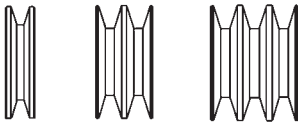


**PRECISE BORED TO SIZE A-B SHEAVES**  
**BORED TO SIZE STEEL WITH HUB, KEYWAY and SET SCREW**  
 Can be Stacked Together for Banded Belt



**FOR A OR B**

**ONE GROOVE A OR B SHEAVES**

| Outside Diam. Inches | Sheave Number | Our Sequence Number | Per Each | Sheave Number | Our Sequence Number | Per Each | Sheave Number   | Our Sequence Number | Per Each |
|----------------------|---------------|---------------------|----------|---------------|---------------------|----------|-----------------|---------------------|----------|
| 2.50                 | 041-4008-1/2  | 189208              | \$8.56   | 041-4010-5/8  | 189210              | \$8.56   | 041-4012-3/4*   | 189211              | \$8.56   |
|                      | 041-4014-7/8  | 189212              | 8.56     | 041-4016-1*   | 189213              | 8.56     |                 |                     |          |
| 2.75                 | 041-4408-1/2  | 189214              | 10.28    | 041-4410-5/8  | 189215              | 10.28    | 041-4412-3/4    | 189216              | 10.28    |
|                      | 041-4414-7/8  | 189217              | 10.28    | 041-4416-1    | 189218              | 10.28    | 041-4418-1-1/8* | 1892185             | 10.28    |
| 3.00                 | 041-4808-1/2  | 189219              | 11.80    | 041-4810-5/8  | 189220              | 11.80    | 041-4812-3/4    | 189221              | 11.80    |
|                      | 041-4814-7/8  | 189222              | 11.80    | 041-4816-1*   | 189223              | 11.80    | 041-4818-1-1/8  | 189224              | 11.80    |
| 3.25                 | 041-5208-1/2  | 189225              | 13.28    | 041-5210-5/8  | 189226              | 13.28    | 041-5212-3/4    | 189227              | 13.28    |
|                      | 041-5214-7/8  | 189228              | 13.28    | 041-5216-1    | 189229              | 13.28    | 041-5218-1-1/8  | 189230              | 13.28    |
| 3.50                 | 041-5608-1/2  | 189231              | 15.10    | 041-5610-5/8  | 189232              | 15.10    | 041-5612-3/4    | 189233              | 15.10    |
|                      | 041-5614-7/8  | 189234              | 15.10    | 041-5616-1    | 189235              | 15.10    | 041-5618-1-1/8  | 189236              | 15.10    |
| 3.75                 | 041-6008-1/2  | 189237              | 16.58    | 041-6010-5/8  | 189238              | 16.58    | 041-6012-3/4    | 189239              | 16.58    |
|                      | 041-6014-7/8  | 189240              | 16.58    | 041-6016-1    | 189241              | 16.58    | 041-6018-1-1/8  | 189242              | 16.58    |
| 4.00                 | 041-6408-1/2  | 189243              | 18.05    | 041-6410-5/8  | 189244              | 18.05    | 041-6412-3/4    | 189245              | 18.05    |
|                      | 041-6414-7/8  | 189251              | 18.05    | 041-6416-1    | 189252              | 18.05    | 041-6418-1-1/8  | 189253              | 18.05    |
| 4.25                 | 041-6814-7/8  | 189254              | 19.97    | 041-6816-1    | 189255              | 19.97    | 041-6818-1-1/8  | 189256              | 19.97    |
| 4.50                 | 041-7214-7/8  | 189257              | 23.02    | 041-7216-1    | 189258              | 23.02    | 041-7218-1-1/8  | 189259              | 23.02    |

**TWO GROOVE A OR B SHEAVES**

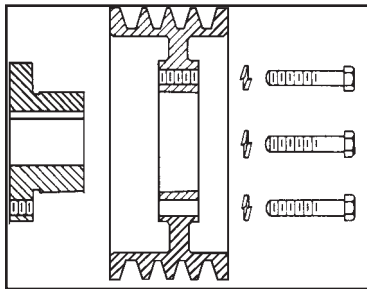
|       |                 |        |         |                 |        |         |                |        |         |
|-------|-----------------|--------|---------|-----------------|--------|---------|----------------|--------|---------|
| 3     | 042-4810-5/8    | 189262 | \$18.10 | 042-4814-7/8    | 189263 | \$18.10 | 042-4818-1-1/8 | 189264 | \$18.10 |
|       | 042-4822-1-3/8* | 189265 | 18.10   |                 |        |         |                |        |         |
| 3-1/4 | 042-5218-1-1/8  | 189266 | 19.28   | 042-5222-1-3/8* | 189267 | 19.28   |                |        |         |
| 3-1/2 | 042-5618-1-1/8  | 189268 | 21.20   | 042-5622-1-3/8  | 189269 | 21.20   |                |        |         |

**THREE GROOVE A OR B SHEAVES**

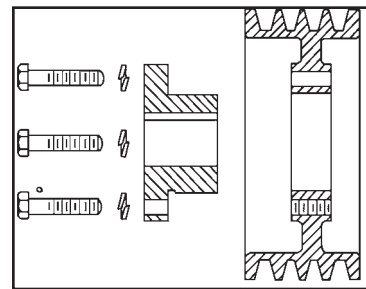
|       |                |        |         |                 |        |         |  |  |  |
|-------|----------------|--------|---------|-----------------|--------|---------|--|--|--|
| 3     | 043-4818-1-1/8 | 189272 | \$27.15 | 043-4822-1-3/8* | 189273 | \$27.15 |  |  |  |
| 3-1/4 | 043-5218-1-1/8 | 189274 | 29.12   | 043-5222-1-3/8* | 189275 | 29.12   |  |  |  |
| 3-1/2 | 043-5618-1-1/8 | 189276 | 30.25   | 043-5622-1-3/8  | 189277 | 30.25   |  |  |  |

Pkg. Qty. Discs: 5% for 5 pkgs., 10% for 10 pkgs., 20% for 25 pkgs. 23.8% for 50 pkgs. \*Set screws are 90 & 180 degrees to keyway

**INSTALLATION AND REMOVAL OF SHEAVES**



Standard Mounting Assembly  
Figure 1



Reverse Mounting Assembly  
Figure 2

**INSTALLATION**

1. Make sure the bore of the sheave and the tapered cone surface of the bushing are free of all the foreign substances such as paint, dirt, lubricants, etc. **Do not use lubricants on installation.**
2. Assemble bushing and sheave as shown above in Figures 1 and 2, whichever applies. With cap screws loosely inserted, the bushing remains fully expanded to assume a sliding fit on the shaft. Note: When installing bushings M thru S, locate the extra holes in the hub as far as possible from the bushing's saw cut in order to reduce the possibility of bushing flange breakage. **CAUTION: Do not use lubricants on screw threads or tapered surfaces.**
3. With key on shaft, slide sheave assembly to its desired position with cap screw heads on the outside. **(Exception: Some shaft lengths may require the sheaves to be reversed with the cap screw heads to the inside - see figure 2).**
4. Line up the sheave assembly and tighten cap screws evenly and progressively to the torque value listed in the table. Never allow the sheave to be drawn in contact with the bushing flange. There should be a gap of 1/8" to 1/4" between the sheave hub and bushing flange. If the gap is closed, the shaft is seriously undersize.
5. Tighten the set screw to hold the key securely on the shaft during operation.

**CAUTION:** When mounting a "FUL-GRIP" bushing, the tightening force on the screws is multiplied many times by the wedging action of the tapered surface. This action compresses the bushing for a snug fit on the shaft. If extreme screw tightening force or lubricants are applied in mounting the "FUL-GRIP" bushing, bursting pressures will be created in the hub of the mounted sheave which may cause it to crack.

REFER TO THE RECOMMENDED TORQUE RATINGS.

**REMOVAL**

1. Loosen and remove cap screws.
  2. Insert cap screws in tapped removal holes and starting with bolt farthest from sawcut on bushing, tighten evenly and progressively until sheave is loose on the bushing. If sheaves in Figure 2 are installed with cap screw heads next to the motor, loosen cap screws and use a wedge between the bushing and the sheave.
  3. Remove sheave and bushing.
- CAUTION:** Excessive or unequal pressure on the jack screws can break the bushing flange.

**WRENCH TORQUE VALUES FOR TIGHTENING BUSHINGS**

| Bushing | Wrench Torque (In.-Lbs.) | Wrench Length (Inches) | Wrench Pull (Pounds) |
|---------|--------------------------|------------------------|----------------------|
| JA      | 60                       | 4                      | 15                   |
| SH      | 108                      | 4                      | 27                   |
| SDS     | 108                      | 4                      | 27                   |
| SD      | 108                      | 4                      | 27                   |
| SK      | 180                      | 6                      | 30                   |
| SF      | 360                      | 6                      | 60                   |
| E       | 720                      | 12                     | 60                   |
| F       | 900                      | 12                     | 75                   |
| J       | 1620                     | 12                     | 135                  |
| M       | 2700                     | 15                     | 180                  |
| N       | 3600                     | 15                     | 240                  |
| P       | 5400                     | 18                     | 300                  |
| W       | 7200                     | 24                     | 300                  |
| S       | 9000                     | 30                     | 300                  |

T2

Date: 3000

B BELT



**BORED TO SIZE A-B SHEAVES**  
BORED TO SIZE CAST IRON WITH HUB, KEYWAY and SET SCREW  
BOTH CAST IRON and UNWELDED ASSEMBLIES  
AVAILABLE IN HEAVY, MEDIUM AND LIGHT SPUN STEEL

A BELT



TO REPLACE  
"A" SHEAVES  
USE  
**CROSS**  
Reference  
BELOW

3/8, 7/16, 1/2, 9/16 BORE HAVE NO KEYWAY

**FOR A OR B**

| Pully Outside Diam. Inches | Pitch Diam. 'B' Belts Inches | Our Sequence Number | Per Each | Our Sequence Number | Per Each | Our Sequence Number | Per Each | Our Sequence Number | Per Each | Our Sequence Number | Per Each | Replaces 'A' ONLY Outside Diam. | Pitch Diam. 'A' Belts Inches |
|----------------------------|------------------------------|---------------------|----------|---------------------|----------|---------------------|----------|---------------------|----------|---------------------|----------|---------------------------------|------------------------------|
|----------------------------|------------------------------|---------------------|----------|---------------------|----------|---------------------|----------|---------------------|----------|---------------------|----------|---------------------------------|------------------------------|

**TWO GROOVE A-B SHEAVES**

**SOLID TYPE**

|      |     |             |         |         |             |         |         |             |         |         |  |      |     |
|------|-----|-------------|---------|---------|-------------|---------|---------|-------------|---------|---------|--|------|-----|
| 2.50 | 2.1 | D4250-1/2   | 864938  | \$32.81 | D4250-5/8   | 864940  | \$32.81 | D4250-3/4   | 864942  | \$32.81 |  | 2.00 | 1.7 |
|      |     | D4250-7/8   | 864944  | 32.81   | D4250-1     | 864946  | 32.81   |             |         |         |  |      |     |
| 2.80 | 2.4 | D4280-5/8   | 865323  | 33.52   | D4280-3/4   | 865325  | 33.52   | D4280-7/8   | 865327  | 33.52   |  | 2.25 | 2.0 |
|      |     | D4280-1     | 865329  | 33.52   | D4280-1-1/8 | 865331  | 33.52   |             |         |         |  |      |     |
| 3.00 | 2.6 | D4300-1/2   | 864950  | 37.04   | D4300-5/8   | 864952  | 37.04   | D4300-3/4   | 864954  | 37.04   |  | 2.50 | 2.2 |
|      |     | D4300-7/8   | 864956  | 37.04   | D4300-1     | 864958  | 37.04   | D4300-1-1/8 | 864960  | 37.04   |  |      |     |
| 3.20 | 2.8 | D4320-5/8   | 865333  | 39.51   | D4320-3/4   | 865335  | 39.51   | D4320-7/8   | 865337  | 39.51   |  | 2.65 | 2.4 |
|      |     | D4320-1     | 865339  | 39.51   | D4320-1-1/8 | 865341  | 39.51   | D4320-1-3/8 | 865342  | 39.51   |  |      |     |
| 3.40 | 3.0 | D4340-5/8   | 865343  | 41.28   | D4340-3/4   | 865345  | 41.28   | D4340-7/8   | 865347  | 41.28   |  | 2.85 | 2.6 |
|      |     | D4340-1     | 865349  | 41.28   | D4340-1-1/8 | 865351  | 41.28   | D4340-1-1/4 | 865352  | 41.28   |  |      |     |
| 3.60 | 3.2 | D4360-1/2   | 864962  | 43.04   | D4360-5/8   | 864964  | 43.04   | D4360-3/4   | 864966  | 43.04   |  | 3.05 | 2.8 |
|      |     | D4360-7/8   | 864968  | 43.04   | D4360-1     | 864970  | 43.04   | D4360-1-1/8 | 864972  | 43.04   |  |      |     |
| 3.80 | 3.4 | D4380-5/8   | 865353  | 44.28   | D4380-3/4   | 865355  | 44.28   | D4380-7/8   | 865357  | 44.28   |  | 3.25 | 3.0 |
|      |     | D4380-1     | 865359  | 44.28   | D4380-1-1/8 | 865361  | 44.28   |             |         |         |  |      |     |
| 4.00 | 3.6 | D4400-5/8   | 864974  | 46.39   | D4400-3/4   | 864976  | 46.39   | D4400-1     | 864980  | 46.39   |  | 3.50 | 3.2 |
|      |     | D4400-1-1/8 | 864982  | 46.39   | D4400-1-1/4 | 864983  | 46.39   |             |         |         |  |      |     |
| 4.20 | 3.8 | D4420-1     | 8653614 | 49.74   | D4420-1-1/8 | 8653615 | 49.74   | D4420-1-1/4 | 8653616 | 49.74   |  | 3.70 | 3.4 |
| 4.40 | 4.0 | D4440-7/8   | 8653622 | 50.27   | D4440-1     | 8653623 | 50.27   | D4440-1-1/8 | 8653624 | 50.27   |  | 3.90 | 3.6 |
| 4.60 | 4.2 | D4460-7/8   | 864988  | 51.86   | D4460-1     | 864990  | 51.86   | D4460-1-1/8 | 864992  | 51.86   |  | 4.10 | 3.8 |
| 4.80 | 4.4 | D4480-7/8   | 865365  | 53.63   | D4480-1     | 865367  | 53.63   | D4480-1-1/8 | 865369  | 53.63   |  | 4.25 | 4.0 |
| 5.00 | 4.6 | D4500-1     | 865000  | 55.04   | D4500-1-1/8 | 865002  | 55.04   | D4500-1-1/4 | 865004  | 55.04   |  | 4.50 | 4.2 |
| 5.20 | 4.8 | D4520-1     | 865375  | 57.86   | D4520-1-1/8 | 865377  | 57.86   | D4520-1-1/4 | 865379  | 57.86   |  | 4.70 | 4.4 |
| 5.40 | 5.0 | D4540-7/8   | 865383  | 59.27   | D4540-1     | 865385  | 59.27   | D4540-1-1/8 | 865387  | 59.27   |  | 4.90 | 4.6 |

**SPOKE TYPE**

|       |      |           |        |        |             |        |        |             |        |       |  |       |      |
|-------|------|-----------|--------|--------|-------------|--------|--------|-------------|--------|-------|--|-------|------|
| 5.60  | 5.2  | D4560-7/8 | 865008 | 61.39  | D4560-1     | 865010 | 61.39  | D4560-1-1/8 | 865012 | 61.39 |  | 5.10  | 4.8  |
| 5.80  | 5.4  | D4580-7/8 | 865389 | 62.27  | D4580-1     | 865391 | 62.27  | D4580-1-1/8 | 865393 | 62.27 |  | 5.25  | 5.0  |
| 6.00  | 5.6  | D4600-1   | 865020 | 63.50  | D4600-1-1/8 | 865022 | 63.50  | D4600-1-1/4 | 865024 | 63.50 |  | 5.50  | 5.2  |
| 6.20  | 5.8  | D4620-7/8 | 865395 | 67.21  | D4620-1     | 865397 | 67.21  | D4620-1-1/8 | 865399 | 67.21 |  | 5.70  | 5.4  |
| 6.40  | 6.0  | D4640-7/8 | 865401 | 70.91  | D4640-1     | 865403 | 70.91  | D4640-1-1/8 | 865405 | 70.91 |  | 5.90  | 5.6  |
| 6.60  | 6.2  | D4660-7/8 | 865407 | 75.15  | D4660-1     | 865409 | 75.15  | D4660-1-1/8 | 865411 | 75.15 |  | 6.10  | 5.8  |
| 6.80  | 6.4  | D4680-7/8 | 865413 | 79.03  | D4680-1     | 865415 | 79.03  | D4680-1-1/8 | 865417 | 79.03 |  | 6.30  | 6.0  |
| 7.00  | 6.6  | D4700-7/8 | 865028 | 79.73  | D4700-1     | 865030 | 79.73  | D4700-1-1/8 | 865419 | 79.73 |  | 6.50  | 6.2  |
| 7.20  | 6.8  | D4720-1   | 865421 | 81.50  | D4720-1-1/8 | 865423 | 81.50  |             |        |       |  | 6.70  | 6.4  |
| 7.80  | 7.4  | D4780-3/4 | 865032 | 83.79  | D4780-1-1/8 | 865038 | 83.79  | D4780-1-1/4 | 865040 | 83.79 |  | 7.30  | 7.0  |
| 9.00  | 8.6  | D4900-1   | 865046 | 88.20  | D4900-1-1/8 | 865048 | 88.20  | D4900-1-1/4 | 865050 | 88.20 |  | 8.50  | 8.2  |
| 9.80  | 9.4  | D4980-1   | 865425 | 101.96 | D4980-1-1/4 | 865427 | 101.96 |             |        |       |  | 9.30  | 9.0  |
| 10.80 | 10.4 | D5108-1   | 865429 | 108.24 | D5108-1-1/8 | 865430 | 108.24 |             |        |       |  | 10.30 | 10.0 |
| 11.40 | 11.0 | D5114-1   | 865433 | 113.25 | D5114-1-1/4 | 865435 | 113.25 |             |        |       |  | 10.90 | 10.6 |

Date: 2000

**TWO GROOVE PRESS STEEL SHEAVE BLANK FOR WELD-ON HUB**

|       |      |         |        |       |  |  |  |  |  |  |  |       |      |
|-------|------|---------|--------|-------|--|--|--|--|--|--|--|-------|------|
| 6.00  | 5.6  | D-W-60  | 572178 | 21.50 |  |  |  |  |  |  |  | 5.50  | 5.2  |
| 10.00 | 9.6  | D-W-100 | 572184 | 31.48 |  |  |  |  |  |  |  | 9.50  | 9.2  |
| 12.00 | 11.6 | D-W-120 | 572190 | 40.18 |  |  |  |  |  |  |  | 11.50 | 11.2 |

**ONE GROOVE A or B SHEAVES**  
**SPOKE TYPE**

|       |      |            |        |         |             |        |         |            |        |         |  |       |      |
|-------|------|------------|--------|---------|-------------|--------|---------|------------|--------|---------|--|-------|------|
| 4.80  | 4.4  | BC48-3/4   | 865203 | \$26.46 | BC48-7/8    | 865205 | \$26.46 | BC48-1     | 865207 | \$26.46 |  | 4.30  | 4.0  |
| 5.00  | 4.6  | BC50-7/8   | 864868 | 26.64   | BC50-1      | 864870 | 26.64   | BC50-1-1/8 | 864872 | 26.64   |  | 4.50  | 4.2  |
| 5.20  | 4.8  | BC52-3/4   | 865213 | 28.05   | BC52-7/8    | 865215 | 28.05   | BC52-1     | 865217 | 28.05   |  | 4.70  | 4.4  |
| 5.40  | 5.0  | BC54-3/4   | 865223 | 29.11   | BC54-7/8    | 865225 | 29.11   | BC54-1     | 865227 | 29.11   |  | 4.90  | 4.6  |
| 5.60  | 5.2  | BC56-7/8   | 864882 | 29.99   | BC56-1      | 864884 | 29.99   | BC56-1-1/8 | 864886 | 29.99   |  | 5.10  | 4.8  |
| 5.80  | 5.4  | BC58-7/8   | 865233 | 30.16   | BC58-1      | 865235 | 30.16   | BC58-1-1/8 | 865237 | 30.16   |  | 5.30  | 5.0  |
| 6.00  | 5.6  | BC60-7/8   | 864894 | 30.34   | BC60-1      | 864896 | 30.34   | BC60-1-1/8 | 864898 | 30.34   |  | 5.50  | 5.2  |
| 6.20  | 5.8  | BC62-7/8   | 865243 | 33.87   | BC62-1      | 865245 | 33.87   | BC62-1-1/8 | 865247 | 33.87   |  | 5.70  | 5.4  |
| 6.40  | 6.0  | BC64-3/4   | 865249 | 35.10   | BC64-7/8    | 865251 | 35.10   | BC64-1     | 865253 | 35.10   |  | 5.90  | 5.6  |
|       |      | BC64-1-1/8 | 865255 | 35.10   | BC64-1-1/4  | 865256 | 35.10   |            |        |         |  |       |      |
| 6.60  | 6.2  | BC66-7/8   | 865259 | 38.81   | BC66-1      | 865261 | 38.81   | BC66-1-1/8 | 865263 | 38.81   |  | 6.10  | 5.8  |
| 6.80  | 6.4  | BC68-7/8   | 865267 | 39.34   | BC68-1      | 865269 | 39.34   | BC68-1-1/8 | 865271 | 39.34   |  | 6.30  | 6.0  |
| 7.00  | 6.6  | BC70-7/8   | 864906 | 41.81   | BC70-1      | 864908 | 41.81   | BC70-1-1/8 | 864910 | 41.81   |  | 6.50  | 6.2  |
| 7.20  | 6.8  | BC72-7/8   | 865277 | 42.34   | BC72-1      | 865279 | 42.34   | BC72-1-1/8 | 865281 | 42.34   |  | 6.70  | 6.4  |
| 7.80  | 7.4  | BC78-7/8   | 864916 | 43.75   | BC78-1      | 864918 | 43.75   | BC78-1-1/8 | 864920 | 43.75   |  | 7.30  | 7.0  |
|       |      | BC78-1-1/4 | 864922 | 43.75   |             |        |         |            |        |         |  |       |      |
| 8.25  | 7.8  | BC83-7/8   | 865285 | 49.04   | BC83-1      | 865287 | 49.04   | BC83-1-1/8 | 865289 | 49.04   |  | 7.70  | 7.4  |
| 9.00  | 8.6  | BC90-7/8   | 865291 | 52.21   | BC90-1      | 864932 | 52.21   | BC90-1-1/8 | 865293 | 52.21   |  | 8.50  | 8.2  |
| 9.80  | 9.4  | BC98-1     | 865295 | 55.74   | BC98-1-1/4  | 865297 | 55.74   |            |        |         |  | 9.30  | 9.0  |
| 11.40 | 11.0 | BC114-1    | 865299 | 66.68   | BC114-1-1/4 | 865301 | 66.68   |            |        |         |  | 10.90 | 10.6 |
| 12.80 | 12.4 | BC128-1    | 865307 | 76.91   | BC128-1-1/4 | 865309 | 76.91   |            |        |         |  | 12.30 | 12.0 |
| 15.80 | 15.4 | BC158-1    | 865315 | 119.60  | BC158-1-1/4 | 865317 | 119.60  |            |        |         |  | 15.30 | 15.0 |
| 18.80 | 18.4 | BC188-1    | 865319 | 137.95  | BC188-1-1/4 | 865321 | 137.95  |            |        |         |  | 18.30 | 18.0 |

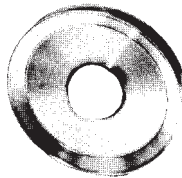
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CALL FOR QUANTITY DISCOUNTS

**ONE GROOVE A-B SHEAVES**

BOTH CAST IRON AND UNWELDED ASSEMBLIES  
AVAILABLE IN HEAVY, MEDIUM AND LIGHT SPUN STEEL

**B BELT**



**SPUN STEEL  
HEAVY DUTY**

**FOR A OR B**

USE V, W & X HUBS  
Listed on Page S19

**SPUN STEEL WELD-ON HUB HEAVY DUTY 1/4" PLATE-  
ORDER TWO FOR A DOUBLE**

**SPOT  
WELDED  
ECONOMY  
LIGHT DUTY  
WELD-ON HUB**



**A BELT**



| Pully Outside Diam. Inches | Pitch Diam. 'B' Belts Inches | Sheave Number         | Our Sequence Number | Per Each      | Sheave Number         | Our Sequence Number | Per Each      | Replaces 'A' ONLY Outside Diam. | Pitch Diam. 'A' Belts Inches |
|----------------------------|------------------------------|-----------------------|---------------------|---------------|-----------------------|---------------------|---------------|---------------------------------|------------------------------|
| 2.50                       | 2.1                          | <b>SS250VAB Solid</b> | 571278              | <b>\$8.19</b> |                       |                     |               | 2.00                            | 1.7                          |
| 3.00                       | 2.6                          | <b>SS300VAB Solid</b> | 565580              | <b>18.82</b>  | <b>SS300VAB Press</b> | 571304              | <b>\$4.48</b> | 2.50                            | 2.2                          |
| 3.50                       | 3.1                          | <b>SS350WAB SS</b>    | 0040083             | <b>15.44</b>  | <b>SS350WAB Press</b> | 571306              | <b>5.63</b>   | 3.00                            | 2.7                          |
| 4.00                       | 3.6                          | <b>SS400WAB SS**</b>  | 004008              | <b>5.43</b>   | <b>SS400WAB Press</b> | 571328              | <b>5.89</b>   | 3.50                            | 3.2                          |
| 4.50                       | 4.1                          | <b>SS450XAB SS</b>    | 0040082             | <b>10.42</b>  | <b>SS450WAB Press</b> | 571392              | <b>6.40</b>   | 4.00                            | 3.7                          |
| 5.00                       | 4.6                          | <b>SS500WAB SS**</b>  | 0040084             | <b>6.50</b>   | <b>SS500WAB Press</b> | 571456              | <b>7.17</b>   | 4.50                            | 4.2                          |
| 5.50                       | 5.1                          | <b>SS550XAB SS</b>    | 0040086             | <b>10.92</b>  | <b>SS550WAB Press</b> | 571520              | <b>7.93</b>   | 5.00                            | 4.7                          |
| 6.00                       | 5.6                          | <b>SS600WAB SS**</b>  | 0040088             | <b>8.98</b>   | <b>SS600WAB Press</b> | 571584              | <b>7.93</b>   | 5.50                            | 5.2                          |
| 6.50                       | 6.1                          | <b>SS650XAB SS</b>    | 004009              | <b>14.67</b>  | <b>SS650WAB Press</b> | 571648              | <b>8.96</b>   | 6.00                            | 5.7                          |
| 7.00                       | 6.6                          | <b>SS700WAB SS**</b>  | 004010              | <b>10.53</b>  | <b>SS700WAB Press</b> | 571712              | <b>9.21</b>   | 6.50                            | 6.2                          |
| 8.00                       | 7.6                          | <b>SS800WAB SS**</b>  | 004011              | <b>14.24</b>  | <b>SS800WAB Press</b> | 571776              | <b>10.24</b>  | 7.50                            | 7.2                          |
| 9.00                       | 8.6                          | <b>SS900WAB SS</b>    | 0040113             | <b>17.34</b>  | <b>SS900WAB Press</b> | 571840              | <b>12.54</b>  | 8.50                            | 8.2                          |
| 10.00                      | 9.6                          | <b>SS100WAB SS**</b>  | 004013              | <b>20.92</b>  | <b>SS100WAB Press</b> | 571904              | <b>12.54</b>  | 9.50                            | 9.2                          |
| 11.00                      | 10.6                         | <b>SS100WAB SS**</b>  | 0040135             | <b>25.08</b>  | <b>SS110WAB Press</b> | 571968              | <b>16.12</b>  | 10.50                           | 10.2                         |
| 12.00                      | 11.6                         | <b>SS120WAB SS**</b>  | 004014              | <b>28.80</b>  | <b>SS120WAB Press</b> | 572032              | <b>17.66</b>  | 11.50                           | 11.2                         |
| 14.00                      | 13.6                         | <b>SS140WAB SS</b>    | 004015              | <b>37.47</b>  | <b>SS140WAB Press</b> | 572096              | <b>23.55</b>  | 13.50                           | 13.2                         |
| 16.00                      | 15.6                         | <b>SS160XAB SS</b>    | 004016              | <b>65.92</b>  | <b>SS160WAB Press</b> | 572160              | <b>28.66</b>  | 15.50                           | 15.2                         |

\*\*5/32 Plate

**FOR B ONLY  
ONE GROOVE B SHEAVES**

USE K & V HUBS  
Listed on Page S19

REGULAR DUTY SPUN STEEL 1/8" PLATE

**FOR A ONLY  
ONE GROOVE A SHEAVES**

REGULAR DUTY SPUN STEEL 1/8" PLATE

|      |     |                   |        |               |                   |        |               |      |     |
|------|-----|-------------------|--------|---------------|-------------------|--------|---------------|------|-----|
| 2.75 | 2.1 |                   |        |               | <b>SS275KA SS</b> | 004047 | <b>\$5.26</b> | 2.75 | 2.5 |
| 3.00 | 2.6 |                   |        |               | <b>SS300KA SS</b> | 004048 | <b>5.26</b>   | 3.00 | 2.7 |
|      |     |                   |        |               | <b>SS300VA SS</b> | 004056 | <b>5.32</b>   |      |     |
| 3.25 | 2.9 | <b>SS325VB SS</b> | 004033 | <b>\$6.31</b> | <b>SS325KA SS</b> | 004049 | <b>5.45</b>   | 3.25 | 3.0 |
|      |     |                   |        |               | <b>SS325VA SS</b> | 004057 | <b>5.52</b>   |      |     |
| 3.50 | 3.2 | <b>SS350KB SS</b> | 004036 | <b>7.23</b>   | <b>SS350KA SS</b> | 004050 | <b>5.52</b>   | 3.50 | 3.3 |
|      |     |                   |        |               | <b>SS350VA SS</b> | 004058 | <b>5.52</b>   |      |     |
| 3.75 | 3.4 | <b>SS375KB SS</b> | 004037 | <b>6.34</b>   |                   |        |               |      |     |
| 4.00 | 3.6 | <b>SS400KB SS</b> | 004038 | <b>6.24</b>   | <b>SS400KA SS</b> | 004051 | <b>13.57</b>  | 4.00 | 3.7 |
|      |     |                   |        |               | <b>SS400VA SS</b> | 004059 | <b>5.98</b>   |      |     |
| 4.12 | 3.9 |                   |        |               | <b>SS412KA SS</b> | 004052 | <b>6.67</b>   | 4.12 | 3.8 |
| 4.75 | 4.4 |                   |        |               | <b>SS475KA SS</b> | 004054 | <b>7.23</b>   | 4.75 | 4.5 |
| 5.00 | 4.6 | <b>SS500KB SS</b> | 004039 | <b>6.84</b>   |                   |        |               | 5.00 | 4.7 |
|      |     | <b>SS500VB SS</b> | 004034 | <b>6.84</b>   |                   |        |               |      |     |
| 5.50 | 5.1 | <b>SS550KB SS</b> | 004040 | <b>8.48</b>   | <b>SS550VA SS</b> | 004060 | <b>7.82</b>   | 5.50 | 5.3 |
| 6.00 | 5.6 | <b>SS600VB SS</b> | 004035 | <b>9.14</b>   |                   |        |               | 6.00 | 5.7 |
|      |     | <b>SS600KB SS</b> | 004041 | <b>8.54</b>   |                   |        |               |      |     |

