6.98
B-103	21.94
B-104	16.86
B-105	21.51
B-106	23.39
B-107	7.70
B-108	23.01
B-109	16.80
B-110	17.83
B-112	23.86
B-113	7.73
B-114	17.56
B-115	18.63
B-116	24.71
B-117	18.03
B-118	8.07
B-119	18.33
B-120	24.58

- ◆C Belts are also available. Please call for price list.
- ◆Banded Belts are also available. Please call for price list.
- ◆Torque Flex also available XT Series

Prices subject to change without notice. **ASK FOR QUANTITY DISCOUNT**

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