HUBS ON PAGES S18 S19



**FOR A OR B**

BORED TO SIZE CAST IRON WITH HUB, KEYWAY and SET SCREW  
3/8, 7/16, 1/2, 9/16 BORE HAVE NO KEYWAY  
SOLID TYPE



| Outside Diam. Inches | Pitch Diam. 'B' Belts Inches | Sheave Number   | Our Sequence Number | Per Each       | Sheave Number     | Our Sequence Number | Per Each       | Sheave Number     | Our Sequence Number | Per Each       | Replaces 'A' ONLY Outside Diam. | Pitch Diam. 'A' Belts Inches |
|----------------------|------------------------------|-----------------|---------------------|----------------|-------------------|---------------------|----------------|-------------------|---------------------|----------------|---------------------------------|------------------------------|
| 2.00                 | 1.7                          | <b>4200-1/2</b> | 864798              | <b>\$12.00</b> | <b>4200-5/8</b>   | 864800              | <b>\$12.00</b> | <b>4200-3/4</b>   | 864802              | <b>\$12.00</b> | 1.50                            | 1.3                          |
| 2.25                 | 2.0                          | <b>4225-1/2</b> | 865125              | <b>12.70</b>   | <b>4225-5/8</b>   | 865127              | <b>12.70</b>   | <b>4225-3/4</b>   | 865129              | <b>12.70</b>   | 1.85                            | 1.6                          |
|                      |                              | <b>4225-7/8</b> | 865131              | <b>12.70</b>   | <b>4225-1</b>     | 865133              | <b>12.70</b>   |                   |                     |                |                                 |                              |
| 2.50                 | 2.1                          | <b>4250-1/2</b> | 864804              | <b>13.76</b>   | <b>4250-5/8</b>   | 864806              | <b>13.76</b>   | <b>4250-3/4</b>   | 864808              | <b>13.76</b>   | 2.00                            | 1.7                          |
|                      |                              | <b>4250-7/8</b> | 864810              | <b>13.76</b>   | <b>4250-1</b>     | 864812              | <b>13.76</b>   |                   |                     |                |                                 |                              |
| 2.60                 | 2.2                          | <b>4260-1/2</b> | 865135              | <b>14.46</b>   | <b>4260-5/8</b>   | 865137              | <b>14.46</b>   | <b>4260-3/4</b>   | 865139              | <b>14.46</b>   | 2.10                            | 1.8                          |
|                      |                              | <b>4260-7/8</b> | 865141              | <b>14.46</b>   | <b>4260-1</b>     | 865143              | <b>14.46</b>   |                   |                     |                |                                 |                              |
| 3.00                 | 2.6                          | <b>4300-1/2</b> | 864814              | <b>15.17</b>   | <b>4300-5/8</b>   | 864818              | <b>15.17</b>   | <b>4300-3/4</b>   | 864820              | <b>15.17</b>   | 2.50                            | 2.2                          |
|                      |                              | <b>4300-7/8</b> | 864822              | <b>15.17</b>   | <b>4300-1</b>     | 864824              | <b>15.17</b>   | <b>4300-1-1/8</b> | 864816              | <b>15.17</b>   |                                 |                              |
| 3.20                 | 2.8                          | <b>BC32-1/2</b> | 865145              | <b>15.52</b>   | <b>BC32-5/8</b>   | 865147              | <b>15.52</b>   | <b>BC32-3/4</b>   | 865149              | <b>15.52</b>   | 2.70                            | 2.4                          |
|                      |                              | <b>BC32-7/8</b> | 865151              | <b>15.52</b>   | <b>BC32-1</b>     | 865153              | <b>15.52</b>   | <b>BC32-1-1/8</b> | 865155              | <b>15.52</b>   |                                 |                              |
| 3.40                 | 3.0                          | <b>BC34-1/2</b> | 865157              | <b>16.93</b>   | <b>BC34-3/4</b>   | 865161              | <b>16.93</b>   | <b>BC34-7/8</b>   | 865163              | <b>16.93</b>   | 2.85                            | 2.6                          |
|                      |                              | <b>BC34-1</b>   | 865165              | <b>16.93</b>   |                   |                     |                |                   |                     |                |                                 |                              |
| 3.60                 | 3.2                          | <b>BC36-1/2</b> | 864826              | <b>20.82</b>   | <b>BC36-5/8</b>   | 864828              | <b>20.82</b>   | <b>BC36-3/4</b>   | 864830              | <b>20.82</b>   | 3.10                            | 2.8                          |
|                      |                              | <b>BC36-7/8</b> | 864832              | <b>20.82</b>   | <b>BC36-1</b>     | 864834              | <b>20.82</b>   | <b>BC36-1-1/8</b> | 864836              | <b>20.82</b>   |                                 |                              |
| 3.80                 | 3.4                          | <b>BC38-1/2</b> | 865169              | <b>22.76</b>   | <b>BC38-5/8</b>   | 865171              | <b>22.76</b>   | <b>BC38-3/4</b>   | 865173              | <b>22.76</b>   | 3.30                            | 3.0                          |
|                      |                              | <b>BC38-7/8</b> | 865175              | <b>22.76</b>   | <b>BC38-1</b>     | 865177              | <b>22.76</b>   | <b>BC38-1-1/8</b> | 865179              | <b>22.76</b>   |                                 |                              |
| 4.00                 | 3.6                          | <b>BC40-1/2</b> | 864838              | <b>23.64</b>   | <b>BC40-5/8</b>   | 864840              | <b>23.64</b>   | <b>BC40-3/4</b>   | 864842              | <b>23.64</b>   | 3.50                            | 3.2                          |
|                      |                              | <b>BC40-7/8</b> | 864844              | <b>23.64</b>   | <b>BC40-1</b>     | 864846              | <b>23.64</b>   | <b>BC40-1-1/8</b> | 864848              | <b>23.64</b>   |                                 |                              |
| 4.20                 | 3.8                          | <b>BC42-5/8</b> | 865181              | <b>23.99</b>   | <b>BC42-3/4</b>   | 865183              | <b>23.99</b>   | <b>BC42-7/8</b>   | 865185              | <b>23.99</b>   | 3.70                            | 3.4                          |
|                      |                              | <b>BC42-1</b>   | 865187              | <b>23.99</b>   | <b>BC42-1-1/8</b> | 865189              | <b>23.99</b>   |                   |                     |                |                                 |                              |
| 4.60                 | 4.2                          | <b>BC46-7/8</b> | 864856              | <b>26.11</b>   | <b>BC46-1</b>     | 864858              | <b>26.11</b>   | <b>BC46-1-1/8</b> | 864860              | <b>26.11</b>   | 4.10                            | 3.8                          |

CALL FOR QUANTITY DISCOUNTS



**BOTH BAR STEEL AND UNWELDED ASSEMBLIES AVAILABLE IN HEAVY, MEDIUM AND LIGHT SPUN STEEL.**

**3/8, 7/16, 1/2, 9/16 BORE HAVE NO KEYWAY**

TO REPLACE "A" SHEAVES USE CROSS Reference BELOW

| Pully Outside Diam. Inches | Pitch Diam. "B" Belts Inches | Sheave Number | Our Sequence Number | Per Each | Sheave Number | Our Sequence Number | Per Each | Sheave Number | Our Sequence Number | Per Each | Replaces "A" ONLY Outside Diam. | Pitch Diam. "A" Belts Inches |
|----------------------------|------------------------------|---------------|---------------------|----------|---------------|---------------------|----------|---------------|---------------------|----------|---------------------------------|------------------------------|
| <b>SOLID TYPE</b>          |                              |               |                     |          |               |                     |          |               |                     |          |                                 |                              |
| 2.40                       | 2.0                          | NH4240-1/2    | 864743              | \$13.72  | NH4240-5/8    | 864745              | \$13.72  | NH4240-3/4    | 864747              | \$13.72  | 1.90                            | 1.6                          |
|                            |                              | NH4240-7/8    | 864749              | 13.72    |               |                     |          |               |                     |          |                                 |                              |
| 2.50                       | 2.1                          | NH4250-1/2    | 864750              | 14.82    | NH4250-5/8    | 864752              | 14.82    | NH4250-3/4    | 864754              | 14.82    | 2.00                            | 1.7                          |
|                            |                              | NH4250-7/8    | 864756              | 14.82    | NH4250-1      | 864758              | 14.82    |               |                     |          |                                 |                              |
| 2.60                       | 2.2                          | NH4260-1/2    | 865055              | 14.99    | NH4260-5/8    | 865057              | 14.99    | NH4260-3/4    | 865059              | 14.99    | 2.10                            | 1.8                          |
|                            |                              | NH4260-7/8    | 865061              | 14.99    | NH4260-1      | 865063              | 14.99    |               |                     |          |                                 |                              |
| 2.70                       | 2.3                          | NH4270-1/2    | 865065              | 15.96    | NH4270-5/8    | 865067              | 15.96    | NH4270-3/4    | 865069              | 15.96    | 2.20                            | 1.9                          |
|                            |                              | NH4270-7/8    | 865071              | 15.96    | NH4270-1      | 865073              | 15.96    |               |                     |          |                                 |                              |
| 2.80                       | 2.4                          | NH4280-1/2    | 865075              | 16.32    | NH4280-5/8    | 865077              | 16.32    | NH4280-3/4    | 865079              | 16.32    | 2.30                            | 2.0                          |
|                            |                              | NH4280-7/8    | 865081              | 16.32    | NH4280-1      | 865083              | 16.32    |               |                     |          |                                 |                              |
| 2.90                       | 2.5                          | NH4290-1/2    | 865085              | 16.49    | NH4290-5/8    | 865087              | 16.49    | NH4290-3/4    | 865089              | 16.49    | 2.40                            | 2.1                          |
|                            |                              | NH4290-7/8    | 865091              | 16.49    | NH4290-1      | 865093              | 16.49    | NH4290-1-1/8  | 865095              | 16.49    |                                 |                              |
| 3.00                       | 2.6                          | NH4300-1/2    | 864760              | 16.79    | NH4300-5/8    | 864762              | 16.79    | NH4300-3/4    | 864764              | 16.79    | 2.50                            | 2.2                          |
|                            |                              | NH4300-7/8    | 864766              | 16.79    | NH4300-1      | 864768              | 16.79    | NH4300-1-1/8  | 864770              | 16.79    |                                 |                              |
| 3.20                       | 2.8                          | NH4320-5/8    | 865097              | 17.80    | NH4320-3/4    | 865099              | 17.80    | NH4320-7/8    | 865101              | 17.80    | 2.70                            | 2.4                          |
|                            |                              | NH4320-1      | 865103              | 17.80    | NH4320-1-1/8  | 865105              | 17.80    |               |                     |          |                                 |                              |
| 3.40                       | 3.0                          | NH4340-5/8    | 865107              | 19.97    | NH4340-3/4    | 865109              | 19.97    | NH4340-7/8    | 865111              | 19.97    | 2.90                            | 2.6                          |
|                            |                              | NH4340-1      | 865113              | 19.97    | NH4340-1-1/8  | 864772              | 19.97    |               |                     |          |                                 |                              |
| 3.60                       | 3.2                          | NH4360-1/2    | 864774              | 26.11    | NH4360-5/8    | 864776              | 26.11    | NH4360-3/4    | 864778              | 26.11    | 3.10                            | 2.8                          |
|                            |                              | NH4360-7/8    | 864780              | 26.11    | NH4360-1      | 864782              | 26.11    | NH4360-1-1/8  | 864784              | 26.11    |                                 |                              |
| 3.80                       | 3.4                          | NH4380-5/8    | 865115              | 29.28    | NH4380-3/4    | 865117              | 29.28    | NH4380-7/8    | 865119              | 29.28    | 3.30                            | 3.0                          |
|                            |                              | NH4380-1      | 865121              | 29.28    | NH4380-1-1/8  | 865123              | 29.28    |               |                     |          |                                 |                              |
| 4.00                       | 3.6                          | NH4400-1/2    | 864786              | 32.46    | NH4400-5/8    | 864788              | 32.46    | NH4400-3/4    | 864790              | 32.46    | 3.50                            | 3.2                          |
|                            |                              | NH4400-7/8    | 864792              | 32.46    | NH4400-1      | 864794              | 32.46    | NH4400-1-1/8  | 864796              | 32.46    |                                 |                              |

Date: 2500

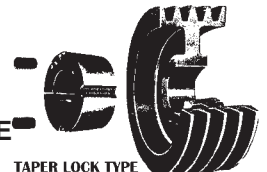
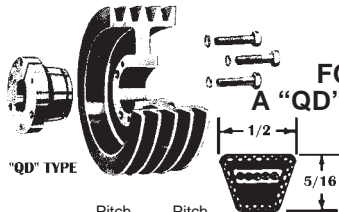
**CAST IRON "QD" & TAPER LOCK SHEAVE BLANKS**

Any Diameter, Any Bore - Interchangeable At Your Finger Tips

For "QD" Tapered Hubs To Fit - See Page S36 & S37

**FOR "QD" INTERCHANGEABLE FULL SPLIT TAPERED HUBS**

**A "QD" SHEAVE BLANK WITH A "QD" HUB IS A READY-MADE SHEAVE**



**1 GROOVE "A-B" SHEAVE BLANKS Fits Both "A" AND "B" V-Belts**

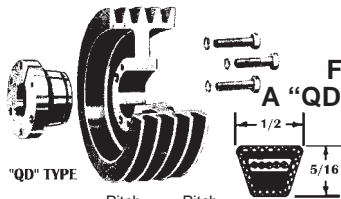
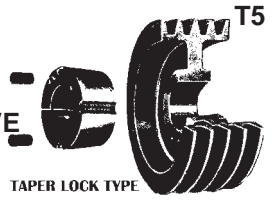
| Outside Diam. Inches | Pitch Diam. "B" Belts Inches | Pitch Diam. "A" Belts Inches | Sheave Only Wt. Lbs. | Q.D. Sheave Number | Max Bore Ins. | Our Sequence Number | Per Each | Taper Lock Sheave Number | Bushing Type | Max Bore Ins. | Our Sequence Number | Per Each |
|----------------------|------------------------------|------------------------------|----------------------|--------------------|---------------|---------------------|----------|--------------------------|--------------|---------------|---------------------|----------|
| 3.75                 | 3.4                          | 3.0                          | 1.2                  | <b>1B3.4SH</b>     | 1-11/16       | 872200              | \$22.74  | <b>1B3.4TL</b>           | 1210         | 1-1/4         | 854180              | \$40.24  |
| 3.95                 | 3.6                          | 3.2                          | 1.3                  | <b>1B3.6SH</b>     | 1-11/16       | 872203              | 23.61    | <b>1B3.6TL</b>           | 1210         | 1-1/4         | 854182              | 41.78    |
| 4.15                 | 3.8                          | 3.4                          | 1.6                  | <b>1B3.8SH</b>     | 1-11/16       | 872206              | 24.49    | <b>1B3.8TL</b>           | 1610         | 1-5/8         | 854184              | 43.31    |
| 4.35                 | 4.0                          | 3.6                          | 1.8                  | <b>1B4.0SH</b>     | 1-11/16       | 872209              | 25.36    | <b>1B4.0TL</b>           | 1610         | 1-5/8         | 854186              | 44.85    |
| 4.55                 | 4.2                          | 3.8                          | 2.0                  | <b>1B4.2SH</b>     | 1-11/16       | 872212              | 26.24    | <b>1B4.2TL</b>           | 1610         | 1-5/8         | 854188              | 46.39    |
| 4.75                 | 4.4                          | 4.0                          | 2.2                  | <b>1B4.4SH</b>     | 1-11/16       | 872215              | 27.11    | <b>1B4.4TL</b>           | 1610         | 1-5/8         | 854190              | 48.23    |
| 4.95                 | 4.6                          | 4.2                          | 2.4                  | <b>1B4.6SDS</b>    | 2             | 872218              | 27.98    | <b>1B4.6TL</b>           | 1610         | 1-5/8         | 854192              | 49.15    |
| 5.15                 | 4.8                          | 4.4                          | 2.6                  | <b>1B4.8SDS</b>    | 2             | 872220              | 28.86    | <b>1B4.8TL</b>           | 1610         | 1-5/8         | 854194              | 50.69    |
| 5.35                 | 5.0                          | 4.6                          | 2.8                  | <b>1B5.0SDS</b>    | 2             | 872221              | 29.73    | <b>1B5.0TL</b>           | 1610         | 1-5/8         | 854196              | 52.22    |
| 5.55                 | 5.2                          | 4.8                          | 3.1                  | <b>1B5.2SDS</b>    | 2             | 872224              | 30.61    | <b>1B5.2TL</b>           | 1610         | 1-5/8         | 854198              | 53.76    |
| 5.75                 | 5.4                          | 5.0                          | 3.4                  | <b>1B5.4SDS</b>    | 2             | 872227              | 31.48    | <b>1B5.4TL</b>           | 1610         | 1-5/8         | 854200              | 55.30    |
| 5.95                 | 5.6                          | 5.2                          | 3.6                  | <b>1B5.6SDS</b>    | 2             | 872230              | 32.36    | <b>1B5.6TL</b>           | 1610         | 1-5/8         | 854202              | 57.45    |
| 6.15                 | 5.8                          | 5.4                          | 3.9                  | <b>1B5.8SDS</b>    | 2             | 872232              | 33.23    | <b>1B5.8TL</b>           | 1610         | 1-5/8         | 854204              | 58.98    |
| 6.35                 | 6.0                          | 5.6                          | 4.1                  | <b>1B6.0SDS</b>    | 2             | 872233              | 34.98    | <b>1B6.0TL</b>           | 1610         | 1-5/8         | 854206              | 61.44    |
| 6.55                 | 6.2                          | 5.8                          | 4.5                  | <b>1B6.2SDS</b>    | 2             | 872235              | 36.73    | <b>1B6.2TL</b>           | 1610         | 1-5/8         | 854208              | 65.13    |
| 6.75                 | 6.4                          | 6.0                          | 3.8                  | <b>1B6.4SDS</b>    | 2             | 872236              | 38.48    | <b>1B6.4TL</b>           | 1610         | 1-5/8         | 854210              | 68.81    |
| 6.95                 | 6.6                          | 6.2                          | 4.3                  | <b>1B6.6SDS</b>    | 2             | 872238              | 41.98    | <b>1B6.6TL</b>           | 1610         | 1-5/8         | 854212              | 73.73    |
| 7.15                 | 6.8                          | 6.4                          | 4.4                  | <b>1B6.8SDS</b>    | 2             | 872239              | 43.73    | <b>1B6.8TL</b>           | 1610         | 1-5/8         | 854214              | 76.80    |
| 7.35                 | 7.0                          | 6.6                          | 5.0                  | <b>1B7.0SDS</b>    | 2             | 872240              | 45.47    | ----                     | ----         | ----          | ----                | ----     |
| 7.75                 | 7.4                          | 7.0                          | 5.0                  | <b>1B7.4SDS</b>    | 2             | 872242              | 48.97    | <b>1B7.4TL</b>           | 2517         | 2-1/2         | 854216              | 86.01    |
| 8.35                 | 8.0                          | 7.6                          | 5.6                  | <b>1B8.0SDS</b>    | 2             | 872244              | 50.72    | ----                     | ----         | ----          | ----                | ----     |
| 8.95                 | 8.6                          | 8.2                          | 6.2                  | <b>1B8.6SDS</b>    | 2             | 872245              | 54.22    | <b>1B8.6TL</b>           | 2517         | 2-1/2         | 854218              | 95.23    |
| 9.75                 | 9.4                          | 9.0                          | 6.5                  | <b>1B9.4SDS</b>    | 2             | 872248              | 55.97    | <b>1B9.4TL</b>           | 2517         | 2-1/2         | 854220              | 101.37   |
| 11.35                | 11.0                         | 10.6                         | 9.0                  | <b>1B11.0SDS</b>   | 2             | 872251              | 66.46    | <b>1B11.0TL</b>          | 2517         | 2-1/2         | 854222              | 122.88   |
| 12.75                | 12.4                         | 12.0                         | 9.9                  | <b>1B12.4SDS</b>   | 2             | 872254              | 78.71    | <b>1B12.4TL</b>          | 2517         | 2-1/2         | 854224              | 142.54   |
| 13.95                | 13.6                         | 13.2                         | 13.4                 | <b>1B13.6SDS</b>   | 2             | 872253              | 83.95    | ----                     | ----         | ----          | ----                | ----     |
| 15.75                | 15.4                         | 15.0                         | 18.5                 | <b>1B15.4SK</b>    | 2-5/8         | 872255              | 101.44   | <b>1B15.4TL</b>          | 2417         | 2-1/2         | 854226              | 178.17   |
| 16.35                | 16.0                         | 15.6                         | 18.2                 | <b>1B16.0SK</b>    | 2-5/8         | 872257              | 118.93   | ----                     | ----         | ----          | ----                | ----     |
| 18.75                | 18.4                         | 18.0                         | 20.7                 | <b>1B18.4SK</b>    | 2-5/8         | 872259              | 136.42   | <b>1B18.4TL</b>          | 2517         | 2-1/2         | 854228              | 239.61   |
| 20.35                | 20.0                         | 18.6                         | 23.7                 | <b>1B20.0SK*</b>   | 2-5/8         | ----                | ----     | ----                     | ----         | ----          | ----                | ----     |

**CAST IRON "HQ" SINGLE GROOVE SHEAVE BLANKS**

|      |     |     |    |             |       |        |         |
|------|-----|-----|----|-------------|-------|--------|---------|
| 3.15 | 2.8 | 2.4 | -- | <b>BH32</b> | 1-1/2 | 871900 | \$16.63 |
| 3.35 | 3.0 | 2.6 | -- | <b>BH34</b> | 1-1/2 | 871902 | 17.69   |
| 3.55 | 3.2 | 2.8 | -- | <b>BH36</b> | 1-1/2 | 871904 | 17.72   |



**CAST IRON "QD" & TAPER LOCK SHEAVE BLANKS**  
 Any Diameter, Any Bore - Interchangeable At Your Finger Tips  
 For "QD" Tapered Hubs To Fit - See Page S36 & S37  
**FOR "QD" INTERCHANGEABLE FULL SPLIT TAPERED HUBS**



2 GROOVE "A-B" SHEAVE BLANKS Fits Both "A" AND "B" V-Belts



TAPER LOCK TYPE

| Outside Diam. Inches | Pitch Diam. "B" Belts Inches | Pitch Diam. "A" Belts Inches | Sheave Only Wt. Lbs. | Q.D. Sheave Number | Max Bore Ins. | Our Sequence Number | Per Each       | Taper Lock Sheave |              | Max Bore Ins. | Our Sequence Number | Per Each       |
|----------------------|------------------------------|------------------------------|----------------------|--------------------|---------------|---------------------|----------------|-------------------|--------------|---------------|---------------------|----------------|
|                      |                              |                              |                      |                    |               |                     |                | Number            | Bushing Type |               |                     |                |
| 3.75                 | 3.4                          | 3.0                          | 2.5                  | <b>2B3.4SH</b>     | 1-11/16       | 872263              | <b>\$33.23</b> | <b>2B3.4TL</b>    | 1210         | 1-1/4         | 854236              | <b>\$58.98</b> |
| 3.95                 | 3.6                          | 3.2                          | 2.7                  | <b>2B3.6SH</b>     | 1-11/16       | 872266              | <b>34.98</b>   | <b>2B3.6TL</b>    | 1210         | 1-1/4         | 854238              | <b>62.05</b>   |
| 4.15                 | 3.8                          | 3.4                          | 3.2                  | <b>2B3.8SH</b>     | 1-11/16       | 872269              | <b>36.73</b>   | <b>2B3.8TL</b>    | 1610         | 1-5/8         | 854240              | <b>65.13</b>   |
| 4.35                 | 4.0                          | 3.6                          | 2.9                  | <b>2B4.0SH</b>     | 1-11/16       | 872272              | <b>38.48</b>   | <b>2B4.0TL</b>    | 1610         | 1-5/8         | 854242              | <b>67.58</b>   |
| 4.55                 | 4.2                          | 3.8                          | 3.2                  | <b>2B4.2SH</b>     | 1-11/16       | 872275              | <b>40.23</b>   | <b>2B4.2TL</b>    | 1610         | 1-5/8         | 854244              | <b>70.65</b>   |
| 4.75                 | 4.4                          | 4.0                          | 3.6                  | <b>2B4.4SH</b>     | 1-11/16       | 872278              | <b>41.98</b>   | <b>2B4.4TL</b>    | 1610         | 1-5/8         | 854246              | <b>73.73</b>   |
| 4.95                 | 4.6                          | 4.2                          | 3.7                  | <b>2B4.6SDS</b>    | 2             | 872281              | <b>43.73</b>   | <b>2B4.6TL</b>    | 1610         | 1-5/8         | 854248              | <b>76.80</b>   |
| 5.15                 | 4.8                          | 4.4                          | 4.1                  | <b>2B4.8SDS</b>    | 2             | 872282              | <b>45.47</b>   | <b>2B4.8TL</b>    | 1610         | 1-5/8         | 854250              | <b>79.87</b>   |
| 5.35                 | 5.0                          | 4.6                          | 4.4                  | <b>2B5.0SDS</b>    | 2             | 872284              | <b>47.22</b>   | <b>2B5.0TL</b>    | 1610         | 1-5/8         | 854252              | <b>82.94</b>   |
| 5.55                 | 5.2                          | 4.8                          | 4.7                  | <b>2B5.2SDS</b>    | 2             | 872287              | <b>48.97</b>   | <b>2B5.2TL</b>    | 1610         | 1-5/8         | 854254              | <b>86.01</b>   |
| 5.75                 | 5.4                          | 5.0                          | 5.2                  | <b>2B5.4SDS</b>    | 2             | 872290              | <b>50.72</b>   | <b>2B5.4TL</b>    | 1610         | 1-5/8         | 854256              | <b>89.09</b>   |
| 5.95                 | 5.6                          | 5.2                          | 5.7                  | <b>2B5.6SDS</b>    | 2             | 872293              | <b>52.47</b>   | <b>2B5.6TL</b>    | 1610         | 1-5/8         | 854258              | <b>92.16</b>   |
| 6.15                 | 5.8                          | 5.4                          | 6.1                  | <b>2B5.8SDS</b>    | 2             | 872295              | <b>54.22</b>   | <b>2B5.8TL</b>    | 1610         | 1-5/8         | 854260              | <b>95.23</b>   |
| 6.35                 | 6.0                          | 5.6                          | 6.4                  | <b>2B6.0SDS</b>    | 2             | 872296              | <b>55.97</b>   | <b>2B6.0TL</b>    | 1610         | 1-5/8         | 854262              | <b>98.30</b>   |
| 6.55                 | 6.2                          | 5.8                          | 6.3                  | <b>2B6.2SDS</b>    | 2             | 872297              | <b>57.72</b>   | <b>2B6.2TL</b>    | 1610         | 1-5/8         | 854264              | <b>101.37</b>  |
| 6.75                 | 6.4                          | 6.0                          | 6.3                  | <b>2B6.4SDS</b>    | 2             | 872299              | <b>59.47</b>   | <b>2B6.4TL</b>    | 1610         | 1-5/8         | 854266              | <b>104.45</b>  |
| 6.95                 | 6.6                          | 6.2                          | 6.4                  | <b>2B6.6SDS</b>    | 2             | 872301              | <b>60.34</b>   | <b>2B6.6TL</b>    | 1610         | 1-5/8         | 854268              | <b>105.98</b>  |
| 7.15                 | 6.8                          | 6.4                          | 6.2                  | <b>2B6.8SDS</b>    | 2             | 872302              | <b>61.22</b>   | <b>2B6.8TL</b>    | 1610         | 1-5/8         | 854270              | <b>107.52</b>  |
| 7.35                 | 7.0                          | 6.6                          | 9.6                  | <b>2B7.0SK</b>     | 2-5/8         | 872304              | <b>62.96</b>   | ----              | ----         | ----          | ----                | ----           |
| 7.55                 | 7.4                          | 7.0                          | 8.9                  | <b>2B7.4SK</b>     | 2-5/8         | 872305              | <b>63.84</b>   | <b>2B7.4TL</b>    | 2517         | 2-1/2         | 854272              | <b>112.13</b>  |
| 8.35                 | 8.0                          | 7.6                          | 10.5                 | <b>2B8.0SK</b>     | 2-5/8         | 872307              | <b>64.71</b>   | ----              | ----         | ----          | ----                | ----           |
| 8.95                 | 8.6                          | 8.2                          | 10.6                 | <b>2B8.6SK</b>     | 2-5/8         | 872308              | <b>66.46</b>   | <b>2B8.6TL</b>    | 2517         | 2-1/2         | 854274              | <b>118.88</b>  |
| 9.75                 | 9.4                          | 9.0                          | 11.5                 | <b>2B9.4SK</b>     | 2-5/8         | 872311              | <b>68.21</b>   | <b>2B9.4TL</b>    | 2517         | 2-1/2         | 854276              | <b>122.88</b>  |
| 11.35                | 11.0                         | 10.6                         | 13.9                 | <b>2B11.0SK</b>    | 2-5/8         | 872314              | <b>80.45</b>   | <b>2B11.0TL</b>   | 2517         | 2-1/2         | 854278              | <b>144.07</b>  |
| 12.75                | 12.4                         | 12.0                         | 16.7                 | <b>2B12.4SK</b>    | 2-5/8         | 872317              | <b>87.45</b>   | <b>2B12.4TL</b>   | 2517         | 2-1/2         | 854280              | <b>156.67</b>  |
| 13.95                | 13.6                         | 13.2                         | 18.6                 | <b>2B13.6SK</b>    | 2-5/8         | 872318              | <b>104.94</b>  | ----              | ----         | ----          | ----                | ----           |
| 15.75                | 15.4                         | 15.0                         | 22.1                 | <b>2B15.4SK</b>    | 2-5/8         | 872320              | <b>146.92</b>  | <b>2B15.4TL</b>   | 2517         | 2-1/2         | 854282              | <b>258.04</b>  |
| 16.35                | 16.0                         | 15.6                         | 22.0                 | <b>2B16.0SK</b>    | 2-5/8         | 872322              | <b>155.66</b>  | ----              | ----         | ----          | ----                | ----           |
| 18.75                | 18.4                         | 18.0                         | 27.0                 | <b>2B18.4SK</b>    | 2-5/8         | 872323              | <b>195.89</b>  | <b>2B18.4TL</b>   | 2517         | 2-1/2         | 854284              | <b>344.06</b>  |
| 20.35                | 20.0                         | 19.6                         | 33.5                 | <b>2B20.0SF*</b>   | 2-15/16       | ----                | ----           | <b>2B20.0TL*</b>  | 3030         | 3             | ----                | ----           |
| 25.35                | 25.0                         | 24.6                         | 46.0                 | <b>2B25.0SF*</b>   | 2-15/16       | ----                | ----           | <b>2B25.0TL*</b>  | 3020         | 3             | ----                | ----           |
| 30.35                | 30.0                         | 29.6                         | 55.0                 | <b>2B30.0SF*</b>   | 2-15/16       | ----                | ----           | <b>2B30.0TL*</b>  | 3020         | 3             | ----                | ----           |
| 38.35                | 38.0                         | 37.6                         | 85.0                 | <b>2B38.0SF*</b>   | 2-15/16       | ----                | ----           | ----              | ----         | ----          | ----                | ----           |

**2 GROOVE "HQ" SHEAVE BLANKS Fits "A" and "B" V-Belts**

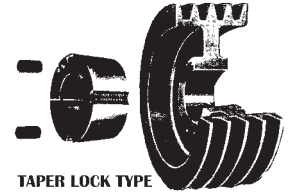
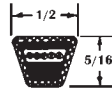
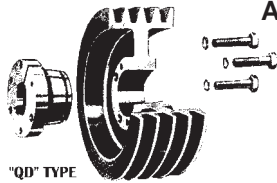
|      |     |     |  |               |       |        |              |  |  |  |  |  |
|------|-----|-----|--|---------------|-------|--------|--------------|--|--|--|--|--|
| 3.35 | 3.0 | 2.6 |  | <b>DH4340</b> | 1-1/2 | 872261 | <b>45.37</b> |  |  |  |  |  |
| 3.55 | 3.2 | 2.8 |  | <b>DH4360</b> | 1-1/2 | 872262 | <b>45.65</b> |  |  |  |  |  |



**3 GROOVE "A-B" SHEAVE BLANKS Fits Both "A" AND "B" V-Belts**

| Outside Diam. Inches | Pitch Diam. "B" Belts Inches | Pitch Diam. "A" Belts Inches | Sheave Only Wt. Lbs. | Q.D. Sheave Number | Max Bore Ins. | Our Sequence Number | Per Each       | Taper Lock Sheave |              | Max Bore Ins. | Our Sequence Number | Per Each       |
|----------------------|------------------------------|------------------------------|----------------------|--------------------|---------------|---------------------|----------------|-------------------|--------------|---------------|---------------------|----------------|
|                      |                              |                              |                      |                    |               |                     |                | Number            | Bushing Type |               |                     |                |
| 3.75                 | 3.4                          | 3.0                          | 3.4                  | <b>3B3.4SH</b>     | 1-11/16       | 872335              | <b>\$38.48</b> | <b>3B3.4TL</b>    | 1210         | 1-1/4         | 854330              | <b>\$68.20</b> |
| 3.95                 | 3.6                          | 3.2                          | 3.8                  | <b>3B3.6SH</b>     | 1-11/16       | 872338              | <b>40.23</b>   | <b>3B3.6TL</b>    | 1210         | 1-1/4         | 854332              | <b>72.19</b>   |
| 4.15                 | 3.8                          | 3.4                          | 4.5                  | <b>3B3.8SH</b>     | 1-11/16       | 872341              | <b>41.98</b>   | <b>3B3.8TL</b>    | 1610         | 1-5/8         | 854334              | <b>74.34</b>   |
| 4.35                 | 4.0                          | 3.6                          | 3.9                  | <b>3B4.0SH</b>     | 1-11/16       | 872344              | <b>43.73</b>   | <b>3B4.0TL</b>    | 1610         | 1-5/8         | 854336              | <b>78.33</b>   |
| 4.55                 | 4.2                          | 3.8                          | 4.2                  | <b>3B4.2SH</b>     | 1-11/16       | 872347              | <b>45.47</b>   | <b>3B4.2TL</b>    | 1610         | 1-5/8         | 854338              | <b>81.41</b>   |
| 4.75                 | 4.4                          | 4.0                          | 4.7                  | <b>3B4.4SH</b>     | 1-11/16       | 872350              | <b>47.22</b>   | <b>3B4.4TL</b>    | 1610         | 1-5/8         | 854340              | <b>86.01</b>   |
| 4.95                 | 4.6                          | 4.2                          | 5.4                  | <b>3B4.6SD</b>     | 2             | 872353              | <b>48.97</b>   | <b>3B4.6TL</b>    | 1610         | 1-5/8         | 854342              | <b>86.94</b>   |
| 5.15                 | 4.8                          | 4.4                          | 6.1                  | <b>3B4.8SD</b>     | 2             | 872354              | <b>50.72</b>   | <b>3B4.8TL</b>    | 1610         | 1-5/8         | 854344              | <b>89.09</b>   |
| 5.35                 | 5.0                          | 4.6                          | 6.6                  | <b>3B5.0SD</b>     | 2             | 872356              | <b>52.47</b>   | <b>3B5.0TL</b>    | 1610         | 1-5/8         | 854346              | <b>92.16</b>   |
| 5.55                 | 5.2                          | 4.8                          | 7.3                  | <b>3B5.2SD</b>     | 2             | 872359              | <b>54.22</b>   | <b>3B5.2TL</b>    | 1610         | 1-5/8         | 854348              | <b>98.00</b>   |
| 5.75                 | 5.4                          | 5.0                          | 7.8                  | <b>3B5.4SD</b>     | 2             | 872362              | <b>55.97</b>   | <b>3B5.4TL</b>    | 2517         | 2-1/2         | 854350              | <b>100.15</b>  |
| 5.95                 | 5.6                          | 5.2                          | 8.1                  | <b>3B5.6SD</b>     | 2             | 872365              | <b>57.72</b>   | <b>3B5.6TL</b>    | 2517         | 2-1/2         | 854352              | <b>106.29</b>  |
| 6.15                 | 5.8                          | 5.4                          | 9.1                  | <b>3B5.8SD</b>     | 2             | 872366              | <b>59.47</b>   | <b>3B5.8TL</b>    | 2517         | 2-1/2         | 854354              | <b>106.60</b>  |
| 6.35                 | 6.0                          | 5.6                          | 9.1                  | <b>3B6.0SD</b>     | 2             | 872368              | <b>61.22</b>   | <b>3B6.0TL</b>    | 2517         | 2-1/2         | 854356              | <b>111.82</b>  |
| 6.55                 | 6.2                          | 5.8                          | 10.6                 | <b>3B6.2SD</b>     | 2             | 872369              | <b>62.96</b>   | <b>3B6.2TL</b>    | 2517         | 2-1/2         | 854358              | <b>113.05</b>  |
| 6.75                 | 6.4                          | 6.0                          | 11.3                 | <b>3B6.4SD</b>     | 2             | 872371              | <b>66.46</b>   | <b>3B6.4TL</b>    | 2517         | 2-1/2         | 854360              | <b>118.88</b>  |
| 6.95                 | 6.6                          | 6.2                          | 12.1                 | <b>3B6.6SD</b>     | 2             | 872373              | <b>68.21</b>   | <b>3B6.6TL</b>    | 2517         | 2-1/2         | 854362              | <b>122.26</b>  |
| 7.15                 | 6.8                          | 6.4                          | 11.6                 | <b>3B6.8SD</b>     | 2             | 872374              | <b>69.96</b>   | <b>3B6.8TL</b>    | 2517         | 2-1/2         | 854364              | <b>125.34</b>  |
| 7.35                 | 7.0                          | 6.6                          | 13.3                 | <b>3B7.0SK</b>     | 2-5/8         | 872375              | <b>71.71</b>   | ----              | ----         | ----          | ----                | ----           |
| 7.75                 | 7.4                          | 7.0                          | 14.2                 | <b>3B7.4SK</b>     | 2-5/8         | 872377              | <b>73.46</b>   | <b>3B7.4TL</b>    | 2517         | 2-1/2         | 854366              | <b>131.48</b>  |
| 8.35                 | 8.0                          | 7.6                          | 13.5                 | <b>3B8.0SK</b>     | 2-5/8         | 872379              | <b>76.96</b>   | ----              | ----         | ----          | ----                | ----           |
| 8.95                 | 8.6                          | 8.2                          | 14.7                 | <b>3B8.6SK</b>     | 2-5/8         | 872380              | <b>83.95</b>   | <b>3B8.6TL</b>    | 2517         | 2-1/2         | 854368              | <b>152.06</b>  |
| 9.75                 | 9.4                          | 9.0                          | 14.1                 | <b>3B9.4SK</b>     | 2-5/8         | 872383              | <b>90.95</b>   | <b>3B9.4TL</b>    | 2517         | 2-1/2         | 854370              | <b>162.81</b>  |
| 11.35                | 11.0                         | 10.6                         | 17.5                 | <b>3B11.0SK</b>    | 2-5/8         | 872386              | <b>108.44</b>  | <b>3B11.0TL</b>   | 2517         | 2-1/2         | 854372              | <b>193.53</b>  |
| 12.75                | 12.4                         | 12.0                         | 20.2                 | <b>3B12.4SK</b>    | 2-5/8         | 872389              | <b>125.93</b>  | <b>3B12.4TL</b>   | 2517         | 2-1/2         | 854374              | <b>223.33</b>  |
| 13.95                | 13.6                         | 13.2                         | 24.1                 | <b>3B13.6SK</b>    | 2-5/8         | 872390              | <b>136.42</b>  | ----              | ----         | ----          | ----                | ----           |
| 15.75                | 15.4                         | 15.0                         | 26.8                 | <b>3B15.4SK</b>    | 2-5/8         | 872392              | <b>174.90</b>  | <b>3B15.4TL</b>   | 2517         | 2-1/2         | 854376              | <b>307.20</b>  |
| 16.35                | 16.0                         | 15.6                         | 27.0                 | <b>3B16.0SK</b>    | 2-5/8         | 872393              | <b>185.40</b>  | ----              | ----         | ----          | ----                | ----           |
| 18.75                | 18.4                         | 18.0                         | 33.9                 | <b>3B18.4SK</b>    | 2-5/8         | 872395              | <b>213.38</b>  | <b>3B18.4TL</b>   | 2517         | 2-1/2         | 854378              | <b>374.78</b>  |
| 20.35                | 20.0                         | 19.6                         | 39.5                 | <b>3B20.0SF*</b>   | 2-15/16       | ----                | ----           | <b>3B20.0TL*</b>  | 3020         | 3             | ----                | ----           |
| 25.35                | 25.0                         | 24.6                         | 67.5                 | <b>3B25.0SF*</b>   | 2-15/16       | ----                | ----           | <b>3B25.0TL*</b>  | 3030         | 3             | ----                | ----           |
| 30.35                | 30.0                         | 29.6                         | 76.0                 | <b>3B30.0SF*</b>   | 2-15/16       | ----                | ----           | <b>3B30.0TL*</b>  | 3020         | 3             | ----                | ----           |
| 38.35                | 38.0                         | 37.6                         | 115.0                | <b>3B38.0SF*</b>   | 3-1/2         | ----                | ----           | <b>3B38.0TL*</b>  | 3030         | 3             | ----                | ----           |

**CAST IRON "QD" & TAPER LOCK SHEAVE BLANKS**  
 Any Diameter, Any Bore - Interchangeable At Your Finger Tips  
 For "QD" Tapered Hubs To Fit - See Page S36 & S37  
**FOR "QD" INTERCHANGEABLE FULL SPLIT TAPERED HUBS**  
**A "QD" SHEAVE BLANK WITH A "QD" HUB IS A READY-MADE SHEAVE**



**4 GROOVE "A-B" SHEAVE BLANKS Fits Both "A" AND "B" V-Belts**

| Outside Diam. Inches | Pitch Diam. "B" Belts Inches | Pitch Diam. "A" Belts Inches | Sheave Only Wt. Lbs. | Q.D. Sheave Number | Max Bore Ins. | Our Sequence Number | Per Each       | TAPER LOCK TYPE          |              | Max Bore Ins. | Our Sequence Number | Per Each |                |               |
|----------------------|------------------------------|------------------------------|----------------------|--------------------|---------------|---------------------|----------------|--------------------------|--------------|---------------|---------------------|----------|----------------|---------------|
|                      |                              |                              |                      |                    |               |                     |                | Taper Lock Sheave Number | Bushing Type |               |                     |          |                |               |
| 3.75                 | 3.4                          | 3.0                          | 4.2                  | <b>4B3.4SD</b>     | 2             | 872407              | <b>\$55.97</b> | 4BMSHV                   | 4BMSHTL      | 1210          | 1-1/4               | 854480   | <b>\$98.30</b> |               |
| 3.95                 | 3.6                          | 3.2                          | 4.9                  | <b>4B3.6SD</b>     | 2             | 872410              | <b>57.72</b>   |                          |              | 1210          | 1-1/4               | 854482   | <b>101.37</b>  |               |
| 4.15                 | 3.8                          | 3.4                          | 5.4                  | <b>4B3.8SD</b>     | 2             | 872413              | <b>59.47</b>   |                          |              | 1610          | 1-5/8               | 854484   | <b>104.45</b>  |               |
| 4.35                 | 4.0                          | 3.6                          | 5.2                  | <b>4B4.0SD</b>     | 2             | 872416              | <b>61.22</b>   |                          |              | 1610          | 1-5/8               | 854486   | <b>107.52</b>  |               |
| 4.55                 | 4.2                          | 3.8                          | 5.9                  | <b>4B4.2SD</b>     | 2             | 872419              | <b>62.96</b>   |                          |              | 1610          | 1-5/8               | 854488   | <b>110.59</b>  |               |
| 4.75                 | 4.4                          | 4.0                          | 6.6                  | <b>4B4.4SD</b>     | 2             | 872422              | <b>64.71</b>   |                          |              | 1610          | 1-5/8               | 854490   | <b>113.66</b>  |               |
| 4.95                 | 4.6                          | 4.2                          | 6.7                  | <b>4B4.6SD</b>     | 2             | 872425              | <b>66.46</b>   |                          |              | 1610          | 1-5/8               | 854492   | <b>116.73</b>  |               |
| 5.15                 | 4.8                          | 4.4                          | 7.3                  | <b>4B4.8SD</b>     | 2             | 872426              | <b>68.21</b>   |                          |              | 1610          | 1-5/8               | 854494   | <b>119.81</b>  |               |
| 5.35                 | 5.0                          | 4.6                          | 7.9                  | <b>4B5.0SD</b>     | 2             | 872428              | <b>69.96</b>   |                          |              | 1610          | 1-5/8               | 854496   | <b>122.88</b>  |               |
| 5.55                 | 5.2                          | 4.8                          | 8.5                  | <b>4B5.2SD</b>     | 2             | 872431              | <b>71.71</b>   |                          |              | 2517          | 2-1/2               | 854498   | <b>125.95</b>  |               |
| 5.75                 | 5.4                          | 5.0                          | 9.1                  | <b>4B5.4SD</b>     | 2             | 872434              | <b>73.46</b>   |                          |              | 2517          | 2-1/2               | 854500   | <b>132.71</b>  |               |
| 5.95                 | 5.6                          | 5.2                          | 10.0                 | <b>4B5.6SD</b>     | 2             | 872437              | <b>75.21</b>   |                          |              | 2517          | 2-1/2               | 854502   | <b>134.86</b>  |               |
| 6.15                 | 5.8                          | 5.4                          | 10.7                 | <b>4B5.8SD</b>     | 2             | 872438              | <b>76.96</b>   |                          |              | 2517          | 2-1/2               | 854504   | <b>138.85</b>  |               |
| 6.35                 | 6.0                          | 5.6                          | 11.5                 | <b>4B6.0SD</b>     | 2             | 872440              | <b>78.71</b>   |                          |              | 2517          | 2-1/2               | 854506   | <b>141.92</b>  |               |
| 6.55                 | 6.2                          | 5.8                          | 12.2                 | <b>4B6.2SD</b>     | 2             | 872441              | <b>80.45</b>   |                          |              | 2517          | 2-1/2               | 854508   | <b>144.38</b>  |               |
| 6.75                 | 6.4                          | 6.0                          | 12.9                 | <b>4B6.4SD</b>     | 2             | 872443              | <b>83.95</b>   |                          |              | 2517          | 2-1/2               | 854510   | <b>150.53</b>  |               |
| 6.95                 | 6.6                          | 6.2                          | 13.6                 | <b>4B6.6SD</b>     | 2             | 872444              | <b>87.45</b>   |                          |              | 2517          | 2-1/2               | 854512   | <b>156.67</b>  |               |
| 7.15                 | 6.8                          | 6.4                          | 14.5                 | <b>4B6.8SD</b>     | 2             | 872446              | <b>90.95</b>   |                          |              | 2517          | 2-1/2               | 854514   | <b>162.81</b>  |               |
| 7.35                 | 7.0                          | 6.6                          | 14.6                 | <b>4B7.0SK</b>     | 2-5/8         | 872447              | <b>94.45</b>   |                          |              | ---           | ---                 | ---      | ---            |               |
| 7.75                 | 7.4                          | 7.0                          | 16.0                 | <b>4B7.4SK</b>     | 2-5/8         | 872449              | <b>97.94</b>   |                          |              | 4B7.4TL       | 2517                | 2-1/2    | 854516         | <b>175.10</b> |
| 8.35                 | 8.0                          | 7.6                          | 15.3                 | <b>4B8.0SK</b>     | 2-5/8         | 872451              | <b>101.44</b>  |                          |              | ---           | ---                 | ---      | ---            |               |
| 8.95                 | 8.6                          | 8.2                          | 16.8                 | <b>4B8.6SK</b>     | 2-5/8         | 872452              | <b>108.44</b>  |                          |              | 4B8.6TL       | 2517                | 2-1/2    | 854518         | <b>195.99</b> |
| 9.75                 | 9.4                          | 9.0                          | 17.4                 | <b>4B9.4SK</b>     | 2-5/8         | 872455              | <b>120.68</b>  |                          |              | 4B9.4TL       | 2517                | 2-1/2    | 854520         | <b>216.27</b> |
| 11.35                | 11.0                         | 10.6                         | 20.6                 | <b>4B11.0SK</b>    | 2-5/8         | 872458              | <b>132.92</b>  |                          |              | 4B11.0TL      | 2517                | 2-1/2    | 854522         | <b>240.53</b> |
| 12.75                | 12.4                         | 12.0                         | 23.7                 | <b>4B12.4SK</b>    | 2-5/8         | 872461              | <b>148.67</b>  |                          |              | 4B12.4TL      | 2517                | 2-1/2    | 854524         | <b>269.10</b> |
| 13.95                | 13.6                         | 13.2                         | 28.6                 | <b>4B13.6SK</b>    | 2-5/8         | 872463              | <b>178.40</b>  |                          |              | ---           | ---                 | ---      | ---            |               |
| 15.75                | 15.4                         | 15.0                         | 32.4                 | <b>4B15.4SF</b>    | 2-15/16       | 872464              | <b>195.89</b>  |                          |              | 4B15.4TL      | 2517                | 2-1/2    | 854526         | <b>350.20</b> |
| 16.35                | 16.0                         | 15.6                         | 31.0                 | <b>4B16.0SF</b>    | 2-15/16       | 872465              | <b>213.38</b>  |                          |              | ---           | ---                 | ---      | ---            |               |
| 18.75                | 18.4                         | 18.0                         | 37.7                 | <b>4B18.4SF</b>    | 2-15/16       | 872467              | <b>227.37</b>  |                          |              | 4B18.4TL      | 2517                | 2-1/2    | 854528         | <b>405.50</b> |
| 20.35                | 20.0                         | 19.6                         | 51.0                 | <b>4B20.0SF*</b>   | 2-15/16       | ....                | ....           |                          |              | 4B20.0TL*     | 3020                | 3        | ....           | ....          |
| 25.35                | 25.0                         | 24.6                         | 74.5                 | <b>4B25.0E*</b>    | 3-1/2         | ....                | ....           |                          |              | 4B25.0TL*     | 3030                | 3        | ....           | ....          |
| 30.35                | 30.0                         | 29.6                         | 95.0                 | <b>4B30.0E*</b>    | 3-1/2         | ....                | ....           |                          |              | 4B30.0TL*     | 3030                | 3        | ....           | ....          |
| 38.35                | 38.0                         | 37.6                         | 130.0                | <b>4B38.0E*</b>    | 3-1/2         | ....                | ....           |                          |              | 4B38.0TL*     | 3030                | 3        | ....           | ....          |

**6 GROOVE "A-B" SHEAVE BLANKS Fits Both "A" AND "B" V-Belts**

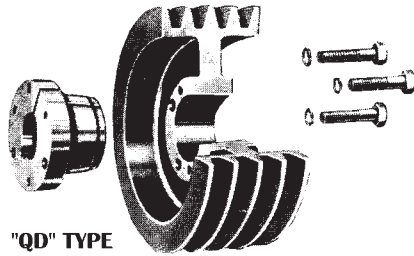
| Outside Diam. Inches | Pitch Diam. "B" Belts Inches | Pitch Diam. "A" Belts Inches | Sheave Only Wt. Lbs. | Q.D. Sheave Number | Max Bore Ins. | Our Sequence Number | Per Each       | TAPER LOCK TYPE          |              | Max Bore Ins. | Our Sequence Number | Per Each |        |               |
|----------------------|------------------------------|------------------------------|----------------------|--------------------|---------------|---------------------|----------------|--------------------------|--------------|---------------|---------------------|----------|--------|---------------|
|                      |                              |                              |                      |                    |               |                     |                | Taper Lock Sheave Number | Bushing Type |               |                     |          |        |               |
| 3.75                 | 3.4                          | 3.0                          | 5.7                  | <b>6B3.4SD</b>     | 2             | 872479              | <b>\$85.70</b> | 6BMSHV                   | 6BMSHTL      | ---           | ---                 | ---      | \$.... |               |
| 3.95                 | 3.6                          | 3.2                          | 6.9                  | <b>6B3.6SD</b>     | 2             | 872482              | <b>87.45</b>   |                          |              | ---           | ---                 | ---      | ....   |               |
| 4.15                 | 3.8                          | 3.4                          | 7.4                  | <b>6B3.8SD</b>     | 2             | 872485              | <b>89.20</b>   |                          |              | ---           | ---                 | ---      | ....   |               |
| 4.35                 | 4.0                          | 3.6                          | 7.2                  | <b>6B4.0SD</b>     | 2             | 872488              | <b>90.95</b>   |                          |              | ---           | ---                 | ---      | ....   |               |
| 4.55                 | 4.2                          | 3.8                          | 7.7                  | <b>6B4.2SD</b>     | 2             | 872491              | <b>92.70</b>   |                          |              | 6B4.2TL       | 1615                | 1-5/8    | 854620 | <b>165.89</b> |
| 4.75                 | 4.4                          | 4.0                          | 8.6                  | <b>6B4.4SD</b>     | 2             | 872494              | <b>96.20</b>   |                          |              | 6B4.4TL       | 1615                | 1-5/8    | 854622 | <b>172.03</b> |
| 4.95                 | 4.6                          | 4.2                          | 8.8                  | <b>6B4.6SD</b>     | 2             | 872497              | <b>97.94</b>   |                          |              | 6B4.6TL       | 1615                | 1-5/8    | 854624 | <b>175.10</b> |
| 5.15                 | 4.8                          | 4.4                          | 9.7                  | <b>6B4.8SD</b>     | 2             | 872498              | <b>99.69</b>   |                          |              | ---           | ---                 | ---      | ....   |               |
| 5.35                 | 5.0                          | 4.6                          | 10.5                 | <b>6B5.0SD</b>     | 2             | 872500              | <b>101.44</b>  |                          |              | 6B5.0TL       | 1615                | 2-1/2    | 854626 | <b>181.25</b> |
| 5.55                 | 5.2                          | 4.8                          | 11.2                 | <b>6B5.2SD</b>     | 2             | 872503              | <b>103.19</b>  |                          |              | 6B5.2TL       | 1615                | 2-1/2    | 854628 | <b>184.32</b> |
| 5.75                 | 5.4                          | 5.0                          | 11.3                 | <b>6B5.4SK</b>     | 2-5/8         | 872506              | <b>104.94</b>  |                          |              | 6B5.4TL       | 2517                | 2-1/2    | 854630 | <b>185.85</b> |
| 5.95                 | 5.6                          | 5.2                          | 12.0                 | <b>6B5.6SK</b>     | 2-5/8         | 872509              | <b>106.69</b>  |                          |              | 6B5.6TL       | 2517                | 2-1/2    | 854632 | <b>187.39</b> |
| 6.15                 | 5.8                          | 5.4                          | 12.9                 | <b>6B5.8SK</b>     | 2-5/8         | 872510              | <b>108.44</b>  |                          |              | ---           | ---                 | ---      | ....   |               |
| 6.35                 | 6.0                          | 5.6                          | 13.7                 | <b>6B6.0SK</b>     | 2-5/8         | 872512              | <b>110.19</b>  |                          |              | 6B6.0TL       | 2517                | 2-1/2    | 854634 | <b>202.75</b> |
| 6.55                 | 6.2                          | 5.8                          | 14.5                 | <b>6B6.2SK</b>     | 2-5/8         | 872513              | <b>113.69</b>  |                          |              | ---           | ---                 | ---      | ....   |               |
| 6.75                 | 6.4                          | 6.0                          | 15.7                 | <b>6B6.4SK</b>     | 2-5/8         | 872515              | <b>117.18</b>  |                          |              | 6B6.4TL       | 2517                | 2-1/2    | 854636 | <b>208.89</b> |
| 6.95                 | 6.6                          | 6.2                          | 16.5                 | <b>6B6.6SK</b>     | 2-5/8         | 872516              | <b>120.68</b>  |                          |              | ---           | ---                 | ---      | ....   |               |
| 7.15                 | 6.8                          | 6.4                          | 17.4                 | <b>6B6.8SK</b>     | 2-5/8         | 872518              | <b>124.18</b>  |                          |              | 6B6.8TL       | 2517                | 2-1/2    | 854638 | <b>224.25</b> |
| 7.35                 | 7.0                          | 6.6                          | 18.1                 | <b>6B7.0SF</b>     | 2-15/16       | 872519              | <b>131.18</b>  |                          |              | ---           | ---                 | ---      | ....   |               |
| 7.75                 | 7.4                          | 7.0                          | 19.7                 | <b>6B7.4SF</b>     | 2-15/16       | 872521              | <b>178.40</b>  |                          |              | 6B7.4TL       | 2517                | 2-1/2    | 854640 | <b>316.41</b> |
| 8.35                 | 8.0                          | 7.6                          | 23.0                 | <b>6B8.0SF</b>     | 2-15/16       | 872523              | <b>181.90</b>  |                          |              | ---           | ---                 | ---      | ....   |               |
| 8.95                 | 8.6                          | 8.2                          | 22.3                 | <b>6B8.6SF</b>     | 2-15/16       | 872524              | <b>192.39</b>  |                          |              | 6B8.6TL       | 2517                | 2-1/2    | 854642 | <b>340.99</b> |
| 9.75                 | 9.4                          | 9.0                          | 23.8                 | <b>6B9.4SF</b>     | 2-15/16       | 872527              | <b>201.14</b>  |                          |              | 6B9.4TL       | 2517                | 2-1/2    | 854644 | <b>356.35</b> |
| 11.35                | 11.0                         | 10.6                         | 29.5                 | <b>6B11.0SF</b>    | 2-15/16       | 872530              | <b>216.88</b>  |                          |              | 6B11.0TL      | 2517                | 2-1/2    | 854646 | <b>383.99</b> |
| 12.75                | 12.4                         | 12.0                         | 32.9                 | <b>6B12.4SF</b>    | 2-15/16       | 872533              | <b>241.36</b>  |                          |              | 6B12.4TL      | 2517                | 2-1/2    | 854648 | <b>427.68</b> |
| 13.95                | 13.6                         | 13.2                         | 37.9                 | <b>6B13.6SF</b>    | 2-15/16       | 872534              | <b>244.86</b>  |                          |              | ---           | ---                 | ---      | ....   |               |
| 15.75                | 15.4                         | 15.0                         | 43.1                 | <b>6B15.4SF</b>    | 2-15/16       | 872536              | <b>262.35</b>  |                          |              | 6B15.4TL      | 2517                | 2-1/2    | 854650 | <b>479.22</b> |
| 16.35                | 16.0                         | 15.6                         | 43.5                 | <b>6B16.0SF</b>    | 2-15/16       | 872537              | <b>286.84</b>  |                          |              | ---           | ---                 | ---      | ....   |               |
| 18.75                | 18.4                         | 18.0                         | 56.4                 | <b>6B18.4SF</b>    | 2-15/16       | 872539              | <b>304.33</b>  |                          |              | 6B18.4TL      | 2517                | 2-1/2    | 854652 | <b>559.10</b> |
| 20.35                | 20.0                         | 19.6                         | 70.0                 | <b>6B20.0E*</b>    | 3-1/2         | ....                | ....           |                          |              | 6B20.0TL*     | 3030                | 3        | ....   | ....          |
| 25.35                | 25.0                         | 24.6                         | 90.0                 | <b>6B25.0E*</b>    | 3-1/2         | ....                | ....           |                          |              | 6B25.0TL*     | 3030                | 3        | ....   | ....          |
| 30.35                | 30.0                         | 29.6                         | 124.0                | <b>6B30.0E*</b>    | 3-1/2         | ....                | ....           |                          |              | 6B30.0TL*     | 3030                | 3        | ....   | ....          |
| 38.35                | 38.0                         | 37.6                         | 175.0                | <b>6B38.0E*</b>    | 3-1/2         | ....                | ....           |                          |              | 6B38.0TL*     | 3030                | 3        | ....   | ....          |

\* DIRECT FROM FACTORY

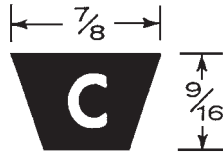
**CALL FOR QUANTITY DISCOUNTS**



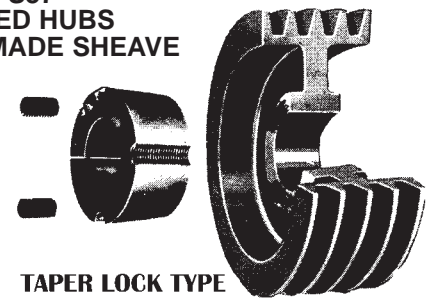
**CAST IRON "QD" & TAPER LOCK SHEAVE BLANKS**  
 Any Diameter, Any Bore - Interchangeable At Your Finger Tips  
 For "QD" Tapered Hubs To Fit - See Page S36 & S37  
**FOR "QD" INTERCHANGEABLE FULL SPLIT TAPERED HUBS**  
**A "QD" SHEAVE BLANK WITH A "QD" HUB IS A READY-MADE SHEAVE**



"QD" TYPE



4 GROOVE C SHEAVE BLANKS



TAPER LOCK TYPE

| Outside Diam. Inches | Pitch Diam. Inches | Sheaves Only Wt. Lbs. | Q.D. Sheave Number | Max Bore Ins. | Our Sequence Number | Per Each 4CMSHV | Taper Lock Sheave Number 4CMSHTL | Bushing Type | Max. Bore Ins. | Our Sequence Number | Per Each      |
|----------------------|--------------------|-----------------------|--------------------|---------------|---------------------|-----------------|----------------------------------|--------------|----------------|---------------------|---------------|
| 5.4                  | 5.0                | 11.0                  | <b>4C5.0SD</b>     | 2             | 873696              | <b>\$136.42</b> | ----                             | --           | --             |                     | <b>\$....</b> |
| 6.0                  | 5.6                | 12.4                  | <b>4C5.6SD</b>     | 2             | 873700              | <b>138.17</b>   | ----                             | --           | --             |                     | <b>....</b>   |
| 6.4                  | 6.0                | 11.4                  | <b>4C6.0SF</b>     | 2-15/16       | 873699              | <b>139.92</b>   | ----                             | --           | --             |                     | <b>....</b>   |
| 7.4                  | 7.0                | 18.5                  | <b>4C7.0SF</b>     | 2-15/16       | 873695              | <b>143.42</b>   | <b>4C7.0TL</b>                   | 2517         | 1-3/4          | 851485              | <b>238.11</b> |
| 7.9                  | 7.5                | 20.2                  | <b>4C7.5SF</b>     | 2-15/16       | 873698              | <b>150.42</b>   | <b>4C7.5TL</b>                   | 2517         | 1-3/4          | 851487              | <b>246.71</b> |
| 8.4                  | 8.0                | 23.3                  | <b>4C8.0E</b>      | 2-15/16       | 873701              | <b>171.40</b>   | <b>4C8.0TL</b>                   | 2517         | 1-3/4          | 851489              | <b>281.14</b> |
| 8.9                  | 8.5                | 27.3                  | <b>4C8.5E</b>      | 3-1/2         | 873704              | <b>181.90</b>   | <b>4C8.5TL</b>                   | 2517         | 1-3/4          | 851491              | <b>298.35</b> |
| 9.4                  | 9.0                | 30.7                  | <b>4C9.0E</b>      | 3-1/2         | 873707              | <b>195.89</b>   | <b>4C9.0TL</b>                   | 2517         | 1-3/4          | 851493              | <b>321.30</b> |
| 9.9                  | 9.5                | 34.5                  | <b>4C9.5E</b>      | 3-1/2         | 873710              | <b>199.39</b>   | <b>4C9.5TL</b>                   | 2517         | 1-3/4          | 851495              | <b>327.04</b> |
| 10.4                 | 10.0               | 37.5                  | <b>4C10.0E</b>     | 3-1/2         | 873713              | <b>209.88</b>   | <b>4C10.0TL</b>                  | 2517         | 1-3/4          | 851497              | <b>344.25</b> |
| 10.9                 | 10.5               | 36.0                  | <b>4C10.5E</b>     | 3-1/2         | 873716              | <b>227.37</b>   | <b>4C10.5TL</b>                  | 2517         | 1-3/4          | 851499              | <b>372.94</b> |
| 11.4                 | 11.0               | 38.5                  | <b>4C11.0E</b>     | 3-1/2         | 873719              | <b>237.87</b>   | <b>4C11.0TL</b>                  | 2517         | 1-3/4          | 851501              | <b>390.15</b> |
| 12.4                 | 12.0               | 42.5                  | <b>4C12.0E</b>     | 3-1/2         | 873722              | <b>262.35</b>   | <b>4C12.0TL</b>                  | 3030         | 3              | 851503              | <b>430.31</b> |
| 13.4                 | 13.0               | 48.0                  | <b>4C13.0E</b>     | 3-1/2         | 873725              | <b>293.83</b>   | <b>4C13.0TL</b>                  | 3030         | 3              | 851505              | <b>481.95</b> |
| 14.4                 | 14.0               | 52.0                  | <b>4C14.0E</b>     | 3-1/2         | 873728              | <b>318.32</b>   | <b>4C14.0TL</b>                  | 3030         | 3              | 851507              | <b>522.11</b> |
| 16.4                 | 16.0               | 56.0                  | <b>4C16.0E</b>     | 3-1/2         | 873731              | <b>367.29</b>   | <b>4C16.0TL</b>                  | 3030         | 3              | 851509              | <b>602.44</b> |
| 18.4                 | 18.0               | 66.0                  | <b>4C18.0E</b>     | 3-1/2         | 873734              | <b>376.04</b>   | <b>4C18.0TL</b>                  | 3030         | 3              | 851511              | <b>616.78</b> |
| 20.4                 | 20.0               | 76.0                  | <b>4C20.0E*</b>    | 3-1/2         |                     | ....            | <b>4C20.0TL</b>                  | 3030         | 3              |                     | ....          |
| 24.4                 | 24.0               | 99.0                  | <b>4C24.0E*</b>    | 3-15/16       |                     | ....            | <b>4C24.0TL</b>                  | 3030         | 3              |                     | ....          |
| 27.4                 | 27.0               | 116.0                 | <b>4C27.0E*</b>    | 3-15/16       |                     | ....            | ----                             | --           | --             |                     | ....          |
| 30.4                 | 30.0               | 148.0                 | <b>4C30.0E*</b>    | 3-15/16       |                     | ....            | <b>4C30.0TL</b>                  | 3535         | 3-1/2          |                     | ....          |

**6 GROOVE C SHEAVE BLANKS**

|      |      |    |                |         |        |                 | 6CMSHV          | 6CMSHTL |       |        |                |
|------|------|----|----------------|---------|--------|-----------------|-----------------|---------|-------|--------|----------------|
| 6.4  | 6.0  |    | <b>6C6.0SF</b> | 2-15/16 | 865453 | <b>\$213.38</b> | ----            | --      | --    |        | <b>\$....</b>  |
| 7.4  | 7.0  | 24 | <b>6C7.0SF</b> | 2-15/16 | 865455 | <b>216.88</b>   | <b>6C7.0TL</b>  | 3030    | 3     | 851525 | <b>355.73</b>  |
| 7.9  | 7.5  | 26 | <b>6C7.5SF</b> | 2-15/16 | 865457 | <b>230.87</b>   | <b>6C7.5TL</b>  | 3030    | 3     | 851527 | <b>378.68</b>  |
| 8.4  | 8.0  | 35 | <b>6C8.0E</b>  | 3-1/2   | 865459 | <b>244.86</b>   | <b>6C8.0TL</b>  | 3030    | 3     | 851529 | <b>409.66</b>  |
| 8.9  | 8.5  | 41 | <b>6C8.5E</b>  | 3-1/2   | 865461 | <b>251.86</b>   | <b>6C8.5TL</b>  | 3030    | 3     | 851530 | <b>413.10</b>  |
| 9.4  | 9.0  |    | <b>6C9.0F</b>  | 3-15/16 | 865463 | <b>258.85</b>   | <b>6C9.0TL</b>  | 3030    | 3     | 851532 | <b>424.58</b>  |
| 9.9  | 9.5  |    | <b>6C9.5F</b>  | 3-15/16 | 865465 | <b>276.34</b>   | <b>6C9.5TL</b>  | 3030    | 3     | 851534 | <b>453.26</b>  |
| 10.4 | 10.0 |    | <b>6C10.0F</b> | 3-15/16 | 865467 | <b>286.84</b>   | <b>6C10.0TL</b> | 3030    | 3     | 851536 | <b>470.48</b>  |
| 10.9 | 10.5 |    | <b>6C10.5F</b> | 3-15/16 | 865469 | <b>293.83</b>   | <b>6C10.5TL</b> | 3030    | 3     | 851538 | <b>490.56</b>  |
| 11.4 | 11.0 |    | <b>6C11.0F</b> | 3-15/16 | 865471 | <b>311.32</b>   | <b>6C11.0TL</b> | 3030    | 3     | 851540 | <b>519.24</b>  |
| 12.4 | 12.0 |    | <b>6C12.0F</b> | 3-15/16 | 865473 | <b>349.80</b>   | <b>6C12.0TL</b> | 3030    | 3     | 851542 | <b>573.75</b>  |
| 13.4 | 13.0 |    | <b>6C13.0F</b> | 3-15/16 | 865475 | <b>388.28</b>   | <b>6C13.0TL</b> | 3030    | 3     | 851544 | <b>636.86</b>  |
| 14.4 | 14.0 |    | <b>6C14.0F</b> | 3-15/16 | 865477 | <b>419.76</b>   | <b>6C14.0TL</b> | 3535    | 3-1/2 | 851546 | <b>688.50</b>  |
| 16.4 | 16.0 |    | <b>6C16.0F</b> | 3-15/16 | 865481 | <b>454.74</b>   | <b>6C16.0TL</b> | 3535    | 3-1/2 | 851548 | <b>745.88</b>  |
| 18.4 | 18.0 |    | <b>6C18.0F</b> | 3-15/16 | 865483 | <b>489.72</b>   | <b>6C18.0TL</b> | 3535    | 3-1/2 | 851550 | <b>834.81</b>  |
| 20.4 | 20.0 |    | <b>6C20.0F</b> | 3-15/16 | 865485 | <b>542.19</b>   | <b>6C20.0TL</b> | 3535    | 3-1/2 | 851552 | <b>932.34</b>  |
| 24.4 | 24.0 |    | <b>6C24.0F</b> | 3-15/16 | 865487 | <b>629.64</b>   | <b>6C24.0TL</b> | 3535    | 3-1/2 | 851554 | <b>1072.91</b> |
| 27.4 | 27.0 |    | <b>6C27.0J</b> | 3-15/16 | 865489 | <b>769.57</b>   | ----            | --      | --    |        | ....           |
| 30.4 | 30.0 |    | <b>6C30.0J</b> | 4-1/2   | 865490 | <b>909.49</b>   | <b>6C30.0TL</b> | 4040    | 4     | 851556 | <b>1520.44</b> |

\* DIRECT FROM FACTORY

CALL FOR QUANTITY DISCOUNTS

**"QD" HUBS STOCKED IN THESE SIZES**



| Hub | Bore Sizes  |
|-----|---|
| JA  | 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4  |
| SH  | 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8           |
| SDS | 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8, 1-11/16             |
|     | 1-3/4, 1-13/16, 1-7/8, 1-15/16, 2   |
| SD  | 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8, 1-11/16          |
|     | 1-3/4, 1-13/16, 1-7/8, 1-15/16, 2   |
| SK  | 1/2, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8, 1-11/16        |
|     | 1-3/4, 1-13/16, 1-7/8, 1-15/16, 2, 2-1/16, 2-1/8, 2-3/16, 2-1/4, 2-5/16, 2-3/8, 2-7/16, 2-1/2, 2-5/8                                  |
| SF  | 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8           |
|     | 1-11/16, 1-3/4, 1-13/16, 1-7/8, 1-15/16, 2, 2-1/8, 2-3/16, 2-1/4, 2-5/16, 2-3/8, 2-7/16, 2-1/2, 2-5/8, 2-11/16, 2-3/4, 2-7/8, 2-15/16 |
| E   | 7/8, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16, 1-5/8, 1-11/16, 1-3/4, 1-13/16, 1-7/8, 1-15/16, 2         |
|     | 2-1/16, 2-1/8, 2-3/16, 2-1/4, 2-5/16, 2-3/8, 2-7/16, 2-1/2, 2-5/8, 2-11/16, 2-3/4, 2-13/16, 2-7/8, 2-15/16, 3 to 3-1/2                |

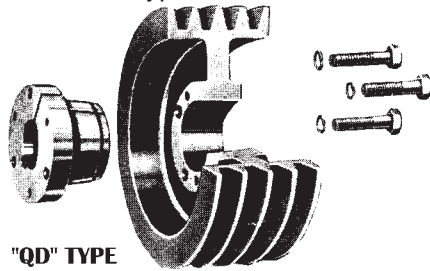


FOR "QD" INTERCHANGEABLE FULL SPLIT TAPERED HUBS  
 A "QD" SHEAVE BLANK WITH A "QD" SHEAVE BLANK WITH A "QD" HUB IS A READY-MADE SHEAVE

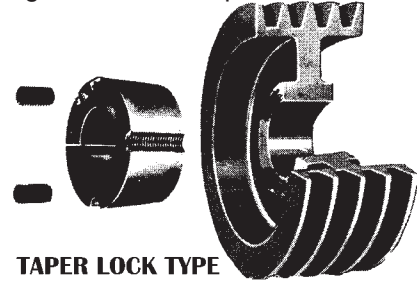
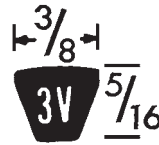
Any Diameter, Any Bore - Interchangeable At Your Finger Tips

For "QD" Tapered Hubs to Fit - See Page S36 & S37

New Type 3V SHEAVE BLANKS are Better, Stronger, Cheaper, Smaller, Lighter, more Compact, Modern.



"QD" TYPE



TAPER LOCK TYPE

| Outside Diam. Inches                  | Pitch Diam. Inches | Sheave Only Wt. Lbs. | Q.D. Sheave Number | Max Bore Ins. | Our Sequence Number | Per Each | Taper Lock Sheave Number | Bushing Type | Max Bore Ins. | Our Sequence Number | Per Each |         |
|---------------------------------------|--------------------|----------------------|--------------------|---------------|---------------------|----------|--------------------------|--------------|---------------|---------------------|----------|---------|
| <b>3 GROOVE 3V TYPE SHEAVE BLANKS</b> |                    |                      |                    |               |                     |          |                          |              |               |                     |          |         |
|                                       |                    |                      |                    |               |                     | 33VSHV   |                          |              |               |                     |          | 33VSHTL |
| 2.65                                  | 2.60               | 1.0                  | 3GR3V2.65JA        | 1-1/4         | 873849              | \$32.18  | 3GR3V2.65TL              | 1108         | 1-1/8         | 896836              | \$57.75  |         |
| 2.80                                  | 2.75               | 1.3                  | 3GR3V2.80JA        | 1-1/4         | 873852              | 32.88    | 3GR3V2.80TL              | 1108         | 1-1/8         | 896838              | 58.98    |         |
| 3.00                                  | 2.95               | 1.6                  | 3GR3V3.00SH        | 1-11/16       | 873855              | 33.93    | 3GR3V3.00TL              | 1210         | 1-1/4         | 896840              | 59.60    |         |
| 3.15                                  | 3.10               | 1.9                  | 3GR3V3.15SH        | 1-11/16       | 873858              | 34.98    | 3GR3V3.15TL              | 1210         | 1-1/4         | 896842              | 61.44    |         |
| 3.35                                  | 3.30               | 1.7                  | 3GR3V3.35SH        | 1-11/16       | 873861              | 36.03    | 3GR3V3.35TL              | 1610         | 1-5/8         | 896844              | 63.28    |         |
| 3.65                                  | 3.60               | 2.2                  | 3GR3V3.65SH        | 1-11/16       | 873862              | 37.08    | 3GR3V3.65TL              | 1610         | 1-5/8         | 896846              | 65.13    |         |
| 4.12                                  | 4.07               | 2.6                  | 3GR3V4.12SH        | 1-11/16       | 873864              | 38.48    | 3GR3V4.12TL              | 1610         | 1-5/8         | 896848              | 67.58    |         |
| 4.50                                  | 4.45               | 3.0                  | 3GR3V4.50SDS       | 2             | 873867              | 43.73    | 3GR3V4.50TL              | 1610         | 1-5/8         | 896850              | 76.80    |         |
| 4.75                                  | 4.70               | 3.5                  | 3GR3V4.75SDS       | 2             | 873870              | 47.22    | 3GR3V4.75TL              | 1610         | 1-5/8         | 896852              | 82.94    |         |
| 5.00                                  | 4.95               | 3.9                  | 3GR3V5.00SDS       | 2             | 873873              | 50.72    | 3GR3V5.00TL              | 1610         | 1-5/8         | 896854              | 89.09    |         |
| 5.30                                  | 5.25               | 4.4                  | 3GR3V5.30SDS       | 2             | 873876              | 52.47    | 3GR3V5.30TL              | 1610         | 1-5/8         | 896856              | 92.16    |         |
| 5.60                                  | 5.55               | 4.9                  | 3GR3V5.60SDS       | 2             | 873879              | 54.22    | 3GR3V5.60TL              | 1610         | 1-5/8         | 896858              | 95.23    |         |
| 6.00                                  | 5.95               | 5.8                  | 3GR3V6.00SDS       | 2             | 873882              | 57.72    | 3GR3V6.00TL              | 2517         | 2-1/2         | 896860              | 101.37   |         |
| 6.50                                  | 6.45               | 6.1                  | 3GR3V6.50SDS       | 2             | 873883              | 59.47    | 3GR3V6.50TL              | 2517         | 2-1/2         | 896862              | 107.52   |         |
| 6.90                                  | 6.85               | 5.8                  | 3GR3V6.90SDS       | 2             | 873884              | 69.96    | 3GR3V6.90TL              | 2517         | 2-1/2         | 896864              | 122.88   |         |
| 8.00                                  | 7.95               | 10.3                 | 3GR3V8.00SK        | 2-5/8         | 873885              | 75.21    | 3GR3V8.00TL              | 2517         | 2-1/2         | 896866              | 134.86   |         |
| 10.60                                 | 10.55              | 13.4                 | 3GR3V10.60SK       | 2-5/8         | 873888              | 110.19   | 3GR3V10.60TL             | 2517         | 2-1/2         | 896868              | 193.53   |         |
| 14.00                                 | 13.95              | 18.0                 | 3GR3V14.00SK       | 2-5/8         | 873891              | 160.91   | 3GR3V14.00TL             | 2517         | 2-1/2         | 896870              | 282.62   |         |
| 19.00                                 | 18.95              | 29.0                 | 3GR3V19.00SF       | 2-15/16       | 873894              | 188.89   | 3GR3V19.00TL             | 3030         | 3             | 896872              | 331.77   |         |
| <b>4 GROOVE 3V TYPE SHEAVE BLANKS</b> |                    |                      |                    |               |                     |          |                          |              |               |                     |          |         |
|                                       |                    |                      |                    |               |                     | 43VSHV   |                          |              |               |                     |          | 43VSHTL |
| 2.65                                  | 2.60               | 1.3                  | 4GR3V2.65JA        | 1-1/4         | 873897              | 37.08    | 4GR3V2.65TL              | 1108         | 1-1/8         | 896880              | 66.35    |         |
| 2.80                                  | 2.75               | 1.6                  | 4GR3V2.80JA        | 1-1/4         | 873900              | 37.43    | 4GR3V2.80TL              | 1108         | 1-1/8         | 896882              | 67.58    |         |
| 3.00                                  | 2.95               | 1.9                  | 4GR3V3.00SH        | 1-11/16       | 873903              | 37.78    | 4GR3V3.00TL              | 1210         | 1-1/4         | 896884              | 67.89    |         |
| 3.15                                  | 3.10               | 2.2                  | 4GR3V3.15SH        | 1-11/16       | 873906              | 39.18    | 4GR3V3.15TL              | 1210         | 1-1/4         | 896886              | 68.81    |         |
| 3.35                                  | 3.30               | 2.1                  | 4GR3V3.35SH        | 1-11/16       | 873909              | 40.58    | 4GR3V3.35TL              | 1610         | 1-5/8         | 896888              | 71.27    |         |
| 3.65                                  | 3.60               | 2.8                  | 4GR3V3.65SH        | 1-11/16       | 873910              | 41.98    | 4GR3V3.65TL              | 1610         | 1-5/8         | 896890              | 74.34    |         |
| 4.12                                  | 4.07               | 3.0                  | 4GR3V4.12SH        | 1-11/16       | 873912              | 43.73    | 4GR3V4.12TL              | 1610         | 1-5/8         | 896892              | 77.72    |         |
| 4.50                                  | 4.45               | 3.4                  | 4GR3V4.50SDS       | 2             | 873915              | 45.47    | 4GR3V4.50TL              | 1610         | 1-5/8         | 896894              | 80.79    |         |
| 4.75                                  | 4.70               | 4.2                  | 4GR3V4.75SDS       | 2             | 873918              | 48.97    | 4GR3V4.75TL              | 1610         | 1-5/8         | 896896              | 87.86    |         |
| 5.00                                  | 4.95               | 4.5                  | 4GR3V5.00SDS       | 2             | 873921              | 52.47    | 4GR3V5.00TL              | 1610         | 1-5/8         | 896898              | 92.16    |         |
| 5.30                                  | 5.25               | 5.1                  | 4GR3V5.30SDS       | 2             | 873924              | 55.97    | 4GR3V5.30TL              | 1610         | 1-5/8         | 896900              | 98.30    |         |
| 5.60                                  | 5.55               | 5.6                  | 4GR3V5.60SDS       | 2             | 873927              | 57.72    | 4GR3V5.60TL              | 1610         | 1-5/8         | 896902              | 101.37   |         |
| 6.00                                  | 5.95               | 7.6                  | 4GR3V6.00SK        | 2-5/8         | 873930              | 61.22    | 4GR3V6.00TL              | 2517         | 2-1/2         | 896904              | 107.52   |         |
| 6.50                                  | 6.45               | 9.4                  | 4GR3V6.50SK        | 2-5/8         | 873931              | 62.96    | 4GR3V6.50TL              | 2517         | 2-1/2         | 896906              | 112.74   |         |
| 6.90                                  | 6.85               | 10.9                 | 4GR3V6.90SK        | 2-5/8         | 873932              | 71.71    | 4GR3V6.90TL              | 2517         | 2-1/2         | 896908              | 130.25   |         |
| 8.00                                  | 7.95               | 11.6                 | 4GR3V8.00SK        | 2-5/8         | 873933              | 76.96    | 4GR3V8.00TL              | 2517         | 2-1/2         | 896910              | 141.92   |         |
| 10.60                                 | 10.55              | 17.0                 | 4GR3V10.60SK       | 2-5/8         | 873936              | 111.94   | 4GR3V10.60TL             | 2517         | 2-1/2         | 896912              | 199.68   |         |
| 14.00                                 | 13.95              | 21.0                 | 4GR3V14.00SK       | 2-5/8         | 873939              | 171.40   | 4GR3V14.00TL             | 2517         | 2-1/2         | 896914              | 301.05   |         |
| 19.00                                 | 18.95              | 32.0                 | 4GR3V19.00SF       | 2-15/16       | 873942              | 220.38   | 4GR3V19.00TL             | 3020         | 3             | 896916              | 387.07   |         |
| <b>6 GROOVE 3V TYPE SHEAVE BLANKS</b> |                    |                      |                    |               |                     |          |                          |              |               |                     |          |         |
|                                       |                    |                      |                    |               |                     | 63VSHV   |                          |              |               |                     |          | 63VSHTL |
| 4.75                                  | 4.70               | 6.2                  | 6GR3V4.75SK        | 2-5/8         | 873950              | 73.46    | 6GR3V4.75TL              | 2517         | 2-1/2         | 896924              | 129.02   |         |
| 5.00                                  | 4.95               | 5.8                  | 6GR3V5.00SK        | 2-5/8         | 873952              | 75.21    | 6GR3V5.00TL              | 2517         | 2-1/2         | 896926              | 132.09   |         |
| 5.30                                  | 5.25               | 6.7                  | 6GR3V5.30SK        | 2-5/8         | 873954              | 76.96    | 6GR3V5.30TL              | 2517         | 2-1/2         | 896928              | 135.17   |         |
| 5.60                                  | 5.55               | 7.9                  | 6GR3V5.60SK        | 2-5/8         | 873956              | 78.71    | 6GR3V5.60TL              | 2517         | 2-1/2         | 896930              | 138.24   |         |
| 6.00                                  | 5.95               | 9.4                  | 6GR3V6.00SK        | 2-5/8         | 873958              | 80.45    | 6GR3V6.00TL              | 2517         | 2-1/2         | 896932              | 141.31   |         |
| 6.50                                  | 6.45               | 11.1                 | 6GR3V6.50SK        | 2-5/8         | 873960              | 82.20    | 6GR3V6.50TL              | 2517         | 2-1/2         | 896934              | 148.68   |         |
| 6.90                                  | 6.85               | 12.5                 | 6GR3V6.90SK        | 2-5/8         | 873962              | 97.94    | 6GR3V6.90TL              | 2517         | 2-1/2         | 896936              | 180.63   |         |
| 8.00                                  | 7.95               | 13.8                 | 6GR3V8.00SK        | 2-5/8         | 873964              | 108.44   | 6GR3V8.00TL              | 2517         | 2-1/2         | 896938              | 199.98   |         |
| 10.60                                 | 10.55              | 22.8                 | 6GR3V10.60SF       | 2-15/16       | 873966              | 125.93   | 6GR3V10.60TL             | 2517         | 2-1/2         | 896940              | 230.40   |         |
| 14.00                                 | 13.95              | 27.0                 | 6GR3V14.00SF       | 2-15/16       | 873968              | 216.88   | 6GR3V14.00TL             | 2517         | 2-1/2         | 896942              | 380.92   |         |

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**NEW TYPE 5V CAST IRON "QD" AND TAPER LOCK SHEAVE BLANKS**

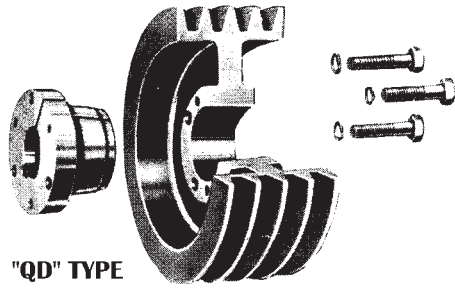
**FOR "QD" INTERCHANGEABLE FULL SPLIT TAPERED HUBS**

**A "QD" SHEAVE BLANK WITH A "QD" SHEAVE BLANK WITH A "QD" HUB IS A READY-MADE SHEAVE**

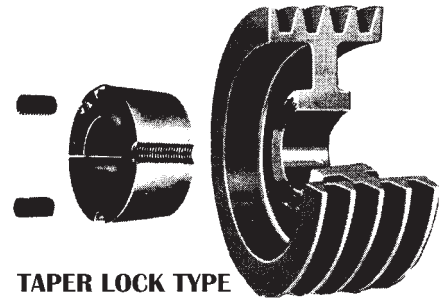
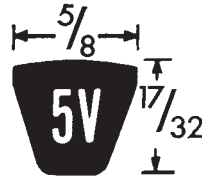
Any Diameter, Any Bore - Interchangeable At Your Finger Tips

For "QD" Tapered Hubs to Fit - See Page S36 & S37

New Type 5V SHEAVE BLANKS are Better, Stronger, Cheaper, Smaller, Lighter, more Compact, Modern.



**"QD" TYPE**



**TAPER LOCK TYPE**

| Outside Diam. Inches                  | Pitch Diam. Inches | Sheave Only Wt. Lbs. | Q.D. Sheave Number | Max Bore Ins. | Our Sequence Number | Per Each | Taper Lock Sheave Number | Bushing Type | Max Bore Ins. | Our Sequence Number | Per Each |  |
|---------------------------------------|--------------------|----------------------|--------------------|---------------|---------------------|----------|--------------------------|--------------|---------------|---------------------|----------|--|
| <b>2 GROOVE 5V TYPE SHEAVE BLANKS</b> |                    |                      |                    |               |                     |          |                          |              |               |                     |          |  |
|                                       |                    |                      |                    |               |                     | 25VSHV   | 25VSHTL                  |              |               |                     |          |  |
| 4.40                                  | 4.30               | 3.1                  | 2GR5V4.40SH        | 1-11/16       | 896960              | \$71.84  | ----                     | --           | --            |                     | \$....   |  |
| 4.65                                  | 4.55               | 3.2                  | 2GR5V4.65SDS       | 2             | 896962              | 77.74    | ----                     | --           | --            |                     | ....     |  |
| 4.90                                  | 4.80               | 3.8                  | 2GR5V4.90SDS       | 2             | 896964              | 83.65    | ----                     | --           | --            |                     | ....     |  |
| 5.20                                  | 5.10               | 4.4                  | 2GR5V5.20SDS       | 2             | 896966              | 89.55    | ----                     | --           | --            |                     | ....     |  |
| 5.50                                  | 5.40               | 4.6                  | 2GR5V5.50SDS       | 2             | 896968              | 95.45    | ----                     | --           | --            |                     | ....     |  |
| 5.90                                  | 5.80               | 5.5                  | 2GR5V5.90SDS       | 2             | 896970              | 101.36   | ----                     | --           | --            |                     | ....     |  |
| 6.30                                  | 6.20               | 7.3                  | 2GR5V6.30SK        | 2-5/8         | 896972              | 107.26   | ----                     | --           | --            |                     | ....     |  |
| 6.70                                  | 6.60               | 8.7                  | 2GR5V6.70SK        | 2-5/8         | 896974              | 113.17   | ----                     | --           | --            |                     | ....     |  |
| 7.10                                  | 7.00               | 10.0                 | 2GR5V7.10SK        | 2-5/8         | 896976              | 118.09   | 2GR5V7.10TL              | 2517         | 2-1/2         | 897230              | 184.32   |  |
| 7.50                                  | 7.40               | 11.5                 | 2GR5V7.50SK        | 2-5/8         | 896978              | 120.06   | 2GR5V7.50TL              | 2517         | 2-1/2         | 897232              | 187.39   |  |
| 8.00                                  | 7.90               | 10.0                 | 2GR5V8.00SK        | 2-5/8         | 896980              | 122.02   | 2GR5V8.00TL              | 2517         | 2-1/2         | 897234              | 190.46   |  |
| 8.50                                  | 8.40               | 11.4                 | 2GR5V8.50SK        | 2-5/8         | 896982              | 125.96   | 2GR5V8.50TL              | 2517         | 2-1/2         | 897236              | 196.60   |  |
| 9.00                                  | 8.90               | 11.7                 | 2GR5V9.00SK        | 2-5/8         | 896984              | 133.83   | 2GR5V9.00TL              | 2517         | 2-1/2         | 897238              | 208.89   |  |
| 9.25                                  | 9.15               | 12.5                 | 2GR5V9.25SK        | 2-5/8         | 896986              | 141.71   | 2GR5V9.25TL              | 3020         | 3             | 897240              | 223.33   |  |
| 9.75                                  | 9.65               | 13.2                 | 2GR5V9.75SK        | 2-5/8         | 896988              | 145.64   | 2GR5V9.75TL              | 3020         | 3             | 897242              | 231.93   |  |
| 10.30                                 | 10.20              | 14.7                 | 2GR5V10.30SK       | 2-5/8         | 896990              | 149.58   | 2GR5V10.30TL             | 3020         | 3             | 897244              | 240.53   |  |
| 10.90                                 | 10.80              | 15.9                 | 2GR5V10.90SK       | 2-5/8         | 896992              | 153.51   | 2GR5V10.90TL             | 3020         | 3             | 897246              | 248.83   |  |
| 11.30                                 | 11.20              | 16.1                 | 2GR5V11.30SK       | 2-5/8         | 896994              | 157.45   | ----                     | --           | --            |                     | ....     |  |
| 11.80                                 | 11.70              | 17.6                 | 2GR5V11.80SK       | 2-5/8         | 896996              | 159.42   | 2GR5V11.80TL             | 3020         | 3             | 897248              | 254.97   |  |
| 12.50                                 | 12.40              | 19.5                 | 2GR5V12.50SF       | 2-15/16       | 896998              | 161.39   | 2GR5V12.50TL             | 3020         | 3             | 897250              | 258.04   |  |
| 13.20                                 | 13.10              | 21.0                 | 2GR5V13.20SF       | 2-15/16       | 897000              | 173.20   | 2GR5V13.20TL             | 3020         | 3             | 897252              | 285.69   |  |
| 14.00                                 | 13.90              | 22.8                 | 2GR5V14.00SF       | 2-15/16       | 897002              | 226.34   | 2GR5V14.00TL             | 3020         | 3             | 897254              | 353.27   |  |
| 15.00                                 | 14.90              | 26.1                 | 2GR5V15.00SF       | 2-15/16       | 897004              | 230.27   | 2GR5V15.00TL             | 3020         | 3             | 897256              | 362.49   |  |
| 16.00                                 | 15.90              | 29.2                 | 2GR5V16.00SF       | 2-15/16       | 897006              | 247.98   | 2GR5V16.00TL             | 3020         | 3             | 897258              | 396.28   |  |
| 18.70                                 | 18.60              | 35.0                 | 2GR5V18.70SF       | 2-15/16       | 897008              | 295.22   | ----                     | --           | --            |                     | ....     |  |
| <b>3 GROOVE 5V TYPE SHEAVE BLANKS</b> |                    |                      |                    |               |                     |          |                          |              |               |                     |          |  |
|                                       |                    |                      |                    |               |                     | 35VSHV   | 35VSHTL                  |              |               |                     |          |  |
| 4.40                                  | 4.30               | 4.4                  | 3GR5V4.40SDS       | 2             | 897020              | 77.74    | ----                     | --           | --            |                     | ....     |  |
| 4.65                                  | 4.55               | 4.9                  | 3GR5V4.65SDS       | 2             | 897022              | 83.65    | ----                     | --           | --            |                     | ....     |  |
| 4.90                                  | 4.80               | 5.0                  | 3GR5V4.90SDS       | 2             | 897024              | 89.55    | ----                     | --           | --            |                     | ....     |  |
| 5.20                                  | 5.10               | 5.5                  | 3GR5V5.20SDS       | 2             | 897026              | 95.45    | ----                     | --           | --            |                     | ....     |  |
| 5.50                                  | 5.40               | 6.4                  | 3GR5V5.50SDS       | 2             | 897028              | 101.36   | ----                     | --           | --            |                     | ....     |  |
| 5.90                                  | 5.80               | 7.0                  | 3GR5V5.90SDS       | 2             | 897030              | 107.26   | ----                     | --           | --            |                     | ....     |  |
| 6.30                                  | 6.20               | 9.0                  | 3GR5V6.30SK        | 2-5/8         | 897032              | 113.17   | ----                     | --           | --            |                     | ....     |  |
| 6.70                                  | 6.60               | 10.1                 | 3GR5V6.70SK        | 2-5/8         | 897034              | 119.07   | ----                     | --           | --            |                     | ....     |  |
| 7.10                                  | 7.00               | 11.6                 | 3GR5V7.10SF        | 2-15/16       | 897036              | 125.96   | 3GR5V7.10TL              | 2517         | 2-1/2         | 897270              | 198.45   |  |
| 7.50                                  | 7.40               | 13.6                 | 3GR5V7.50SF        | 2-15/16       | 897038              | 131.86   | 3GR5V7.50TL              | 2517         | 2-1/2         | 897272              | 202.75   |  |
| 8.00                                  | 7.90               | 15.5                 | 3GR5V8.00SF        | 2-15/16       | 897040              | 139.74   | 3GR5V8.00TL              | 2517         | 2-1/2         | 897274              | 218.11   |  |
| 8.50                                  | 8.40               | 15.5                 | 3GR5V8.50SF        | 2-15/16       | 897042              | 143.67   | 3GR5V8.50TL              | 2517         | 2-1/2         | 897276              | 224.25   |  |
| 9.00                                  | 8.90               | 17.3                 | 3GR5V9.00SF        | 2-15/16       | 897044              | 147.61   | 3GR5V9.00TL              | 2517         | 2-1/2         | 897278              | 230.40   |  |
| 9.25                                  | 9.15               | 17.2                 | 3GR5V9.25SF        | 2-15/16       | 897046              | 153.51   | 3GR5V9.25TL              | 3020         | 3             | 897280              | 239.61   |  |
| 9.75                                  | 9.65               | 18.0                 | 3GR5V9.75SF        | 2-15/16       | 897048              | 159.42   | 3GR5V9.75TL              | 3020         | 3             | 897282              | 248.83   |  |
| 10.30                                 | 10.20              | 17.5                 | 3GR5V10.30SF       | 2-15/16       | 897050              | 169.26   | 3GR5V10.30TL             | 3020         | 3             | 897284              | 264.19   |  |
| 10.90                                 | 10.80              | 20.5                 | 3GR5V10.90SF       | 2-15/16       | 897052              | 173.20   | 3GR5V10.90TL             | 3020         | 3             | 897286              | 270.33   |  |
| 11.30                                 | 11.20              | 20.0                 | 3GR5V11.30SF       | 2-15/16       | 897054              | 177.13   | ----                     | --           | --            |                     | ....     |  |
| 11.80                                 | 11.70              | 22.0                 | 3GR5V11.80SF       | 2-15/16       | 897056              | 190.91   | 3GR5V11.80TL             | 3020         | 3             | 897288              | 297.98   |  |
| 12.50                                 | 12.40              | 32.0                 | 3GR5V12.50E        | 3-1/2         | 897058              | 198.78   | 3GR5V12.50TL             | 3020         | 3             | 897290              | 307.20   |  |
| 13.20                                 | 13.10              | 34.3                 | 3GR5V13.20E        | 3-1/2         | 897060              | 208.62   | 3GR5V13.20TL             | 3020         | 3             | 897292              | 334.84   |  |
| 14.00                                 | 13.90              | 37.9                 | 3GR5V14.00E        | 3-1/2         | 897062              | 253.89   | 3GR5V14.00TL             | 3020         | 3             | 897294              | 402.43   |  |
| 15.00                                 | 14.90              | 39.5                 | 3GR5V15.00E        | 3-1/2         | 897064              | 269.63   | 3GR5V15.00TL             | 3020         | 3             | 897296              | 420.86   |  |
| 16.00                                 | 15.90              | 39.7                 | 3GR5V16.00E        | 3-1/2         | 897066              | 277.51   | 3GR5V16.00TL             | 3020         | 3             | 897298              | 436.22   |  |
| 18.70                                 | 18.60              | 48.0                 | 3GR5V18.70E        | 3-1/2         | 897068              | 322.77   | ----                     | --           | --            |                     | ....     |  |

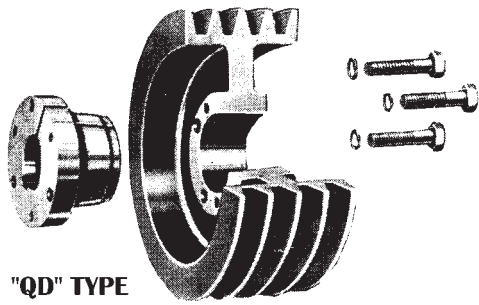
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FOR "QD" INTERCHANGEABLE FULL SPLIT TAPERED HUBS  
 A "QD" SHEAVE BLANK WITH A "QD" SHEAVE BLANK WITH A "QD" HUB IS A READY-MADE SHEAVE

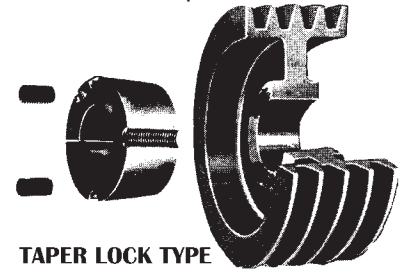
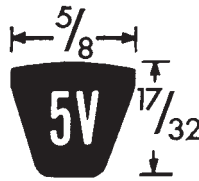
Any Diameter, Any Bore - Interchangeable At Your Finger Tips

For "QD" Tapered Hubs to Fit - See Page S36 & S37

New Type 5V SHEAVE BLANKS are Better, Stronger, Cheaper, Smaller, Lighter, more Compact, Modern.



"QD" TYPE



TAPER LOCK TYPE

When ordering be sure sheave blanks are the same type as the hubs. For example: No. 3C8.0E sheave blank will fit ONLY Type "E" QD Hubs. For example: No. 2C7.0TL sheave blank will fit ONLY Type "TL" Taper Lock Hubs.

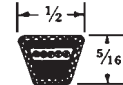
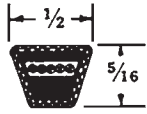
| Standard Keyways |        |                 |        |
|------------------|--------|-----------------|--------|
| Hub              | Keyway | Hub             | Keyway |
| 1/2 - 9/16       | 1/8"   | 1-7/16 - 1-3/4  | 3/8    |
| 5/8 - 7/8        | 3/16   | 1-13/16 - 2-1/4 | 1/2    |
| 15/16 - 1-1/4    | 1/4    | 2-5/16 - 2-3/4  | 5/8    |
| 1-5/16 - 1-3/8   | 5/16   | 2-13/16 - 3-1/4 | 3/4    |
|                  |        | 3-5/16 - 3-3/8  | 7/8    |

| Outside Diam. Inches                  | Pitch Diam. Inches | Sheave Only Wt. Lbs. | 'QD' Sheave Number | Max Bore Ins. | Our Sequence Number | Per Each       | Taper Lock Sheave Number | Bushing Type | Max Bore Ins. | Our Sequence Number | Per Each      |  |
|---------------------------------------|--------------------|----------------------|--------------------|---------------|---------------------|----------------|--------------------------|--------------|---------------|---------------------|---------------|--|
| <b>4 GROOVE 5V TYPE SHEAVE BLANKS</b> |                    |                      |                    |               |                     |                |                          |              |               |                     |               |  |
|                                       |                    |                      |                    |               |                     | 45VSHV         |                          |              |               |                     |               |  |
|                                       |                    |                      |                    |               |                     | 45VSHTL        |                          |              |               |                     |               |  |
| 4.40                                  | 4.30               | 5.2                  | <b>4GR5V4.40SD</b> | 2             | 897090              | <b>\$90.53</b> | ----                     | --           | --            |                     | \$....        |  |
| 4.65                                  | 4.55               | 6.1                  | <b>4GR5V4.65SD</b> | 2             | 897092              | <b>96.44</b>   | ----                     | --           | --            |                     | ....          |  |
| 4.90                                  | 4.80               | 6.4                  | <b>4GR5V4.90SD</b> | 2             | 897094              | <b>102.34</b>  | ----                     | --           | --            |                     | ....          |  |
| 5.20                                  | 5.10               | 7.1                  | <b>4GR5V5.20SD</b> | 2             | 897096              | <b>108.25</b>  | ----                     | --           | --            |                     | ....          |  |
| 5.50                                  | 5.40               | 8.1                  | <b>4GR5V5.50SD</b> | 2             | 897098              | <b>114.15</b>  | ----                     | --           | --            |                     | ....          |  |
| 5.90                                  | 5.80               | 9.6                  | <b>4GR5V5.90SD</b> | 2             | 897100              | <b>120.06</b>  | ----                     | --           | --            |                     | ....          |  |
| 6.30                                  | 6.20               | 10.0                 | <b>4GR5V6.30SK</b> | 2-5/8         | 897102              | <b>125.96</b>  | ----                     | --           | --            |                     | ....          |  |
| 6.70                                  | 6.60               | 11.9                 | <b>4GR5V6.70SK</b> | 2-5/8         | 897104              | <b>131.86</b>  | ----                     | --           | --            |                     | ....          |  |
| 7.10                                  | 7.00               | 13.8                 | <b>4GR5V7.10SF</b> | 2-15/16       | 897106              | <b>137.77</b>  | <b>4GR5V7.10TL</b>       | 2517         | 2-1/2         | 897316              | <b>221.49</b> |  |
| 7.50                                  | 7.40               | 15.5                 | <b>4GR5V7.50SF</b> | 2-15/16       | 897108              | <b>145.64</b>  | <b>4GR5V7.50TL</b>       | 2517         | 2-1/2         | 897318              | <b>222.72</b> |  |
| 8.00                                  | 7.90               | 18.2                 | <b>4GR5V8.00E</b>  | 3-1/2         | 897110              | <b>153.51</b>  | <b>4GR5V8.00TL</b>       | 2517         | 2-1/2         | 897320              | <b>239.61</b> |  |
| 8.50                                  | 8.40               | 21.2                 | <b>4GR5V8.50E</b>  | 3-1/2         | 897112              | <b>159.42</b>  | <b>4GR5V8.50TL</b>       | 2517         | 2-1/2         | 897322              | <b>248.83</b> |  |
| 9.00                                  | 8.90               | 24.0                 | <b>4GR5V9.00E</b>  | 3-1/2         | 897114              | <b>161.39</b>  | <b>4GR5V9.00TL</b>       | 2517         | 2-1/2         | 897324              | <b>251.90</b> |  |
| 9.25                                  | 9.15               | 25.0                 | <b>4GR5V9.25E</b>  | 3-1/2         | 897116              | <b>165.32</b>  | <b>4GR5V9.25TL</b>       | 3020         | 3             | 897326              | <b>263.27</b> |  |
| 9.75                                  | 9.65               | 28.5                 | <b>4GR5V9.75E</b>  | 3-1/2         | 897118              | <b>192.88</b>  | <b>4GR5V9.75TL</b>       | 3020         | 3             | 897328              | <b>301.05</b> |  |
| 10.30                                 | 10.20              | 29.2                 | <b>4GR5V10.30E</b> | 3-1/2         | 897120              | <b>196.81</b>  | <b>4GR5V10.30TL</b>      | 3020         | 3             | 897330              | <b>307.20</b> |  |
| 10.90                                 | 10.80              | 29.0                 | <b>4GR5V10.90E</b> | 3-1/2         | 897122              | <b>202.72</b>  | <b>4GR5V10.90TL</b>      | 3020         | 3             | 897332              | <b>316.41</b> |  |
| 11.30                                 | 11.20              | 27.4                 | <b>4GR5V11.30E</b> | 3-1/2         | 897124              | <b>220.43</b>  | ----                     | --           | --            |                     | ....          |  |
| 11.80                                 | 11.70              | 30.4                 | <b>4GR5V11.80E</b> | 3-1/2         | 897126              | <b>222.40</b>  | <b>4GR5V11.80TL</b>      | 3020         | 3             | 897334              | <b>347.13</b> |  |
| 12.50                                 | 12.40              | 35.0                 | <b>4GR5V12.50E</b> | 3-1/2         | 897128              | <b>230.27</b>  | <b>4GR5V12.50TL</b>      | 3020         | 3             | 897336              | <b>359.42</b> |  |
| 13.20                                 | 13.10              | 39.3                 | <b>4GR5V13.20E</b> | 3-1/2         | 897130              | <b>251.92</b>  | <b>4GR5V13.20TL</b>      | 3020         | 3             | 897338              | <b>402.43</b> |  |
| 14.00                                 | 13.90              | 42.5                 | <b>4GR5V14.00E</b> | 3-1/2         | 897132              | <b>285.38</b>  | <b>4GR5V14.00TL</b>      | 3535         | 3-15/16       | 897340              | <b>454.65</b> |  |
| 15.00                                 | 14.90              | 45.0                 | <b>4GR5V15.00E</b> | 3-1/2         | 897134              | <b>314.90</b>  | <b>4GR5V15.00TL</b>      | 3535         | 3-15/16       | 897342              | <b>506.87</b> |  |
| 16.00                                 | 15.90              | 44.0                 | <b>4GR5V16.00E</b> | 3-1/2         | 897136              | <b>334.58</b>  | <b>4GR5V16.00TL</b>      | 3535         | 3-15/16       | 897344              | <b>549.88</b> |  |

| <b>6 GROOVE 5V TYPE SHEAVE BLANKS</b> |       |      |                    |         |        |                 |                     |      |         |        |               |  |
|---------------------------------------|-------|------|--------------------|---------|--------|-----------------|---------------------|------|---------|--------|---------------|--|
|                                       |       |      |                    |         |        | 65VSHV          |                     |      |         |        |               |  |
|                                       |       |      |                    |         |        | 65VSHTL         |                     |      |         |        |               |  |
| 4.40                                  | 4.30  | 7.4  | <b>6GR5V4.40SD</b> | 2       | 897160 | <b>\$112.18</b> | ----                | --   | --      |        | \$....        |  |
| 4.65                                  | 4.55  | 7.8  | <b>6GR5V4.65SD</b> | 2       | 897162 | <b>118.09</b>   | ----                | --   | --      |        | ....          |  |
| 4.90                                  | 4.80  | 9.0  | <b>6GR5V4.90SD</b> | 2       | 897164 | <b>123.99</b>   | ----                | --   | --      |        | ....          |  |
| 5.20                                  | 5.10  | 9.8  | <b>6GR5V5.20SD</b> | 2       | 897166 | <b>129.90</b>   | ----                | --   | --      |        | ....          |  |
| 5.50                                  | 5.40  | 10.8 | <b>6GR5V5.50SD</b> | 2       | 897168 | <b>135.80</b>   | ----                | --   | --      |        | ....          |  |
| 5.90                                  | 5.80  | 11.3 | <b>6GR5V5.90SK</b> | 2-5/8   | 897170 | <b>141.71</b>   | ----                | --   | --      |        | ....          |  |
| 6.30                                  | 6.20  | 13.0 | <b>6GR5V6.30SK</b> | 2-5/8   | 897172 | <b>147.61</b>   | ----                | --   | --      |        | ....          |  |
| 6.70                                  | 6.60  | 15.1 | <b>6GR5V6.70SF</b> | 2-15/16 | 897174 | <b>151.55</b>   | ----                | --   | --      |        | ....          |  |
| 7.10                                  | 7.00  | 18.0 | <b>6GR5V7.10SF</b> | 2-15/16 | 897176 | <b>157.45</b>   | <b>6GR5V7.10TL</b>  | 3020 | 3       | 897362 | <b>250.67</b> |  |
| 7.50                                  | 7.40  | 19.7 | <b>6GR5V7.50SF</b> | 2-15/16 | 897178 | <b>173.20</b>   | <b>6GR5V7.50TL</b>  | 3020 | 3       | 897364 | <b>273.40</b> |  |
| 8.00                                  | 7.90  | 22.8 | <b>6GR5V8.00E</b>  | 3-1/2   | 897180 | <b>183.04</b>   | <b>6GR5V8.00TL</b>  | 3020 | 3       | 897366 | <b>285.69</b> |  |
| 8.50                                  | 8.40  | 25.8 | <b>6GR5V8.50E</b>  | 3-1/2   | 897182 | <b>194.85</b>   | <b>6GR5V8.50TL</b>  | 3020 | 3       | 897368 | <b>304.12</b> |  |
| 9.00                                  | 8.90  | 28.3 | <b>6GR5V9.00E</b>  | 3-1/2   | 897184 | <b>216.49</b>   | <b>6GR5V9.00TL</b>  | 3020 | 3       | 897370 | <b>337.91</b> |  |
| 9.25                                  | 9.15  | 29.3 | <b>6GR5V9.25E</b>  | 3-1/2   | 897186 | <b>220.43</b>   | <b>6GR5V9.25TL</b>  | 3535 | 3-15/16 | 897372 | <b>350.20</b> |  |
| 9.75                                  | 9.65  | 33.4 | <b>6GR5V9.75E</b>  | 3-1/2   | 897188 | <b>224.37</b>   | <b>6GR5V9.75TL</b>  | 3535 | 3-15/16 | 897374 | <b>356.35</b> |  |
| 10.30                                 | 10.20 | 36.4 | <b>6GR5V10.30E</b> | 3-1/2   | 897190 | <b>244.05</b>   | <b>6GR5V10.30TL</b> | 3535 | 3-15/16 | 897376 | <b>383.99</b> |  |
| 10.90                                 | 10.80 | 36.6 | <b>6GR5V10.90E</b> | 3-1/2   | 897192 | <b>255.86</b>   | <b>6GR5V10.90TL</b> | 3535 | 3-15/16 | 897378 | <b>399.35</b> |  |
| 11.30                                 | 11.20 | 35.9 | <b>6GR5V11.30E</b> | 3-1/2   | 897194 | <b>255.86</b>   | ----                | --   | --      |        | ....          |  |
| 11.80                                 | 11.70 | 39.4 | <b>6GR5V11.80E</b> | 3-1/2   | 897196 | <b>257.83</b>   | <b>6GR5V11.80TL</b> | 3535 | 3-15/16 | 897380 | <b>411.64</b> |  |

CALL FOR QUANTITY DISCOUNTS

**GOODYEAR HEAVY DUTY MULTIPLE V-BELTS**  
**"A" SECTION GOODYEAR V-BELTS STANDARD CONSTRUCTION**

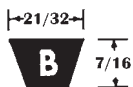


| Out-side Lgth Ins. | Pitch Length Inches | Same Length Light Belt | Belt Number | Our Sequence Number ABELT | Per Each      | Torque Flex Belt Number | Our Sequence Number AXTBELT | Per Each      | Out-side Lgth ins. | Pitch Length Inches | Same Length Light Belt | Belt Number  | Our Sequence Number ABELT | Per Each       | Torque Flex Belt Number | Our Sequence Number AXTBELT | Per Each       |
|--------------------|---------------------|------------------------|-------------|---------------------------|---------------|-------------------------|-----------------------------|---------------|--------------------|---------------------|------------------------|--------------|---------------------------|----------------|-------------------------|-----------------------------|----------------|
| 22                 | 21.3                | 4L220                  | <b>A-20</b> | 866554                    | <b>\$6.35</b> | ----                    |                             | <b>\$....</b> | 67                 | 66.3                | 4L670                  | <b>A-65</b>  | 867346                    | <b>\$11.37</b> | <b>A-65XT</b>           | 485092                      | <b>\$14.77</b> |
| 23                 | 22.3                | 4L230                  | <b>A-21</b> | 866556                    | <b>6.35</b>   | <b>A-21XT</b>           | 485006                      | <b>8.25</b>   | 68                 | 67.3                | 4L680                  | <b>A-66</b>  | 867366                    | <b>11.54</b>   | <b>A-66XT</b>           | 485094                      | <b>14.97</b>   |
| 24                 | 23.3                | 4L240                  | <b>A-22</b> | 866558                    | <b>6.35</b>   | <b>A-22XT</b>           | 485008                      | <b>8.25</b>   | 69                 | 68.3                | 4L690                  | <b>A-67</b>  | 867386                    | <b>11.69</b>   | <b>A-67XT</b>           | 485096                      | <b>15.18</b>   |
| 25                 | 24.3                | 4L250                  | <b>A-23</b> | 866560                    | <b>6.35</b>   | <b>A-23XT</b>           | 485010                      | <b>8.25</b>   | 70                 | 69.3                | 4L700                  | <b>A-68</b>  | 867404                    | <b>11.79</b>   | <b>A-68XT</b>           | 485098                      | <b>15.30</b>   |
| 26                 | 25.3                | 4L260                  | <b>A-24</b> | 866562                    | <b>6.47</b>   | <b>A-24XT</b>           | 485012                      | <b>8.47</b>   | 71                 | 70.3                | 4L710                  | <b>A-69</b>  | 867426                    | <b>12.04</b>   | <b>A-69XT</b>           | 485100                      | <b>15.65</b>   |
| 27                 | 26.3                | 4L270                  | <b>A-25</b> | 866564                    | <b>6.56</b>   | ----                    |                             | <b>....</b>   | 72                 | 71.3                | 4L720                  | <b>A-70</b>  | 867446                    | <b>12.31</b>   | <b>A-70XT</b>           | 485102                      | <b>15.97</b>   |
| 28                 | 27.3                | 4L280                  | <b>A-26</b> | 866566                    | <b>6.66</b>   | <b>A-26XT</b>           | 485014                      | <b>8.68</b>   | 73                 | 72.3                | 4L730                  | <b>A-71</b>  | 867466                    | <b>12.42</b>   | <b>A-71XT</b>           | 485104                      | <b>16.12</b>   |
| 29                 | 28.3                | 4L290                  | <b>A-27</b> | 866586                    | <b>6.76</b>   | <b>A-27XT</b>           | 485016                      | <b>8.80</b>   | 74                 | 73.3                | 4L740                  | <b>A-72</b>  | 867486                    | <b>12.45</b>   | <b>A-72XT</b>           | 485106                      | <b>16.18</b>   |
| 30                 | 29.3                | 4L300                  | <b>A-28</b> | 866605                    | <b>6.86</b>   | <b>A-28XT</b>           | 485018                      | <b>8.92</b>   | 75                 | 74.3                | 4L750                  | <b>A-73</b>  | 867506                    | <b>12.55</b>   | <b>A-73XT</b>           | 485108                      | <b>16.30</b>   |
| 31                 | 30.3                | 4L310                  | <b>A-29</b> | 866624                    | <b>6.97</b>   | <b>A-29XT</b>           | 485020                      | <b>9.05</b>   | 76                 | 75.3                | 4L760                  | <b>A-74</b>  | 867526                    | <b>12.65</b>   | <b>A-74XT</b>           | 485110                      | <b>16.43</b>   |
| 32                 | 31.3                | 4L320                  | <b>A-30</b> | 866646                    | <b>7.06</b>   | <b>A-30XT</b>           | 485022                      | <b>9.19</b>   | 77                 | 76.3                | 4L770                  | <b>A-75</b>  | 867546                    | <b>12.81</b>   | <b>A-75XT</b>           | 485112                      | <b>16.65</b>   |
| 33                 | 32.3                | 4L330                  | <b>A-31</b> | 866666                    | <b>7.17</b>   | <b>A-31XT</b>           | 485024                      | <b>9.31</b>   | 78                 | 77.3                | 4L780                  | <b>A-76</b>  | 867566                    | <b>13.04</b>   | <b>A-76XT</b>           | 485114                      | <b>16.92</b>   |
| 34                 | 33.3                | 4L340                  | <b>A-32</b> | 866686                    | <b>7.33</b>   | <b>A-32XT</b>           | 485026                      | <b>9.52</b>   | 79                 | 78.3                | 4L790                  | <b>A-77</b>  | 867586                    | <b>13.22</b>   | <b>A-77XT</b>           | 485116                      | <b>17.17</b>   |
| 35                 | 34.3                | 4L350                  | <b>A-33</b> | 866706                    | <b>7.42</b>   | <b>A-33XT</b>           | 485028                      | <b>9.64</b>   | 80                 | 79.3                | 4L800                  | <b>A-78</b>  | 867606                    | <b>13.43</b>   | <b>A-78XT</b>           | 485118                      | <b>17.43</b>   |
| 36                 | 35.3                | 4L360                  | <b>A-34</b> | 866726                    | <b>7.59</b>   | <b>A-34XT</b>           | 485030                      | <b>9.87</b>   | 81                 | 80.3                | 4L810                  | <b>A-79</b>  | 867626                    | <b>13.62</b>   | <b>A-79XT</b>           | 485120                      | <b>17.70</b>   |
| 37                 | 36.3                | 4L370                  | <b>A-35</b> | 866746                    | <b>7.68</b>   | <b>A-35XT</b>           | 485032                      | <b>9.98</b>   | 82                 | 81.3                | 4L820                  | <b>A-80</b>  | 867646                    | <b>13.83</b>   | <b>A-80XT</b>           | 485122                      | <b>17.99</b>   |
| 38                 | 37.3                | 4L380                  | <b>A-36</b> | 866766                    | <b>7.83</b>   | <b>A-36XT</b>           | 485034                      | <b>10.17</b>  | 83                 | 82.3                | 4L830                  | <b>A-81</b>  | 867666                    | <b>14.06</b>   | <b>A-81XT</b>           | 485124                      | <b>18.23</b>   |
| 39                 | 38.3                | 4L390                  | <b>A-37</b> | 866783                    | <b>8.05</b>   | <b>A-37XT</b>           | 485036                      | <b>10.46</b>  | 84                 | 83.3                | 4L840                  | <b>A-82</b>  | 867680                    | <b>14.25</b>   | <b>A-82XT</b>           | 485126                      | <b>18.52</b>   |
| 40                 | 39.3                | 4L400                  | <b>A-38</b> | 866806                    | <b>8.21</b>   | <b>A-38XT</b>           | 485038                      | <b>10.65</b>  | 85                 | 84.3                | 4L850                  | <b>A-83</b>  | 867706                    | <b>14.45</b>   | <b>A-83XT</b>           | 485128                      | <b>18.77</b>   |
| 41                 | 40.3                | 4L410                  | <b>A-39</b> | 866826                    | <b>8.35</b>   | <b>A-39XT</b>           | 485040                      | <b>10.85</b>  | 86                 | 85.3                | 4L860                  | <b>A-84</b>  | 867726                    | <b>14.66</b>   | <b>A-84XT</b>           | 485130                      | <b>19.03</b>   |
| 42                 | 41.3                | 4L420                  | <b>A-40</b> | 866846                    | <b>8.44</b>   | <b>A-40XT</b>           | 485042                      | <b>10.99</b>  | 87                 | 86.3                | 4L870                  | <b>A-85</b>  | 867746                    | <b>14.88</b>   | <b>A-85XT</b>           | 485132                      | <b>19.32</b>   |
| 43                 | 42.3                | 4L430                  | <b>A-41</b> | 866866                    | <b>8.62</b>   | <b>A-41XT</b>           | 485044                      | <b>11.20</b>  | 88                 | 87.3                | 4L880                  | <b>A-86</b>  | 867766                    | <b>15.07</b>   | <b>A-86XT</b>           | 485134                      | <b>19.57</b>   |
| 44                 | 43.3                | 4L440                  | <b>A-42</b> | 866886                    | <b>8.80</b>   | <b>A-42XT</b>           | 485046                      | <b>11.45</b>  | 89                 | 88.3                | 4L890                  | <b>A-87</b>  | 867785                    | <b>15.29</b>   | <b>A-87XT</b>           | 485136                      | <b>19.84</b>   |
| 45                 | 44.3                | 4L450                  | <b>A-43</b> | 866905                    | <b>8.97</b>   | <b>A-43XT</b>           | 485048                      | <b>11.65</b>  | 90                 | 89.3                | 4L900                  | <b>A-88</b>  | 867806                    | <b>15.47</b>   | <b>A-88XT</b>           | 485138                      | <b>20.10</b>   |
| 46                 | 45.3                | 4L460                  | <b>A-44</b> | 866926                    | <b>9.06</b>   | <b>A-44XT</b>           | 485050                      | <b>11.79</b>  | 91                 | 90.3                | 4L910                  | <b>A-89</b>  | 867826                    | <b>15.70</b>   | <b>A-89XT</b>           | 485140                      | <b>20.37</b>   |
| 47                 | 46.3                | 4L470                  | <b>A-45</b> | 866946                    | <b>9.17</b>   | <b>A-45XT</b>           | 485052                      | <b>11.92</b>  | 92                 | 91.3                | 4L920                  | <b>A-90</b>  | 867846                    | <b>15.88</b>   | <b>A-90XT</b>           | 485141                      | <b>20.63</b>   |
| 48                 | 47.3                | 4L480                  | <b>A-46</b> | 866966                    | <b>9.23</b>   | <b>A-46XT</b>           | 485054                      | <b>11.98</b>  | 93                 | 92.3                | 4L930                  | <b>A-91</b>  | 867866                    | <b>16.09</b>   | <b>A-91XT</b>           | 485142                      | <b>20.90</b>   |
| 49                 | 48.3                | 4L490                  | <b>A-47</b> | 866986                    | <b>9.32</b>   | <b>A-47XT</b>           | 485056                      | <b>12.12</b>  | 94                 | 93.3                | 4L940                  | <b>A-92</b>  | 867886                    | <b>16.26</b>   | ----                    |                             | <b>....</b>    |
| 50                 | 49.3                | 4L500                  | <b>A-48</b> | 867006                    | <b>9.43</b>   | <b>A-48XT</b>           | 485058                      | <b>12.25</b>  | 95                 | 94.3                | 4L950                  | <b>A-93</b>  | 867904                    | <b>16.39</b>   | <b>A-93XT</b>           | 485144                      | <b>21.31</b>   |
| 51                 | 50.3                | 4L510                  | <b>A-49</b> | 867026                    | <b>9.53</b>   | <b>A-49XT</b>           | 485060                      | <b>12.40</b>  | 96                 | 95.3                | 4L960                  | <b>A-94</b>  | 867926                    | <b>16.61</b>   | <b>A-94XT</b>           | 485146                      | <b>21.67</b>   |
| 52                 | 51.3                | 4L520                  | <b>A-50</b> | 867046                    | <b>9.62</b>   | <b>A-50XT</b>           | 485062                      | <b>12.51</b>  | 97                 | 96.3                | 4L970                  | <b>A-95</b>  | 867946                    | <b>16.76</b>   | <b>A-95XT</b>           | 485148                      | <b>21.76</b>   |
| 53                 | 52.3                | 4L530                  | <b>A-51</b> | 867066                    | <b>9.75</b>   | <b>A-51XT</b>           | 485064                      | <b>12.65</b>  | 98                 | 97.3                | 4L980                  | <b>A-96</b>  | 867966                    | <b>16.91</b>   | <b>A-96XT</b>           | 485150                      | <b>21.97</b>   |
| 54                 | 53.3                | 4L540                  | <b>A-52</b> | 867078                    | <b>9.85</b>   | <b>A-52XT</b>           | 485066                      | <b>12.78</b>  | 99                 | 98.3                | 4L990                  | <b>A-97</b>  | 867986                    | <b>17.11</b>   | <b>A-97XT</b>           | 485152                      | <b>22.24</b>   |
| 55                 | 54.3                | 4L550                  | <b>A-53</b> | 867106                    | <b>9.94</b>   | <b>A-53XT</b>           | 485068                      | <b>12.92</b>  | 100                | 99.3                | 4L1000                 | <b>A-98</b>  | 868006                    | <b>17.27</b>   | <b>A-98XT</b>           | 485154                      | <b>22.44</b>   |
| 56                 | 55.3                | 4L560                  | <b>A-54</b> | 867126                    | <b>10.11</b>  | <b>A-54XT</b>           | 485070                      | <b>13.13</b>  | 105                | 104.3               | 4L1050                 | <b>A-103</b> | 868022                    | <b>18.17</b>   | <b>A-103XT</b>          | 485158                      | <b>23.62</b>   |
| 57                 | 56.3                | 4L570                  | <b>A-55</b> | 867146                    | <b>10.22</b>  | <b>A-55XT</b>           | 485072                      | <b>13.25</b>  | 107                | 106.3               | 4L1070                 | <b>A-105</b> | 868026                    | <b>18.44</b>   | <b>A-105XT</b>          | 485160                      | <b>23.98</b>   |
| 58                 | 57.3                | 4L580                  | <b>A-56</b> | 867166                    | <b>10.31</b>  | <b>A-56XT</b>           | 485074                      | <b>13.39</b>  | 112                | 111.3               | 4L1120                 | <b>A-110</b> | 868031                    | <b>19.87</b>   | <b>A-110XT</b>          | 485162                      | <b>25.84</b>   |
| 59                 | 58.3                | 4L590                  | <b>A-57</b> | 867186                    | <b>10.40</b>  | <b>A-57XT</b>           | 485076                      | <b>13.51</b>  | 114                | 113.3               | 4L1140                 | <b>A-112</b> | 868039                    | <b>20.51</b>   | <b>A-112XT</b>          | 485164                      | <b>26.65</b>   |
| 60                 | 59.3                | 4L600                  | <b>A-58</b> | 867204                    | <b>10.55</b>  | <b>A-58XT</b>           | 485078                      | <b>13.70</b>  | 122                | 121.3               | 4L1220                 | <b>A-120</b> | 868051                    | <b>22.04</b>   | ----                    |                             | <b>....</b>    |
| 61                 | 60.3                | 4L610                  | <b>A-59</b> | 867226                    | <b>10.64</b>  | <b>A-59XT</b>           | 485080                      | <b>13.85</b>  | 130                | 129.3               | 4L1300                 | <b>A-128</b> | 868052                    | <b>23.57</b>   | ----                    |                             | <b>....</b>    |
| 62                 | 61.3                | 4L620                  | <b>A-60</b> | 867246                    | <b>10.76</b>  | <b>A-60XT</b>           | 485082                      | <b>13.97</b>  | 135                | 134.3               | 4L1350                 | <b>A-133</b> | 868053                    | <b>24.53</b>   | ----                    |                             | <b>....</b>    |
| 63                 | 62.3                | 4L630                  | <b>A-61</b> | 867266                    | <b>10.91</b>  | <b>A-61XT</b>           | 485084                      | <b>14.19</b>  | 138                | 137.3               | 4L1380                 | <b>A-136</b> | 868054                    | <b>25.12</b>   | ----                    |                             | <b>....</b>    |
| 64                 | 63.3                | 4L640                  | <b>A-62</b> | 867286                    | <b>11.01</b>  | <b>A-62XT</b>           | 485086                      | <b>14.32</b>  | 146                | 145.3               | 4L1460                 | <b>A-144</b> | 868055                    | <b>26.61</b>   | ----                    |                             | <b>....</b>    |
| 65                 | 64.3                | 4L650                  | <b>A-63</b> | 867306                    | <b>11.17</b>  | <b>A-63XT</b>           | 485088                      | <b>14.52</b>  | 160                | 159.3               | 4L1600                 | <b>A-158</b> | 868056                    | <b>29.22</b>   | ----                    |                             | <b>....</b>    |
| 66                 | 65.3                | 4L660                  | <b>A-64</b> | 867326                    | <b>11.28</b>  | <b>A-64XT</b>           | 485090                      | <b>14.65</b>  | 175                | 174.3               | 4L1750                 | <b>A-173</b> | 868057                    | <b>32.06</b>   | ----                    |                             | <b>....</b>    |
| 66                 | 65.3                | 4L660                  | <b>A-64</b> | 867326                    | <b>11.28</b>  | <b>A-64XT</b>           | 485090                      | <b>14.65</b>  | 182                | 181.3               | 4L1820                 | <b>A-180</b> | 868058                    | <b>33.37</b>   | ----                    |                             | <b>....</b>    |

CONTINUED IN NEXT COLUMN

**CALL FOR QUANTITY DISCOUNTS**

**"B" SECTION GOODYEAR V-BELTS STANDARD CONSTRUCTION**



**HY-T WEDGE BELTS  
1 BAND OR SINGLE**



**TORQUE FLEX**

**2 BAND**

**3 BAND**

**4 BAND**

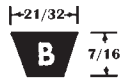
**5 BAND**




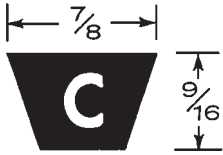
| Out-side Lgth Ins. | Pitch Length Inches | Same Length Light Belt | HY-T WEDGE BELTS 1 BAND OR SINGLE |                     |               | TORQUE FLEX             |                     |              | 2 BAND         |                     |              | 3 BAND         |                     |              | 4 BAND         |                     |              | 5 BAND         |                     |               |
|--------------------|---------------------|------------------------|-----------------------------------|---------------------|---------------|-------------------------|---------------------|--------------|----------------|---------------------|--------------|----------------|---------------------|--------------|----------------|---------------------|--------------|----------------|---------------------|---------------|
|                    |                     |                        | Belt Number                       | Our Sequence Number | Per Each      | Torque Flex Belt Number | Our Sequence Number | Per Each     | Belt Number    | Our Sequence Number | Per Each     | Belt Number    | Our Sequence Number | Per Each     | Belt Number    | Our Sequence Number | Per Each     | Belt Number    | Our Sequence Number | Per Each      |
| 25                 | 23.8                | 5L260                  | <b>B-22</b>                       | 868062              | <b>\$7.79</b> | ----                    | ----                | \$....       | ----           | ----                | \$....       | ----           | ----                | \$....       | ----           | ----                | \$....       | ----           | ----                | \$....        |
| 26                 | 24.8                | 5L260                  | <b>B-23</b>                       | 868063              | <b>8.02</b>   | ----                    | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....          |
| 27                 | 25.8                | 5L270                  | <b>B-24</b>                       | 868064              | <b>8.21</b>   | ----                    | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....          |
| 28                 | 26.8                | 5L280                  | <b>B-25</b>                       | 868065              | <b>8.35</b>   | ----                    | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....          |
| 29                 | 27.8                | 5L290                  | <b>B-26</b>                       | 868066              | <b>8.56</b>   | ----                    | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....          |
| 30                 | 28.8                | 5L300                  | <b>B-27</b>                       | 868086              | <b>8.71</b>   | ----                    | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....          |
| 31                 | 29.8                | 5L310                  | <b>B-28</b>                       | 868106              | <b>8.93</b>   | <b>B-28XT</b>           | 485178              | <b>11.59</b> | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....          |
| 32                 | 30.8                | 5L320                  | <b>B-29</b>                       | 868126              | <b>9.12</b>   | ----                    | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....          |
| 33                 | 31.8                | 5L330                  | <b>B-30</b>                       | 868146              | <b>9.32</b>   | ----                    | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....          |
| 34                 | 32.8                | 5L340                  | <b>B-31</b>                       | 868166              | <b>9.53</b>   | ----                    | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....          |
| 35                 | 33.8                | 5L350                  | <b>B-32</b>                       | 868186              | <b>9.68</b>   | <b>B-32XT</b>           | 485180              | <b>12.59</b> | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....          |
| 36                 | 34.8                | 5L360                  | <b>B-33</b>                       | 868206              | <b>9.90</b>   | ----                    | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....          |
| 37                 | 35.8                | 5L370                  | <b>B-34</b>                       | 868226              | <b>10.03</b>  | <b>B-34XT</b>           | 485182              | <b>13.07</b> | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....          |
| 38                 | 36.8                | 5L380                  | <b>B-35</b>                       | 868246              | <b>10.25</b>  | <b>B-35XT</b>           | 485184              | <b>13.33</b> | <b>B-35X-2</b> | 485692              | <b>27.24</b> | <b>B-35X-3</b> | 485844              | <b>40.86</b> | ----           | ----                | ....         | ----           | ----                | ....          |
| 39                 | 37.8                | 5L390                  | <b>B-36</b>                       | 868259              | <b>10.55</b>  | <b>B-36XT</b>           | 485186              | <b>13.70</b> | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....          |
| 40                 | 38.8                | 5L400                  | <b>B-37</b>                       | 868286              | <b>10.96</b>  | ----                    | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....          |
| 41                 | 39.8                | 5L410                  | <b>B-38</b>                       | 868304              | <b>11.28</b>  | <b>B-38XT</b>           | 485188              | <b>14.65</b> | <b>B-38X-2</b> | 485694              | <b>29.97</b> | <b>B-38X-3</b> | 485846              | <b>44.95</b> | ----           | ----                | ....         | ----           | ----                | ....          |
| 42                 | 40.8                | 5L420                  | <b>B-39</b>                       | 868326              | <b>11.54</b>  | ----                    | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....          |
| 43                 | 41.8                | 5L430                  | <b>B-40</b>                       | 868346              | <b>11.79</b>  | <b>B-40XT</b>           | 485190              | <b>15.32</b> | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....          |
| 44                 | 42.8                | 5L440                  | <b>B-41</b>                       | 868366              | <b>12.04</b>  | <b>B-41XT</b>           | 485192              | <b>15.65</b> | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....          |
| 45                 | 43.8                | 5L450                  | <b>B-42</b>                       | 868386              | <b>12.31</b>  | <b>B-42XT</b>           | 485194              | <b>15.97</b> | <b>B-42X-2</b> | 485696              | <b>32.70</b> | <b>B-42X-3</b> | 485848              | <b>49.03</b> | ----           | ----                | ....         | ----           | ----                | ....          |
| 46                 | 44.8                | 5L460                  | <b>B-43</b>                       | 868406              | <b>12.55</b>  | <b>B-43XT</b>           | 485196              | <b>16.31</b> | <b>B-43X-2</b> | 485698              | <b>33.37</b> | <b>B-43X-3</b> | 485850              | <b>50.06</b> | ----           | ----                | ....         | ----           | ----                | ....          |
| 47                 | 45.8                | 5L470                  | <b>B-44</b>                       | 868426              | <b>12.81</b>  | <b>B-44XT</b>           | 485198              | <b>16.65</b> | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....          |
| 48                 | 46.8                | 5L480                  | <b>B-45</b>                       | 868446              | <b>13.09</b>  | <b>B-45XT</b>           | 485200              | <b>16.99</b> | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....          |
| 49                 | 47.8                | 5L490                  | <b>B-46</b>                       | 868466              | <b>13.31</b>  | <b>B-46XT</b>           | 485202              | <b>17.31</b> | <b>B-46X-2</b> | 485700              | <b>35.43</b> | <b>B-46X-3</b> | 485852              | <b>53.12</b> | <b>B-46X-4</b> | 485994              | <b>73.93</b> | <b>B-46X-5</b> | 486138              | <b>92.40</b>  |
| 50                 | 48.8                | 5L500                  | <b>B-47</b>                       | 868486              | <b>13.53</b>  | <b>B-47XT</b>           | 485204              | <b>17.58</b> | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....          |
| 51                 | 49.8                | 5L510                  | <b>B-48</b>                       | 868506              | <b>13.74</b>  | <b>B-48XT</b>           | 485206              | <b>17.85</b> | <b>B-48X-2</b> | 485702              | <b>36.52</b> | <b>B-48X-3</b> | 485854              | <b>54.77</b> | <b>B-48X-4</b> | 485996              | <b>76.22</b> | <b>B-48X-5</b> | 486140              | <b>95.27</b>  |
| 52                 | 50.8                | 5L520                  | <b>B-49</b>                       | 868526              | <b>13.92</b>  | <b>B-49XT</b>           | 485208              | <b>18.09</b> | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....          |
| 53                 | 51.8                | 5L530                  | <b>B-50</b>                       | 868546              | <b>14.15</b>  | <b>B-50XT</b>           | 485210              | <b>18.37</b> | <b>B-50X-2</b> | 485704              | <b>37.59</b> | <b>B-50X-3</b> | 485856              | <b>56.41</b> | <b>B-50X-4</b> | 485998              | <b>78.47</b> | <b>B-50X-5</b> | 486142              | <b>98.11</b>  |
| 54                 | 52.8                | 5L540                  | <b>B-51</b>                       | 868564              | <b>14.36</b>  | <b>B-51XT</b>           | 485212              | <b>18.64</b> | <b>B-51X-2</b> | 485706              | <b>38.15</b> | <b>B-51X-3</b> | 485858              | <b>57.22</b> | <b>B-51X-4</b> | 486000              | <b>79.60</b> | <b>B-51X-5</b> | 486144              | <b>99.51</b>  |
| 55                 | 53.8                | 5L550                  | <b>B-52</b>                       | 868585              | <b>14.51</b>  | <b>B-52XT</b>           | 485214              | <b>18.85</b> | <b>B-52X-2</b> | 485708              | <b>38.58</b> | <b>B-52X-3</b> | 485860              | <b>57.83</b> | <b>B-52X-4</b> | 486002              | <b>80.45</b> | <b>B-52X-5</b> | 486146              | <b>100.60</b> |
| 56                 | 54.8                | 5L560                  | <b>B-53</b>                       | 868606              | <b>14.60</b>  | <b>B-53XT</b>           | 485216              | <b>18.98</b> | <b>B-53X-2</b> | 485710              | <b>38.83</b> | <b>B-53X-3</b> | 485862              | <b>58.25</b> | <b>B-53X-4</b> | 486004              | <b>81.02</b> | <b>B-53X-5</b> | 486148              | <b>101.28</b> |
| 57                 | 55.8                | 5L570                  | <b>B-54</b>                       | 868626              | <b>14.76</b>  | <b>B-54XT</b>           | 485218              | <b>19.20</b> | <b>B-54X-2</b> | 485712              | <b>39.25</b> | <b>B-54X-3</b> | 485864              | <b>58.86</b> | <b>B-54X-4</b> | 486006              | <b>81.90</b> | <b>B-54X-5</b> | 486150              | <b>102.36</b> |
| 58                 | 56.8                | 5L580                  | <b>B-55</b>                       | 868646              | <b>14.88</b>  | <b>B-55XT</b>           | 485220              | <b>19.32</b> | <b>B-55X-2</b> | 485714              | <b>39.52</b> | <b>B-55X-3</b> | 485866              | <b>59.26</b> | <b>B-55X-4</b> | 486008              | <b>82.46</b> | <b>B-55X-5</b> | 486152              | <b>103.09</b> |
| 59                 | 57.8                | 5L590                  | <b>B-56</b>                       | 868666              | <b>14.98</b>  | <b>B-56XT</b>           | 485222              | <b>19.42</b> | <b>B-56X-2</b> | 485716              | <b>39.79</b> | <b>B-56X-3</b> | 485868              | <b>59.68</b> | <b>B-56X-4</b> | 486010              | <b>83.03</b> | <b>B-56X-5</b> | 486154              | <b>103.77</b> |
| 60                 | 58.8                | 5L600                  | <b>B-57</b>                       | 868686              | <b>15.07</b>  | <b>B-57XT</b>           | 485224              | <b>19.62</b> | <b>B-57X-2</b> | 485718              | <b>40.07</b> | <b>B-57X-3</b> | 485870              | <b>60.10</b> | <b>B-57X-4</b> | 486012              | <b>83.60</b> | <b>B-57X-5</b> | 486156              | <b>104.49</b> |
| 61                 | 59.8                | 5L610                  | <b>B-58</b>                       | 868706              | <b>15.16</b>  | <b>B-58XT</b>           | 485226              | <b>19.71</b> | <b>B-58X-2</b> | 485720              | <b>40.34</b> | <b>B-58X-3</b> | 485872              | <b>60.50</b> | <b>B-58X-4</b> | 486014              | <b>84.15</b> | <b>B-58X-5</b> | 486158              | <b>105.19</b> |
| 62                 | 60.8                | 5L620                  | <b>B-59</b>                       | 868726              | <b>15.29</b>  | <b>B-59XT</b>           | 485228              | <b>19.84</b> | <b>B-59X-2</b> | 485722              | <b>40.61</b> | <b>B-59X-3</b> | 485874              | <b>60.90</b> | <b>B-59X-4</b> | 486016              | <b>84.73</b> | <b>B-59X-5</b> | 486160              | <b>105.92</b> |
| 63                 | 61.8                | 5L630                  | <b>B-60</b>                       | 868746              | <b>15.38</b>  | <b>B-60XT</b>           | 485230              | <b>19.98</b> | <b>B-60X-2</b> | 485724              | <b>40.86</b> | <b>B-60X-3</b> | 485876              | <b>61.30</b> | <b>B-60X-4</b> | 486018              | <b>85.30</b> | <b>B-60X-5</b> | 486162              | <b>106.64</b> |
| 64                 | 62.8                | 5L640                  | <b>B-61</b>                       | 868766              | <b>15.57</b>  | <b>B-61XT</b>           | 485232              | <b>20.25</b> | <b>B-61X-2</b> | 485726              | <b>41.41</b> | <b>B-61X-3</b> | 485877              | <b>62.12</b> | <b>B-61X-4</b> | 486020              | <b>86.46</b> | <b>B-61X-5</b> | 486164              | <b>108.04</b> |
| 65                 | 63.8                | 5L650                  | <b>B-62</b>                       | 868786              | <b>15.79</b>  | <b>B-62XT</b>           | 485234              | <b>20.49</b> | <b>B-62X-2</b> | 485728              | <b>41.96</b> | <b>B-62X-3</b> | 485878              | <b>62.94</b> | <b>B-62X-4</b> | 486022              | <b>87.58</b> | <b>B-62X-5</b> | 486166              | <b>109.47</b> |
| 66                 | 64.8                | 5L660                  | <b>B-63</b>                       | 868806              | <b>16.00</b>  | <b>B-63XT</b>           | 485236              | <b>20.76</b> | <b>B-63X-2</b> | 485730              | <b>42.50</b> | <b>B-63X-3</b> | 485880              | <b>63.76</b> | <b>B-63X-4</b> | 486024              | <b>88.71</b> | <b>B-63X-5</b> | 486168              | <b>110.87</b> |
| 67                 | 65.8                | 5L670                  | <b>B-64</b>                       | 868826              | <b>16.18</b>  | <b>B-64XT</b>           | 485238              | <b>21.04</b> | <b>B-64X-2</b> | 485732              | <b>43.05</b> | <b>B-64X-3</b> | 485882              | <b>64.57</b> | <b>B-64X-4</b> | 486026              | <b>89.83</b> | <b>B-64X-5</b> | 486170              | <b>112.32</b> |
| 68                 | 66.8                | 5L680                  | <b>B-65</b>                       | 868855              | <b>16.39</b>  | <b>B-65XT</b>           | 485240              | <b>21.31</b> | <b>B-65X-2</b> | 485734              | <b>43.60</b> | <b>B-65X-3</b> | 485884              | <b>65.38</b> | <b>B-65X-4</b> | 486028              | <b>90.98</b> | <b>B-65X-5</b> | 486172              | <b>113.72</b> |
| 69                 | 67.8                | 5L690                  | <b>B-66</b>                       | 868866              | <b>16.61</b>  | <b>B-66XT</b>           | 485242              | <b>21.58</b> | <b>B-66X-2</b> | 485736              | <b>44.16</b> | <b>B-66X-3</b> | 485886              | <b>66.21</b> | <b>B-66X-4</b> | 486030              | <b>92.13</b> | <b>B-66X-5</b> | 486174              | <b>115.14</b> |
| 70                 | 68.8                | 5L700                  | <b>B-67</b>                       | 868884              | <b>16.76</b>  | <b>B-67XT</b>           | 485244              | <b>21.76</b> | <b>B-67X-2</b> | 485738              | <b>44.54</b> | <b>B-67X-3</b> | 485888              | <b>66.84</b> | <b>B-67X-4</b> | 486032              | <b>92.96</b> | <b>B-67X-5</b> | 486176              | <b>116.21</b> |
| 71                 | 69.8                | 5L710                  | <b>B-68</b>                       | 868906              | <b>17.11</b>  | <b>B-68XT</b>           | 485246              | <b>21.97</b> | <b>B-68X-2</b> | 485740              | <b>44.95</b> | <b>B-68X-3</b> | 485890              | <b>67.43</b> | <b>B-68X-4</b> | 486034              | <b>93.83</b> | <b>B-68X-5</b> | 486178              | <b>117.28</b> |
| 72                 | 70.8                | 5L720                  | <b>B-69</b>                       | 868926              | <b>17.11</b>  | <b>B-69XT</b>           | 485248              | <b>22.24</b> | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....         | ----           | ----                | ....          |
| 73                 | 71.8                | 5L730                  | <b>B-70</b>                       | 868946              | <b>17.37</b>  | <b>B-70XT</b>           | 485250              | <b>22.58</b> | <b>B-70X-2</b> | 485742              | <b>46.20</b> | <b>B-70X-3</b> | 485892              | <b>69.28</b> | <b>B-70X-4</b> | 486036              | <b>96.39</b> | <b>B-70X-5</b> | 486180              | <b>120.49</b> |
| 74                 | 72.8                | 5L740                  | <b>B-71</b>                       | 868966              | <b>17.58</b>  | <b>B-71XT</b>           | 485252              | <b>22.85</b> | <b>B-71X-2</b> | 485744              | <b>46.73</b> | <b>B-71X-3</b> | 485894              | <b>70.09</b> | <b>B-71X-4</b> | 486038              | <b>97.54</b> | <b>B-71X-5</b> | 486182              | <b>121.91</b> |
| 75                 | 73.8                | 5L750                  | <b>B-72</b>                       | 868986              | <b>17.79</b>  | <b>B-72XT</b>           | 485254              | <b>23.10</b> | <b>B-72X-2</b> | 485746              | <b>47.27</b> | <b>B-72X-3</b> | 485896              | <b>70.92</b> | <b>B-72X-4</b> | 486040              | <b>98.64</b> | <b>B-72X-5</b> | 486184              | <b>123.32</b> |
| 76                 | 74.8                | 5L760                  | <b>B-73</b>                       | 869006              | <b>17.99</b>  | <b>B-73XT</b>           | 485256              | <b>23.38</b> | <b>B-73X-2</b> | 485748              | <b>47.81</b> | <b>B-73X-3</b> | 485898              | <b>71.76</b> | <b>B-73X-4</b> | 486042              | <b>99.79</b> | <b>B-73X-5</b> | 486186              | <b>124.77</b> |
| 77                 | 75.8                | 5L770                  | <b>B-74</b>                       | 869024              | <b>18.26</b>  | <b>B-74XT</b>           | 485258              | <b>23.71</b> | <b>B-74X-2</b> | 485750              | <b>48.51</b> | <b>B-74X-3</b> | 4859                |              |                |                     |              |                |                     |               |

**GOODYEAR HEAVY DUTY MULTIPLE V-BELTS**  
**"B" SECTION GOODYEAR V-BELTS STANDARD CONSTRUCTION**

Date: 2500



| Out-side Lgth Ins. | Pitch Length Inches | Same Length Light Belt | HY-T WEDGE BELTS<br>1 BAND OR SINGLE |                     |          | TORQUE FLEX  |                     |          | 2 BAND      |                     |          | HY-T TORQUE TEAM |                     |          | 4 BAND      |                     |          | 5 BAND      |                     |          |
|--------------------|---------------------|------------------------|--------------------------------------|---------------------|----------|---|---------------------|----------|-------------|---------------------|----------|------------------|---------------------|----------|-------------|---------------------|----------|-------------|---------------------|----------|
|                    |                     |                        | Belt Number                          | Our Sequence Number | Per Each | Torque Flex Belt Number   | Our Sequence Number | Per Each | Belt Number | Our Sequence Number | Per Each | Belt Number      | Our Sequence Number | Per Each | Belt Number | Our Sequence Number | Per Each | Belt Number | Our Sequence Number | Per Each |
| 80                 | 78.8                | 5L800                  | B-77                                 | 869086              | \$18.96  | B-77XT  | 485264              | \$24.64  | B-77X-2     | 485754              | \$50.42  | B-77X-3          | 485904              | \$75.61  | B-77X-4     | 486048              | \$105.19 | B-77X-5     | 486192              | \$131.50 |
| 81                 | 79.8                | 5L810                  | B-78                                 | 869106              | 19.22    | B-78XT  | 485266              | 24.98    | B-78X-2     | 485756              | 51.10    | B-78X-3          | 485906              | 76.62    | B-78X-4     | 486050              | 106.64   | B-78X-5     | 486194              | 133.27   |
| 82                 | 80.8                | 5L820                  | B-79                                 | 869126              | 19.48    | B-79XT  | 485268              | 25.29    | B-79X-2     | 485758              | 51.78    | B-79X-3          | 485908              | 77.66    | B-79X-4     | 486052              | 108.04   | B-79X-5     | 486196              | 135.05   |
| 83                 | 81.8                | 5L830                  | B-80                                 | 869146              | 19.73    | B-80XT  | 485270              | 25.64    | B-80X-2     | 485760              | 52.45    | B-80X-3          | 485910              | 78.68    | B-80X-4     | 486054              | 109.47   | B-80X-5     | 486198              | 136.82   |
| 84                 | 82.8                | 5L840                  | B-81                                 | 869166              | 19.99    | B-81XT  | 485272              | 25.97    | B-81X-2     | 485762              | 53.12    | B-81X-3          | 485912              | 79.69    | B-81X-4     | 486056              | 110.87   | B-81X-5     | 486200              | 138.62   |
| 85                 | 83.8                | 5L850                  | B-82                                 | 869186              | 20.51    | B-82XT  | 485274              | 26.65    | B-82X-2     | 485764              | 54.50    | B-82X-3          | 485914              | 81.75    | B-82X-4     | 486058              | 113.72   | B-82X-5     | 486202              | 142.16   |
| 86                 | 84.8                | 5L860                  | B-83                                 | 869206              | 20.64    | B-83XT  | 485276              | 26.83    | B-83X-2     | 485766              | 54.92    | B-83X-3          | 485916              | 82.33    | B-83X-4     | 486060              | 114.59   | B-83X-5     | 486204              | 143.22   |
| 87                 | 85.8                | 5L870                  | B-84                                 | 869225              | 20.86    | B-84XT  | 485278              | 27.10    | B-84X-2     | 485768              | 55.86    | B-84X-3          | 485918              | 83.79    | B-84X-4     | 486062              | 116.58   | B-84X-5     | 486206              | 145.71   |
| 88                 | 86.8                | 5L880                  | B-85                                 | 869256              | 21.01    | B-85XT  | 485280              | 27.31    | B-85X-2     | 485770              | 55.86    | B-85X-3          | 485920              | 83.79    | B-85X-4     | 486064              | 116.58   | B-85X-5     | 486208              | 145.71   |
| 89                 | 87.8                | 5L890                  | B-86                                 | 869266              | 21.22    | B-86XT  | 485282              | 27.57    | ----        | ----                | ----     | ----             | ----                | ----     | ----        | ----                | ----     | ----        | ----                | ----     |
| 90                 | 88.8                | 5L900                  | B-87                                 | 869286              | 21.45    | B-87XT  | 485284              | 27.83    | B-87X-2     | 485772              | 56.96    | B-87X-3          | 485922              | 85.42    | B-87X-4     | 486066              | 118.85   | B-87X-5     | 486210              | 148.56   |
| 91                 | 89.8                | 5L910                  | B-88                                 | 869306              | 21.63    | B-88XT  | 485286              | 28.10    | B-88X-2     | 485774              | 57.47    | B-88X-3          | 485924              | 86.24    | B-88X-4     | 486068              | 119.97   | B-88X-5     | 486212              | 149.99   |
| 92                 | 90.8                | 5L920                  | B-89                                 | 869315              | 21.84    | B-89XT  | 485288              | 28.39    | ----        | ----                | ----     | ----             | ----                | ----     | ----        | ----                | ----     | ----        | ----                | ----     |
| 93                 | 91.8                | 5L930                  | B-90                                 | 869336              | 22.04    | B-90XT  | 485289              | 28.63    | B-90X-2     | 485776              | 58.59    | B-90X-3          | 485926              | 87.88    | B-90X-4     | 486070              | 122.27   | B-90X-5     | 486214              | 152.84   |
| 94                 | 92.8                | 5L940                  | B-91                                 | 869356              | 22.33    | B-91XT  | 485290              | 29.05    | ----        | ----                | ----     | ----             | ----                | ----     | ----        | ----                | ----     | ----        | ----                | ----     |
| 95                 | 93.8                | 5L950                  | B-92                                 | 869376              | 22.71    | B-92XT  | 485292              | 29.50    | ----        | ----                | ----     | ----             | ----                | ----     | ----        | ----                | ----     | ----        | ----                | ----     |
| 96                 | 94.8                | 5L960                  | B-93                                 | 869396              | 23.06    | B-93XT  | 485294              | 29.94    | B-93X-2     | 485778              | 61.30    | B-93X-3          | 485928              | 91.96    | B-93X-4     | 486072              | 127.95   | B-93X-5     | 486216              | 159.93   |
| 97                 | 95.8                | 5L970                  | B-94                                 | 869416              | 23.33    | B-94XT  | 485296              | 30.29    | ----        | ----                | ----     | ----             | ----                | ----     | ----        | ----                | ----     | ----        | ----                | ----     |
| 98                 | 96.8                | 5L980                  | B-95                                 | 869486              | 23.57    | B-95XT  | 485298              | 30.62    | B-95X-2     | 485780              | 62.68    | B-95X-3          | 485930              | 94.01    | B-95X-4     | 486074              | 130.80   | B-95X-5     | 486218              | 163.48   |
| 99                 | 97.8                | 5L990                  | B-96                                 | 869506              | 23.83    | B-96XT  | 485300              | 30.97    | B-96X-2     | 485782              | 63.35    | B-96X-3          | 485932              | 95.04    | B-96X-4     | 486076              | 132.21   | B-96X-5     | 486220              | 165.26   |
| 100                | 98.8                | 5L1000                 | B-97                                 | 869526              | 24.11    | B-97XT  | 485302              | 31.28    | B-97X-2     | 485784              | 64.05    | B-97X-3          | 485934              | 96.05    | B-97X-4     | 486078              | 133.64   | B-97X-5     | 486222              | 167.03   |
| 101                | 99.8                | 5L1010                 | B-98                                 | 869528              | 24.24    | B-98XT  | 485304              | 31.52    | ----        | ----                | ----     | ----             | ----                | ----     | ----        | ----                | ----     | ----        | ----                | ----     |
| 102                | 100.8               | ----                   | B-99                                 | 869530              | 24.44    | B-99XT  | 485306              | 31.77    | B-99X-2     | 485786              | 64.97    | B-99X-3          | 485936              | 97.48    | B-99X-4     | 486080              | 135.61   | B-99X-5     | 486224              | 169.52   |
| 103                | 101.8               | ----                   | B-100                                | 869546              | 24.61    | B-100XT   | 485308              | 31.96    | B-100X-2    | 485788              | 65.38    | B-100X-3         | 485938              | 98.11    | B-100X-4    | 486082              | 136.48   | B-100X-5    | 486226              | 170.61   |
| 104                | 102.8               | ----                   | B-101                                | 869566              | 24.76    | ----  | ----                | ----     | ----        | ----                | ----     | ----             | ----                | ----     | ----        | ----                | ----     | ----        | ----                | ----     |
| 106                | 104.8               | ----                   | B-103                                | 869586              | 25.12    | B-103XT   | 485310              | 32.63    | B-103X-2    | 485790              | 66.76    | B-103X-3         | 485940              | 100.14   | B-103X-4    | 486084              | 139.31   | B-103X-5    | 486228              | 174.15   |
| 108                | 106.8               | ----                   | B-105                                | 869606              | 25.62    | B-105XT   | 485312              | 33.29    | B-105X-2    | 485792              | 68.10    | B-105X-3         | 485942              | 102.19   | B-105X-4    | 486086              | 142.16   | B-105X-5    | 486230              | 177.69   |
| 109                | 107.8               | ----                   | ----                                 | ----                | ----     | B-106XT   | 485314              | 33.67    | ----        | ----                | ----     | ----             | ----                | ----     | ----        | ----                | ----     | ----        | ----                | ----     |
| 111                | 109.8               | ----                   | B-108                                | 869626              | 26.55    | B-108XT   | 485316              | 34.45    | B-108X-2    | 485794              | 70.58    | B-108X-3         | 485944              | 105.83   | B-108X-4    | 486088              | 147.29   | B-108X-5    | 486232              | 184.11   |
| 114                | 112.8               | ----                   | B-111                                | 869646              | 27.37    | ----  | ----                | ----     | ----        | ----                | ----     | ----             | ----                | ----     | ----        | ----                | ----     | ----        | ----                | ----     |
| 115                | 113.8               | ----                   | B-112                                | 869666              | 27.69    | B-112XT   | 485318              | 35.95    | B-112X-2    | 485796              | 73.56    | B-112X-3         | 485946              | 110.37   | B-112X-4    | 486090              | 153.52   | B-112X-5    | 486234              | 191.92   |
| 116                | 114.8               | ----                   | ----                                 | ----                | ----     | B-113XT   | 485320              | 36.25    | ----        | ----                | ----     | ----             | ----                | ----     | ----        | ----                | ----     | ----        | ----                | ----     |
| 118                | 116.8               | ----                   | ----                                 | ----                | ----     | B-115XT   | 485322              | 36.72    | ----        | ----                | ----     | ----             | ----                | ----     | ----        | ----                | ----     | ----        | ----                | ----     |
| 119                | 117.8               | ----                   | B-116                                | 869670              | 28.46    | B-116XT   | 485324              | 36.97    | ----        | ----                | ----     | ----             | ----                | ----     | ----        | ----                | ----     | ----        | ----                | ----     |
| 123                | 121.8               | ----                   | B-120                                | 869686              | 29.22    | B-120XT   | 485326              | 37.95    | B-120-2     | 485798              | 77.66    | B-120-3          | 485948              | 116.48   | B-120-4     | 486092              | 162.08   | B-120-5     | 486236              | 202.60   |
| 127                | 125.8               | ----                   | B-124                                | 869716              | 30.25    | B-124XT   | 485330              | 39.28    | B-124-2     | 485800              | 80.38    | B-124-3          | 485950              | 120.57   | B-124-4     | 486094              | 167.75   | B-124-5     | 486238              | 209.68   |
| 129                | 127.8               | ----                   | ----                                 | ----                | ----     | B-126XT   | 485332              | 39.95    | ----        | ----                | ----     | ----             | ----                | ----     | ----        | ----                | ----     | ----        | ----                | ----     |
| 131                | 129.8               | ----                   | B-128                                | 869740              | 31.26    | B-128XT   | 485334              | 40.62    | B-128-2     | 485802              | 83.12    | B-128-3          | 485952              | 124.67   | B-128-4     | 486096              | 173.44   | B-128-5     | 486240              | 216.81   |
| 136                | 134.8               | ----                   | B-133                                | 869776              | 32.80    | B-133XT   | 485336              | 42.62    | B-133-2     | 485804              | 87.19    | B-133-3          | 485954              | 130.80   | B-133-4     | 486098              | 181.97   | B-133-5     | 486242              | 227.46   |
| 139                | 137.8               | ----                   | B-136                                | 869806              | 33.17    | B-136XT   | 485338              | 43.40    | B-136-2     | 485806              | 88.82    | B-136-3          | 485956              | 133.26   | B-136-4     | 486100              | 185.39   | B-136-5     | 486244              | 231.74   |
| 143                | 141.8               | ----                   | B-140                                | 869832              | 34.38    | B-140XT   | 485340              | 44.68    | ----        | ----                | ----     | ----             | ----                | ----     | ----        | ----                | ----     | ----        | ----                | ----     |
| 147                | 145.8               | ----                   | B-144                                | 869836              | 35.37    | B-144XT   | 485342              | 45.94    | B-144-2     | 485808              | 94.01    | B-144-3          | 485958              | 141.00   | B-144-4     | 486102              | 196.19   | B-144-5     | 486246              | 245.23   |
| 151                | 149.8               | ----                   | B-148                                | 869838              | 36.23    | B-148XT   | 485344              | 47.10    | B-148-2     | 485810              | 96.32    | B-148-3          | 485960              | 144.50   | B-148-4     | 486104              | 201.02   | B-148-5     | 486248              | 251.27   |
| 153                | 151.8               | ----                   | B-150                                | 869840              | 36.58    | B-150XT   | 485346              | 47.70    | ----        | ----                | ----     | ----             | ----                | ----     | ----        | ----                | ----     | ----        | ----                | ----     |
| 157                | 155.8               | ----                   | B-154                                | 869842              | 37.95    | B-154XT   | 485348              | 48.82    | ----        | ----                | ----     | ----             | ----                | ----     | ----        | ----                | ----     | ----        | ----                | ----     |
| 161                | 159.8               | ----                   | B-158                                | 869866              | 38.44    | B-158XT   | 485350              | 49.92    | B-158-2     | 485812              | 102.19   | B-158-3          | 485962              | 153.30   | B-158-4     | 486106              | 213.25   | B-158-5     | 486250              | 266.57   |
| 165                | 163.8               | ----                   | B-162                                | 869896              | 39.97    | B-162XT   | 485352              | 51.94    | B-162-2     | 485814              | 106.26   | B-162-3          | 485964              | 159.40   | B-162-4     | 486108              | 221.77   | B-162-5     | 486252              | 277.22   |
| 176                | 174.8               | ----                   | B-173                                | 869926              | 42.03    | B-173XT   | 485354              | 54.60    | B-173-2     | 485816              | 111.71   | B-173-3          | 485966              | 167.57   | B-173-4     | 486110              | 233.15   | B-173-5     | 486254              | 291.43   |
| 183                | 181.8               | ----                   | B-180                                | 869956              | 44.07    | B-180XT   | 485356              | 57.25    | B-180-2     | 485818              | 117.17   | B-180-3          | 485968              | 175.74   | B-180-4     | 486112              | 244.50   | B-180-5     | 486256              | 305.64   |
| 193                | 191.8               | ----                   | B-190                                | 869984              | 46.53    | B-191XT   | 485360              | 60.68    | ----        | ----                | ----     | ----             | ----                | ----     | ----        | ----                | ----     | ----        | ----                | ----     |
| 198                | 196.8               | ----                   | B-195                                | 869986              | 47.65    | B-195XT   | 485362              | 61.92    | B-195-2     | 485820              | 126.71   | B-195-3          | 485970              | 190.06   | B-195-4     | 486114              | 264.42   | B-195-5     | 486258              | 330.53   |
| 213                | 211.8               | ----                   | B-210                                | 870016              | 51.23    | B-210XT   | 485364              | 66.57    | B-210-2     | 485822              | 136.24   | B-210-3          | 485972              | 204.36   | B-210-4     | 486116              | 284.33   | B-210-5     | 486260              | 355.40   |
| 226                | 225.3               | ----                   | B-225                                | 870046              | 54.42    | B-225XT   | 485366              | 70.91    | B-225-2     | 485824              | 144.68   | B-225-3          | 485974              | 217.03   | B-225-4     | 486118              | 301.94   | B-225-5     | 486262              | 377.44   |
| 241                | 240.3               | ----                   | B-240                                | 870076              | 57.93    | B-240XT   | 485368              | 75.24    | B-240-2     | 485826              | 153.95   | B-240-3          | 485976              | 230.92   | B-240-4     | 486120              | 321.28   | B-240-5     | 486264              | 401.62   |
| 256                | 255.3               | ----                   | B-255                                | 870104              | 61.77    | B-255XT   | 485370              | 80.24    | B-255-2     | 485828              | 164.15   | B-255-3          | 485978              | 246.25   | B-255-4     | 486122              | 342.62   | B-255-5     | 486266              | 428.26   |
| 271                | 270.3               | ----                   | B-270                                | 870146              | 65.61    | B-270XT   | 485372              | 85.23    | B-270-2     | 485830              | 174.38   | B-270-3          | 485980              | 261.59   | B-270-4     | 486124              | 363.93   | B-270-5     | 486268              | 454.91   |
| 286                | 285.3               | ----                   | B-285                                | 870166              | 69.19    | ----  | ----                | ----     | ----        | ----                | ----     | ----             | ----                | ----     | ----        | ----                | ----     | ----        | ----                | ----     |
| 301                | 300.3               | ----                   | B-300                                | 870194              | 72.77    | B-300XT   | 485374              | 95.22    | B-300-2     | 485832              | 193.47   | B-300-3          | 485982              | 290.19   | B-300-4     | 486126              | 403.75   | B-300-5     | 486270              | 504.66   |
| 316                | 315.0               | ----                   | B-315                                | 870224              | 78.01    | ----  | ----                | ----     | B-315-2     | 485834              | 207.35   | B-315-3          | 485984              | 311.04   | B-315-4     | 486128              | 432.74   | B-315-5     | 486272              | 540.93   |



**GOODYEAR HEAVY DUTY MULTIPLE V-BELTS**  
 "C" Section Goodyear V-Belts Standard Construction



| HY-T WEDGE BELTS<br>1 BAND OR SINGLE |                           |                |                           |                | TORQUE FLEX                      |                           |                | HY-T TORQUE TEAM |        |               |                 |        |               |                 |        |               |                 |        |                |      |      |      |
|--------------------------------------|---------------------------|----------------|---------------------------|----------------|----------------------------------|---------------------------|----------------|------------------|--------|---------------|-----------------|--------|---------------|-----------------|--------|---------------|-----------------|--------|----------------|------|------|------|
| Out-<br>side<br>Lgth<br>Ins.         | Pitch<br>Length<br>Inches | Belt<br>Number | Our<br>Sequence<br>Number | Per<br>Each    | Torque<br>Flex<br>Belt<br>Number | Our<br>Sequence<br>Number | Per<br>Each    | 2 BAND           |        |               | 3 BAND          |        |               | 4 BAND          |        |               | 5 BAND          |        |                |      |      |      |
|                                      |                           |                |                           |                |                                  |                           |                | CX2BELT          |        |               | CX3BELT         |        |               | CX4BELT         |        |               | CX5BELT         |        |                |      |      |      |
| CBELT                                |                           |                |                           |                | CXTBELT                          |                           |                | C2BELT           |        |               | C3BELT          |        |               | C4BELT          |        |               | C5BELT          |        |                |      |      |      |
| 55                                   | 53.9                      | <b>C-51</b>    | 870286                    | <b>\$23.57</b> | <b>C-51XT</b>                    | 485384                    | <b>\$30.62</b> | ----             | ----   | ----          | ----            | ----   | ----          | ----            | ----   | ----          | ----            | ----   | ----           | ---- | ---- | ---- |
| 59                                   | 57.9                      | <b>C-55</b>    | 870288                    | <b>25.41</b>   | <b>C-55XT</b>                    | 485386                    | <b>33.00</b>   | ----             | ----   | ----          | ----            | ----   | ----          | ----            | ----   | ----          | ----            | ----   | ----           | ---- | ---- | ---- |
| 64                                   | 62.9                      | <b>C-60</b>    | 870306                    | <b>27.69</b>   | <b>C-60XT</b>                    | 485388                    | <b>35.95</b>   | <b>C-60X-2</b>   | 486280 | <b>73.56</b>  | <b>C-60X-3</b>  | 486358 | <b>110.37</b> | <b>C-68X-4</b>  | 486438 | <b>173.44</b> | <b>C-68X-5</b>  | 486514 | <b>216.81</b>  | ---- | ---- | ---- |
| 72                                   | 70.9                      | <b>C-68</b>    | 870326                    | <b>31.26</b>   | <b>C-68XT</b>                    | 485390                    | <b>40.62</b>   | <b>C-68X-2</b>   | 486282 | <b>83.12</b>  | <b>C-68X-3</b>  | 486360 | <b>124.67</b> | ----            | ----   | ----          | ----            | ----   | ----           | ---- | ---- | ---- |
| 76                                   | 74.9                      | <b>C-72</b>    | 870340                    | <b>33.26</b>   | <b>C-72XT</b>                    | 485392                    | <b>42.89</b>   | ----             | ----   | ----          | ----            | ----   | ----          | ----            | ----   | ----          | ----            | ----   | ----           | ---- | ---- | ---- |
| 79                                   | 77.9                      | <b>C-75</b>    | 870346                    | <b>34.35</b>   | <b>C-75XT</b>                    | 485394                    | <b>44.61</b>   | <b>C-75X-2</b>   | 486284 | <b>91.29</b>  | <b>C-75X-3</b>  | 486362 | <b>136.91</b> | <b>C-75X-4</b>  | 486440 | <b>190.50</b> | <b>C-75X-5</b>  | 486516 | <b>238.13</b>  | ---- | ---- | ---- |
| 82                                   | 80.9                      | <b>C-78</b>    | 870348                    | <b>35.72</b>   | <b>C-78XT</b>                    | 485396                    | <b>46.60</b>   | <b>C-78X-2</b>   | 486286 | <b>99.46</b>  | <b>C-78X-3</b>  | 486364 | <b>149.17</b> | <b>C-78X-4</b>  | 486442 | <b>207.56</b> | <b>C-78X-5</b>  | 486518 | <b>259.44</b>  | ---- | ---- | ---- |
| 85                                   | 83.9                      | <b>C-81</b>    | 870366                    | <b>37.40</b>   | <b>C-81XT</b>                    | 485398                    | <b>48.61</b>   | <b>C-81X-2</b>   | 486288 | <b>102.19</b> | <b>C-81X-3</b>  | 486366 | <b>153.30</b> | <b>C-81X-4</b>  | 486444 | <b>213.25</b> | <b>C-81X-5</b>  | 486520 | <b>266.57</b>  | ---- | ---- | ---- |
| 89                                   | 87.9                      | <b>C-85</b>    | 870386                    | <b>38.44</b>   | <b>C-85XT</b>                    | 485400                    | <b>49.92</b>   | <b>C-85X-2</b>   | 486290 | <b>110.37</b> | <b>C-85X-3</b>  | 486368 | <b>165.54</b> | <b>C-85X-4</b>  | 486446 | <b>230.30</b> | <b>C-85X-5</b>  | 486522 | <b>287.90</b>  | ---- | ---- | ---- |
| 94                                   | 92.9                      | <b>C-90</b>    | 870406                    | <b>41.50</b>   | <b>C-90XT</b>                    | 485402                    | <b>53.92</b>   | <b>C-90X-2</b>   | 486292 | <b>117.17</b> | <b>C-90X-3</b>  | 486370 | <b>175.74</b> | <b>C-90X-4</b>  | 486448 | <b>244.50</b> | <b>C-90X-5</b>  | 486524 | <b>305.64</b>  | ---- | ---- | ---- |
| 100                                  | 98.9                      | <b>C-96</b>    | 870426                    | <b>44.07</b>   | <b>C-96XT</b>                    | 485404                    | <b>57.25</b>   | <b>C-96X-2</b>   | 486294 | <b>122.07</b> | <b>C-96X-3</b>  | 486372 | <b>181.29</b> | <b>C-96X-4</b>  | 486450 | <b>252.20</b> | <b>C-96X-5</b>  | 486526 | <b>315.24</b>  | ---- | ---- | ---- |
| 103                                  | 101.9                     | <b>C-99</b>    | 870429                    | <b>45.45</b>   | ----                             | ----                      | ----           | ----             | ----   | ----          | ----            | ----   | ----          | ----            | ----   | ----          | ----            | ----   | ----           | ---- | ---- | ---- |
| 104                                  | 102.9                     | <b>C-100</b>   | 870440                    | <b>45.92</b>   | <b>C-100XT</b>                   | 485406                    | <b>60.21</b>   | <b>C-100X-2</b>  | 486296 | <b>128.05</b> | <b>C-100X-3</b> | 486374 | <b>183.11</b> | <b>C-100X-4</b> | 486452 | <b>254.76</b> | <b>C-100X-5</b> | 486528 | <b>318.45</b>  | ---- | ---- | ---- |
| 105                                  | 103.9                     | <b>C-101</b>   | 870442                    | <b>46.80</b>   | <b>C-101XT</b>                   | 485408                    | <b>60.21</b>   | <b>C-101X-2</b>  | 486298 | <b>131.48</b> | <b>C-101X-3</b> | 486376 | <b>192.10</b> | <b>C-101X-4</b> | 486454 | <b>267.26</b> | <b>C-101X-5</b> | 486530 | <b>334.09</b>  | ---- | ---- | ---- |
| 109                                  | 107.9                     | <b>C-105</b>   | 870446                    | <b>48.18</b>   | <b>C-105XT</b>                   | 485410                    | <b>62.60</b>   | <b>C-105X-2</b>  | 486300 | <b>132.70</b> | <b>C-105X-3</b> | 486378 | <b>197.21</b> | <b>C-105X-4</b> | 486456 | <b>274.37</b> | <b>C-105X-5</b> | 486532 | <b>342.97</b>  | ---- | ---- | ---- |
| 112                                  | 110.9                     | <b>C-108</b>   | 870450                    | <b>49.46</b>   | ----                             | ----                      | ----           | <b>C-108X-2</b>  | 486302 | <b>136.24</b> | <b>C-108X-3</b> | 486380 | <b>199.05</b> | <b>C-108X-4</b> | 486458 | <b>276.94</b> | <b>C-108X-5</b> | 486534 | <b>346.16</b>  | ---- | ---- | ---- |
| 113                                  | 111.9                     | <b>C-109</b>   | 870466                    | <b>49.91</b>   | <b>C-109XT</b>                   | 485412                    | <b>64.85</b>   | <b>C-109X-2</b>  | 486304 | <b>139.72</b> | <b>C-109X-3</b> | 486382 | <b>204.36</b> | <b>C-109X-4</b> | 486460 | <b>284.33</b> | <b>C-109X-5</b> | 486536 | <b>355.40</b>  | ---- | ---- | ---- |
| 115                                  | 113.9                     | ----           | ----                      | ----           | <b>C-111XT</b>                   | 485414                    | <b>66.01</b>   | ----             | ----   | ----          | ----            | ----   | ----          | ----            | ----   | ----          | ----            | ----   | ----           | ---- | ---- | ---- |
| 116                                  | 114.9                     | <b>C-112</b>   | 870486                    | <b>51.23</b>   | <b>C-112XT</b>                   | 485416                    | <b>66.57</b>   | <b>C-112X-2</b>  | 486306 | <b>142.19</b> | <b>C-112X-3</b> | 486384 | <b>218.67</b> | <b>C-112X-4</b> | 486462 | <b>304.24</b> | <b>C-112X-5</b> | 486538 | <b>380.29</b>  | ---- | ---- | ---- |
| 119                                  | 117.9                     | <b>C-115</b>   | 870506                    | <b>52.60</b>   | <b>C-115XT</b>                   | 485418                    | <b>68.30</b>   | <b>C-115X-2</b>  | 486308 | <b>145.80</b> | <b>C-115X-3</b> | 486386 | <b>224.67</b> | <b>C-115X-4</b> | 486464 | <b>313.90</b> | <b>C-115X-5</b> | 486540 | <b>392.34</b>  | ---- | ---- | ---- |
| 124                                  | 122.9                     | <b>C-120</b>   | 870526                    | <b>54.85</b>   | <b>C-120XT</b>                   | 485420                    | <b>71.23</b>   | <b>C-120-2</b>   | 486308 | <b>155.31</b> | <b>C-120-3</b>  | 486390 | <b>246.04</b> | <b>C-120-4</b>  | 486466 | <b>324.13</b> | <b>C-120-5</b>  | 486542 | <b>405.15</b>  | ---- | ---- | ---- |
| 128                                  | 126.9                     | <b>C-124</b>   | 870530                    | <b>56.59</b>   | ----                             | ----                      | ----           | <b>C-124-2</b>   | 486310 | <b>164.03</b> | <b>C-124-3</b>  | 486392 | <b>261.59</b> | <b>C-124-4</b>  | 486468 | <b>342.34</b> | <b>C-124-5</b>  | 486544 | <b>427.91</b>  | ---- | ---- | ---- |
| 132                                  | 130.9                     | <b>C-128</b>   | 870608                    | <b>58.81</b>   | <b>C-128XT</b>                   | 485422                    | <b>75.92</b>   | <b>C-128-2</b>   | 486312 | <b>174.38</b> | <b>C-128-3</b>  | 486394 | <b>286.11</b> | <b>C-128-4</b>  | 486470 | <b>363.93</b> | <b>C-128-5</b>  | 486546 | <b>454.91</b>  | ---- | ---- | ---- |
| 140                                  | 138.9                     | <b>C-136</b>   | 870636                    | <b>61.72</b>   | <b>C-136XT</b>                   | 485424                    | <b>78.03</b>   | <b>C-136-2</b>   | 486314 | <b>190.73</b> | <b>C-136-3</b>  | 486396 | <b>292.24</b> | <b>C-136-4</b>  | 486472 | <b>398.07</b> | <b>C-136-5</b>  | 486548 | <b>497.58</b>  | ---- | ---- | ---- |
| 148                                  | 146.9                     | <b>C-144</b>   | 870662                    | <b>65.61</b>   | <b>C-144XT</b>                   | 485426                    | <b>85.23</b>   | <b>C-144-2</b>   | 486316 | <b>194.81</b> | <b>C-144-3</b>  | 486398 | <b>312.65</b> | <b>C-144-4</b>  | 486474 | <b>406.60</b> | <b>C-144-5</b>  | 486550 | <b>508.24</b>  | ---- | ---- | ---- |
| 154                                  | 152.9                     | <b>C-150</b>   | 870690                    | <b>68.23</b>   | <b>C-150XT</b>                   | 485428                    | <b>88.66</b>   | <b>C-144-2</b>   | 486318 | <b>208.44</b> | <b>C-144-3</b>  | 486400 | <b>326.97</b> | <b>C-144-4</b>  | 486476 | <b>435.01</b> | <b>C-144-5</b>  | 486552 | <b>543.77</b>  | ---- | ---- | ---- |
| 162                                  | 160.9                     | <b>C-158</b>   | 870726                    | <b>71.76</b>   | <b>C-158XT</b>                   | 485430                    | <b>93.22</b>   | <b>C-158-2</b>   | 486318 | <b>208.44</b> | <b>C-158-3</b>  | 486394 | <b>286.11</b> | <b>C-158-4</b>  | 486472 | <b>398.07</b> | <b>C-158-5</b>  | 486548 | <b>497.58</b>  | ---- | ---- | ---- |
| 166                                  | 164.9                     | <b>C-162</b>   | 870756                    | <b>73.30</b>   | <b>C-162XT</b>                   | 485432                    | <b>95.22</b>   | <b>C-162-2</b>   | 486316 | <b>194.81</b> | <b>C-162-3</b>  | 486396 | <b>292.24</b> | <b>C-162-4</b>  | 486474 | <b>406.60</b> | <b>C-162-5</b>  | 486550 | <b>508.24</b>  | ---- | ---- | ---- |
| 177                                  | 175.9                     | <b>C-173</b>   | 870786                    | <b>78.42</b>   | <b>C-173XT</b>                   | 485434                    | <b>101.85</b>  | <b>C-173-2</b>   | 486318 | <b>208.44</b> | <b>C-173-3</b>  | 486398 | <b>312.65</b> | <b>C-173-4</b>  | 486476 | <b>435.01</b> | <b>C-173-5</b>  | 486552 | <b>543.77</b>  | ---- | ---- | ---- |
| 184                                  | 182.9                     | <b>C-180</b>   | 870816                    | <b>82.00</b>   | <b>C-180XT</b>                   | 485436                    | <b>106.51</b>  | <b>C-180-2</b>   | 486320 | <b>217.99</b> | <b>C-180-3</b>  | 486400 | <b>326.97</b> | <b>C-180-4</b>  | 486478 | <b>454.91</b> | <b>C-180-5</b>  | 486554 | <b>568.63</b>  | ---- | ---- | ---- |
| 199                                  | 197.9                     | <b>C-195</b>   | 870844                    | <b>88.67</b>   | <b>C-195XT</b>                   | 485438                    | <b>115.19</b>  | <b>C-195-2</b>   | 486322 | <b>235.69</b> | <b>C-195-3</b>  | 486402 | <b>353.54</b> | <b>C-195-4</b>  | 486480 | <b>491.88</b> | <b>C-195-5</b>  | 486556 | <b>614.86</b>  | ---- | ---- | ---- |
| 214                                  | 212.9                     | <b>C-210</b>   | 870886                    | <b>95.85</b>   | <b>C-210XT</b>                   | 485440                    | <b>124.50</b>  | <b>C-210-2</b>   | 486324 | <b>254.78</b> | <b>C-210-3</b>  | 486404 | <b>382.16</b> | <b>C-210-4</b>  | 486482 | <b>531.70</b> | <b>C-210-5</b>  | 486558 | <b>664.61</b>  | ---- | ---- | ---- |
| 227                                  | 225.9                     | <b>C-225</b>   | 870906                    | <b>101.65</b>  | ----                             | ----                      | ----           | <b>C-225-2</b>   | 486326 | <b>270.17</b> | <b>C-225-3</b>  | 486406 | <b>405.24</b> | <b>C-225-4</b>  | 486484 | <b>563.82</b> | <b>C-225-5</b>  | 486560 | <b>704.77</b>  | ---- | ---- | ---- |
| 242                                  | 240.9                     | <b>C-240</b>   | 870936                    | <b>107.63</b>  | <b>C-240XT</b>                   | 485442                    | <b>139.82</b>  | <b>C-240-2</b>   | 486328 | <b>286.11</b> | <b>C-240-3</b>  | 486408 | <b>429.16</b> | <b>C-240-4</b>  | 486486 | <b>597.09</b> | <b>C-240-5</b>  | 486562 | <b>746.37</b>  | ---- | ---- | ---- |
| 257                                  | 255.9                     | <b>C-255</b>   | 870938                    | <b>115.11</b>  | ----                             | ----                      | ----           | <b>C-255-2</b>   | 486330 | <b>305.98</b> | <b>C-255-3</b>  | 486410 | <b>458.98</b> | <b>C-255-4</b>  | 486488 | <b>638.57</b> | <b>C-255-5</b>  | 486564 | <b>798.24</b>  | ---- | ---- | ---- |
| 272                                  | 270.9                     | <b>C-270</b>   | 870942                    | <b>121.49</b>  | <b>C-270XT</b>                   | 485444                    | <b>157.79</b>  | <b>C-270-2</b>   | 486332 | <b>322.88</b> | <b>C-270-3</b>  | 486412 | <b>484.35</b> | <b>C-270-4</b>  | 486490 | <b>673.87</b> | <b>C-270-5</b>  | 486566 | <b>842.33</b>  | ---- | ---- | ---- |
| 287                                  | 285.9                     | <b>C-285</b>   | 870944                    | <b>128.20</b>  | ----                             | ----                      | ----           | <b>C-285-2</b>   | 486334 | <b>340.73</b> | <b>C-285-3</b>  | 486414 | <b>511.12</b> | <b>C-285-4</b>  | 486492 | <b>711.09</b> | <b>C-285-5</b>  | 486568 | <b>888.87</b>  | ---- | ---- | ---- |
| 302                                  | 309.9                     | <b>C-300</b>   | 870948                    | <b>134.78</b>  | ----                             | ----                      | ----           | <b>C-300-2</b>   | 486336 | <b>358.30</b> | <b>C-300-3</b>  | 486416 | <b>537.47</b> | <b>C-300-4</b>  | 486494 | <b>747.77</b> | <b>C-300-5</b>  | 486570 | <b>934.71</b>  | ---- | ---- | ---- |
| 317                                  | 315.9                     | <b>C-315</b>   | 870952                    | <b>141.45</b>  | ----                             | ----                      | ----           | <b>C-315-2</b>   | 486338 | <b>376.01</b> | <b>C-315-3</b>  | 486418 | <b>564.04</b> | <b>C-315-4</b>  | 486496 | <b>784.74</b> | <b>C-315-5</b>  | 486572 | <b>980.91</b>  | ---- | ---- | ---- |
| 332                                  | 330.9                     | <b>C-330</b>   | 870956                    | <b>148.13</b>  | ----                             | ----                      | ----           | <b>C-330-2</b>   | 486340 | <b>393.73</b> | <b>C-330-3</b>  | 486420 | <b>590.58</b> | <b>C-330-4</b>  | 486498 | <b>821.71</b> | <b>C-330-5</b>  | 486574 | <b>1027.14</b> | ---- | ---- | ---- |
| 347                                  | 345.9                     | <b>C-345</b>   | 870960                    | <b>154.79</b>  | ----                             | ----                      | ----           | <b>C-345-2</b>   | 486342 | <b>411.44</b> | <b>C-345-3</b>  | 486422 | <b>617.16</b> | <b>C-345-4</b>  | 486500 | <b>858.66</b> | <b>C-345-5</b>  | 486576 | <b>1073.34</b> | ---- | ---- | ---- |
| 362                                  | 360.0                     | <b>C-360</b>   | 870966                    | <b>161.46</b>  | ----                             | ----                      | ----           | <b>C-360-2</b>   | 486344 | <b>429.16</b> | <b>C-360-3</b>  | 486424 | <b>643.75</b> | <b>C-360-4</b>  | 486502 | <b>895.63</b> | <b>C-360-5</b>  | 486578 | <b>1119.54</b> | ---- | ---- | ---- |
| 392                                  | 390.9                     | <b>C-390</b>   | 870970                    | <b>175.28</b>  | ----                             | ----                      | ----           | <b>C-390-2</b>   | 486346 | <b>465.52</b> | <b>C-390-3</b>  | 486426 | <b>698.89</b> | <b>C-390-4</b>  | 486504 | <b>972.40</b> | <b>C-390-5</b>  | 486580 | <b>1215.50</b> | ---- | ---- | ---- |
| 422                                  | 420.9                     | <b>C-420</b>   | 870974                    | <b>189.13</b>  | ----                             | ----                      | ----           | <b>C-420-2</b>   | 486348 | <b>502.71</b> | <b>C-</b>       |        |               |                 |        |               |                 |        |                |      |      |      |

3/8  
5/16 3-V cross section

**GOODYEAR HEAVY DUTY MULTIPLE V-BELTS**  
**GOODYEAR 3V TYPE BELTS**

Date: 2500



| Outside Length Inches | HY-T WEDGE BELTS<br>1 BAND OR SINGLE |                     |          | 2 BAND      |                     |          | 3 BAND      |                     |          | HY-T TORQUE TEAM |                     |          | 4 BAND      |                     |          | 5 BAND      |                     |          |
|-----------------------|--------------------------------------|---------------------|----------|-------------|---------------------|----------|-------------|---------------------|----------|------------------|---------------------|----------|-------------|---------------------|----------|-------------|---------------------|----------|
|                       | Part Number                          | Our Sequence Number | Per Each | Part Number | Our Sequence Number | Per Each | Part Number | Our Sequence Number | Per Each | Part Number      | Our Sequence Number | Per Each | Part Number | Our Sequence Number | Per Each | Part Number | Our Sequence Number | Per Each |
| 25.0                  | 3VX250                               | 874000              | \$10.34  | 3VX250-2    | 486590              | \$26.84  | 3VX250-3    | 486660              | \$40.25  | -----            | -----               | -----    | -----       | -----               | -----    | -----       | -----               | -----    |
| 26.5                  | 3VX265                               | 874002              | 10.59    | 3VX265-2    | 486592              | 27.53    | 3VX265-3    | 486662              | 41.28    | 3VX265-4         | 486730              | 55.04    | -----       | -----               | -----    | -----       | -----               | -----    |
| 28.0                  | 3VX280                               | 874004              | 10.84    | 3VX280-2    | 486594              | 28.21    | 3VX280-3    | 486664              | 42.34    | -----            | -----               | -----    | -----       | -----               | -----    | -----       | -----               | -----    |
| 30.0                  | 3VX300                               | 874006              | 11.13    | 3VX300-2    | 486596              | 28.90    | 3VX300-3    | 486666              | 43.35    | -----            | -----               | -----    | -----       | -----               | -----    | -----       | -----               | -----    |
| 31.5                  | 3VX315                               | 874008              | 11.66    | 3VX315-2    | 486598              | 30.29    | 3VX315-3    | 486668              | 45.42    | -----            | -----               | -----    | -----       | -----               | -----    | -----       | -----               | -----    |
| 33.5                  | 3VX335                               | 874010              | 11.91    | 3VX335-2    | 486600              | 30.97    | 3VX335-3    | 486670              | 46.45    | -----            | -----               | -----    | -----       | -----               | -----    | -----       | -----               | -----    |
| 35.5                  | 3VX355                               | 874012              | 12.44    | 3VX355-2    | 486602              | 32.34    | 3VX355-3    | 486672              | 48.52    | -----            | -----               | -----    | -----       | -----               | -----    | -----       | -----               | -----    |
| 37.5                  | 3VX375                               | 874014              | 12.70    | 3VX375-2    | 486604              | 33.05    | 3VX375-3    | 486674              | 49.54    | -----            | -----               | -----    | -----       | -----               | -----    | -----       | -----               | -----    |
| 40.0                  | 3VX400                               | 874016              | 13.49    | 3VX400-2    | 486606              | 35.09    | 3VX400-3    | 486676              | 52.64    | -----            | -----               | -----    | -----       | -----               | -----    | -----       | -----               | -----    |
| 42.5                  | 3VX425                               | 874018              | 14.05    | 3VX425-2    | 486608              | 36.48    | 3VX425-3    | 486678              | 54.71    | 3VX425-4         | 486732              | 76.11    | 3VX425-5    | 486784              | 95.14    | -----       | -----               | -----    |
| 45.0                  | 3VX450                               | 874020              | 14.56    | 3VX450-2    | 486610              | 37.85    | 3VX450-3    | 486680              | 56.77    | 3VX450-4         | 486734              | 78.98    | 3VX450-5    | 486786              | 98.73    | -----       | -----               | -----    |
| 47.5                  | 3VX475                               | 874022              | 15.10    | 3VX475-2    | 486612              | 39.23    | 3VX475-3    | 486682              | 58.83    | 3VX475-4         | 486736              | 81.84    | 3VX475-5    | 486788              | 100.51   | -----       | -----               | -----    |
| 50.0                  | 3VX500                               | 874024              | 15.36    | 3VX500-2    | 486614              | 39.92    | 3VX500-3    | 486684              | 59.86    | 3VX500-4         | 486738              | 83.28    | 3VX500-5    | 486790              | 104.10   | -----       | -----               | -----    |
| 53.0                  | 3VX530                               | 874026              | 15.89    | 3VX530-2    | 486616              | 41.28    | 3VX530-3    | 486686              | 61.92    | 3VX530-4         | 486740              | 86.15    | 3VX530-5    | 486792              | 107.70   | -----       | -----               | -----    |
| 56.0                  | 3VX560                               | 874028              | 16.42    | 3VX560-2    | 486618              | 42.66    | 3VX560-3    | 486688              | 63.99    | 3VX560-4         | 486742              | 89.01    | 3VX560-5    | 486794              | 111.28   | -----       | -----               | -----    |
| 60.0                  | 3VX600                               | 874030              | 17.20    | 3VX600-2    | 486620              | 44.72    | 3VX600-3    | 486690              | 67.09    | 3VX600-4         | 486744              | 93.31    | 3VX600-5    | 486796              | 116.69   | -----       | -----               | -----    |
| 63.0                  | 3VX630                               | 874032              | 17.75    | 3VX630-2    | 486622              | 46.11    | 3VX630-3    | 486692              | 69.16    | 3VX630-4         | 486746              | 96.21    | 3VX630-5    | 486798              | 120.27   | -----       | -----               | -----    |
| 67.0                  | 3VX670                               | 874034              | 18.53    | 3VX670-2    | 486624              | 48.15    | 3VX670-3    | 486694              | 72.23    | 3VX670-4         | 486748              | 100.51   | 3VX670-5    | 486800              | 125.65   | -----       | -----               | -----    |
| 71.0                  | 3VX710                               | 874036              | 19.60    | 3VX710-2    | 486626              | 50.91    | 3VX710-3    | 486696              | 76.35    | 3VX710-4         | 486750              | 106.25   | 3VX710-5    | 486802              | 132.82   | -----       | -----               | -----    |
| 75.0                  | 3VX750                               | 874038              | 20.64    | 3VX750-2    | 486628              | 53.67    | 3VX750-3    | 486698              | 80.50    | 3VX750-4         | 486752              | 112.01   | 3VX750-5    | 486804              | 140.00   | -----       | -----               | -----    |
| 80.0                  | 3VX800                               | 874040              | 21.99    | 3VX800-2    | 486630              | 57.10    | 3VX800-3    | 486700              | 85.69    | 3VX800-4         | 486754              | 119.18   | 3VX800-5    | 486806              | 148.97   | -----       | -----               | -----    |
| 85.0                  | 3VX850                               | 874042              | 23.56    | 3VX850-2    | 486632              | 61.24    | 3VX850-3    | 486702              | 91.87    | 3VX850-4         | 486756              | 127.77   | 3VX850-5    | 486808              | 159.75   | -----       | -----               | -----    |
| 90.0                  | 3VX900                               | 874044              | 25.41    | 3VX900-2    | 486634              | 68.19    | 3VX900-3    | 486704              | 99.06    | 3VX900-4         | 486758              | 137.83   | 3VX900-5    | 486810              | 172.30   | -----       | -----               | -----    |
| 95.0                  | 3VX950                               | 874046              | 26.74    | 3VX950-2    | 486636              | 69.48    | 3VX950-3    | 486706              | 104.24   | 3VX950-4         | 486760              | 145.01   | 3VX950-5    | 486812              | 181.27   | -----       | -----               | -----    |
| 100.0                 | 3VX1000                              | 874048              | 28.33    | 3VX1000-2   | 486638              | 73.62    | 3VX1000-3   | 486708              | 110.43   | 3VX1000-4        | 486762              | 153.64   | 3VX1000-5   | 486814              | 192.04   | -----       | -----               | -----    |
| 106.0                 | 3VX1060                              | 874050              | 29.92    | 3VX1060-2   | 486640              | 77.74    | 3VX1060-3   | 486710              | 116.61   | 3VX1060-4        | 486764              | 162.25   | 3VX1060-5   | 486816              | 202.84   | -----       | -----               | -----    |
| 112.0                 | 3VX1120                              | 874052              | 32.57    | 3VX1120-2   | 486642              | 84.61    | 3VX1120-3   | 486712              | 126.95   | 3VX1120-4        | 486766              | 176.59   | 3VX1120-5   | 486818              | 220.79   | -----       | -----               | -----    |
| 118.0                 | 3VX1180                              | 874054              | 34.69    | 3VX1180-2   | 486644              | 90.11    | 3VX1180-3   | 486714              | 135.19   | 3VX1180-4        | 486768              | 188.10   | 3VX1180-5   | 486820              | 235.14   | -----       | -----               | -----    |
| 125.0                 | 3VX1250                              | 874056              | 37.07    | 3V1250-2    | 486646              | 96.32    | 3V1250-3    | 486716              | 144.47   | 3V1250-4         | 486770              | 201.02   | 3V1250-5    | 486822              | 251.27   | -----       | -----               | -----    |
| 132.0                 | 3VX1320                              | 874058              | 39.19    | 3V1320-2    | 486648              | 101.82   | 3V1320-3    | 486718              | 152.73   | 3V1320-4         | 486772              | 212.50   | 3V1320-5    | 486824              | 265.63   | -----       | -----               | -----    |
| 140.0                 | 3VX1400                              | 874060              | 41.55    | 3V1400-2    | 486650              | 108.01   | 3V1400-3    | 486720              | 162.04   | 3V1400-4         | 486774              | 225.43   | 3V1400-5    | 486826              | 281.80   | -----       | -----               | -----    |
| 150.0                 | 3VX1500                              | 874062              | 44.47    | -----       | -----               | -----    | -----       | -----               | -----    | -----            | -----               | -----    | -----       | -----               | -----    | -----       | -----               | -----    |

5/8  
17/32 5-V cross section

**GOODYEAR 5V TYPE BELTS**



| Outside Length Inches | HY-T WEDGE BELTS<br>1 BAND OR SINGLE |                     |          | 2 BAND      |                     |          | 3 BAND      |                     |          | HY-T TORQUE TEAM |                     |          | 4 BAND      |                     |          | 5 BAND      |                     |          |
|-----------------------|--------------------------------------|---------------------|----------|-------------|---------------------|----------|-------------|---------------------|----------|------------------|---------------------|----------|-------------|---------------------|----------|-------------|---------------------|----------|
|                       | Part Number                          | Our Sequence Number | Per Each | Part Number | Our Sequence Number | Per Each | Part Number | Our Sequence Number | Per Each | Part Number      | Our Sequence Number | Per Each | Part Number | Our Sequence Number | Per Each | Part Number | Our Sequence Number | Per Each |
| 45.0                  | 5VX450                               | 874094              | \$29.30  | -----       | -----               | -----    | -----       | -----               | -----    | -----            | -----               | -----    | -----       | -----               | -----    | -----       | -----               | -----    |
| 47.0                  | 5VX470                               | 874096              | 30.60    | -----       | -----               | -----    | -----       | -----               | -----    | -----            | -----               | -----    | -----       | -----               | -----    | -----       | -----               | -----    |
| 49.0                  | 5VX490                               | 874098              | 31.93    | -----       | -----               | -----    | -----       | -----               | -----    | -----            | -----               | -----    | -----       | -----               | -----    | -----       | -----               | -----    |
| 50.0                  | 5VX500                               | 874100              | 32.57    | 5VX500-2    | 486836              | 84.61    | 5VX500-3    | 486914              | 126.95   | -----            | -----               | -----    | -----       | -----               | -----    | -----       | -----               | -----    |
| 51.0                  | 5VX510                               | 874101              | 32.61    | -----       | -----               | -----    | -----       | -----               | -----    | -----            | -----               | -----    | -----       | -----               | -----    | -----       | -----               | -----    |
| 53.0                  | 5VX530                               | 874102              | 33.91    | 5VX530-2    | 486838              | 88.71    | 5VX530-3    | 486916              | 132.09   | -----            | -----               | -----    | -----       | -----               | -----    | -----       | -----               | -----    |
| 54.0                  | 5VX540                               | 874103              | 34.52    | -----       | -----               | -----    | -----       | -----               | -----    | -----            | -----               | -----    | -----       | -----               | -----    | -----       | -----               | -----    |
| 55.0                  | 5VX550                               | 874150              | 35.14    | -----       | -----               | -----    | -----       | -----               | -----    | -----            | -----               | -----    | -----       | -----               | -----    | -----       | -----               | -----    |
| 56.0                  | 5VX560                               | 874104              | 35.47    | 5VX560-2    | 486840              | 92.19    | 5VX560-3    | 486918              | 138.28   | 5VX560-4         | 486992              | 192.40   | 5VX560-5    | 487066              | 240.47   | -----       | -----               | -----    |
| 57.0                  | 5VX570                               | 874105              | 36.11    | -----       | -----               | -----    | -----       | -----               | -----    | -----            | -----               | -----    | -----       | -----               | -----    | -----       | -----               | -----    |
| 58.0                  | 5VX580                               | 874152              | 36.77    | -----       | -----               | -----    | -----       | -----               | -----    | -----            | -----               | -----    | -----       | -----               | -----    | -----       | -----               | -----    |
| 59.0                  | 5VX590                               | 874154              | 37.38    | -----       | -----               | -----    | -----       | -----               | -----    | -----            | -----               | -----    | -----       | -----               | -----    | -----       | -----               | -----    |
| 60.0                  | 5VX600                               | 874106              | 38.41    | 5VX600-2    | 486842              | 99.75    | 5VX600-3    | 486920              | 149.64   | 5VX600-4         | 486994              | 208.19   | 5VX600-5    | 487068              | 260.25   | -----       | -----               | -----    |
| 61.0                  | 5VX610                               | 874107              | 39.04    | -----       | -----               | -----    | -----       | -----               | -----    | -----            | -----               | -----    | -----       | -----               | -----    | -----       | -----               | -----    |
| 63.0                  | 5VX630                               | 874108              | 40.24    | 5VX630-2    | 486844              | 104.56   | 5VX630-3    | 486922              | 156.85   | 5VX630-4         | 486996              | 218.23   | 5VX630-5    | 487070              | 272.82   | -----       | -----               | -----    |

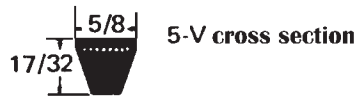
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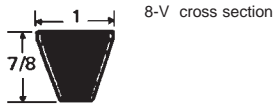
**GOODYEAR HEAVY DUTY MULTIPLE V-BELTS**  
**GOODYEAR 5V TYPE BELTS**



| HY-T WEDGE BELTS<br>1 BAND OR SINGLE |             |                     |          | 2 BAND      |                     |          | 3 BAND      |                     |          | HY-T TORQUE TEAM |                     |          | 4 BAND      |                     |          | 5 BAND      |                     |          |       |
|--------------------------------------|-------------|---------------------|----------|-------------|---------------------|----------|-------------|---------------------|----------|------------------|---------------------|----------|-------------|---------------------|----------|-------------|---------------------|----------|-------|
| Outside Length Inches                | Part Number | Our Sequence Number | Per Each | Part Number | Our Sequence Number | Per Each | Part Number | Our Sequence Number | Per Each | Part Number      | Our Sequence Number | Per Each | Part Number | Our Sequence Number | Per Each | Part Number | Our Sequence Number | Per Each |       |
| 65.0                                 | 5VX650      | 874109              | \$41.60  | -----       | 5VX2BELT            | \$....   | -----       | 5VX3BELT            | \$....   | -----            | 5VX4BELT            | \$....   | -----       | 5VX5BELT            | \$....   | -----       | -----               | -----    | ----- |
| 66.0                                 | 5VX660      | 874156              | 42.24    | -----       | -----               | ....     | -----       | -----               | ....     | -----            | -----               | ....     | -----       | -----               | ....     | -----       | -----               | -----    | ----- |
| 67.0                                 | 5VX670      | 874110              | 42.90    | 5VX670-2    | 486846              | 111.44   | 5VX670-3    | 486924              | 167.20   | 5VX670-4         | 486998              | 232.60   | 5VX670-5    | 487072              | 290.74   | -----       | -----               | -----    | ----- |
| 68.0                                 | 5VX680      | 874111              | 43.52    | -----       | -----               | ....     | -----       | -----               | ....     | -----            | -----               | ....     | -----       | -----               | ....     | -----       | -----               | -----    | ----- |
| 69.0                                 | 5VX690      | 874158              | 44.18    | -----       | -----               | ....     | -----       | -----               | ....     | -----            | -----               | ....     | -----       | -----               | ....     | -----       | -----               | -----    | ----- |
| 71.0                                 | 5VX710      | 874112              | 45.55    | 5VX710-2    | 486848              | 118.34   | 5VX710-3    | 486926              | 177.50   | 5VX710-4         | 487000              | 246.95   | 5VX710-5    | 487074              | 308.70   | -----       | -----               | -----    | ----- |
| 73.0                                 | 5VX730      | 874113              | 46.90    | -----       | -----               | ....     | -----       | -----               | ....     | -----            | -----               | ....     | -----       | -----               | ....     | -----       | -----               | -----    | ----- |
| 74.0                                 | 5VX740      | 874160              | 47.55    | -----       | -----               | ....     | -----       | -----               | ....     | -----            | -----               | ....     | -----       | -----               | ....     | -----       | -----               | -----    | ----- |
| 75.0                                 | 5VX750      | 874114              | 48.19    | 5VX750-2    | 486850              | 125.22   | 5VX750-3    | 486928              | 187.82   | 5VX750-4         | 487002              | 261.29   | 5VX750-5    | 487076              | 327.23   | -----       | -----               | -----    | ----- |
| 78.0                                 | 5VX780      | 874115              | 50.13    | -----       | -----               | ....     | -----       | -----               | ....     | -----            | -----               | ....     | -----       | -----               | ....     | -----       | -----               | -----    | ----- |
| 80.0                                 | 5VX800      | 874116              | 51.36    | 5VX800-2    | 486852              | 133.48   | 5VX800-3    | 486930              | 200.20   | 5VX800-4         | 487004              | 261.29   | 5VX800-5    | 487078              | 348.19   | -----       | -----               | -----    | ----- |
| 81.0                                 | 5VX810      | 874117              | 52.01    | -----       | -----               | ....     | -----       | -----               | ....     | -----            | -----               | ....     | -----       | -----               | ....     | -----       | -----               | -----    | ----- |
| 83.0                                 | 5VX830      | 874162              | 53.30    | -----       | -----               | ....     | -----       | -----               | ....     | -----            | -----               | ....     | -----       | -----               | ....     | -----       | -----               | -----    | ----- |
| 84.0                                 | 5VX840      | 874164              | 53.94    | -----       | -----               | ....     | -----       | -----               | ....     | -----            | -----               | ....     | -----       | -----               | ....     | -----       | -----               | -----    | ----- |
| 85.0                                 | 5VX850      | 874118              | 55.35    | 5VX850-2    | 486854              | 143.78   | 5VX850-3    | 486932              | 215.71   | 5VX850-4         | 487006              | 300.09   | 5VX850-5    | 487080              | 375.13   | -----       | -----               | -----    | ----- |
| 86.0                                 | 5VX860      | 874119              | 56.01    | -----       | -----               | ....     | -----       | -----               | ....     | -----            | -----               | ....     | -----       | -----               | ....     | -----       | -----               | -----    | ----- |
| 88.0                                 | 5VX880      | 874166              | 57.30    | -----       | -----               | ....     | -----       | -----               | ....     | -----            | -----               | ....     | -----       | -----               | ....     | -----       | -----               | -----    | ----- |
| 90.0                                 | 5VX900      | 874120              | 57.44    | 5VX900-2    | 486856              | 149.29   | 5VX900-3    | 486934              | 223.97   | 5VX900-4         | 487008              | 311.58   | 5VX900-5    | 487082              | 389.48   | -----       | -----               | -----    | ----- |
| 93.0                                 | 5VX930      | 874121              | 60.41    | -----       | -----               | ....     | -----       | -----               | ....     | -----            | -----               | ....     | -----       | -----               | ....     | -----       | -----               | -----    | ----- |
| 95.0                                 | 5VX950      | 874122              | 61.71    | 5VX950-2    | 486858              | 160.29   | 5VX950-3    | 486936              | 240.46   | 5VX950-4         | 487010              | 334.56   | 5VX950-5    | 487084              | 418.18   | -----       | -----               | -----    | ----- |
| 96.0                                 | 5VX960      | 874123              | 62.35    | -----       | -----               | ....     | -----       | -----               | ....     | -----            | -----               | ....     | -----       | -----               | ....     | -----       | -----               | -----    | ----- |
| 100.0                                | 5VX1000     | 874124              | 65.13    | 5VX1000-2   | 486860              | 163.67   | 5VX1000-3   | 486938              | 253.87   | 5VX1000-4        | 487012              | 353.21   | 5VX1000-5   | 487086              | 441.51   | -----       | -----               | -----    | ----- |
| 103.0                                | 5VX1030     | 874125              | 67.15    | -----       | -----               | ....     | -----       | -----               | ....     | -----            | -----               | ....     | -----       | -----               | ....     | -----       | -----               | -----    | ----- |
| 106.0                                | 5VX1060     | 874126              | 69.10    | 5VX1060-2   | 486862              | 179.57   | 5VX1060-3   | 486940              | 269.36   | 5VX1060-4        | 487014              | 374.74   | 5VX1060-5   | 487088              | 468.45   | -----       | -----               | -----    | ----- |
| 108.0                                | 5VX1080     | 874127              | 70.43    | -----       | -----               | ....     | -----       | -----               | ....     | -----            | -----               | ....     | -----       | -----               | ....     | -----       | -----               | -----    | ----- |
| 112.0                                | 5VX1120     | 874128              | 73.10    | 5VX1120-2   | 486864              | 189.89   | 5VX1120-3   | 486942              | 284.81   | 5VX1120-4        | 487016              | 396.29   | 5VX1120-5   | 487090              | 495.35   | -----       | -----               | -----    | ----- |
| 115.0                                | 5VX1150     | 874129              | 75.05    | -----       | -----               | ....     | -----       | -----               | ....     | -----            | -----               | ....     | -----       | -----               | ....     | -----       | -----               | -----    | ----- |
| 118.0                                | 5VX1180     | 874130              | 77.07    | 5VX1180-2   | 486866              | 200.20   | 5VX1180-3   | 486944              | 300.32   | 5VX1180-4        | 487018              | 417.83   | 5VX1180-5   | 487092              | 522.30   | -----       | -----               | -----    | ----- |
| 123.0                                | 5VX1230     | 874131              | 80.31    | -----       | -----               | ....     | -----       | -----               | ....     | -----            | -----               | ....     | -----       | -----               | ....     | -----       | -----               | -----    | ----- |
| 125.0                                | 5VX1250     | 874132              | 81.84    | 5V1250-2    | 486868              | 212.60   | 5V1250-3    | 486946              | 318.88   | 5V1250-4         | 487020              | 443.67   | 5V1250-5    | 487094              | 557.48   | -----       | -----               | -----    | ----- |
| 132.0                                | 5VX1320     | 874134              | 86.32    | 5V1320-2    | 486870              | 224.30   | 5V1320-3    | 486948              | 336.42   | 5V1320-4         | 487022              | 468.08   | 5V1320-5    | 487096              | 585.10   | -----       | -----               | -----    | ----- |
| 140.0                                | 5VX1400     | 874136              | 91.09    | 5V1400-2    | 486872              | 236.67   | 5V1400-3    | 486950              | 355.02   | 5V1400-4         | 487024              | 493.91   | 5V1400-5    | 487098              | 617.40   | -----       | -----               | -----    | ----- |
| 150.0                                | 5VX1500     | 874138              | 97.98    | 5V1500-2    | 486874              | 254.57   | 5V1500-3    | 486952              | 381.83   | 5V1500-4         | 487026              | 531.26   | 5V1500-5    | 487100              | 664.07   | -----       | -----               | -----    | ----- |
| 160.0                                | 5VX1600     | 874140              | 104.60   | 5V1600-2    | 486876              | 271.75   | 5V1600-3    | 486954              | 407.66   | 5V1600-4         | 487028              | 567.16   | 5V1600-5    | 487102              | 708.94   | -----       | -----               | -----    | ----- |
| 170.0                                | 5VX1700     | 874142              | 111.21   | 5V1700-2    | 486878              | 288.95   | 5V1700-3    | 486956              | 433.44   | 5V1700-4         | 487030              | 603.04   | 5V1700-5    | 487104              | 753.80   | -----       | -----               | -----    | ----- |
| 180.0                                | 5VX1800     | 874144              | 118.09   | 5V1800-2    | 486880              | 306.83   | 5V1800-3    | 486958              | 460.27   | 5V1800-4         | 487032              | 640.38   | 5V1800-5    | 487106              | 800.47   | -----       | -----               | -----    | ----- |
| 190.0                                | 5VX1900     | 874146              | 125.00   | 5V1900-2    | 486882              | 324.73   | 5V1900-3    | 486960              | 487.08   | 5V1900-4         | 487034              | 677.72   | 5V1900-5    | 487108              | 847.13   | -----       | -----               | -----    | ----- |
| 200.0                                | 5VX2000     | 874148              | 131.86   | 5V2000-2    | 486884              | 342.62   | 5V2000-3    | 486962              | 513.94   | 5V2000-4         | 487036              | 715.04   | 5V2000-5    | 487110              | 893.80   | -----       | -----               | -----    | ----- |
| 212.0                                | 5V2120      | 8741481             | 140.09   | 5V2120-2    | 486886              | 363.96   | 5V2120-3    | 486964              | 545.94   | 5V2120-4         | 487038              | 759.56   | 5V2120-5    | 487112              | 949.46   | -----       | -----               | -----    | ----- |
| 224.0                                | 5V2240      | 8741482             | 148.30   | 5V2240-2    | 486888              | 385.29   | 5V2240-3    | 486966              | 577.91   | 5V2240-4         | 487040              | 804.07   | 5V2240-5    | 487114              | 1005.07  | -----       | -----               | -----    | ----- |
| 236.0                                | 5V2360      | 8741483             | 155.72   | 5V2360-2    | 486890              | 404.55   | 5V2360-3    | 486968              | 606.82   | 5V2360-4         | 487042              | 844.26   | 5V2360-5    | 487116              | 1055.32  | -----       | -----               | -----    | ----- |
| 250.0                                | 5V2500      | 8741484             | 164.95   | 5V2500-2    | 486892              | 428.62   | 5V2500-3    | 486970              | 642.96   | 5V2500-4         | 487044              | 894.51   | 5V2500-5    | 487118              | 1118.16  | -----       | -----               | -----    | ----- |
| 265.0                                | 5V2650      | 8741485             | 175.28   | 5V2650-2    | 486894              | 455.45   | 5V2650-3    | 486972              | 683.17   | 5V2650-4         | 487046              | 950.51   | 5V2650-5    | 487120              | 1188.13  | -----       | -----               | -----    | ----- |
| 280.0                                | 5V2800      | 8741486             | 184.83   | 5V2800-2    | 486896              | 480.20   | 5V2800-3    | 486974              | 720.32   | 5V2800-4         | 487048              | 1002.21  | 5V2800-5    | 487122              | 1252.76  | -----       | -----               | -----    | ----- |
| 300.0                                | 5V3000      | 8741487             | 197.80   | 5V3000-2    | 486898              | 513.94   | 5V3000-3    | 486976              | 770.92   | 5V3000-4         | 487050              | 1072.55  | 5V3000-5    | 487124              | 1340.70  | -----       | -----               | -----    | ----- |
| 315.0                                | 5V3150      | 874149              | 207.62   | 5V3150-2    | 486900              | 539.39   | 5V3150-3    | 486978              | 809.09   | 5V3150-4         | 487052              | 1125.68  | 5V3150-5    | 487126              | 1407.12  | -----       | -----               | -----    | ----- |
| 335.0                                | 5V3350      | 8741491             | 220.84   | 5V3350-2    | 486902              | 573.79   | 5V3350-3    | 486980              | 860.69   | 5V3350-4         | 487054              | 1197.47  | 5V3350-5    | 487128              | 1496.83  | -----       | -----               | -----    | ----- |
| 355.0                                | 5V3550      | 8741492             | 234.07   | 5V3550-2    | 486904              | 608.20   | 5V3550-3    | 486982              | 912.30   | 5V3550-4         | 487056              | 1269.26  | 5V3550-5    | 487130              | 1586.57  | -----       | -----               | -----    | ----- |

CALL FOR QUANTITY DISCOUNTS

MULTI BAND SPECIAL ORDER ONLY



| HY-T WEDGE BELTS<br>1 BAND OR SINGLE |               |                     |                 | HY-T TORQUE TEAM |                     |                 |                 |                     |                 |                 |                     |                 |  |  |  |
|--------------------------------------|---------------|---------------------|-----------------|------------------|---------------------|-----------------|-----------------|---------------------|-----------------|-----------------|---------------------|-----------------|--|--|--|
| Outside Length Inches                | Part Number   | Our Sequence Number | Per Each        | 3 BAND           |                     |                 | 4 BAND          |                     |                 | 5 BAND          |                     |                 |  |  |  |
|                                      |               |                     |                 | Part Number      | Our Sequence Number | Per Each        | Part Number     | Our Sequence Number | Per Each        | Part Number     | Our Sequence Number | Per Each        |  |  |  |
| 100.0                                | <b>8V1000</b> | 487140              | <b>\$124.43</b> | <b>8V1000-3</b>  | 487210              | <b>\$485.04</b> | <b>8V1000-4</b> | 487278              | <b>\$674.84</b> | <b>8V1000-5</b> | 487346              | <b>\$843.54</b> |  |  |  |
| 106.0                                | <b>8V1060</b> | 487142              | <b>131.86</b>   | <b>8V1060-3</b>  | 487212              | <b>513.94</b>   | <b>8V1060-4</b> | 487280              | <b>715.04</b>   | <b>8V1060-5</b> | 487348              | <b>893.80</b>   |  |  |  |
| 112.0                                | <b>8V1120</b> | 487144              | <b>139.53</b>   | <b>8V1120-3</b>  | 487214              | <b>543.86</b>   | <b>8V1120-4</b> | 487282              | <b>756.68</b>   | <b>8V1120-5</b> | 487350              | <b>945.85</b>   |  |  |  |
| 118.0                                | <b>8V1180</b> | 487146              | <b>147.22</b>   | <b>8V1180-3</b>  | 487216              | <b>573.79</b>   | <b>8V1180-4</b> | 487284              | <b>798.33</b>   | <b>8V1180-5</b> | 487352              | <b>997.90</b>   |  |  |  |
| 125.0                                | <b>8V1250</b> | 487148              | <b>155.95</b>   | <b>8V1250-3</b>  | 487218              | <b>607.87</b>   | <b>8V1250-4</b> | 487286              | <b>845.72</b>   | <b>8V1250-5</b> | 487354              | <b>1057.13</b>  |  |  |  |
| 132.0                                | <b>8V1320</b> | 487150              | <b>164.72</b>   | <b>8V1320-3</b>  | 487220              | <b>641.90</b>   | <b>8V1320-4</b> | 487288              | <b>893.08</b>   | <b>8V1320-5</b> | 487356              | <b>1116.35</b>  |  |  |  |
| 140.0                                | <b>8V1400</b> | 487152              | <b>174.75</b>   | <b>8V1400-3</b>  | 487222              | <b>681.12</b>   | <b>8V1400-4</b> | 487290              | <b>947.64</b>   | <b>8V1400-5</b> | 487358              | <b>1184.54</b>  |  |  |  |
| 150.0                                | <b>8V1500</b> | 487154              | <b>187.49</b>   | <b>8V1500-3</b>  | 487224              | <b>730.66</b>   | <b>8V1500-4</b> | 487292              | <b>1016.55</b>  | <b>8V1500-5</b> | 487360              | <b>1270.69</b>  |  |  |  |
| 160.0                                | <b>8V1600</b> | 487156              | <b>199.93</b>   | <b>8V1600-3</b>  | 487226              | <b>779.18</b>   | <b>8V1600-4</b> | 487294              | <b>1084.06</b>  | <b>8V1600-5</b> | 487362              | <b>1355.08</b>  |  |  |  |
| 170.0                                | <b>8V1700</b> | 487158              | <b>214.48</b>   | <b>8V1700-3</b>  | 487228              | <b>835.91</b>   | <b>8V1700-4</b> | 487296              | <b>1163.02</b>  | <b>8V1700-5</b> | 487364              | <b>1453.75</b>  |  |  |  |
| 180.0                                | <b>8V1800</b> | 487160              | <b>226.13</b>   | <b>8V1800-3</b>  | 487230              | <b>881.33</b>   | <b>8V1800-4</b> | 487298              | <b>1226.19</b>  | <b>8V1800-5</b> | 487366              | <b>1532.74</b>  |  |  |  |
| 190.0                                | <b>8V1900</b> | 487162              | <b>239.09</b>   | <b>8V1900-3</b>  | 487232              | <b>931.91</b>   | <b>8V1900-4</b> | 487300              | <b>1296.54</b>  | <b>8V1900-5</b> | 487368              | <b>1620.68</b>  |  |  |  |
| 200.0                                | <b>8V2000</b> | 487164              | <b>252.09</b>   | <b>8V2000-3</b>  | 487234              | <b>982.45</b>   | <b>8V2000-4</b> | 487302              | <b>1366.90</b>  | <b>8V2000-5</b> | 487370              | <b>1708.63</b>  |  |  |  |
| 212.0                                | <b>8V2120</b> | 487166              | <b>267.71</b>   | <b>8V2120-3</b>  | 487236              | <b>1043.35</b>  | <b>8V2120-4</b> | 487304              | <b>1451.60</b>  | <b>8V2120-5</b> | 487372              | <b>1814.52</b>  |  |  |  |
| 224.0                                | <b>8V2240</b> | 487168              | <b>282.25</b>   | <b>8V2240-3</b>  | 487238              | <b>1100.12</b>  | <b>8V2240-4</b> | 487306              | <b>1530.58</b>  | <b>8V2240-5</b> | 487374              | <b>1913.23</b>  |  |  |  |
| 236.0                                | <b>8V2360</b> | 487170              | <b>296.84</b>   | <b>8V2360-3</b>  | 487240              | <b>1156.89</b>  | <b>8V2360-4</b> | 487308              | <b>1609.57</b>  | <b>8V2360-5</b> | 487376              | <b>2011.96</b>  |  |  |  |
| 250.0                                | <b>8V2500</b> | 487172              | <b>314.31</b>   | <b>8V2500-3</b>  | 487242              | <b>1224.98</b>  | <b>8V2500-4</b> | 487310              | <b>1704.32</b>  | <b>8V2500-5</b> | 487378              | <b>2130.41</b>  |  |  |  |
| 265.0                                | <b>8V2650</b> | 487174              | <b>333.36</b>   | <b>8V2650-3</b>  | 487244              | <b>1299.30</b>  | <b>8V2650-4</b> | 487312              | <b>1807.69</b>  | <b>8V2650-5</b> | 487380              | <b>2259.62</b>  |  |  |  |
| 280.0                                | <b>8V2800</b> | 487176              | <b>352.96</b>   | <b>8V2800-3</b>  | 487246              | <b>1375.65</b>  | <b>8V2800-4</b> | 487314              | <b>1913.94</b>  | <b>8V2800-5</b> | 487382              | <b>2392.45</b>  |  |  |  |
| 300.0                                | <b>8V3000</b> | 487178              | <b>378.13</b>   | <b>8V3000-3</b>  | 487248              | <b>1473.70</b>  | <b>8V3000-4</b> | 487316              | <b>2050.34</b>  | <b>8V3000-5</b> | 487384              | <b>2562.94</b>  |  |  |  |
| 315.0                                | <b>8V3150</b> | 487180              | <b>397.46</b>   | <b>8V3150-3</b>  | 487250              | <b>1549.04</b>  | <b>8V3150-4</b> | 487318              | <b>2155.15</b>  | <b>8V3150-5</b> | 487386              | <b>2693.96</b>  |  |  |  |
| 335.0                                | <b>8V3350</b> | 487182              | <b>423.14</b>   | <b>8V3350-3</b>  | 487252              | <b>1649.13</b>  | <b>8V3350-4</b> | 487320              | <b>2294.44</b>  | <b>8V3350-5</b> | 487388              | <b>2868.04</b>  |  |  |  |
| 355.0                                | <b>8V3550</b> | 487184              | <b>448.31</b>   | <b>8V3550-3</b>  | 487254              | <b>1747.18</b>  | <b>8V3550-4</b> | 487322              | <b>2430.84</b>  | <b>8V3550-5</b> | 487390              | <b>3038.56</b>  |  |  |  |
| 375.0                                | <b>8V3750</b> | 487186              | <b>473.99</b>   | <b>8V3750-3</b>  | 487256              | <b>2396.49</b>  | <b>8V3750-4</b> | 487324              | <b>2570.13</b>  | <b>8V3750-5</b> | 487392              | <b>3063.72</b>  |  |  |  |
| 400.0                                | <b>8V4000</b> | 487188              | <b>506.82</b>   | <b>8V4000-3</b>  | 487258              | <b>1975.22</b>  | <b>8V4000-4</b> | 487326              | <b>2748.16</b>  | <b>8V4000-5</b> | 487394              | <b>3435.20</b>  |  |  |  |
| 425.0                                | <b>8V4250</b> | 487190              | <b>539.65</b>   | <b>8V4250-3</b>  | 487260              | <b>2103.21</b>  | <b>8V4250-4</b> | 487328              | <b>2926.18</b>  | <b>8V4250-5</b> | 487396              | <b>3657.75</b>  |  |  |  |
| 450.0                                | <b>8V4500</b> | 487192              | <b>572.48</b>   | <b>8V4500-3</b>  | 487262              | <b>2231.17</b>  | <b>8V4500-4</b> | 487330              | <b>3104.24</b>  | <b>8V4500-5</b> | 487398              | <b>3880.28</b>  |  |  |  |
| 475.0                                | <b>8V4750</b> | 487194              | <b>605.33</b>   | <b>8V4750-3</b>  | 487264              | <b>2359.16</b>  | <b>8V4750-4</b> | 487332              | <b>3282.27</b>  | <b>8V4750-5</b> | 487400              | <b>4102.85</b>  |  |  |  |
| 500.0                                | <b>8V5000</b> | 487196              | <b>638.16</b>   | <b>8V5000-3</b>  | 487266              | <b>2487.12</b>  | <b>8V5000-4</b> | 487334              | <b>3460.33</b>  | <b>8V5000-5</b> | 487402              | <b>4325.43</b>  |  |  |  |
| 560.0                                | <b>8V5600</b> | 487198              | <b>717.07</b>   | <b>8V5600-3</b>  | 487268              | <b>2794.63</b>  | <b>8V5600-4</b> | 487336              | <b>3888.20</b>  | <b>8V5600-5</b> | 487404              | <b>4860.24</b>  |  |  |  |

MULTI BAND SPECIAL ORDER ONLY

**DOUBLE-V HEX V-BELTS**



| Part Number   | Outside Length | Our Sequence Number | Per Each       | Part Number   | Outside Length | Our Sequence Number | Per Each       | Part Number   | Outside Length | Our Sequence Number | Per Each       | Part Number   | Outside Length | Our Sequence Number | Per Each       |
|---------------|----------------|---------------------|----------------|---------------|----------------|---------------------|----------------|---------------|----------------|---------------------|----------------|---------------|----------------|---------------------|----------------|
| <b>AABELT</b> |                |                     |                | <b>B-68B</b>  | 70.2           | 485508              | <b>\$37.22</b> | <b>B-129B</b> | 131.9          | 485566              | <b>\$69.51</b> | <b>CCBELT</b> |                |                     |                |
| <b>A-51A</b>  | 53.1           | 485452              | <b>\$21.40</b> | <b>B-71B</b>  | 73.9           | 485510              | <b>38.65</b>   | <b>B-130B</b> | 132.9          | 485568              | <b>70.08</b>   | <b>C-81C</b>  | 85.2           | 485632              | <b>\$82.13</b> |
| <b>A-55A</b>  | 57.1           | 485454              | <b>22.43</b>   | <b>B-72B</b>  | 74.9           | 485512              | <b>39.10</b>   | <b>B-136B</b> | 138.9          | 485570              | <b>73.44</b>   | <b>C-85C</b>  | 89.2           | 485634              | <b>84.47</b>   |
| <b>A-60A</b>  | 62.1           | 485456              | <b>23.69</b>   | <b>B-73B</b>  | 75.9           | 485514              | <b>39.59</b>   | <b>B-140B</b> | 142.9          | 485572              | <b>75.46</b>   | <b>C-90C</b>  | 94.2           | 485636              | <b>91.29</b>   |
| <b>A-64A</b>  | 66.1           | 485457              | <b>24.76</b>   | <b>B-74B</b>  | 76.9           | 485516              | <b>40.10</b>   | <b>B-144B</b> | 146.9          | 485574              | <b>77.71</b>   | <b>C-96C</b>  | 100.2          | 485638              | <b>96.85</b>   |
| <b>A-66A</b>  | 68.1           | 485458              | <b>25.38</b>   | <b>B-75B</b>  | 77.9           | 485518              | <b>40.54</b>   | <b>B-155B</b> | 157.9          | 485576              | <b>81.98</b>   | <b>C-105C</b> | 109.2          | 485640              | <b>105.87</b>  |
| <b>A-68A</b>  | 70.1           | 485460              | <b>25.90</b>   | <b>B-81B</b>  | 83.9           | 485520              | <b>43.93</b>   | <b>B-158B</b> | 160.9          | 485578              | <b>84.50</b>   | <b>C-112C</b> | 116.2          | 485642              | <b>112.67</b>  |
| <b>A-70A</b>  | 72.1           | 485462              | <b>27.04</b>   | <b>B-83B</b>  | 85.9           | 485522              | <b>45.40</b>   | <b>B-162B</b> | 164.9          | 485580              | <b>87.84</b>   | <b>C-120C</b> | 124.2          | 485644              | <b>120.51</b>  |
| <b>A-75A</b>  | 77.1           | 485464              | <b>28.21</b>   | <b>B-85B</b>  | 87.9           | 485524              | <b>46.22</b>   | <b>B-168B</b> | 170.9          | 485582              | <b>89.79</b>   | <b>C-128C</b> | 132.2          | 485646              | <b>128.45</b>  |
| <b>A-80A</b>  | 82.1           | 485468              | <b>30.39</b>   | <b>B-90B</b>  | 92.9           | 485527              | <b>48.43</b>   | <b>B-169B</b> | 171.9          | 485584              | <b>90.24</b>   | <b>C-136C</b> | 140.2          | 485648              | <b>135.61</b>  |
| <b>A-85A</b>  | 87.1           | 485470              | <b>32.72</b>   | <b>B-92B</b>  | 94.9           | 485528              | <b>49.91</b>   | <b>B-173B</b> | 175.9          | 485586              | <b>92.41</b>   | <b>C-144C</b> | 148.2          | 485650              | <b>144.21</b>  |
| <b>A-90A</b>  | 92.1           | 485472              | <b>34.91</b>   | <b>B-93B</b>  | 95.9           | 485530              | <b>50.70</b>   | <b>B-180B</b> | 182.9          | 485588              | <b>96.87</b>   | <b>C-148C</b> | 152.2          | 485652              | <b>147.33</b>  |
| <b>A-92A</b>  | 94.1           | 485474              | <b>35.71</b>   | <b>B-94B</b>  | 96.9           | 485532              | <b>51.28</b>   | <b>B-182B</b> | 184.9          | 485590              | <b>97.76</b>   | <b>C-158C</b> | 162.2          | 485654              | <b>157.67</b>  |
| <b>A-96A</b>  | 98.1           | 485476              | <b>37.22</b>   | <b>B-96B</b>  | 98.9           | 485534              | <b>52.40</b>   | <b>B-190B</b> | 192.9          | 485592              | <b>102.19</b>  | <b>C-162C</b> | 166.2          | 485656              | <b>161.07</b>  |
| <b>A-105A</b> | 107.1          | 485478              | <b>40.54</b>   | <b>B-97B</b>  | 99.9           | 485536              | <b>52.93</b>   | <b>B-195B</b> | 197.9          | 485594              | <b>104.79</b>  | <b>C-173C</b> | 177.2          | 485658              | <b>172.38</b>  |
| <b>A-112A</b> | 114.1          | 485480              | <b>45.05</b>   | <b>B-103B</b> | 105.9          | 485538              | <b>55.17</b>   | <b>B-210B</b> | 212.9          | 485596              | <b>112.64</b>  | <b>C-180C</b> | 184.2          | 485660              | <b>180.20</b>  |
| <b>A-120A</b> | 122.1          | 485482              | <b>48.43</b>   | <b>B-105B</b> | 107.9          | 485540              | <b>56.36</b>   | <b>B-225B</b> | 227.9          | 485598              | <b>119.60</b>  | <b>C-195C</b> | 199.2          | 485662              | <b>194.85</b>  |
| <b>A-128A</b> | 130.1          | 485484              | <b>51.85</b>   | <b>B-107B</b> | 109.9          | 485542              | <b>57.66</b>   | <b>B-226B</b> | 228.9          | 485600              | <b>120.19</b>  | <b>C-210C</b> | 214.2          | 485664              | <b>210.60</b>  |
| <b>BBBELT</b> |                |                     |                | <b>B-108B</b> | 110.9          | 485544              | <b>58.34</b>   | <b>B-228B</b> | 230.9          | 485602              | <b>121.23</b>  | <b>C-225C</b> | 229.2          | 485666              | <b>223.35</b>  |
| <b>B-35B</b>  | 37.9           | 485490              | <b>22.55</b>   | <b>B-111B</b> | 113.9          | 485546              | <b>60.72</b>   | <b>B-230B</b> | 232.9          | 485604              | <b>122.28</b>  | <b>C-240C</b> | 244.2          | 485668              | <b>236.58</b>  |
| <b>B-38B</b>  | 40.9           | 485491              | <b>24.86</b>   | <b>B-112B</b> | 114.9          | 485548              | <b>60.88</b>   | <b>B-240B</b> | 242.9          | 485606              | <b>127.28</b>  | <b>C-255C</b> | 259.2          | 485670              | <b>252.97</b>  |
| <b>B-42B</b>  | 44.9           | 485492              | <b>26.76</b>   | <b>B-116B</b> | 118.9          | 485550              | <b>62.54</b>   | <b>B-255B</b> | 257.9          | 485608              | <b>135.74</b>  | <b>C-270C</b> | 274.2          | 485672              | <b>266.97</b>  |
| <b>B-43B</b>  | 45.9           | 485493              | <b>27.61</b>   | <b>B-117B</b> | 119.0          | 485552              | <b>62.99</b>   | <b>B-267B</b> | 269.9          | 485610              | <b>142.51</b>  | <b>C-300C</b> | 304.2          | 485674              | <b>296.21</b>  |
| <b>B-45B</b>  | 47.9           | 485494              | <b>28.73</b>   | <b>B-118B</b> | 120.9          | 485554              | <b>63.29</b>   | <b>B-270B</b> | 272.9          | 485612              | <b>144.18</b>  | <b>C-330C</b> | 334.2          | 485676              | <b>325.54</b>  |
| <b>B-53B</b>  | 55.9           | 485498              | <b>32.07</b>   | <b>B-120B</b> | 122.9          | 485556              | <b>64.25</b>   | <b>B-273B</b> | 275.9          | 485614              | <b>145.77</b>  | <b>C-360C</b> | 364.2          | 485678              | <b>354.78</b>  |
| <b>B-55B</b>  | 57.9           | 485502              | <b>32.67</b>   | <b>B-122B</b> | 124.9          | 485558              | <b>65.</b>     |               |                |                     |                |               |                |                     |                |